



**Spyderco**

**2014 PRODUCT GUIDE**



Headquartered in Golden, Colorado, Spyderco Knives Inc. started in the late 1970's as a husband and wife team. From these beginnings, we have grown into a recognized and respected knife brand, distributed worldwide. Along the way, we earned a reputation for innovation and technological advancement, redefining both the form and function of the modern folding knife.

Our commitment to innovation and quality in manufacturing continues to drive us today. Whether it is design, materials, or manufacturing methods, we push the envelope by using the most updated technology in blade steel and handle materials and state-of-the-art manufacturing systems. Our designers and manufacturing staff never compromise quality and craftsmanship for a deadline or settle on "it is good enough". When Spyderco was a two person crew in the 1970s, or the expanded crew we are today in 2014, our solitary goal has remained constant- manufacture the best possible cutting tool available in the market.

We value your input and feedback. Contact us. Tell us how we're doing.

With appreciation, we thank you for your patronage.

— The Spyderco Crew



# CONTENTS

|                             |    |
|-----------------------------|----|
| CLIPIT® Folding Knives      | 1  |
| ClipiTools                  | 34 |
| Ladybugs & Manbugs          | 34 |
| SLIPIT™ & Slipjoint Folders | 36 |
| Restricted Items            | 39 |
| Salt Series™ Knives         | 40 |
| Sprint Run™ Knives          | 45 |
| Fixed Blade Knives          | 46 |
| Sharpeners                  | 50 |
| Accessories                 | 54 |
| BaliYo®                     | 57 |
| byrd® Knives                | 58 |
| Warranty Information        | 63 |
| Steel Elements              | 64 |
| Steel Terminology           | 65 |
| Steel Chart                 | 66 |
| Edge-U-Cation®              | 67 |
| Glossary                    | 70 |
| SKU Index                   | 71 |
| SKU Image Index             | 72 |

# CLIPITS



CLIPIT® is the name Spyderco calls their folding knives that have a pocket (clothing) clip. The term is synonymous with the quality level and functional-performance people experience when carrying and using a CLIPIT®. All CLIPITs have a pocket clip, a Spyderco Round Hole™ for single-hand operation, and an exceptionally sharp cutting edge.

**It's who we are.**



Production Prototype Pictured

## TUSK **NEW!**

The Tusk is both a state-of-the-art mariner's tool and part of Spyderco's history. The original design dates back to the early days of Spyderco's beginning with Sal Glesser's desire to produce a high performance mariner's tool. The technology at the time was not available for the visionary concept. That's all changed today, redesigned by Sal's son Eric Glesser more than 25 years later has brought to light the original Tusk with new modern twists. Made from all highly rust resistant materials the Tusk features a blade made from LC 200 N and full titanium scales including a Reeve Integral Lock. The 300-series stainless steel marlinspike has round-to-square cross section to loosen knots efficiently with a high strength Ball Bearing Lock TM made with a ceramic ball bearing. The marlinspike includes one small sized shackle key in the marlinspike and another larger shackle key created when the marlinspike is closed. Both can effectively manage many different sized and types of shackles. Reversible Clip carry and lanyard hole give a variety of carry options. Thankfully, technology caught up with Spyderco's early vision and the Tusk's time is now.



| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | CLIP          | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|--------|---------------|--------|
| C06TIP | Tusk         | 4.17in 106mm | 6.55in 166mm | 2.38in 60mm | 2.17in 55mm | 0.118in 3.0mm   | 0.43in 11.0mm | LC 200 N | 4.2oz 119g | Hollow | Ambi/Tip-down | Taiwan |

# POLICE3

The G-10-handled Police3 faithfully combines the timeless lines of the original Police Model with the enhanced grip of a textured black G-10 handle scales and the edge geometry of a full-flat-ground VG-10 blade. The handle's full-length stainless steel liners ensure superior strength and a secure foundation for a four-position pocket clip that allows tip-up or tip-down carry on either side of the body. These features, along with a sturdy back lock mechanism, make operation of the G-10 Police3 completely ambidextrous.



# POLICE MODEL

In the early 1980's, law enforcement officers appealed to Spyderco to make a slim, easy-to-carry folder that offered serious cutting performance. The result was the iconic Police Model— one of the most enduring and recognizable folding knives ever produced.

The classic version of the Police Model features a satin-finished stainless steel handle with chamfered edges for maximum comfort during use. Its VG-10 stainless steel blade has a dramatic swedge for acute point geometry and is available with a PlainEdge™, SpyderEdge™, or CombinationEdge™. The blade locks via a stout back lock mechanism that, along with a four-position hourglass clip, makes carry and operation of the knife completely ambidextrous.

| SKU   | PRODUCT NAME                 | CLOSED       | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|-------|------------------------------|--------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|-----------|------------|--------|
| C07G3 | Police3 G-10                 | 5.56in 141mm | 9.91in 252mm | 4.35in 110mm | 3.95in 100mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10 | 4.9oz 139g | Full-flat | 4-position | Japan  |
| C07   | Police Model Stainless Steel | 5.32in 135mm | 9.47in 241mm | 4.15in 105mm | 3.76in 96mm  | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 5.8oz 164g | Hollow    | 4-position | Japan  |

# HARPY

Hawkbill blades mimic the function of an animal's claw, piercing and cutting with the point while pulling the material being cut into the natural curve of the edge. The classic Spyderco Harpy is one of the most popular commercial hawkbills ever produced and the first knife to incorporate the tremendous cutting power of our SpyderEdge™ into a hawkbill blade. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and makes it the tool of choice for cutting netting, rope, cord, and webbing. Configured for right/left, tip-up/tip-down carry, the Harpy features solid stainless steel handle construction, a sturdy back lock mechanism, and a drying vent/shackle key.



| SKU  | PRODUCT NAME          | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|------|-----------------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|--------|------------|--------|
| C08S | Harpy Stainless Steel | 3.88in 99mm | 6.63in 168mm | 2.75in 70mm | 2.42in 61mm | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 3.8oz 108g | Hollow | 4-position | Japan  |

# ENDURA4

In 1990, the original Spyderco Endura blazed a trail through the cutlery world as the first lightweight clip-carry folder. Today it remains one of our most popular models and still sets the bar for all other lightweight knives. Its popularity has also inspired a broad range of variations to meet virtually every need and preference. Lightweight Endura4s feature skeletonized stainless steel liners and injection-molded fiberglass-reinforced-nylon (FRN) handles and screw-together construction. They come in a wide range of colors and a choice of blade grinds, edge configurations, and premium blade steels. Specialized versions of the Endura4 Lightweight include one with an Emerson Opening Feature that opens the blade as the knife is drawn and a non-sharpened, red-handled Endura4 Trainer for practicing personal-protection skills.

The Endura4 is also available with a stainless steel handle with additional strength and heft, and is an ideal canvas for engraving. Fourth-generation Endura4s feature four-position hour-glass pocket clips, high-strength back lock mechanisms, are completely ambidextrous, and have a David Boye Dent for added security.

# ENDURA4 Lightweight

The Endura4 Lightweight has an FRN handle with skeletonized stainless steel liners and features molded Bi-Directional Texturing™ for a secure grip. The blade is saber ground for strength and cutting performance and is available in three edge configurations.

## Black Blade

The black-bladed Endura4 Lightweight features a non-reflective titanium carbonitride (TiCN) coating on its CombinationEdge™ blade.

## Foliage Green

Designed to blend naturally with most colors and camouflage motifs, the foliage green-handled Endura4 features a saber-ground blade with a CombinationEdge™.

## Trainer

The Endura4 Trainer has a non-sharpened blade for safe, realistic personal-defense training mechanically identical to its live-blade cousins. It is an excellent tool for teaching novice knife enthusiasts proper knife handling skills and etiquette.



| SKU      | PRODUCT NAME               | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND   | CLIP       | ORIGIN |
|----------|----------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|---------|------------|--------|
| C10BK    | Endura4 Ltwt               | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.40in 86mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10 | 3.7oz 105g | Saber   | 4-position | Japan  |
| C10PSBBK | Endura4 Ltwt Black Blade   | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.40in 86mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10 | 3.7oz 105g | Saber   | 4-position | Japan  |
| C10PSFG  | Endura4 Ltwt Foliage Green | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.40in 86mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10 | 3.7oz 105g | Saber   | 4-position | Japan  |
| C10TR    | Endura4 Ltwt Trainer       | 4.98in 126mm | 8.53in 217mm | 3.55in 90mm | Non-Sharp   | 0.118in 3.0mm   | 0.51in 13.0mm | AUS-6 | 3.8oz 108g | Blunted | 4-position | Japan  |

# ENDURA4

## Lightweight Flat Ground Colors

Full-flat-ground Endura4s offer low-drag edge geometry and a choice of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and black).



# ENDURA4

## Lightweight ZDP-189

The ZDP-189 Endura4 features a full-flat-ground blade made from ultra-high-carbon steel and a British Racing Green FRN handle.



# ENDURA4

## Lightweight Emerson Opener

An Emerson Opener is a small integral hook on the spine of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook pivots the blade into the open position. Spyderco is proud to license this feature from its inventor, Ernest Emerson, and offer it on select models like our Endura4.



# ENDURA4

## Stainless

The stainless-handled Endura4 offers a smooth sanded spine with flush pins and impressive heft and strength. It also provides a canvas for aftermarket engraving or embellishment.



| SKU     | PRODUCT NAME                    | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|---------|---------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|---------|------------|-----------|------------|--------|
| C10FP   | Endura4 Ltwt Flat Ground Colors | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.44in 87mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10   | 3.4oz 96g  | Full-flat | 4-position | Japan  |
| C10PGRE | Endura4 Ltwt ZDP-189            | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.46in 88mm | 0.118in 3.0mm   | 0.51in 13.0mm | ZDP-189 | 3.3oz 94g  | Full-flat | 4-position | Japan  |
| C10PGYW | Endura4 Ltwt Emerson Opener     | 4.98in 126mm | 8.78in 223mm | 3.80in 97mm | 3.46in 88mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10   | 3.7oz 105g | Saber     | 4-position | Japan  |
| C10     | Endura4 Stainless               | 4.92in 125mm | 8.77in 223mm | 3.85in 98mm | 3.42in 87mm | 0.118in 3.0mm   | 0.51in 13.0mm | VG-10   | 5.7oz 162g | Hollow    | 4-position | Japan  |

# DELICA4

Like its bigger brother, the Endura4, the Spyderco Delica4 provides exceptional cutting performance, light weight, extreme reliability, and a broad range of materials and style options. However, it does it all in a smaller, easier-to-carry package. The Delica4 family offers a full range of options, including both flat and saber-ground blades, a choice of edge types, a David Boye Dent, and multiple handle colors. It even includes a version with the Emerson Opening Feature and a training model. All Delica4 Lightweights feature skeletonized stainless steel liners for strength and textured handles molded from tough fiberglass-reinforced nylon. For traditionalists and those who prefer additional strength and heft, the Delica4 is available with a satin-finished stainless steel handle. Like its lightweight counterparts, the stainless Delica4 features a high-strength back lock mechanism and a four-position hourglass pocket clip for fully ambidextrous carry and operation.

## DELICA4 Lightweight

The Delica4 Lightweight is the latest rendition of this best-selling model. It features a saber-ground blade for strength and is available in all three edge configurations. Its molded fiberglass-reinforced-nylon handle has Bi-Directional Texturing™ for a secure grip, skeletonized stainless steel liners for strength, and a four-position hourglass clip for all possible carry configurations.

### Lightweight Black Blade

Intended for use in environments where light reflection is undesirable, the black-bladed Delica4 features a versatile CombinationEdge™ blade with a low-profile titanium carbonitride (TiCN) coating

### Lightweight Foliage Green

Foliage green is a base color of many military camouflage patterns and a neutral, low-profile complement to most other colors. The foliage green Delica4 comes with a versatile CombinationEdge™ blade.

### Lightweight Trainer

The Delica4 Trainer is mechanically identical to its sharpened counterparts, but its blade is non-sharpened for safe training or an excellent tool for teaching novice knife fans safe knife operation and handling.

## DELICA4 Titanium Damascus

If you're looking for the ultimate expression of the classic Delica design, look no further. This dramatic new knife combines the classic beauty of a Damascus-clad blade with the high-tech elegance of solid titanium handle scales. Its flat-ground blade features a core of VG-10 stainless steel flanked on each side by 15-layer Damascus. Its breathtaking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position hourglass clip.



| SKU     | PRODUCT NAME               | CLOSED       | OVERALL      | BLADE       | EDGE           | BLADE THICKNESS | HOLE DIAMETER | STEEL          | WEIGHT    | GRIND     | CLIP       | ORIGIN |
|---------|----------------------------|--------------|--------------|-------------|----------------|-----------------|---------------|----------------|-----------|-----------|------------|--------|
| C11TIPD | Delica4 Titanium Damascus  | 4.20in 107mm | 7.10in 180mm | 2.90in 74mm | 2.56in 65mm    | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10 Damascus | 3.1oz 88g | Full-flat | 4-position | Japan  |
| C11BK   | Delica4 Ltwt               | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm    | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10          | 2.6oz 74g | Saber     | 4-position | Japan  |
| C11PSBK | Delica4 Ltwt Black Blade   | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm    | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10          | 2.6oz 74g | Saber     | 4-position | Japan  |
| C11PSFG | Delica4 Ltwt Foliage Green | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm    | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10          | 2.6oz 74g | Saber     | 4-position | Japan  |
| C11TR   | Delica4 Ltwt Trainer       | 4.25in 108mm | 7.00in 178mm | 2.75in 70mm | Non-Sharpended | 0.098in 2.5mm   | 0.51in 13.0mm | AUS-6          | 2.6oz 74g | Blunted   | 4-position | Japan  |



# DELICA4

## Lightweight Flat Ground Colors

Add color to your cutting chores with a full spectrum of lightweight Delica4s featuring high-performance full-flat-ground blades. Available handle colors include blue, green, brown, gray, purple, orange, and black.



# DELICA4

## Lightweight ZDP-189

This knife supercharges the lightweight Delica4 model with the extreme edge holding qualities of ultra-high-carbon ZDP-189 blade steel and a full-flat grind for superior edge geometry and friction-free cutting performance.



# DELICA4

## Lightweight Emerson Opener

The Emerson Opener is a small hook integral to the spine of the blade that automatically opens a knife as it is drawn from the pocket. This version of the Delica4 uses a fully licensed Emerson Opener for high-speed opening in the most demanding circumstances.



# DELICA4

## Stainless

The stainless steel-handled Delica4 is perfect for engraving and aftermarket customization and an ideal choice for those who prefer the heft of a heavier knife. It features a hollow-ground blade and is available with a choice of three edge configurations.

## NATIONAL LAW ENFORCEMENT OFFICERS MEMORIAL FUND COMMEMORATIVE BLUE DELICA4

**C11FPBLM**



Delica4 with the logo of the National Law Enforcement Officer's Museum. This organization is responsible for funding and building a museum in Washington, D.C. to honor the duty and sacrifice of America's law enforcement officers. A portion of the sales of this knife supports this worthy cause.

[www.nleomf.org](http://www.nleomf.org)



| SKU     | PRODUCT NAME                    | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|---------|---------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|---------|------------|-----------|------------|--------|
| C11FP   | Delica4 Ltwt Flat Ground Colors | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10   | 2.4oz 68g  | Full-flat | 4-position | Japan  |
| C11PGRE | Delica4 Ltwt ZDP-189            | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm | 0.098in 2.5mm   | 0.51in 13.0mm | ZDP-189 | 2.4oz 68g  | Full-flat | 4-position | Japan  |
| C11PGYW | Delica4 Ltwt Emerson Opener     | 4.25in 108mm | 7.15in 182mm | 2.90in 74mm | 2.56in 65mm | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10   | 2.6oz 74g  | Saber     | 4-position | Japan  |
| C11     | Delica4 Stainless Steel         | 4.20in 107mm | 7.15in 182mm | 2.95in 75mm | 2.56in 65mm | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10   | 4.1oz 116g | Hollow    | 4-position | Japan  |

# CIVILIAN

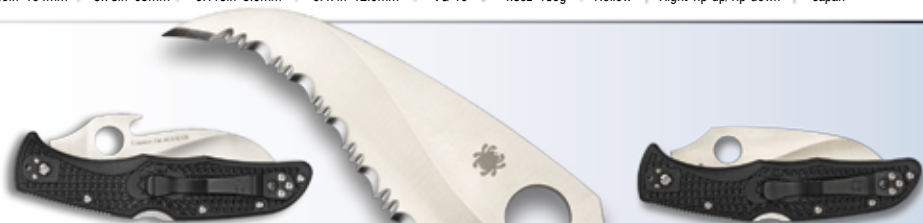
The Civilian was designed from the ground up as a personal-protection tool. Originally intended for use by undercover narcotics officers operating without firearms, its signature Reverse "S" SpyderEdge™ blade provides extreme cutting performance even when using gross motor skills and minimal training. Its blade is paired with a handle constructed of full stainless steel liners and textured black G-10 scales and a high-strength back lock mechanism. A two-position clip offers discreet tip-up or tip-down carry on the right side. The Civilian comes in a zippered storage pouch.



| SKU   | PRODUCT NAME | CLOSED      | OVERALL      | BLADE        | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP                  | ORIGIN |
|-------|--------------|-------------|--------------|--------------|-------------|-----------------|---------------|-------|------------|--------|-----------------------|--------|
| C12GS | Civilian     | 5.2in 132mm | 9.29in 236mm | 4.09in 104mm | 3.73in 95mm | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 4.8oz 136g | Hollow | Right Tip-up/Tip-down | Japan  |

# MATRIARCH2 Lightweight

The Spyderco Matriarch began with a request from our South African distributor for a more economical version of the Civilian as a personal-defense tool for women. That concept evolved into the Matriarch2 Lightweight, which integrates the Civilian's Reverse "S" blade profile with the lightweight handle construction of the popular Endura4. Its SpyderEdge™ VG-10 stainless steel blade provides optimal cutting performance while its sturdy back lock mechanism, four-position clip, and Trademark Round Hole™ provide fully ambidextrous carry and high-speed operation.



C12SBK2W

C12SBK2

## Lightweight Emerson Opener

Invented by renowned custom knifemaker Ernest Emerson, the Emerson Opener is an integral hook on the back of the blade that snags the corner of your pocket as the knife is drawn, automatically opening the blade when the knife clears the pocket.

# LIL' MATRIARCH Lightweight

The Lil' Matriarch Lightweight packs the Reverse-"S" edge profile, ambidextrous operation, lightweight construction, and four-position carry of the Matriarch2 Lightweight into a smaller, more compact version. Built on the handle design of the popular Delica4, it provides extreme cutting performance in a compact, easy-to-carry format.

C162SBK



| SKU      | PRODUCT NAME                          | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|----------|---------------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|--------|------------|--------|
| C12SBK2  | Matriarch2 Lightweight                | 4.98in 126mm | 8.55in 217mm | 3.57in 91mm | 3.27in 83mm | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 3.6oz 102g | Hollow | 4-position | Japan  |
| C12SBK2W | Matriarch2 Lightweight Emerson Opener | 4.98in 126mm | 8.55in 217mm | 3.57in 91mm | 3.27in 83mm | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 3.5oz 99g  | Hollow | 4-position | Japan  |
| C162SBK  | Lil' Matriarch Lightweight            | 4.25in 108mm | 7.25in 184mm | 3.00in 76mm | 2.68in 68mm | 0.098in 2.5mm   | 0.47in 12.0mm | VG-10 | 2.5oz 71g  | Hollow | 4-position | Japan  |

# RESCUE KNIVES

Spyderco was the first company to fuse the traditional sheepfoot blade profile with an aggressive serrated edge to create the modern “rescue knife.” A blunted point allows non-puncturing use in close proximity to accident victims, livestock, inflatable rafts, and flotation devices. Spyderco’s distinctive serration pattern is unequalled in cutting performance on seat belts, webbing, rope, and other fibrous materials.

## Rescue3 Lightweight

Spyderco pioneered the concept of the first purpose-designed rescue knife in 1991 by combining the safety of a sheepfoot blade, the cutting power of a serrated SpyderEdge™, and the convenience of a lightweight FRN handle. The Rescue3 updates that proven design with an ergonomically enhanced FRN handle with Bi-Directional Texturing™, skeletonized stainless steel liners, and a four-position hourglass clip. Its saber-ground VG-10 blade is serrated all the way to the tip for extreme cutting power and features a 14mm Spyderco Hole for easy opening. Weighing less than four ounces, the Rescue3 is the perfect carry-anywhere tool for prepared citizens and first responders.



## Rescue 79mm Lightweight

The Rescue 79mm Lightweight provides the same extreme cutting power, and ambidextrous operation as our larger rescue knives in a lighter, more compact package. Perfect for smaller hands or inside-the-pocket carry, the Rescue 79mm is available with a black or high-visibility orange FRN handle.



| SKU     | PRODUCT NAME    | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND      | CLIP        | ORIGIN |
|---------|-----------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|------------|-------------|--------|
| C14SBK3 | Rescue3 Lwt     | 4.72in 120mm | 8.29in 211mm | 3.57in 91mm | 3.22in 82mm | 0.118in 3.0mm   | 0.55in 14.0mm | VG-10 | 3.8oz 108g | Flat Saber | 4-position  | Japan  |
| C45     | Rescue 79mm Lwt | 4.08in 104mm | 7.17in 182mm | 3.09in 78mm | 2.68in 68mm | 0.118in 3.0mm   | 0.55in 14.0mm | VG-10 | 2.3oz 65g  | Saber      | Ambi/Tip-up | Japan  |



C79PSBK



C79PSOR



C79PSBBK



## ASSIST Lightweight

The Assist is the ultimate pocket tool for first responders and rescue personnel. Its unique blade features an oversized Spyderco hole and Cobra Hood™ attachment for swift and steady blade deployment, even while wearing heavy gloves. The blunt tip safely slides under seat belts and easily cuts flotation gear and clothing, while its SpyderEdge™ provides extreme cutting performance that easily powers through the toughest materials. The Assist's Bi-Directional Textured™ FRN handle is available in black and high-visibility orange and features a built-in survival whistle and a reversible wire pocket clip. Its finger grooves ensure a secure grip and enable the blade to "scissor cut" rope and cord much like a cigar cutter. Squeeze the Assist's closed blade and a retractable, replaceable, carbide glass breaker extends from the butt of the handle, providing the ability to safely and efficiently break windows. An all-black version with a TiCN-coated blade and hardware is available as well.


| SKU      | PRODUCT NAME                   | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP        | ORIGIN |
|----------|--------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|--------|-------------|--------|
| C79PS    | Assist Lightweight             | 4.87in 124mm | 8.55in 217mm | 3.68in 93mm | 3.15in 80mm | 0.118in 3.0mm   | 0.55in 14.0mm | VG-10 | 4.1oz 116g | Hollow | Ambi/Tip-up | Japan  |
| C79PSBBK | Assist Lightweight Black Blade | 4.87in 124mm | 8.55in 217mm | 3.68in 93mm | 3.15in 80mm | 0.118in 3.0mm   | 0.55in 14.0mm | VG-10 | 4.1oz 116g | Hollow | Ambi/Tip-up | Japan  |

# DRAGONFLY

The Dragonfly concentrates the qualities of a full-sized folding knife into an amazingly compact, pocket-friendly format. Its refined ergonomics and textured index-finger choil provide a comfortable, secure grip for hands of all sizes and leverage that allows the 2-1/4-inch blade to cut with authority far beyond its size. A reversible pocket clip, Spyderco Round Hole™ and sturdy back lock mechanism offer convenient carry, one-handed access and serious functionality. The Dragonfly is available with different handle options, including stainless steel, foliage green G-10, textured FRN, and a “tattoo” version. Dragonfly models have VG-10 stainless steel blades, and Spyderco offers an FRN version with ultra-high-carbon ZDP-189 steel.

## DRAGONFLY2 Lightweight

Dragonfly2 Lightweights are available with a black or orange FRN handle.

 Spyderco offers a Dragonfly2 Ltwt Salt with a rust-proof H-1 blade. Page: 41.

## DRAGONFLY2 Lightweight ZDP-189

Dragonfly2 Lightweight with British Racing Green FRN handle and ZDP-189 blade steel.

## DRAGONFLY Foliage Green G-10

An upscale version of the Dragonfly with stainless steel liners and foliage green G-10 scales.

## DRAGONFLY Stainless

Dragonfly with satin-finished stainless steel handles a smooth sanded spine, flush pins and a steel right hand tip-up carry clip.

## DRAGONFLY Tattoo

Spyderco’s “tattoo” knives start with ordinary stainless-steel-handled versions of our knives and artistically embellish them with colorfilled etchings. This process transforms these knives into distinctive, yet completely functional works of art. Dragonfly Tattoo is stainless steel with colorful tattoo etching.



| SKU      | PRODUCT NAME                 | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP         | ORIGIN |
|----------|------------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|--------------|--------|
| C28BK2   | Dragonfly2 Ltwt              | 3.33in 85mm | 5.61in 142mm | 2.28in 58mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10   | 1.3oz 37g | Full-flat | Ambi/Tip-up  | Japan  |
| C28POR2  | Dragonfly2 Ltwt Orange       | 3.33in 85mm | 5.63in 143mm | 2.28in 58mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10   | 1.2oz 34g | Full-flat | Ambi/Tip-up  | Japan  |
| C28PGRE2 | Dragonfly2 Ltwt ZDP-189      | 3.33in 85mm | 5.61in 142mm | 2.28in 58mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | ZDP-189 | 1.3oz 37g | Full-flat | Ambi/Tip-up  | Japan  |
| C28GPFG  | Dragonfly Foliage Green G-10 | 3.30in 84mm | 5.58in 142mm | 2.28in 58mm | 1.89in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10   | 2.0oz 57g | Full-flat | Ambi/Tip-up  | Japan  |
| C28      | Dragonfly Stainless Steel    | 3.22in 82mm | 5.54in 141mm | 2.32in 59mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10   | 2.6oz 74g | Full-flat | Right Tip-up | Japan  |
| C28PT    | Dragonfly Tattoo             | 3.22in 82mm | 5.54in 141mm | 2.32in 59mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10   | 2.6oz 74g | Full-flat | Right Tip-up | Japan  |

# CRICKET

## Stainless

The Cricket stainless steel is a deceptively capable combination of small size and serious cutting performance. Inspired by the natural perfection of a water-worn river rock, its oval handle provides a palm-filling grip, as well as, an ideal foundation for the Reeve Integral Lock (R.I.L.) that locks its blade securely in the open position. Its Reverse-“S” edge profile maximizes the blade’s cutting power with an exceptionally fine tip for detail work. Compact and unobtrusive, the Cricket can be clipped nearly anywhere by virtue of its stainless steel pocket clip, which also makes it an elegantly functional money clip.



# CRICKET **NEW!**

## Nishijin Blue Glass Fiber

Created in Japan more than 1,200 years ago, Nishijin is a traditional method of textile weaving known for its meticulous detail. This intricate art form is also the inspiration of the remarkable glass fiber handle scale on the Nishijin Cricket. An amazing synthesis of traditional style and state-of-the-art durability, the luminescent blue Nishijin is the perfect complement to the timeless Cricket design.



# CRICKET

## Tattoo

The Cricket Tattoo’s handle features an image of a cricket and a multicolored stand of tall grass.



| SKU      | PRODUCT NAME                 | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP           | ORIGIN |
|----------|------------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|----------------|--------|
| C29      | Cricket Stainless Steel      | 2.78in 71mm | 4.66in 118mm | 1.88in 48mm | 1.63in 41mm | 0.079in 2.0mm   | 0.43in 11.0mm | VG-10 | 1.8oz 51g | Hollow | Right Tip-down | Japan  |
| C29GFBLP | Cricket Nishijin Glass Fiber | 2.75in 70mm | 4.65in 118mm | 1.90in 48mm | 1.63in 41mm | 0.079in 2.0mm   | 0.43in 11.0mm | VG-10 | 1.7oz 48g | Hollow | Right Tip-down | Japan  |
| C29PT    | Cricket Tattoo               | 2.78in 71mm | 4.66in 118mm | 1.88in 48mm | 1.63in 41mm | 0.079in 2.0mm   | 0.43in 11.0mm | VG-10 | 1.8oz 51g | Hollow | Right Tip-down | Japan  |

# MILITARY MODEL

A shining example of Spyderco’s motto of “Reliable High-Performance,” it features a premium CPM S30V stainless steel blade for exceptional edge retention and corrosion resistance. Its modified clip-point blade is flat ground for strength and cutting performance and has a 14mm Spyderco Round Hole for quick, one-handed opening—even while wearing gloves. The Military Model is available with a satin finished or a non-reflective black DLC (Diamond-Like Carbon) coated blade.

The tremendous popularity of the original Military Model has inspired an entire family of knives featuring various handle options. The Military Model features a sturdy LinerLock® mechanism nested into durable black or digital camouflage G-10 handle scales. For extreme reliability, the titanium-handled Military features a Reeve Integral Lock (R.I.L.) with a long-wearing hardened steel insert. For those seeking the ultimate combination of strength and style, the fluted titanium Military Model combines the R.I.L mechanism and solid titanium scales CNC with machined fluted texture.

All versions of the Military Model feature a contoured stainless steel pocket clip for secure carry, immediate access and open-handed construction for reliability and easy maintenance.

# MILITARY MODEL

## Military Model

Classic Military Model featuring G-10 scales, LinerLock®, and satin-finished blade.



## Black Blade

Black blade Military Model with a non-reflective DLC-coated blade.



## Camo

Military Model featuring digital camouflage-patterned G-10 scales with satin-finished blade.

## Camo Black Blade

Digital camouflage-patterned G-10 scales with black DLC-coated blade.

## Titanium

Military Model featuring solid titanium handle scales and Reeve Integral Lock (R.I.L.) mechanism with steel insert.

## Fluted Titanium

The ultimate Military Model with fluted titanium handle scales and R.I.L. with steel insert.



| SKU        | PRODUCT NAME                    | CLOSED       | OVERALL      | BLADE        | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP           | ORIGIN |
|------------|---------------------------------|--------------|--------------|--------------|-------------|-----------------|---------------|----------|------------|-----------|----------------|--------|
| C36GPE     | Military Model                  | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 4.5oz 128g | Full-flat | Right Tip-down | USA    |
| C36GPBK    | Military Model Black Blade      | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 4.5oz 128g | Full-flat | Right Tip-down | USA    |
| C36GPCMO   | Military Model Camo             | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 4.5oz 128g | Full-flat | Right Tip-down | USA    |
| C36GPCMOBK | Military Model Camo Black Blade | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 4.5oz 128g | Full-flat | Right Tip-down | USA    |
| C36TIP     | Military Model Titanium         | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 6.1oz 173g | Full-flat | Right Tip-down | USA    |
| C36TIFP    | Military Model Fluted Titanium  | 5.52in 140mm | 9.52in 242mm | 4.00in 102mm | 3.65in 93mm | 0.145in 3.7mm   | 0.54in 13.8mm | CPM S30V | 5.1oz 145g | Full-flat | Right Tip-down | USA    |

# PARA MILITARY2

One of Spyderco's most in-demand models, the Para Military2 offers the same performance and reliability as the Military model in a more compact package. Its premium CPM S30V blade is flat ground for strength and low-drag cutting performance with a 14mm Trademark Round Hole for infallible one-handed opening. In addition to the standard satin finish, a non-reflective black DLC-coated blade is also available. The Para Military2's blade is reinforced by a high-strength Compression Lock™ that locks it securely open and allows it to be closed one handed without placing your fingers in the path of the edge. Its ergonomic handle is built on a framework of nested stainless steel liners and textured black or digital camouflage G-10 scales. It's four-position clip provides for left or right-hand, tip-up or tip-down carry to ensure immediate accessibility regardless of your carry preference.

## Para Military2

Para Military2 with Black G-10 scales, Compression Lock™, and satin-finished blade.

## Black Blade

Para Military2 with non-reflective DLC-coated blade and subdued handle hardware.

## Camo

Para Military2 with digital camouflage-patterned G-10 scales and satin-finished blade.

## Camo Black Blade

Para Military2 with digital camouflage-patterned G-10 scales and DLC-coated blade.



| SKU         | PRODUCT NAME                    | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|-------------|---------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|------------|--------|
| C81GP2      | Para Military2                  | 4.82in 122mm | 8.24in 209mm | 3.42in 87mm | 3.04in 77mm | 0.145in 3.7mm   | 0.57in 14.5mm | CPM S30V | 3.9oz 111g | Full-flat | 4-position | USA    |
| C81GPBK2    | Para Military2 Black Blade      | 4.82in 122mm | 8.24in 209mm | 3.42in 87mm | 3.04in 77mm | 0.145in 3.7mm   | 0.57in 14.5mm | CPM S30V | 3.9oz 111g | Full-flat | 4-position | USA    |
| C81GPCMO2   | Para Military2 Camo             | 4.82in 122mm | 8.24in 209mm | 3.42in 87mm | 3.04in 77mm | 0.145in 3.7mm   | 0.57in 14.5mm | CPM S30V | 3.9oz 111g | Full-flat | 4-position | USA    |
| C81GPCMOBK2 | Para Military2 Camo Black Blade | 4.82in 122mm | 8.24in 209mm | 3.42in 87mm | 3.04in 77mm | 0.145in 3.7mm   | 0.57in 14.5mm | CPM S30V | 3.9oz 111g | Full-flat | 4-position | USA    |



# NATIVE

## Lightweight

The Native is an highly practical, multifunctional cutting tool that showcases the quality and affordability of Spyderco's U.S.A.-made products. The heart of this popular knife is its premium CPM S30V blade, which is hollow ground and features a pronounced swedge. It is joined to a textured, injection-molded FRN handle by a high-strength back lock mechanism with a David Boye Dent to prevent unintentional closure. The carefully engineered handle ergonomics and forefinger choil ensure positive control during use and make the knife compatible with all hand sizes. Completely ambidextrous, the Native includes a reversible clip with barrel-bolt hardware for left or right-side tip-up carry. It is available with either a satin-finished blade and hardware or with blackened fittings and a black DLC-coated blade.

## Lightweight Pink

The Native's popularity has inspired a number of unique expressions of the Design, including a vibrant pink-handled version. Available in PlainEdge™ only with a brightly polished stainless steel pocket clip, the pink Native promotes awareness of cancers affecting women and is the perfect choice for anyone seeking a functional yet stylish everyday cutting tool.

Spyderco donates a portion of the sales of the Pink Native to Guardians of the Ribbon, an exceptional charity that provides direct support to women battling all forms of cancer. For more information, please visit [www.pinkfiretrucks.org](http://www.pinkfiretrucks.org).



## Native5

The Native5 is the latest evolution of this Native design and is a direct reflection of Spyderco's commitment to constant quality improvement (C.Q.I.). It exemplifies the proven size, shape, and ergonomics of the classic Native with full-length skeletonized stainless steel liners, textured black G-10 scales, and a four-position pocket clip. Its blade is full-flat ground CPM S35VN steel—a high-performance particle metallurgy steel acclaimed for its extreme toughness and edge retention. The blade and handle are joined by a highly refined back lock mechanism that represents the pinnacle of strength, precision, and ease of operation.

## Native5 Fluted Titanium

The Fluted Titanium Native5 combines the advanced engineering and premium materials of the standard Native5 with meticulously machined solid titanium handle scales. The scales are fluted with an sunburst pattern that also provides texture for a secure grip during use.



| SKU      | PRODUCT NAME            | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL     | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|----------|-------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-----------|------------|-----------|-------------|--------|
| C41BK    | Native Ltwt             | 3.97in 101mm | 7.07in 180mm | 3.10in 79mm | 2.57in 65mm | 0.121in 3.1mm   | 0.46in 11.7mm | CPM S30V  | 2.7oz 77g  | Hollow    | Ambi/Tip-up | USA    |
| C41PSBBK | Native Ltwt Black Blade | 3.97in 101mm | 7.07in 180mm | 3.10in 79mm | 2.57in 65mm | 0.121in 3.1mm   | 0.46in 11.7mm | CPM S30V  | 2.7oz 77g  | Hollow    | Ambi/Tip-up | USA    |
| C41PPN   | Native Ltwt Pink        | 3.97in 101mm | 7.07in 180mm | 3.10in 79mm | 2.57in 65mm | 0.121in 3.1mm   | 0.46in 11.7mm | CPM S30V  | 2.7oz 77g  | Hollow    | Ambi/Tip-up | USA    |
| C41GP5   | Native5 G-10            | 4.00in 102mm | 6.95in 177mm | 2.95in 75mm | 2.42in 61mm | 0.125in 3.2mm   | 0.50in 12.7mm | CPM S35VN | 3.7oz 105g | Full-flat | 4-position  | USA    |
| C41TIFP5 | Native5 Fluted Titanium | 4.00in 102mm | 6.95in 177mm | 2.95in 75mm | 2.41in 61mm | 0.125in 3.2mm   | 0.50in 12.6mm | CPM S35VN | 4.2oz 119g | Full-flat | 4-position  | USA    |



# STARMATE

Bob Terzuola's pioneering work as a custom knifemaker helped define the form of modern tactical knives. He was also the first knifemaker to collaborate with Spyderco to adapt custom knife designs to production knives. Terzuola's Starmate features a satin-finished VG-10 blade with his signature deep hollow grind and swedge. It is matched to a handle constructed of textured black G-10 scales and skeletonized full stainless steel liners. The blade locks open by virtue of Terzuola's unique expression of the Walker LinerLock® mechanism, which features a concave tang ramp for improved lock strength. To ensure ease of carry and instant accessibility, the Starmate has a four-position hourglass clip for ambidextrous tip-up or tip-down carry.



| SKU   | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | CLIP       | ORIGIN |
|-------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-------|------------|--------|
| C55GP | Starmate     | 4.95in 126mm | 8.70in 221mm | 3.75in 95mm | 3.51in 89mm | 0.157in 4.0mm   | 0.49in 12.5mm | VG-10 | 4.9oz 139g | Saber | 4-position | Japan  |

# CENTOFANTE3

The late Frank Centofante was a cutlery Hall Of Fame member, highly respected for his elegant designs and painstaking craftsmanship. The Centofante3 captures the spirit of his coveted custom designs and translates it into a practical working folder with a hollow-ground VG-10 blade, sculptured FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco bug accent and an adjustable clip that can be positioned for right-side, tip-up or tip-down carry.



| SKU     | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP                  | ORIGIN |
|---------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|-----------------------|--------|
| C66PBK3 | Centofante3  | 4.50in 114mm | 7.64in 194mm | 3.14in 80mm | 3.04in 77mm | 0.079in 2.0mm   | 0.45in 11.5mm | VG-10 | 2.5oz 71g | Hollow | Right Tip-up/Tip-down | Japan  |

# YOJIMBO2

Designed by personal-defense trainer Michael Janich, the Yojimbo2 is an evolved expression of his original Spyderco Yojimbo design, which pioneered the application of the wharncliffe blade in tactical folders. The refined ergonomics complement the natural contours of the hand, ensuring maximum surface contact and positive control. They also encourage a thumb-forward grip and make the 3.20-inch CPM S30V blade feel like a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers extreme cutting performance by transferring power all the way to the tip and ensures improved point strength. Nested stainless steel liners provide structural strength and form the backbone of the knife's high-strength Compression Lock™ mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and rapid deployment from all carry positions.



| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|--------|------------|--------|
| C85GP2 | Yojimbo2     | 4.49in 114mm | 7.69in 195mm | 3.20in 81mm | 2.95in 75mm | 0.145in 3.7mm   | 0.49in 12.5mm | CPM S30V | 4.2oz 119g | Hollow | 4-position | USA    |

# STRETCH

## Lightweight

The Stretch is a highly evolved folder that traces its roots back to the classic Spyderco Hunter and Pro-Venator models. Ideal for outdoor applications and all other cutting chores, it features an injection-molded FRN handle with Bi-Directional Texturing™, a wide profile, and an ergonomic shape that brackets the hand to provide an amazingly secure grip. Its skeletonized stainless steel liners and sturdy back lock mechanism guarantee superior strength and a four-position clothing clip offers ambidextrous tip-up and tip-down carry. The Stretch's drop-point blade is full-flat ground for remarkable edge geometry and low-friction cutting performance. It is available with VG-10 or ZDP-189 ultra-high-carbon blade steel.



| SKU     | PRODUCT NAME         | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP       | ORIGIN |
|---------|----------------------|--------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|------------|--------|
| C90PBK  | Stretch Ltwt         | 4.49in 114mm | 7.99in 203mm | 3.50in 89mm | 3.18in 81mm | 0.118in 3.0mm   | 0.55in 14.0mm | VG-10   | 3.2oz 91g | Full-flat | 4-position | Japan  |
| C90PGRE | Stretch Ltwt ZDP-189 | 4.49in 114mm | 7.99in 203mm | 3.50in 89mm | 3.18in 81mm | 0.118in 3.0mm   | 0.55in 14.0mm | ZDP-189 | 3.2oz 91g | Full-flat | 4-position | Japan  |

# P'KAL

P'ikal is a system of martial arts tactics that originated in the Philippines. Meaning "to rip" in Visayan dialect, P'ikal also inspired the Spyderco P'Kal—a folding knife specifically suited to those tactics. The P'Kal's plain-edged blade is flat ground from CPM S30V stainless steel and features a slightly curved edge for impressive cutting power. Spyderco's Trademark Round Hole™ and a removable Emerson Opening Feature provide fast one-handed blade opening, either manually or by hooking the Emerson Feature on the pocket during the draw. Designed by former undercover narcotics officer and close-combat instructor Craig Douglas (aka "Southnarc"), the P'Kal is a "reverse-edge" tool. Ergonomically it is intended to be held with the sharpened edge facing inward toward the user, replicating the mechanical function of the claws of an animal.

The backbone of the P'Kal's handle is a pair of skeletonized full stainless steel liners. They are capped by textured black G-10 laminate scales and house Spyderco's patented Ball Bearing Lock™—an extremely strong lock mechanism that is also completely ambidextrous. The P'Kal comes with a reversible steel wire clip for left/right, tip-up, edge-forward and edge-back carry.

# P'KAL TRAINER

A defensive tool is useless without the skills to power it. And the best way to develop those skills is with proper training equipment. The P'Kal Trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe training. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, easily identify it as a training tool. Configurable for left/right, tip-up carry and featuring the same removable Emerson Opening Feature.



| SKU    | PRODUCT NAME  | CLOSED       | OVERALL      | BLADE       | EDGE          | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|--------|---------------|--------------|--------------|-------------|---------------|-----------------|---------------|----------|------------|-----------|-------------|--------|
| C103GP | P'Kal         | 4.40in 112mm | 7.35in 187mm | 2.95in 75mm | 2.78in 71mm   | 0.125in 3.2mm   | 0.49in 12.5mm | CPM S30V | 3.7oz 105g | Full-flat | Ambi/Tip-up | USA    |
| C103TR | P'Kal Trainer | 4.40in 112mm | 7.35in 187mm | 2.95in 75mm | Non Sharpened | 0.125in 3.2mm   | 0.49in 12.5mm | 440C     | 3.7oz 105g | Blunted   | Ambi/Tip-up | USA    |

# MANIX2

The Manix2 family of knives showcase Spyderco's Made-in-U.S.A. quality and the strength and ease of use of our patented Ball Bearing Lock™. One of Spyderco's strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to pivot smoothly closed. Both opening and closing are easily performed with either hand and without ever placing your fingers in the path of the edge.

The popularity and proven performance of the Manix2 have inspired a number of unique variations of the basic design, as well as a larger, Manix2 XL. No matter your cutting and carry needs may be, there's a Manix2 that's up to the task.

## Manix2

Full skeletonized stainless steel liners give the G-10-handled Manix2 exceptional strength and heft. Strategically placed jimping on the edges of the liners enhances grip and ensures superior control during demanding cutting chores. The flat-ground CPM S30V blade is available with a PlainEdge™ and, like the liners, features a handsome tumbled finish. The Manix2 is also available in an all-black PlainEdge™ version with a tough Diamond-Like Carbon (DLC) blade coating and blackened liners and handle hardware. Completely ambidextrous, the Manix2's clip carries the folder left or right-side, tip-up.

## Lightweight Blue

The Manix2 Lightweight packs the cutting power of a flat-ground CTS™ BD1 stainless steel blade into a handle molded from translucent blue FRCP (fiberglass reinforced co-polymer). Amazingly tough and lightweight, this material reduces the weight of this full-sized knife to just three ounces. A steel insert in the handle is the foundation for the Ball Bearing Lock™ mechanism to lock the blade securely open and a low-profile reversible wire clip situates the folder for left or right-side tip-up carry. An extraordinary example of state-of-the-art materials, this knife was Winner of Blade Magazine's 2010 Most Innovative American Design Award.

## Lightweight Black

If you prefer basic black to translucent blue, you're in luck. This lightweight version of the Manix2 offers the same features and functionality of the translucent blue version, but with a black FRCP (fiberglass reinforced co-polymer) handle.



| SKU        | PRODUCT NAME            | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|------------|-------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|-------------|--------|
| C101G2     | Manix2 G-10             | 4.66in 118mm | 8.03in 204mm | 3.37in 86mm | 2.92in 74mm | 0.125in 3.2mm   | 0.55in 14.0mm | CPM S30V | 5.2oz 147g | Full-flat | Ambi/Tip-up | USA    |
| C101GPBBK2 | Manix2 G-10 Black Blade | 4.66in 118mm | 8.03in 204mm | 3.37in 86mm | 2.92in 74mm | 0.125in 3.2mm   | 0.55in 14.0mm | CPM S30V | 5.2oz 147g | Full-flat | Ambi/Tip-up | USA    |
| C101PBL2   | Manix2 Ltwt Blue        | 4.66in 118mm | 8.03in 204mm | 3.37in 86mm | 2.88in 73mm | 0.125in 3.2mm   | 0.55in 14.0mm | CTS BD1  | 3.0oz 85g  | Full-flat | Ambi/Tip-up | USA    |
| C101PBK2   | Manix2 Ltwt Black       | 4.66in 118mm | 8.03in 204mm | 3.37in 86mm | 2.88in 73mm | 0.125in 3.2mm   | 0.55in 14.0mm | CTS BD1  | 3.0oz 85g  | Full-flat | Ambi/Tip-up | USA    |

# MANIX2 XL

For select cutting chores, bigger is sometimes better. The Manix2 XL's extra-large-sized format is perfect for large hands and tasks demanding a longer blade. Like the smaller Manix2, it delivers with a CPM S30V blade, full stainless steel liners, a Ball Bearing Lock™ mechanism, and a clip for ambidextrous tip-up carry. It is also available with either a tumbled finish or a non-reflective black Diamond-Like Carbon (DLC) blade coating with matching blackened hardware and clip.



| SKU       | PRODUCT NAME          | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|-----------|-----------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|-------------|--------|
| C95GPBBK2 | Manix2 XL Black Blade | 5.09in 129mm | 8.94in 227mm | 3.85in 98mm | 3.36in 85mm | 0.125in 3.2mm   | 0.56in 14.3mm | CPM S30V | 5.2oz 147g | Full-flat | Ambi/Tip-up | USA    |
| C95GP2    | Manix2 XL             | 5.09in 129mm | 8.94in 227mm | 3.85in 98mm | 3.36in 85mm | 0.125in 3.2mm   | 0.56in 14.3mm | CPM S30V | 5.2oz 147g | Full-flat | Ambi/Tip-up | USA    |

# CALY3

## Carbon Fiber ZDP-189

The Caly3 straddles the line between a work of art and a high-performance cutting tool. Its leaf-shaped blade features a core layer of ultra-high-carbon ZDP-189 steel sandwiched between two outer layers of 420J2. This san mai (three-layer) construction results in an incredible fusion of cutting performance and structural strength. The blade's full-flat grind ensures excellent edge geometry and clearly reveals the boundary between the layers. The handle of the Caly3 is also noteworthy, combining full skeletonized stainless steel liners, a mid-positioned back lock, and state-of-the-art carbon fiber handles with an oversized pivot pin. A reversible deep-pocket ambidextrous tip-up carry wire clip completes the package.



# CALY3.5

## Carbon Fiber ZDP-189

The Caly3.5 Carbon Fiber stretches the format of the carbon-fiber-handled Caly3 to a more hand-filling size. It features the same premium san mai (three-layer) blade construction with a core of super-high-carbon ZDP-189 steel surrounded by layers of tough 420J2. The blade is joined to a handle with full skeletonized stainless steel liners, carbon fiber scales, and a reliable back lock mechanism.



## Caly3.5 G-10

The Caly3.5 takes the proven features and style of the Caly3 and renders them in a slightly larger, more utilitarian form. The VG-10 stainless steel blade has a full-flat grind and a mid-positioned back lock mechanism. G-10 scales ensure a secure grip and a reversible deep-pocket wire clip provide left/right hand tip-up carry.

| SKU      | PRODUCT NAME                  | CLOSED       | OVERALL      | BLADE      | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL         | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|----------|-------------------------------|--------------|--------------|------------|-------------|-----------------|---------------|---------------|-----------|-----------|-------------|--------|
| C113CFPE | Caly3 Carbon Fiber ZDP-189    | 4.06in 103mm | 7.06in 179mm | 3.0in 76mm | 2.64in 67mm | 0.118in 3.0mm   | 0.47in 12.0mm | ZDP-189/420J2 | 3.0oz 85g | Full-flat | Ambi/Tip-up | Japan  |
| C144CFPE | Caly 3.5 Carbon Fiber ZDP-189 | 4.25in 108mm | 7.65in 194mm | 3.4in 86mm | 3.08in 78mm | 0.118in 3.0mm   | 0.49in 12.5mm | ZDP-189/420J2 | 3.1oz 88g | Full-flat | Ambi/Tip-up | Japan  |
| C144GP   | Caly 3.5 G-10                 | 4.25in 108mm | 7.65in 194mm | 3.4in 86mm | 3.08in 78mm | 0.118in 3.0mm   | 0.49in 12.5mm | VG-10         | 3.2oz 91g | Full-flat | Ambi/Tip-up | Japan  |

# SAGE SERIES

Spyderco's Sage series is a family of folding knives that honors the pioneering designers of our industry. Every member of the Sage family features a flat-ground, leaf-shaped CPM S30V blade, an ergonomic handle design with textured forefinger choil and thumb ramp, and a reversible tip-up wire clip. Each Sage showcases a specific lock mechanism paying homage to the trendsetting knifemaker or designer who invented it. Proceeds from the sale of every Sage folder are donated to the Alzheimer's Association, Colorado Chapter.

## Sage1 LinerLock®

Michael Walker's development of the LinerLock® was a landmark event in modern folding knife design. The Sage1 honors Walker's industry-changing lock and the ball bearing detent, which helps retain the blade safely in the closed position. Stylish and functional, this distinctive knife features lightweight twill carbon fiber/G-10 laminate handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.

## Sage2 Reeve Integral Lock

The Sage2 showcases Chris Reeve's Reeve Integral Lock (R.I.L.). A robust lock mechanism that is functionally similar to a LinerLock®, but uses the knife's metal handle scale as the lock material. This knife honors Reeve's invention by expressing the R.I.L. in precision-machined solid titanium and an open-backed design.

## Sage3 Bolt Action Lock **NEW!**

The Sage3 pays homage to the late Blackie Collins and his groundbreaking Bolt Action Lock. This revolutionary lock design consists of a spring-loaded steel bolt that wedges between a ramp on the tang of the blade and the inside of the handle back strap. Retracting an ambidextrous button releases the lock to close the blade. The new Sage3 features a black cubic check carbon fiber/G-10 laminate handle.

## Sage4 Mid Back Lock

The front lock is a variation of the traditional back lock design with a shorter lock bar and a mid-positioned release that allows a knife to be operated easier with one hand. Developed by the late Al Mar with the help of several custom knifemakers, it set the standard for today's generation of highly ergonomic folder designs. The Sage4 commemorates Mar's contribution to the advancement of knife design and features ironwood scales, stainless steel liners and titanium bolsters.



## alzheimer's association™

Spyderco donates a portion of the proceeds from the sale of every Sage Series folder to the Alzheimer's Association, Colorado Chapter. The Alzheimer's Association is the leading voluntary health organization in Alzheimer care, support, and research. Their mission is to eliminate Alzheimer's disease through the advancement of research; to provide and enhance care and support for all affected; and to reduce the risk of dementia through the promotion of brain health. The Alzheimer's Association Colorado Chapter provides counseling, educational programs, support-group services, and a 24-hour help line to serve the individuals and families in Colorado living with Alzheimer's disease. [www.alz.org](http://www.alz.org)

| SKU       | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|-----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|-------------|--------|
| C123CFP   | Sage1        | 4.19in 106mm | 7.19in 183mm | 3.00in 76mm | 2.63in 67mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM S30V | 3.3oz 94g  | Full-flat | Ambi/Tip-up | Taiwan |
| C123TIP   | Sage2        | 4.19in 106mm | 7.19in 183mm | 3.00in 76mm | 2.63in 67mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM S30V | 3.5oz 99g  | Full-flat | Ambi/Tip-up | Taiwan |
| C123CFBAP | Sage3        | 4.30in 109mm | 7.30in 188mm | 3.00in 76mm | 2.74in 70mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM S30V | 3.7oz 105g | Full-flat | Ambi/Tip-up | Taiwan |
| C123WDP   | Sage4        | 4.19in 106mm | 7.19in 183mm | 3.00in 76mm | 2.63in 67mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM S30V | 4.3oz 122g | Full-flat | Ambi/Tip-up | Taiwan |

# CAT

The Spyderco Cat is the ideal synthesis of compact size and big-knife functionality. The combination of its carefully contoured G-10 handle and strategically placed finger choil provide plenty of surface area for a secure grip. Its 2.5-inch leaf-shaped blade is flat ground for superior edge geometry and is backed by a Walker LinerLock® mechanism. A reversible, deep-pocket wire clip provides ambidextrous tip-up carry.

**C129GP**



# CHICAGO

The Chicago was specifically designed to conform to the legal blade-length restrictions of its namesake city while providing performance that rivals a full-size cutting tool. Its two-inch 440C stainless steel blade is flat ground for optimal cutting performance and features a Trademark Round Hole for easy opening. Textured G-10 handle scales and forefinger choil ensure a full grip, and a user friendly Walker LinerLock® mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip allows the knife to nestle discreetly in the pocket for quick, easy access. Functional and law abiding, the Chicago defines the compact modern folding knife.

**C130GP**



| SKU    | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|--------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-----------|-------------|--------|
| C129GP | Cat          | 3.54in 90mm | 6.04in 153mm | 2.50in 64mm | 2.23in 57mm | 0.100in 2.5mm   | 0.51in 13.0mm | 440C  | 2.6oz 74g | Full-flat | Ambi/Tip-up | Taiwan |
| C130GP | Chicago      | 3.11in 79mm | 5.11in 130mm | 2.00in 51mm | 1.69in 43mm | 0.100in 2.5mm   | 0.47in 12.0mm | 440C  | 2.2oz 62g | Full-flat | Ambi/Tip-up | Taiwan |

# BRADLEY FOLDER

Gaile Bradley's first Spyderco collaboration clearly reflects his wealth of experience as a custom knifemaker and former World Cutting Competition Champion. It features a high-performance CPM M4 blade with a deep hollow grind for exceptional edge geometry and a long service life. Its ergonomic handle is designed to accommodate all grips and hand sizes and features skeletonized full-length stainless steel liners, carbon fiber/G-10 laminate scales, and a flush-finished LinerLock® mechanism that reduces the possibility of unintentional lock release during use. A black, four-position hourglass clip makes this knife as handy as it is capable.

**C134CFP**



| SKU     | PRODUCT NAME   | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL  | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|---------|----------------|--------------|--------------|-------------|-------------|-----------------|---------------|--------|------------|--------|------------|--------|
| C134CFP | Bradley Folder | 4.68in 119mm | 8.15in 207mm | 3.47in 88mm | 3.25in 83mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM M4 | 5.2oz 147g | Hollow | 4-position | Taiwan |

# VALLOTTON SUB-HILT

Butch Vallotton is one of the premier makers of high-end custom folders and automatic knives. He was also the first folder maker to use a blade's thumb stud as a stop pin for the lock. Our Vallotton Sub-Hilt honors this innovation and is the only Spyderco model featuring both a thumb stud and our trademark round hole. Its premium CPM S30V blade combines hollow-ground primary bevels with a faceted flat-ground tip for a superior synthesis of cutting performance and point strength. The precision crafted handle combines brushed stainless bolsters and a sub-hilt with contoured, polished G-10 scales. It also houses the knife's stout LinerLock® mechanism and features a four-position clip.

**C149GP**



| SKU    | PRODUCT NAME       | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|--------|--------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|--------|------------|--------|
| C149GP | Vallotton Sub-Hilt | 5.00in 127mm | 8.70in 221mm | 3.70in 94mm | 3.50in 89mm | 0.157in 4.0mm   | 0.51in 13mm   | CPM S30V | 6.2oz 176g | Hollow | 4-position | Taiwan |





# VALUE FOLDERS

Spyderco's Value Folders are universally respected as some of the best values in the knife market. They express all the defining features of a state-of-the-art Spyderco folder using economical materials to yield functional, reliable, and highly affordable knives that are ideal for price-conscious users. Value Folders are available in a wide range of sizes and all feature skeletonized stainless steel liners, textured G-10 scales, Walker LinerLock® mechanisms, heavy-duty four-position pocket clips, and lined lanyard holes. Their broad, leaf-shaped blades are full-flat ground for advanced cutting performance and have Spyderco's Trademark Round Hole for one-handed opening.





**C142GP**



**C122GP**



**C122GPS**



**C122GS**



**C122GBBK**



**C122GBBKPS**



**C136GP**



**C148GP**

**RESILIENCE**

C142GP: The Resilience provides true big-knife cutting power.



**TENACIOUS**

C122G: The Tenacious was voted Blade Magazine's "Best Buy Folder" of 2008.



**TENACIOUS Black Blade**

C122GBBK: Tenacious with non-reflective black-coated blade and all-black hardware.



**PERSISTENCE**

C136GP: The compact Persistence offers concealable, full-service performance.



**AMBITIOUS**

C148GP: The Ambitious is small and extremely capable.



| SKU      | PRODUCT NAME          | CLOSED       | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|----------|-----------------------|--------------|--------------|--------------|--------------|-----------------|---------------|----------|------------|-----------|------------|--------|
| C142GP   | Resilience            | 5.20in 132mm | 9.40in 239mm | 4.20in 107mm | 4.20in 107mm | 0.122in 3.1mm   | 0.52in 13.1mm | 8Cr13MoV | 5.1oz 145g | Full-flat | 4-position | China  |
| C122G    | Tenacious             | 4.38in 111mm | 7.77in 197mm | 3.39in 86mm  | 3.39in 86mm  | 0.122in 3.1mm   | 0.51in 13.0mm | 8Cr13MoV | 4.2oz 119g | Full-flat | 4-position | China  |
| C122GBBK | Tenacious Black Blade | 4.38in 111mm | 7.77in 197mm | 3.39in 86mm  | 3.39in 86mm  | 0.122in 3.1mm   | 0.51in 13.0mm | 8Cr13MoV | 4.2oz 119g | Full-flat | 4-position | China  |
| C136GP   | Persistence           | 4.13in 105mm | 6.90in 175mm | 2.77in 70mm  | 2.77in 70mm  | 0.122in 3.1mm   | 0.52in 13.3mm | 8Cr13MoV | 3.7oz 105g | Full-flat | 4-position | China  |
| C148GP   | Ambitious             | 3.58in 91mm  | 5.89in 150mm | 2.31in 59mm  | 2.31in 59mm  | 0.122in 3.1mm   | 0.47in 12.0mm | 8Cr13MoV | 3.0oz 85g  | Full-flat | 4-position | China  |





SPYDERCO  
CPM S30V

# SZABO FOLDER

**NEW!**

C146CFBBKP

Laci Szabo's larger-than-life folder is an incredible blend of design flair and hardcore function. To make this amazing knife even more suitable for tactical applications, it is now available with a non-reflective black TiCN blade and a sure-grip handle with black cubic check carbon fiber/G-10 laminate scales. It features a Scimitar-shaped CPM S30V blade, high-strength Compression Lock™ mechanism, enhanced self-close feature, and four-position clip.



| SKU        | PRODUCT NAME             | CLOSED       | OVERALL       | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|------------|--------------------------|--------------|---------------|--------------|--------------|-----------------|---------------|----------|------------|--------|------------|--------|
| C146CFBBKP | Szabo Folder Black Blade | 5.65in 144mm | 10.25in 260mm | 4.60in 117mm | 3.97in 101mm | 0.157in 4.0mm   | 0.51in 13.0mm | CPM S30V | 7.0oz 198g | Hollow | 4-position | Taiwan |

# SCHEMPP TUFF

What's in a name? In the case of Ed Schempp's impressive Schempp Tuff folding knife, everything. The heart of the Schempp Tuff is its massive flat-ground drop-point blade. Precision machined from Crucible's CPM 3V particle metallurgy steel, it is a full 4mm (0.157 inch) thick and features bilateral fullers (grooves) to lessen weight, increase strength, and reduce friction during cutting. The Schempp Tuff's handle is constructed with a dimple-textured G-10 scale and stainless steel liner on one side and a solid titanium scale on the other. The titanium scale serves as the basis for a sturdy Reeve Integral Lock (R.I.L.) mechanism with a hardened steel lock interface for increased strength and durability.



C151GTIP

The heart of the Schempp Tuff is its massive flat-ground drop-point blade. Precision machined from Crucible's CPM 3V particle metallurgy steel, it is a full 4mm (0.157 inch) thick and features bilateral fullers (grooves) to lessen weight, increase strength, and reduce friction during cutting. The Schempp Tuff's handle is constructed with a dimple-textured G-10 scale and stainless steel liner on one side and a solid titanium scale on the other. The titanium scale serves as the basis for a sturdy Reeve Integral Lock (R.I.L.) mechanism with a hardened steel lock interface for increased strength and durability.



| SKU      | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL  | WEIGHT     | GRIND | CLIP       | ORIGIN |
|----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|--------|------------|-------|------------|--------|
| C151GTIP | Schempp Tuff | 5.15in 131mm | 8.85in 225mm | 3.70in 94mm | 3.00in 76mm | 0.157in 4.0mm   | 0.51in 13.0mm | CPM 3V | 6.3oz 179g | Saber | 4-position | Taiwan |

# DES HORN

Des Horn is a South African custom knifemaker whose knives are in high demand by collectors worldwide. Spyderco's Des Horn folder makes his exceptionally sleek, graceful style of knife design available to everyone in an exquisitely crafted gentlemen's folder. The Des Horn features a slim CPM S30V wharncliffe blade, a polished G-10 handle, and a Walker LinerLock® mechanism. The blade and handle are carefully machined with matching accents to create a highly refined artistic flow.



C153GP



| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT    | GRIND  | CLIP           | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|-----------|--------|----------------|--------|
| C153GP | Des Horn     | 4.14in 105mm | 7.24in 184mm | 3.10in 79mm | 3.05in 77mm | 0.077in 2.9mm   | 0.37in 9.5mm  | CPM S30V | 2.0oz 57g | Hollow | Right/Tip-down | Taiwan |

# MEMORY

Frank Centofante was one of Spyderco's earliest custom collaborators and a highly revered member of the knifemaking community. Inspired by the last handcrafted knife he gave to Spyderco's founder, Sal Glesser, the Memory is a sleek gentlemen's folder with many custom-quality features. Its handle is crafted from 6AL-4V titanium with a titanium backspacer machined to replicate Centofante's decorative hand filework. It is then color anodized and capped on one side with a woven glass-fiber scale and on the other with an hourglass clip that provides right-side tip-down carry. The Memory's blade is full-flat ground from VG-10 stainless steel with a user friendly Walker LinerLock®. Every Memory comes complete with a zippered collector's pouch.



C155TIP



| SKU     | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | CLIP           | ORIGIN |
|---------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-----------|----------------|--------|
| C155TIP | Memory       | 4.05in 103mm | 7.07in 180mm | 3.02in 77mm | 3.00in 76mm | 0.091in 2.3mm   | 0.35in 8.8mm  | VG-10 | 3.4oz 96g | Full-flat | Right/Tip-down | Japan  |

# CHAPARRAL

## Carbon Fiber/G-10 Laminate

Spyderco's Chaparral series is a family of gentlemen's folding knives that express the same elegantly slim pocketknife format with a variety of premium handle materials and treatments. The original Chaparral features handsome carbon fiber/G-10 laminate handle scales, a full-flat-ground Carpenter Steel CTS™ XHP blade, a sturdy back lock mechanism, and a low profile reversible wire clip that easily blends with any color of clothing.

# CHAPARRAL

## Titanium

The Chaparral Titanium renders this slim gentleman's folder design with a flat-ground CTS™ XHP blade and solid titanium handle scales. The scales are machined with an intricate geometric pattern that adds character, light and depth to this classic design.

# CHAPARRAL

## Stepped Titanium

The latest addition to the Chaparral family features solid titanium handle scales CNC machined with an intricate three-dimensional "stepped" pattern. This pattern uses a series of straight lines to create the illusion of complex curves while providing texture for enhanced grip control. This exquisitely crafted knife features a full-flat-ground CTS™ XHP stainless steel blade, a back lock mechanism, and a reversible deep-pocket wire clip.



C152CFP

C152TIP

C152STIP

Production Prototype Pictured

| SKU      | PRODUCT NAME                         | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|----------|--------------------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|-------------|--------|
| C152CFP  | Chaparral Carbon Fiber/G-10 Laminate | 3.60in 91mm | 6.40in 163mm | 2.80in 71mm | 2.35in 60mm | 0.077in 1.9mm   | 0.51in 13.0mm | CTS XHP | 2.5oz 71g | Full-flat | Ambi/Tip-up | Taiwan |
| C152TIP  | Chaparral Titanium                   | 3.60in 91mm | 6.40in 163mm | 2.80in 71mm | 2.35in 60mm | 0.077in 1.9mm   | 0.51in 13.0mm | CTS XHP | 2.7oz 77g | Full-flat | Ambi/Tip-up | Taiwan |
| C152STIP | Chaparral Stepped Titanium           | 3.60in 91mm | 6.35in 161mm | 2.75in 70mm | 2.30in 58mm | 0.077in 1.9mm   | 0.51in 13.0mm | CTS XHP | 2.7oz 77g | Full-Flat | Ambi/Tip-Up | Taiwan |

# TECHNO

Marcin Slysz is a Polish knifemaker who has earned an enviable reputation for producing impeccably crafted high-tech folding knives. His Techno design boasts a 4.5mm-thick (0.177 inch) blade ground from Carpenter CTS™ XHP stainless steel, a state-of-the-art alloy that offers superior strength, edge retention, and corrosion resistance. The Techno's handle is equally impressive, featuring solid titanium scales and a high-strength Reeve Integral Lock (R.I.L.) mechanism. The handle's blue G-10 spacer and the blade's thumb ramp feature strategically placed jimping for increased grip traction and a reversible deep-pocket wire clip for low-profile tip-up carry.



C158TIP

| SKU     | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT     | GRIND     | CLIP        | ORIGIN |
|---------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|---------|------------|-----------|-------------|--------|
| C158TIP | Techno       | 3.43in 87mm | 5.98in 152mm | 2.55in 65mm | 2.33in 59mm | 0.177in 4.5mm   | 0.51in 13.0mm | CTS XHP | 3.6oz 102g | Full-flat | Ambi/Tip-up | Taiwan |

# SOUTHARD FOLDER

The Brad Southard is Spyderco's first collaborative knife to feature a "flipper" created by Kit Carson—a small integral lever near the tang of the blade that allows the knife to be opened with a stroke of the index finger. It features a CTST™ 204P hollow-ground blade that rotates on a special captive ball-bearing pivot system for super-smooth action. The Southard's handle construction includes a titanium liner and textured earth-brown G-10 scale on one side and a solid titanium scale on the other. The solid scale is the understructure for the Reeve Integral Lock (R.I.L.) mechanism and a pocket clip configured for right-side, tip-up carry. The blade and handle components of the Southard Folder feature a stonewashed finish.

C156GPBN



Production Prototype Pictured

## Black Blade **NEW!**

Many applications require a knife that is non-reflective. To adapt the Southard Folder to these applications, Spyderco introduces a black-bladed version featuring a durable TiCN coating with a handle scale machined from black G-10.

C156GPBBK



| SKU       | PRODUCT NAME                | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | CLIP         | ORIGIN |
|-----------|-----------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|--------|--------------|--------|
| C156GPBN  | Southard Folder             | 4.50in 114mm | 7.96in 202mm | 3.46in 88mm | 3.46in 88mm | 0.157in 4.0mm   | 0.43in 11.0mm | CTS 204P | 4.1oz 116g | Hollow | Right/Tip-up | Taiwan |
| C156GPBBK | Southard Folder Black Blade | 4.50in 114mm | 7.96in 202mm | 3.46in 88mm | 3.46in 88mm | 0.157in 4.0mm   | 0.43in 11.0mm | CTS 204P | 4.1oz 116g | Hollow | Right/Tip-up | Taiwan |

# LIONSPY

Maniago, Italy's LionSteel is one of Europe's leading cutlery manufacturers. Their first collaboration with Spyderco, the LionSpy, is a stout folding knife based on their award-winning SR-1 folder. For extreme cutting performance, it features a 4.5mm-thick blade ground from Böhler-Uddeholm's premium Elmax steel—a third-generation powdered metallurgy steel. The blade is matched to an equally robust handle constructed of a black G-10 scale and a solid titanium scale, both of which have a corrugated texture to ensure decisive grip. The blade locks open via an enhanced Reeve Integral Lock (R.I.L.) mechanism with a hardened steel insert to minimize wear and LionSteel's patented RotoLock secondary locking device. Every LionSpy comes complete with a zippered pouch and a specialized pivot-pin-adjustment tool.

C157GTIP



| SKU      | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | CLIP         | ORIGIN |
|----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-----------|--------------|--------|
| C157GTIP | LionSpy      | 4.70in 119mm | 8.34in 212mm | 3.64in 92mm | 3.45in 88mm | 0.177in 4.5mm   | 0.61in 15.5mm | Elmax | 6.0oz 170g | Full-flat | Right/Tip-up | Italy  |

# AIR

Custom knifemaker Gayle Bradley excels at producing finely crafted folding knives, often with intricate lapidary handle inlays. The meticulous workmanship and flair he invests into his custom knives is clearly reflected in the Spyderco Air—a featherweight gentleman’s folder that makes an artistic statement. This exquisitely crafted knife fuses skeletonized titanium liners, silver glass fiber/G-10 laminate scales, a Walker LinerLock®, and a highly functional wharncliffe blade into a slim, pocket-friendly tool, perfect for daily carry. Its flat-ground blade is made from CPM M4, a high-carbon powdered-metallurgy steel known for its superior edge holding properties. The Air is one of the rare breed of cliplless lock-blade Spydercos.



C159GFP

| SKU     | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL  | WEIGHT    | GRIND     | CLIP | ORIGIN |
|---------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|--------|-----------|-----------|------|--------|
| C159GFP | Air          | 3.41in 87mm | 5.96in 151mm | 2.55in 65mm | 2.37in 60mm | 0.890in 2.3mm   | 0.43in 11.0mm | CPM M4 | 1.3oz 37g | Full-flat | None | Taiwan |

# ULIZE

The Ulize is a lean, high-performance German influenced Police Model folder, optimized for law enforcement duty use and personal-defense. Designed by German custom knifemaker Ulrich (“Uli”) Hennicke, its VG-10 stainless steel blade features a slightly recurved edge and a deep hollow grind for aggressive cutting performance. Full stainless steel liners and a solid stainless back spacer ensures a deft balance and a solid foundation for the handle’s black G-10 scales and high-strength back lock mechanism. Completely ambidextrous, the Ulize carries easily in any position via a versatile four-position pocket clip.



C161GP

| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP       | ORIGIN |
|--------|--------------|--------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|--------|------------|--------|
| C161GP | Ulize        | 5.44in 138mm | 9.55in 243mm | 4.11in 104mm | 3.92in 100mm | 0.118in 3.0mm   | 0.47in 12.0mm | VG-10 | 4.8oz 136g | Hollow | 4-position | Japan  |

# EQUILIBRIUM

Designed by custom knife maker, Ed Schempp, the Equilibrium captures a symmetrical spirit and expresses it on a scale suited for any sized hand. Its blade features a straight-edged wharncliffe profile that cuts with an authority far beyond its size and comes paired to a stainless steel handle that also forms the foundation of a stout Reeve Integral Lock (R.I.L.) mechanism.



C166P

| SKU   | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | CLIP       | ORIGIN |
|-------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-----------|------------|--------|
| C166P | Equilibrium  | 3.05in 77mm | 4.71in 120mm | 1.79in 45mm | 1.20in 30mm | 0.098in 2.5mm   | 0.51in 13.0mm | VG-10 | 2.2oz 62g | Full-flat | 4-position | Japan  |

# BATTLESTATION **NEW!**

Designed by Alexandru Diaconescu, known to knife enthusiasts as “Dialex,” the Battlestation is a folding knife built for extreme performance. Its hybrid tanto-style blade is saber ground from VG-10 stainless steel and features a sweeping point, an index-finger choil, and an unsharpened swedge. A sturdy back lock mechanism anchors it to a handle constructed of full stainless steel liners and textured black G-10 scales. It features a reversible wire clip configured for tip-up carry. An impressive synthesis of functional ergonomics and futuristic style, the Battlestation commands attention.



Production Prototype Pictured

| SKU    | PRODUCT NAME  | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | CLIP        | ORIGIN |
|--------|---------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-------|-------------|--------|
| C168GP | Battlestation | 4.23in 107mm | 7.20in 183mm | 2.97in 75mm | 2.44in 62mm | 0.138in 3.5mm   | 0.51in 13.0mm | VG-10 | 4.5oz 128g | Saber | Ambi/Tip-up | Japan  |

# KARAHAWK **NEW!**

The Karahawk is a highly evolved folding version of the Southeast Asian karambit. Its gently curved hawkbill blade is precision machined from VG-10 stainless steel and features both our trademark round hole and an Emerson Opening Feature to ensure swift, positive blade deployment. It is powered-up with a high-strength back lock mechanism designed to withstand the stresses of defensive use and paired with a handle constructed of full stainless steel liners capped with textured G-10 scales. The handle features a ring at the back end to facilitate traditional karambit manipulation techniques and is sized to keep the knife compact and easy to carry. A reversible hourglass clip offers tip-up standard-grip and reverse-grip carry on both sides of the body.



Production Prototype Pictured

| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | CLIP        | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-------|-------------|--------|
| C170GP | Karahawk     | 4.50in 114mm | 6.50in 165mm | 2.35in 60mm | 2.05in 52mm | 0.098in 2.5mm   | 0.51in 13mm   | VG-10 | 3.8oz 108g | Saber | Ambi/Tip-up | Japan  |

# DOMINO **NEW!**

The Domino is the second Spyderco knife to feature a Kit Carson flipper opener. Its full-flat-ground blade is machined from premium CTS™ XHP steel and rides on specially designed ball bearing washers for an ultra-smooth opening action. The handle features a solid titanium scale on one side and a titanium liner and black cubic check carbon fiber/G-10 laminate scale on the other. The titanium scale houses a high-strength Reeve Integral Lock (R.I.L.) mechanism with a steel interface that serves double duty as an overtravel stop. For ease and versatility of carry, the Domino also includes a black, four-position pocket clip.



| SKU       | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|-----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|---------|------------|-----------|------------|--------|
| C172CFTIP | Domino       | 4.55in 116mm | 7.68in 195mm | 3.13in 80mm | 2.89in 73mm | 0.118in 3.0mm   | 0.51in 13.0mm | CTS XHP | 4.2oz 119g | Full-flat | 4-position | Taiwan |

# DOUBLE BEVEL **NEW!**

Widely acknowledged as the father of custom tactical folding knives, Bob Terzuola designed the Double Bevel to offer the best of both worlds—the superior edge geometry of a full-flat grind and the strength of a hollow grind. Its meticulously ground VG-10 stainless steel blade features an Americanized tanto-style point for strength and the sleek profile that characterizes Terzuola's no-nonsense designs. The ergonomic handle's textured G-10 scales provide a secure grip and are supported by skeletonized stainless steel liners that also form the foundation of the knife's enhanced Walker LinerLock® mechanism. This mechanism includes a concave radiused tang ramp—a feature pioneered by Terzuola to increase lock strength and reliability. A four-position clip keeps the knife at your fingertips, offering tip-up or tip-down carry on both the left and right sides.



**C174GP**

Production Prototype Pictured

| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND       | CLIP       | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-------------|------------|--------|
| C174GP | Double Bevel | 4.17in 106mm | 7.56in 192mm | 3.39in 86mm | 3.23in 82mm | 0.118in 3.0mm   | 0.45in 11.5mm | VG-10 | 3.5oz 99g | Hollow/Flat | 4-position | Japan  |

# ROC **NEW!**

Ukrainian-born Serge Panchenko has been making custom knives for only a few years, but in that time has gathered a following. His first collaboration with Spyderco, the Roc, combines a unique cleaver-style blade with a gracefully curved handle featuring skeletonized full stainless steel liners and textured black G-10 scales. The VG-10 stainless steel blade is saber ground for strength and has a utilitarian bead-blasted finish. It is backed by a sturdy Walker LinerLock® mechanism and an open-spine handle construction for light weight and ease of cleaning. A reversible deep-pocket wire clip accommodates tip-up, left/right carry and ensures that this unique tool is always at the ready.



**C177GP**

Production Prototype Pictured

| SKU    | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | CLIP        | ORIGIN |
|--------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-------|-------------|--------|
| C177GP | Roc          | 4.69in 119mm | 7.76in 197mm | 3.07in 78mm | 2.77in 70mm | 0.118in 3.0mm   | 0.43in 11.0mm | VG-10 | 4.2oz 119g | Saber | Ambi/Tip-up | Japan  |

# KIWI4 **NEW!**

The Kiwi4 has long been one of Spyderco's most popular and enduring designs, but its latest incarnation takes this practical tool to new heights. Upsized to fit larger hands, it features textured black G-10 scales that complement its unique double finger choil to provide a superbly secure grip. The VG-10 stainless steel blade's full-flat grind produces incredible edge geometry for friction-free cutting, while its sturdy back lock mechanism, full liners, and solid stainless steel back spacer command ample strength. A reversible deep-pocket wire clip offers low-profile tip-up carry on either side of the body.



**C178GP**

Production Prototype Pictured

| SKU    | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|--------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-----------|-------------|--------|
| C178GP | Kiwi4        | 3.84in 98mm | 6.78in 172mm | 2.94in 75mm | 2.45in 62mm | 0.098in 2.5mm   | 0.43in 11.0mm | VG-10 | 1.9oz 54g | Full-flat | Ambi/Tip-up | Japan  |



# FIREFLY **NEW!**

Custom knifemaker Peter Carey specializes in meticulously crafted knives made with premium, state-of-the-art materials. The Firefly, his first collaboration with Spyderco, captures the spirit of his craftsmanship in a unique production folder. Built on a framework of skeletonized full stainless steel liners, its contoured handle is made using orange G-10 scales and handsome carbon fiber bolsters. The handle is home to a Walker LinerLock® mechanism and a saber-ground VG-10 blade with a highly functional drop-point profile. A two-position clip offers right-side tip-up or tip-down carry for easy, immediate access.



Production Prototype Pictured

| SKU      | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND | CLIP                  | ORIGIN |
|----------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-------|-----------------------|--------|
| C184GPOR | Firefly      | 3.48in 88mm | 6.22in 158mm | 2.74in 70mm | 2.54in 65mm | 0.118in 3.0mm   | 0.49in 12.5mm | VG-10 | 3.1oz 88g | Saber | Right/Tip-up/Tip/down | Japan  |

# **NEW!** TATANKA

Fans of large, hard-use folders rejoice! Spyderco's new Tatanka takes Spyderco's familiar look and proven performance characteristics then supercharges them with the extreme strength of an all-new lock—the PowerLock™. One of the strongest locking mechanism produced, it is housed within a handle of full skeletonized stainless steel liners and textured G-10 scales. The Tatanka's business end features a stout saber-ground VG-10 blade with a pronounced swedge for an acute point. A four-position clip provides tip-up or tip-down carry on either side of the knife, providing every possible carry position and makes the knife all-around ambidextrous.



Production Prototype Pictured

| SKU    | PRODUCT NAME | CLOSED       | OVERALL       | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | CLIP       | ORIGIN |
|--------|--------------|--------------|---------------|--------------|--------------|-----------------|---------------|-------|------------|-------|------------|--------|
| C180GP | Tatanka      | 6.50in 156mm | 11.56in 294mm | 5.06in 129mm | 4.55in 116mm | 0.157in 4.0mm   | 0.54in 13.8mm | VG-10 | 9.5oz 269g | Saber | 4-position | Japan  |

# MIKE DRAPER FOLDER **NEW!**

For Wyoming-based Mike Draper and his wife Audra, knifemaking is a family affair yielding everything from tough tactical folders, fine jewelry to investment-quality art knives. Mike's new collaboration with Spyderco, the Mike Draper Folder reflects all ends of that spectrum. Its precision-machined solid titanium handle wears an intricate swirled texture and a blue anodized spider web design. The blade is a modified drop-point profile full-flat ground from VG-10 stainless steel that works in concert with a sturdy Walker LinerLock® mechanism. Configured for right-side, tip-up carry.



Production Prototype Pictured

| SKU       | PRODUCT NAME       | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | CLIP         | ORIGIN |
|-----------|--------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-----------|--------------|--------|
| C171TIBLP | Mike Draper Folder | 5.28in 134mm | 8.95in 227mm | 3.67in 93mm | 3.44in 87mm | 0.122in 3.1mm   | 0.47in 11.9mm | VG-10 | 4.7oz 133g | Full-flat | Right/Tip-up | Japan  |

# ETHNIC SERIES

Spyderco developed its Ethnic Series of knives to honor the world's many distinctive cultural knives. In addition to paying tribute to widely recognized ethnic blade styles, our goal is to showcase cultural knives, their qualities, and the significance they hold to the societies that created them.

Although many knife companies have simply reproduced native knife patterns, Spyderco has chosen to honor these amazing designs by expressing them in the form of modern, fully-functional knives—often folders—crafted with the latest state-of-the-art materials. This demanding format challenges our skills and manufacturing convention, in the process yielding a unique family of knives and an increased understanding and appreciation for the tools that inspired them.

## NAVAJA

Widely known by its nickname “carraca,” the Navaja is a centuries-old traditional Spanish folding knife with a audible ratcheting-style blade lock. Translated into a state-of-the-art folder by knifemaker Ed Schempp, Spyderco’s Navaja features a clip-point blade ground from CPM S30V stainless steel. It is matched with a machined handle constructed of stainless steel liners and bolsters, topped off with dovetail-jointed carbon fiber/G-10 laminate scales. The blade locks open with a Walker LinerLock® mechanism, who’s unique detent system produces a ratcheting sound, replicating the signature “carraca” snapping sound that announces the presence of a traditional Navaja folder.



C147CFP

| SKU     | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|---------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|------------|--------|
| C147CFP | Navaja       | 4.79in 122mm | 8.67in 220mm | 3.88in 99mm | 3.15in 80mm | 0.118in 3.0mm   | 0.51in 13.0mm | CPM S30V | 5.1oz 145g | Full-flat | 4-position | Taiwan |

## HUNGARIAN FOLDER **NEW!**

The latest edition to Spyderco’s unique Ethnic Series of knives, the Hungarian Folder pays homage to the traditional pocketknives of Hungary. Designed by Hungarian architect and knife enthusiast Gábor Szakonyi, this beautiful knife faithfully captures the graceful lines of the traditional “fejesgörbe” (header curved) folding knife, as well as the spirit of quality that typifies Hungarian folk art. Featuring Walker LinerLock® construction, full stainless steel liners, sculpted stainless steel bolsters, polished G-10 scales, and a full-flat-ground CTS™ XHP blade, this extraordinary knife represents a powerful link between traditional artistry and state-of-the-art manufacturing.



C173GP

| SKU    | PRODUCT NAME     | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP         | ORIGIN |
|--------|------------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|--------------|--------|
| C173GP | Hungarian Folder | 4.83in 123mm | 8.46in 215mm | 3.63in 92mm | 3.28in 83mm | 0.118in 3.0mm   | 0.47in 12.0mm | CTS™ XHP | 4.4oz 125g | Full-flat | Right/Tip-up | Taiwan |

## PUUKKO

A Puukko is the classic fixed-blade knife of the Finnish people. Its deceptively simple but versatile design is highly regarded by hunters, outdoorsman, and savvy knife users worldwide. To create our expression of this iconic design, Spyderco went to one of the world's leading authorities—award-winning Finnish custom knifemaker and Puukko expert Pekka Tuominen. In classic Puukko style, it features a single-edged blade ground from CPM S30V steel and a concealed-tang handle crafted from brown G-10. The handle's traditional teardrop cross-section and a sandblasted texture offer a secure grip and natural orientation of the edge during use. When not in use, the Puukko stores in a handsome brown leather sheath with a traditional free-floating belt attachment.

FB28GBNP

| SKU      | PRODUCT NAME | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND  | ORIGIN |
|----------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|--------|--------|
| FB28GBNP | Puukko       | 7.85in 199mm | 3.33in 85mm | 3.20in 81mm | 0.200in 5.1mm   | 0.22in 5.5mm  | CPM S30V | 4.9oz 139g | Scandi | Taiwan |

## NILAKKA

As one of just seven master bladesmiths certified by the Finnish Ministry of Education, award-winning Finnish knifemaker Pekka Tuominen is a world leading expert on the traditional Puukko knife. His Nilakka faithfully captures all the remarkable features of the classic Puukko and translates them into a modern folding knife suitable for everyday carry. Its full-length stainless steel liners set the foundation for a Walker LinerLock® and are overlaid with brown 3-D machined G-10 scales replicating the diamond-shaped cross section that is a Puukko hallmark. The full-flat grind of its CPM S30V blade terminates in a microbevel to create a unique “Scandi” grind with exceptional edge geometry and low-drag cutting performance. An end-mounted deep-pocket clip provides convenient right-side, tip-up carry.

C164GPBN

| SKU      | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | CLIP         | ORIGIN |
|----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|----------|------------|-----------|--------------|--------|
| C164GPBN | Nilakka      | 4.62in 117mm | 8.13in 207mm | 3.51in 89mm | 3.35in 85mm | 0.177in 4.5mm   | 0.35in 9.0mm  | CPM S30V | 4.9oz 139g | Full-flat | Right/Tip-up | Taiwan |

# CLIPITOLS™

ClipiTools™ are a special variety of tool that combine a high-performance cutting edge with the added convenience and functionality of other tools—like scissors, a serrated blade, or a bottle opener/screwdriver. A fresh, new approach to the multi-purpose pocketknife, ClipiTools™ are sure to set a new standard in utilitarian convenience.

- Precision all-stainless-steel construction with superior fit, finish, and attention to detail.
- Pocket clip for convenient carry and easy access.
- Broad, full-flat-ground blade offers unrivaled cutting performance for its size.
- Non-locking slipjoint blade has a forefinger choil for safety during use.
- User-friendly Trademark Round Hole™ in blade and tool for easy two-handed opening.
- Handy, non-locking secondary tools easily tackle other everyday tasks.

**NEW!**



## CLIPITOOL™ Scissors

Combines a full-flat-ground slipjoint blade with highly functional scissors.



## CLIPITOOL™ Bottle Opener & Screwdriver

Features a non-locking primary blade and a combination bottle opener/flat-blade screwdriver.



## CLIPITOOL™ with Serrated Blade

Offers the best of both cutting worlds—a plain-edged primary blade and a serrated-edge secondary blade.

| SKU     | PRODUCT NAME                          | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT    | GRIND     | CLIP         | ORIGIN |
|---------|---------------------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|----------|-----------|-----------|--------------|--------|
| C169P   | ClipiTool Scissors                    | 2.57in 65mm | 4.57in 116mm | 2.00in 51mm | 1.75in 44mm | 0.079in 2.0mm   | 0.035in 8.9mm | 8Cr13MoV | 1.9oz 54g | Full-flat | Right/Tip-up | China  |
| C175P   | ClipiTool Bottle Opener & Screwdriver | 2.57in 65mm | 4.57in 116mm | 2.00in 51mm | 1.75in 44mm | 0.079in 2.0mm   | 0.035in 8.9mm | 8Cr13MoV | 1.9oz 54g | Full-flat | Right/Tip-up | China  |
| C176P&S | ClipiTool with Serrated Blade         | 2.57in 65mm | 4.57in 116mm | 2.00in 51mm | 1.75in 44mm | 0.079in 2.0mm   | 0.035in 8.9mm | 8Cr13MoV | 1.8oz 51g | Full-flat | Right/Tip-up | China  |

# MANBUG

The same compact size as its counterpart the Ladybug, Spyderco's Manbug has enhanced edge geometry with a broader, thicker, flat-ground blade. It is available in three versions: a classic bolstered design with grey G-10 scales, a lightweight version with a textured black FRN handle, a lightweight version with an ultra-high-performance ZDP-189 blade. Clipless and designed for carry in the pocket, the Manbug also features a lanyard hole for attachment to a fob or keychain.

**Manbug Ltwt** The lightweight Manbug—an ideal compromise of size and weight.

**Manbug Ltwt ZDP-189** Manbug Lightweight British Racing Green handle with ultra-high-carbon ZDP-189 blade.

**Manbug G-10** Manbug with grey G-10 handle and stainless steel bolsters.



| SKU   | PRODUCT NAME        | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP | ORIGIN |
|-------|---------------------|-------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|------|--------|
| MBK   | Manbug Ltwt         | 2.50in 64mm | 4.47in 114mm | 1.97in 50mm | 1.75in 44mm | 0.098in 2.5mm   | 0.38in 9.7mm  | VG-10   | 0.7oz 20g | Full-flat | None | Japan  |
| MGREP | Manbug Ltwt ZDP-189 | 2.50in 64mm | 4.47in 114mm | 1.97in 50mm | 1.75in 44mm | 0.098in 2.5mm   | 0.38in 9.7mm  | ZDP-189 | 0.7oz 20g | Full-flat | None | Japan  |
| MGGYP | Manbug G-10         | 2.50in 64mm | 4.47in 114mm | 1.97in 50mm | 1.75in 44mm | 0.098in 2.5mm   | 0.38in 9.7mm  | VG-10   | 1.6oz 45g | Full-flat | None | Japan  |

# LADYBUG3

Spyderco's popular Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and offered in a variety of FRN handle colors of injection-molded FRN or satin-finished stainless steel. Ladybugs feature the same lock back construction as many of our full-sized knives. Their blades include our Trademark Round Hole that makes opening them much easier than a traditional nail nick. If you really want to push the limits of performance, Ladybugs are even available with blades ground from ultra-high-carbon ZDP-189 and 100% rustproof H-1 steel.

## Lightweight

Textured black FRN handle with Bi-Directional Texturing™, jimping for the thumb to grip, generously sized lanyard hole, and a saber-ground VG-10 blade.

## Lightweight Foilage Green

Ladybug3 with foliage green FRN handle.

## Lightweight Purple

Ladybug3 with purple FRN handle.

## Lightweight ZDP-189

British racing green FRN handle and a premium ZDP-189 blade with full-flat grind.

## Stainless

Satin-finished stainless steel handle that can be engraved or embellished.

## Tattoo

Spyderco's "tattoo" knives start with ordinary stainless-steel-handled versions of our knives and artistically embellish them with colorfilled etchings. This process transforms these knives into distinctive, yet completely functional works of art. Stainless handle with ladybug tattoo etching.



 Spyderco offers a Ladybug3 Ltwt Salt with a rust-proof H-1 blade. Page: 40.

| SKU    | PRODUCT NAME                | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP | ORIGIN |
|--------|-----------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|------|--------|
| LBK3   | Ladybug3 Ltwt               | 2.48in 63mm | 4.38in 111mm | 1.90in 48mm | 1.70in 43mm | 0.079in 2.0mm   | 0.35in 9.0mm  | VG-10   | 0.7oz 20g | Hollow    | None | Japan  |
| LFG3   | Ladybug3 Ltwt Foilage Green | 2.48in 63mm | 4.38in 111mm | 1.90in 48mm | 1.70in 43mm | 0.079in 2.0mm   | 0.35in 9.0mm  | VG-10   | 0.7oz 20g | Hollow    | None | Japan  |
| LPRP3  | Ladybug3 Ltwt Purple        | 2.48in 63mm | 4.41in 112mm | 1.93in 49mm | 1.72in 44mm | 0.079in 2.0mm   | 0.35in 9.0mm  | VG-10   | 0.7oz 20g | Hollow    | None | Japan  |
| LGREP3 | Ladybug3 Ltwt ZDP189        | 2.48in 63mm | 4.41in 112mm | 1.93in 49mm | 1.72in 44mm | 0.079in 2.0mm   | 0.35in 9.0mm  | ZDP-189 | 0.6oz 17g | Full-flat | None | Japan  |
| LSSP3  | Ladybug3 Stainless Steel    | 2.48in 63mm | 4.41in 112mm | 1.93in 49mm | 1.72in 44mm | 0.079in 2.0mm   | 0.35in 9.0mm  | VG-10   | 1.3oz 37g | Hollow    | None | Japan  |
| LSSP3T | Ladybug3 Tattoo             | 2.48in 63mm | 4.41in 112mm | 1.93in 49mm | 1.72in 44mm | 0.079in 2.0mm   | 0.35in 9.0mm  | VG-10   | 1.3oz 37g | Hollow    | None | Japan  |

# SLIPITS

Spyderco's distinctive SLIPIT™ knives represent a quantum leap in non-locking folders. They combine an improved non-locking mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole to set a new standard in pocketknife performance. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and helps prevent accidental closure of the blade.

# SLIPJOINTS

Another form of non-locking folder is a slipjoint, which uses spring pressure to keep the blade open during use. When the knife is opened, a spring in the back of the handle applies pressure against a flat spot on the tang of the blade, holding it firmly in place. Slipjoints are socially friendly and legally permissible almost everywhere. Our approach to slipjoint knives combines the best of classic craftsmanship, with contemporary design. The round hole is easily gripped with the tips of the thumb and index finger to open the blade.

The UK Penknife was developed after the United Kingdom prohibited the carry of folding knives with locking blades. Unlike a traditional slipjoint, it features an improved notched joint mechanism and two other Spyderco defining features of the modern folding knife: a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening. It is available with either a leaf-shaped or drop-point blade design, both featuring opposing jimping on the thumb ramp and index-finger choil for positive control. The UK Penknife is manufactured in Spyderco's Golden, Colorado Factory with an FRCP (fiberglass reinforced co-polymer) lightweight handle and premium U.S.A. made CTS BD1 blade.

## UK PENKNIFE Lightweight Leaf

## UK PENKNIFE Lightweight Drop Point



| SKU     | PRODUCT NAME                | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|---------|-----------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|---------|-----------|-----------|-------------|--------|
| C94PBK  | UK Penknife Ltwt Leaf Shape | 3.95in 100mm | 6.88in 175mm | 2.93in 74mm | 2.58in 66mm | 0.098in 2.5mm   | 0.48in 12.3mm | CTS BD1 | 1.7oz 48g | Full-flat | Ambi/Tip-up | USA    |
| C94PBK3 | UK Penknife Ltwt Drop Point | 3.95in 100mm | 6.95in 177mm | 3.00in 76mm | 2.66in 68mm | 0.098in 2.5mm   | 0.48in 12.3mm | CTS BD1 | 1.7oz 48g | Full-flat | Ambi/Tip-up | USA    |



## SQUEAK Lightweight

The Squeak is a scaled-down version of Spyderco's popular UK Penknife that packs impressive cutting ability into a pint-sized package. Like its larger counterpart, it features a wide blade and handle to ensure a substantial grip and exceptional edge geometry. Its full-flat-ground, non-locking blade is made from Böhler-Uddeholm N690Co Cobalt-enhanced steel—a material prized for its corrosion resistance and edge-holding characteristics. It also features an index-finger choil with textured jimping that ensures a secure grip and provides an extra measure of safety against accidental closure. The Squeak's textured handle is injection molded from fiberglass-reinforced nylon (FRN) with a deep-pocket wire clip that is reversible for left or right-side tip-up carry.

## Lightweight Pink

The pink Squeak is a trustworthy cutting tool that also helps support a very worthy cause.

A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit [www.pinkfiretrucks.org](http://www.pinkfiretrucks.org).



SKU  
C154

PRODUCT NAME  
Squeak Ltvt

CLOSED  
3.05in 77mm

OVERALL  
5.05in 128mm

BLADE  
2.00in 51mm

EDGE  
1.75in 44mm

BLADE THICKNESS  
0.118in 3.0mm

HOLE DIAMETER  
0.47in 12.0mm

STEEL  
N690Co

WEIGHT  
1.7oz 48g

GRIND  
Full-flat

CLIP  
Ambi/Tip-up

ORIGIN  
Italy



# KIWI3

## Stainless

Inspired by the original Spyderco Kiwi, the Kiwi Slipjoint sets a new standard in pocketknife functionality. Its striking double-choil design provides a positioning stop for the index and middle fingers during use, anchoring the knife firmly to the hand and preventing accidental closure. Its hollow-ground wharncliffe blade cuts with the authority of a much larger knife, while offering precision and control to excel at detailed tasks. A true pocketknife, the Kiwi is designed for in-pocket carry and does not have a clip.

# BUG KNIVES

## Bug/HoneyBee/GrassHopper

Spyderco's amazingly popular micro-sized slipjoints are impressively sharp, fully functional folding knives. Their stainless steel handles create the perfect palette for engraving and the Trademark Round Holes in their blades allow easy two-handed opening. All three include lanyard holes for easy attachment to a keychain.



| SKU   | PRODUCT NAME   | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT    | GRIND     | CLIP | ORIGIN |
|-------|----------------|-------------|--------------|-------------|-------------|-----------------|---------------|----------|-----------|-----------|------|--------|
| C75P3 | Kiwi Slipjoint | 3.30in 84mm | 5.75in 146mm | 2.45in 62mm | 2.04in 52mm | 0.098in 2.5mm   | 0.39in 10.0mm | 8Cr13MoV | 1.9oz 54g | Hollow    | None | China  |
| C138P | GrassHopper    | 2.77in 70mm | 5.07in 129mm | 2.30in 58mm | 2.07in 53mm | 0.087in 2.2mm   | 0.28in 7.0mm  | 3Cr      | 1.4oz 40g | Full-flat | None | China  |
| C137P | HoneyBee       | 2.06in 52mm | 3.66in 93mm  | 1.60in 41mm | 1.44in 37mm | 0.071in 1.8mm   | 0.24in 6.0mm  | 3Cr      | 0.6oz 17g | Full-flat | None | China  |
| C133P | Bug            | 1.63in 41mm | 2.90in 74mm  | 1.27in 32mm | 1.14in 29mm | 0.071in 1.8mm   | 0.20in 5.0mm  | 3Cr      | 0.4oz 11g | Full-flat | None | China  |

# PINGO

## Lightweight

The perfect socially friendly cutting tool, the Pingo was specifically designed by Danish knifemakers Jens Anso and Jesper Voxnaes to conform to Denmark's knife laws. It is a purpose-designed two-hand-opening SLIPJOINT. It has a reversible wire pocket clip and a Trademark Round Hole; however, the blade hole does not allow the knife to be opened one handed. Instead, it serves as a convenient alternative to a nail nick for two-handed opening. The Pingo's blade is full-flat ground from N690Co stainless steel and has a modified sheepfoot profile suitable for a broad range of cutting chores. Its injection-molded fiberglass-reinforced-nylon (FRN) handle has a checkered texture for a sure grip and is available in black or high-visibility orange.



# SPY-DK **NEW!**

## Lightweight

The new Spy-DK is a synthesis of our original UK Penknife concept and the Pingo's Denmark friendly features. It features the popular injection molded fiberglass reinforced nylon (FRN) handle and deep-pocket wire clip of the UK Penknife combined with a streamlined blade with a small Trademark Round Hole. They are joined by a non-locking notch-joint mechanism yielding an extremely practical two-hand-opening clip carry pocketknife. Made in Italy, the Spy-DK features a full flat-ground N690Co blade. Available in black or high visibility orange.

| SKU  | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL  | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|------|--------------|-------------|--------------|-------------|-------------|-----------------|---------------|--------|-----------|-----------|-------------|--------|
| C163 | Pingo Ltwt   | 3.45in 88mm | 5.80in 147mm | 2.35in 60mm | 2.08in 53mm | 0.110in 2.8mm   | 0.19in 4.9mm  | N690Co | 1.9oz 54g | Full-flat | Ambi/Tip-up | Italy  |
| C179 | Spy-DK Ltwt  | 3.60in 91mm | 6.29in 160mm | 2.69in 68mm | 2.30in 58mm | 0.110in 2.8mm   | 0.20in 5.0mm  | N690Co | 2.0oz 57g | Full-flat | Ambi/Tip-up | Italy  |

Production Prototype Pictured



# RESTRICTED ITEM

The knife in this section is a federally restricted item. Sale of this item is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)(2)(1-4) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at [www.spyderco.com](http://www.spyderco.com) or [www.spyderco.com/opfocus](http://www.spyderco.com/opfocus)). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

**RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES:** Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

## AUTONOMY

The Autonomy truly defines the state of the art in modern automatic knives. Developed based on the demanding mission requirements of the U.S. Coast Guard's rescue swimmers, it features a SpyderEdge™ rescue-style blade ground from H-1 steel—a nitrogen-based steel that is completely immune to saltwater corrosion. Its automatic opening is powered by a coil spring contained within a removable shroud that allows spring replacement without disassembling the entire knife. Its oversized firing button grants quick indexing by tactile sense and is supported by stainless steel liners for increased lock strength. The button's spring is also integral to one of the stainless steel liners, providing increased tension and eliminating any additional cavities within the handle that can retain water. This feature, and the knife's open construction, allow it to be easily cleaned and dried, making it the ideal tool for waterborne rescue operations. Winner of the "Most Innovative American Design" award at the 2012 Blade Show and International Cutlery Fair, the Autonomy features black G-10 scales, a non-reflective DLC (Diamond-Like Carbon) coating on the blade and all hardware, and a secondary safety to prevent unintentional operation of the firing button.



|           |              |              |              |             |             |                 |               |       |            |        |             |        |
|-----------|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|--------|-------------|--------|
| SKU       | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | CLIP        | ORIGIN |
| C165GSBBK | Autonomy     | 4.92in 125mm | 8.57in 218mm | 3.65in 93mm | 3.42in 87mm | 0.118in 3.0mm   | 0.19in 9.7mm  | H-1   | 5.5oz 156g | Hollow | Ambi/Tip-Up | USA    |



# SALT SERIES

**H-1**® steel is an extremely unique blade material that is completely rustproof. It is the heart of Spyderco's Salt Series™—a family of knives ideally suited to hard use in and around the water, humidity, even perspiration.

Conventional steels are produced by adding carbon to iron. This process changes the molecular matrix of the metal, enabling it to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, carbon-based steels also have a significant flaw: they are vulnerable to rust.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water for extended periods of time.

H-1 is also unique because it is an austenitic steel. Traditional martensitic steels use a heat treating process to harden and temper them to be serviceable knife blades. H-1, however, “work hardens” through the mechanical processes of shaping and grinding the steel. The areas “worked” the most—like the bevels and cutting edges—become the hardest. The areas worked less remain softer and tougher. The end result is a blade with differential hardness that provides an exceptional balance of strength, flexibility and cutting performance—just like a coveted Japanese clay-tempered sword.

To ensure unfailing reliability in even the harshest environments, all handle and internal components of Spyderco's Salt knives are also manufactured from 100% corrosion-proof materials and come with titanium pocket clips. Salt knives are the perfect tool wherever corrosion is a concern.

Spyderco is a Preferred Supplier of ORACLE TEAM USA / [www.oracleteamusa.com](http://www.oracleteamusa.com)

Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt Series™. Despite their diminutive size, their blades offer impressive cutting power and are completely immune to the elements.

## LADYBUG3 SALT Lightweight

## LADYBUG3 SALT Lightweight Hawkbill



| SKU     | PRODUCT NAME                | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP | ORIGIN |
|---------|-----------------------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|------|--------|
| LYL3    | Ladybug3 Ltwt Salt          | 2.48in 63mm | 4.41in 112mm | 1.93in 49mm | 1.72in 44mm | 0.079in 2.0mm   | 0.35in 9.0mm  | H-1   | 0.7oz 20g | Hollow | None | Japan  |
| LYLS3HB | Ladybug3 Ltwt Salt Hawkbill | 2.48in 63mm | 4.36in 111mm | 1.88in 48mm | 1.63in 41mm | 0.079in 2.0mm   | 0.35in 9.0mm  | H-1   | 0.7oz 20g | Hollow | None | Japan  |

# DRAGONFLY2 SALT

## Lightweight

To many knife users, the Dragonfly represents the ideal balance between compact size and full-spectrum cutting performance. With an H-1 steel blade and a high-visibility yellow handle. The Dragonfly2 Salt provides all the function of the original Dragonfly in a 100% rustproof package.



| SKU    | PRODUCT NAME         | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP        | ORIGIN |
|--------|----------------------|-------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|-------------|--------|
| C28YL2 | Dragonfly2 Ltwt Salt | 3.33in 85mm | 5.63in 143mm | 2.30in 58mm | 1.88in 48mm | 0.098in 2.5mm   | 0.43in 11.0mm | H-1   | 1.3oz 37g | Hollow | Ambi/Tip-up | Japan  |

# SALT1

## Lightweight

The Salt1 provides all the high-performance qualities of H-1 steel in a convenient, multi-purpose folding knife. Based on our third-generation Delica pattern, the molded FRN handle features Volcano-Grip™ texturing for an assured grip and a reversible titanium clip for ambidextrous tip-up carry. The Salt I is available with a PlainEdge™ or SpyderEdge™ cutting edge and a choice of a black or high-visibility yellow handle.



| SKU | PRODUCT NAME | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP        | ORIGIN |
|-----|--------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|-------------|--------|
| C88 | Salt1 Ltwt   | 3.99in 101mm | 7.02in 178mm | 3.03in 77mm | 2.65in 67mm | 0.098in 2.5mm   | 0.55in 14.0mm | H-1   | 2.0oz 57g | Hollow | Ambi/Tip-up | Japan  |

# PACIFIC SALT

## Lightweight

The Pacific Salt is a synthesis of light weight, full-bore cutting performance, and 100% rustproof reliability. Its Trademark Round Hole, high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the Volcano Grip™ texture of the FRN handle ensures a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge™ or SpyderEdge™ blade and either a black or yellow handle.



### Black Blade

Pacific Salt Lightweight with a plain-edged blade and a non-reflective TICN coating.

| SKU     | PRODUCT NAME                  | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP        | ORIGIN |
|---------|-------------------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|-------------|--------|
| C91PBBK | Pacific Salt Black Blade Ltwt | 4.89in 124mm | 8.69in 221mm | 3.80in 97mm | 3.39in 86mm | 0.118in 3.0mm   | 0.55in 14.0mm | H-1   | 3.0oz 85g | Hollow | Ambi/Tip-up | Japan  |
| C91     | Pacific Salt Ltwt             | 4.89in 124mm | 8.69in 221mm | 3.80in 97mm | 3.39in 86mm | 0.118in 3.0mm   | 0.55in 14.0mm | H-1   | 3.0oz 85g | Hollow | Ambi/Tip-up | Japan  |

# ATLANTIC SALT

## Lightweight

The blunt point of a sheepfoot blade prevents accidental punctures and provides an extra measure of safety in many work environments. The Atlantic Salt and Saver Salt fuse together the sheepfoot profile with an aggressive SpyderEdge™ cutting edge. Their molded FRN handles offer a choice of black or bright yellow color and feature a reversible titanium pocket clip for tip-up carry. The perfect tool for boaters, rescue workers and anyone around water who relies on rust-free cutting tools.



# SAVER SALT

## Lightweight

The Saver Salt has all of the Atlantic Salt features in a smaller version.

| SKU  | PRODUCT NAME       | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND  | CLIP        | ORIGIN |
|------|--------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|--------|-------------|--------|
| C89  | Atlantic Salt Ltwt | 4.59in 117mm | 8.27in 210mm | 3.68in 93mm | 3.20in 81mm | 0.118in 3.0mm   | 0.55in 14mm   | H-1   | 2.7oz 77g | Hollow | Ambi/Tip-up | Japan  |
| C118 | Saver Salt Ltwt    | 4.09in 104mm | 7.18in 182mm | 3.09in 78mm | 2.69in 68mm | 0.118in 3.0mm   | 0.55in 14mm   | H-1   | 2.2oz 62g | Hollow | Ambi/Tip-up | Japan  |

# TASMAN SALT

## Lightweight

Like an animal's claw, a hawkbill blade collects the material being cut and draws it into the concave edge, focusing the cutting power. The perfect tool for cutting netting, line, and other fibrous materials, this highly capable blade profile is the heart of Spyderco's Tasman Salt. The Tasman Salt is available with a black or high-visibility yellow handle and combines the remarkable cutting dynamics of the hawkbill blade with the rustproof qualities of H-1 steel and the versatility of either a PlainEdge™ or SpyderEdge™ cutting edge. A stout back lock mechanism and reversible tip-up titanium clip offer easy ambidextrous use.



| SKU  | PRODUCT NAME     | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT  | GRIND  | CLIP        | ORIGIN |
|------|------------------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|---------|--------|-------------|--------|
| C106 | Tasman Salt Ltwt | 4.00in 102mm | 6.90in 175mm | 2.90in 74mm | 2.50in 64mm | 0.098in 2.5mm   | 0.51in 13mm   | H-1   | 2oz 57g | Hollow | Ambi/Tip-up | Japan  |



FB24SBK

# JUMPMASTER

Developed in cooperation with the jumpmasters of the U.S. Army's 82nd Airborne Division, the Spyderco Jumpmaster is a high-performance cutting tool specifically designed for airborne operations. Jumpmasters oversee airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the jumpmaster quickly and safely cuts the static line to free the jumper. The Jumpmaster's SpyderEdge™ sheepfoot blade

devours through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Its Bi-Directional Textured FRN scales and an ergonomic handle ensure a decisive grip in even the most demanding circumstances, while its ambidextrous injection-molded polymer sheath allows the knife to be strapped securely to the calf for rapid access and deployment.



| SKU     | PRODUCT NAME | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | ORIGIN |
|---------|--------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|--------|--------|
| FB24SBK | Jumpmaster   | 9.33in 237mm | 4.49in 114mm | 4.15in 105mm | 0.118in 3.0mm   | 0.26in 6.6mm  | H-1   | 5.4oz 153g | Hollow | Japan  |



FB25PSBK

FB25PSBK

# WARRIOR

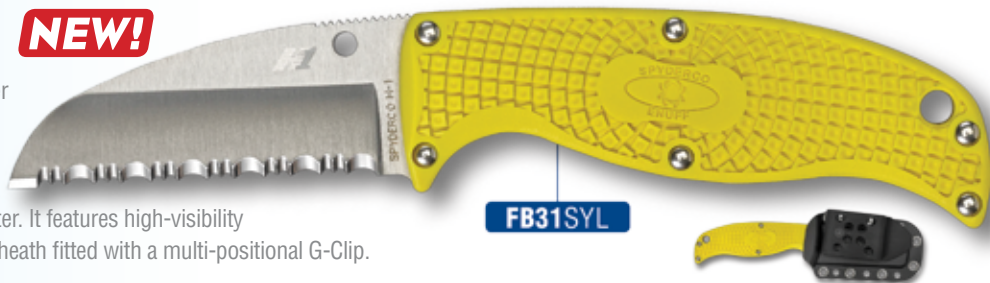
Originally conceived by martial artist Randy Wanner and perfected by combat veteran Bob Taylor, the Warrior combat knife has a long and fascinating history. Scientifically designed to complement the natural arc of motion of the human arm, the blade's shape places the point directly below the user's hand to maximize the transfer of energy of a reverse-grip thrust. The Warrior is ground from rustproof H-1 steel. Its skeletonized full-tang construction and textured FRN handle scales provide additional strength and guarantee a positive grip. Available with either a satin finish or a black TiCN coating, every Warrior comes complete with a nylon belt sheath that is also suitable for MOLLE attachment. A copy of *The Warrior Path* comes with the knife.

The designers of the original Warrior knife, Randy Wanner and Bob Taylor, have generously donated their royalties on all sales of the Spyderco Warrior to the Special Operations Warrior Foundation. On their behalf, Spyderco donates three percent of net sales for each Warrior sold to the Special Operations Warrior Foundation. This organization is dedicated to providing educational scholarships to the surviving children of fallen special operations personnel and immediate financial assistance to special operations personnel severely wounded in combat. For more information, please visit their web site [www.specialops.org](http://www.specialops.org)



# ENUFF Sheepfoot Salt **NEW!**

The Enuff Sheepfoot Salt combines the cutting power of a SpyderEdge™ sheepfoot blade with the 100% rustproof quality of H-1 steel. The austenitic properties of the H-1 blade ensure an exceptionally hard cutting edge, ideal for work in and around the water. It features high-visibility yellow handle scales and a left/right molded polymer sheath fitted with a multi-positional G-Clip.



FB31SYL



| SKU      | PRODUCT NAME         | OVERALL       | BLADE        | EDGE                     | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | ORIGIN |
|----------|----------------------|---------------|--------------|--------------------------|-----------------|---------------|-------|------------|--------|--------|
| FB25PSBK | Warrior              | 10.63in 270mm | 5.63in 143mm | 5.00in/2.55in 127mm/65mm | 0.157in 4.0mm   | 0.24in 6.0mm  | H-1   | 8.2oz 232g | Hollow | Japan  |
| FB25PSBK | Warrior Black Blade  | 10.63in 270mm | 5.63in 143mm | 5.00in/2.55in 127mm/65mm | 0.157in 4.0mm   | 0.24in 6.0mm  | H-1   | 8.2oz 232g | Hollow | Japan  |
| FB31SYL  | Enuff Sheepfoot Salt | 6.75in 171mm  | 2.75in 70mm  | 2.54in 65mm              | 0.157in 4.0mm   | 0.16in 4.0mm  | H-1   | 3.9oz 111g | Hollow | Japan  |

# THE SPYDERCO WHALE BLADE

This unique piece of Spyderco history was originally manufactured in limited numbers for animal conservation groups. Now available to the public for the first time, the Whale Blade is ground from 100% rustproof H-1 steel.

One of the tragic effects of commercial fishing efforts is the entanglement of marine mammals in fishing nets and rigging. As the entangled whales struggle to break free, the lines and nets pull taut, often resulting in serious injury and sometimes death. Fortunately, there are a number of wildlife conservation groups that specialize in rescuing these animals, but until a few years ago, their efforts were hampered because they did not have the proper tools for the job.

Douglas Coughran AM is the Senior Wildlife Officer, Marine Wildlife Operations, Department of Environment and Conservation, Nature Protection Branch, Western Australia. His teams specialize in saving entangled whales by approaching them with small inflatable rafts. Since the whales can approach 40 feet in length and weigh several tons, the teams use a 10-foot rescue pole with a blade at the end to cut away the lines entangling the creatures. Safely maneuvering a sharp blade at the end of a 10-foot pole in choppy seas is an incredibly demanding task. To ensure that his teams had the best possible tool for this job, Coughran contacted knifemaker Jim Steele to develop a design.

Steele knew cutting tangled, water-soaked lines was a task best suited for a serrated edge and suggested Coughran approach Spyderco, the pioneer in modern serration technology. In 2005, Coughran contacted Spyderco and Spyderco embraced the project and created a custom-designed, SpyderEdge™ hawkbill blade with a blunt, rounded tip based on Steele's design. Upon completion of the initial prototype, we sent the blade to Coughran to demonstrate it at Australia's National Workshop for Large Whale Disentanglement. The Whale Rescue Blade was tested on 40mm and 50mm rope with extremely impressive results. Two days later, Coughran's team received notification that a 10-meter Humpback whale had become entangled and immobilized by two sets of pot gear. They responded with the Whale Rescue Blade in hand, addressing the rope wraps and freeing the whale with five key cuts.

Since that initial rescue, Spyderco's Whale Rescue blade has been used numerous times to save the lives of endangered marine life. Currently, dozens of Whale Rescue Blades are in service in Australia, France, Canada, South Africa, Alaska, Hawaii, and the Pacific and Atlantic coasts of the U.S.A.

The cutting power of our Whale Blade also attracted the attention of U.S.A. military units working with NASA. During testing of space capsule parachute systems, engineers needed a tool to quickly and efficiently cut the parachute static line in the event of a chute deployment failure. Spyderco provided a tool that could cut the special static cord, which was made from



a proprietary material many times more cut resistant than Kevlar. They tested a Whale Rescue Blade and it worked perfectly, becoming a permanent part of their specialized kit.

The original Whale Rescue Blade was made from 440C stainless steel. It featured a long, sweeping hawkbill profile with a blunt, rounded tip. This allows the blade to be gently maneuvered under tangled lines without endangering the whale. Once in place, the combination of its fully-serrated SpyderEdge™ and the strategic curve of the blade's profile creates a tremendously powerful cutting action that easily severs even thick, water-soaked lines with minimal effort.

Because of its unique purpose, the Whale Rescue Blade had traditionally been a limited item offered only to wildlife conservation organizations. However, based largely on interest from everywhere, in 2012 Spyderco decided to increase production and make it commercially available for the first time. The commercial version retains all the salient qualities of the original, but with the added benefit of being made from H-1 steel. H-1 is a unique nitrogen-based austenitic steel that is completely impervious to rust, and therefore the ultimate material for this one-of-a-kind blade. Spyderco is proud of the Whale Rescue Blade project and our role in supporting wildlife conservation.



**BWRSH1**

| SKU    | PRODUCT NAME       | OVERALL       | BLADE         | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | ORIGIN |
|--------|--------------------|---------------|---------------|--------------|-----------------|---------------|-------|------------|--------|--------|
| BWRSH1 | Whale Rescue Blade | 11.00in 279mm | 11.00in 279mm | 8.46in 215mm | 0.157in 4.0mm   | n/a           | H-1   | 5.7oz 162g | Hollow | Japan  |

# SPRINT RUNS

## 2014 Limited Production

Several times per year, Spyderco manufactures a limited number of knives not found in our regular product line. We call these batches Sprint Runs. The runs are limited in number and will not be reordered or available again once sold out. Contact your sales representative for more information.

**LGYP3E** Ladybug3 Ltwt with Aogami Super Blue blade steel.



**MGYPE** Manbug Ltwt with Aogami Super Blue blade steel.



**C28FPGYE** Dragonfly2 Ltwt with Aogami Super Blue blade steel.



**C90FPGYE** Stretch Ltwt with Aogami Super Blue blade steel.



**C01GPGR** Revisit Spyderco's first model, the Worker, with a VG-10 blade and Green G-10 handle.



**BEAD3LY** Round Rhodium/18k gold bead with two-toned lanyard.



# MORAN UPSWEPT

The late Bill Moran was an icon of American custom knifemaking and the founding father of the American Bladesmith Society. Spyderco is honored to have been the only knife company with whom he produced production versions of his designs. Our Moran fixed blades are flat ground from VG-10 stainless steel with exceptional edge geometry for game preparation and general outdoor use. Their elegantly simple handles are molded from durable FRN and feature Kraton® rubber inlays for a secure grip. Available in a trailing-point and drop-point profile, Moran fixed blades are lightweight and versatile. The drop-point version is also available with a non-reflective black ceramic coated blade. All versions include a molded Boltaron™ sheath with a multi-position G-Clip mounting system.



# MORAN DROP POINT

| SKU     | PRODUCT NAME                 | OVERALL      | BLADE        | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | ORIGIN |
|---------|------------------------------|--------------|--------------|-------------|-----------------|---------------|-------|-----------|-----------|--------|
| FB01P   | Moran Upswept                | 8.06in 205mm | 3.92in 100mm | 3.25in 83mm | 0.118in 3.0mm   | 0.16in 4.0mm  | VG-10 | 3.0oz 85g | Full-flat | Japan  |
| FB02P   | Moran Drop Point             | 8.06in 205mm | 3.92in 100mm | 3.35in 85mm | 0.118in 3.0mm   | 0.16in 4.0mm  | VG-10 | 3.0oz 85g | Full-flat | Japan  |
| FB02PBB | Moran Drop Point Black Blade | 8.06in 205mm | 3.92in 100mm | 3.35in 85mm | 0.118in 3.0mm   | 0.16in 4.0mm  | VG-10 | 3.1oz 88g | Full-flat | Japan  |



FB05P2

# TEMPERANCE2

The Temperance 2 is one of the most impressive production fixed blades ever made. Its VG-10 stainless steel blade features a full-flat grind and distal taper for truly exceptional edge geometry and cutting performance. Its skeletonized full tang reduces weight while bumping up strength and is capped by contoured earth-toned canvas Micarta scales. The ergonomic contours and bead-blasted texture of the handle provide a rock-solid grip and guarantee dexterous control during even the most demanding cutting chores. The Temperance2 is accompanied by a custom-molded Boltaron™ sheath with a G-Clip attachment that provides safe, secure carry in a variety of mounting options.



| SKU    | PRODUCT NAME | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | ORIGIN |
|--------|--------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|-----------|--------|
| FB05P2 | Temperance2  | 9.72in 247mm | 4.85in 123mm | 4.72in 120mm | 0.157in 4.0mm   | 0.24in 6.0mm  | VG-10 | 7.2oz 204g | Full-flat | Japan  |



# STREET BOWIE

## Black Blade

One of Spyderco's earliest fixed-blade designs, the Fred Perrin-designed Street Bowie is a versatile knife, ideal for a wide range of applications. It combines Perrin's distinctive index-finger choil—a brilliantly adept alternative to a traditional guard—and an injection-molded FRN handle with Kraton rubber inserts for a remarkably stable grip. Its full-flat-ground VG-10 blade is coated in a non-reflective black ceramic coating and carries in an injection-molded polymer sheath. The sheath's G-Clip attachment offers a broad range of carry positions.



FB04PBB

| SKU     | PRODUCT NAME             | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | ORIGIN |
|---------|--------------------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|-----------|--------|
| FB04PBB | Street Bowie Black Blade | 9.38in 238mm | 5.05in 128mm | 4.74in 120mm | 0.157in 4.0mm   | 0.16in 4.0mm  | VG-10 | 3.8oz 108g | Full-flat | Japan  |

# STREET BEAT

Fred Perrin is an accomplished custom knifemaker who has had a tremendous influence on modern tactical knife designs. The Street Beat reflects his vast experience as a martial artist, offering a highly functional fixed-blade knife in a compact, easily carried package. Its Bowie-style blade is full-flat ground VG-10 stainless steel and features full-tang construction for strength and balance. Hand-filling polished Micarta scales and Perrin's signature index-finger choil ensure a secure grip and protect the hand from sliding forward onto the blade. The Street Beat comes with a hand-molded black Boltaron sheath and an adjustable G-Clip attachment.



FB15P

| SKU   | PRODUCT NAME | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT    | GRIND     | ORIGIN |
|-------|--------------|--------------|-------------|-------------|-----------------|---------------|-------|-----------|-----------|--------|
| FB15P | Street Beat  | 7.18in 182mm | 3.49in 89mm | 3.20in 81mm | 0.157in 4.0mm   | 0.16in 4.0mm  | VG-10 | 3.3oz 94g | Full-flat | Japan  |

# SCHEMPP ROCK

Ed Schempp's original Rock Salt design redefined the concept of the modern camp knife. The Schempp Rock takes that evolution a step further by rendering the same qualities of light weight, highly evolved ergonomics, and refined edge geometry in VG-10 stainless steel. The broad, flat-ground blade has a skeletonized full tang and a unique dropped-handle design that minimizes fatigue and increases cutting power by allowing the user to maintain a strong, natural wrist angle. Its textured, injection-molded FRN handle scales guarantee a comfortable, secure grip and an injection-molded polymer sheath with grommeted construction and a G-Clip attachment offer a variety of carry positions.



FB20FPBK

| SKU      | PRODUCT NAME | OVERALL       | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND | ORIGIN |
|----------|--------------|---------------|--------------|--------------|-----------------|---------------|-------|------------|-------|--------|
| FB20FPBK | Schempp Rock | 12.25in 311mm | 6.75in 171mm | 5.91in 150mm | 0.118in 3.0mm   | 0.45in 11.5mm | VG-10 | 9.1oz 258g | Flat  | Japan  |

# BUSHCRAFT

Inspired by the outdoor skills of the Bushmen of the Southern hemisphere, Bushcraft is the art of surviving in the wilderness using only primitive means. The indispensable tool of this discipline is a knife that is versatile enough for a broad range of tasks and can be used for extended periods without fatigue. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft knife offers all the qualities necessary to practice Bushcraft. Its Scandi-ground O-1 tool steel blade has a keen, durable edge that is easily sharpened in the field. The full-tang handle construction features contoured, polished G-10 scales for extended use without fatigue or "hot spots." The perfect tool for bushcrafters, outdoorsmen, and survivalists alike, the Bushcraft comes sheathed in a traditional black leather sheath suitable for belt carry or lashing to a pack.



FB26GP

| SKU    | PRODUCT NAME | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND  | ORIGIN |
|--------|--------------|--------------|--------------|--------------|-----------------|---------------|-------|------------|--------|--------|
| FB26GP | Bushcraft    | 8.75in 222mm | 4.10in 104mm | 3.95in 100mm | 0.140in 3.6mm   | 0.24in 6mm    | O-1   | 7.8oz 221g | Scandi | Taiwan |

# PYGMY WARRIOR

The Pygmy Warrior distills the unique qualities of the original Warrior design into a more compact, easier-to-carry format. Designed by combat veteran and martial artist Bob Taylor, the Pygmy Warrior blade is precision machined from premium CTS BD1 stainless steel, with a non-reflective black coating and features full-tang construction. The curve of the blade is computer optimized to match the natural arc of motion of the human arm and ensure the greatest energy transfer. An aggressive series of sawteeth on the back of the blade enhance its effectiveness when used with reverse-grip trapping and hooking techniques. The Pygmy's handle features stackable scales that allow custom tuning the grip size to your hand. This highly evolved tool includes a custom-molded Boltaron® sheath equipped with a versatile G-Clip attachment.



FB29GPSBBK

Production Prototype Pictured

| SKU        | PRODUCT NAME  | OVERALL      | BLADE        | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL   | WEIGHT     | GRIND  | ORIGIN |
|------------|---------------|--------------|--------------|-------------|-----------------|---------------|---------|------------|--------|--------|
| FB29GPSBBK | Pygmy Warrior | 9.38in 238mm | 4.63in 118mm | 3.85in 98mm | 0.175in 4.4mm   | 0.25in 6.3mm  | CTS BD1 | 7.5oz 213g | Hollow | USA    |

# SOUTH FORK

Phil Wilson's South Fork is a direct reflection of Phil's lifelong passion as an outdoorsman, hunter, and fisherman, as well as decades of experience as a metallurgist and a custom knifemaker. Known for his finely crafted filet knives and an obsession with high-performance steels, Wilson's designs are characterized by thin, flat grinds and distal tapered blade which produce excellent edge geometry and balance. Ground from state-of-the-art CPM S90V steel, it features full-tang handle construction, pinned green G-10 scales, and an integral guard designed to protect the user's hand. The South Fork carries in a custom-molded Boltaron® sheath with a multiple position G-Clip attachment system.



FB30GP

| SKU    | PRODUCT NAME | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL    | WEIGHT     | GRIND     | ORIGIN |
|--------|--------------|--------------|--------------|--------------|-----------------|---------------|----------|------------|-----------|--------|
| FB30GP | South Fork   | 9.58in 243mm | 4.82in 122mm | 4.35in 110mm | 0.118in 3.0mm   | 0.24in 6mm    | CPM S90V | 5.4oz 153g | Full-flat | Taiwan |



**NEW!**

# SERRATA

Stuart Ackerman is a custom knifemaker from New Zealand with a penchant for practical fixed-blade knives you can count on in a pinch. His Serrata fits that description. Its thick, leaf-shaped blade is made by casting 440C stainless steel—a process that creates dendritic (“tree-like”) crystalline structures that gives it exceptional strength, ductility, and cutting ability to the steel. The blade is full-flat-ground for strength and is distally tapered to reduce weight and drag, enhancing edge geometry for exceptional balance. Its contoured handle scales are black Micarta, shaped to fill the hand and eliminate pressure spots during extended use. The Serrata has a custom-molded Boltaron® sheath with G-Clip attachment.



FB32GP

Production Prototype Pictured

| SKU    | PRODUCT NAME | OVERALL      | BLADE        | EDGE         | BLADE THICKNESS | HOLE DIAMETER | STEEL     | WEIGHT     | GRIND     | ORIGIN |
|--------|--------------|--------------|--------------|--------------|-----------------|---------------|-----------|------------|-----------|--------|
| FB32GP | Serrata      | 9.00in 229mm | 4.65in 118mm | 4.38in 111mm | 0.205in 5.2mm   | 0.24in 6.0mm  | Cast 440c | 6.2oz 176g | Full-flat | Taiwan |

# ENUFF

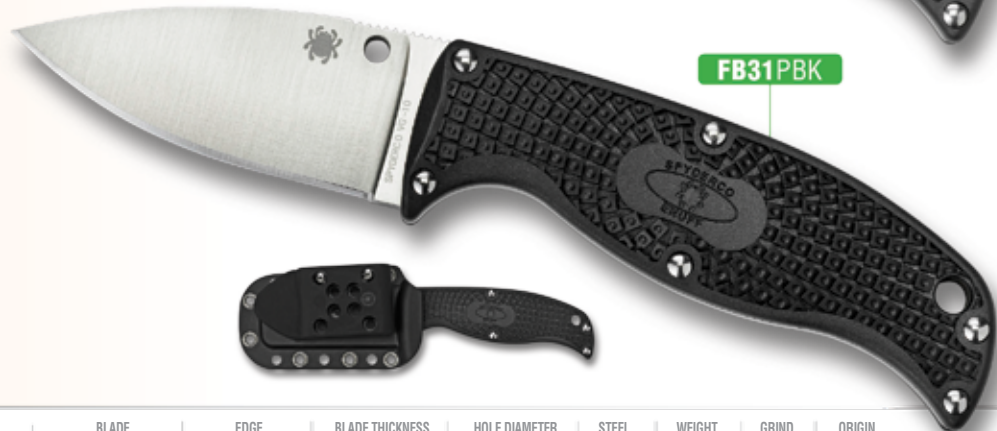
Experienced knife users know that the first few inches of the blade closest to the handle does most of the real work. So how much blade is enough? Spyderco answered that question with our Enuff series--three fixed blades that provide everything you need in a working knife and nothing you don't. Available in a clip-point, leaf-shaped, and sheepfoot blade profile, they all feature skeletonized full-tang handles and Bi-Directional-Textured injection-molded FRN scales. Their blades are precision ground from VG-10 stainless steel that offers an excellent balance of edge holding and corrosion resistance. All members of the Enuff family come with a molded polymer sheath with a versatile G-clip attachment for a variety of carry options.




FB31CPBK



FB31SBK



FB31PBK

 Spyderco offers an Enuff Salt with a rust-proof H-1 blade. Page: 43.

| SKU      | PRODUCT NAME     | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | HOLE DIAMETER | STEEL | WEIGHT     | GRIND     | ORIGIN |
|----------|------------------|--------------|-------------|-------------|-----------------|---------------|-------|------------|-----------|--------|
| FB31CPBK | Enuff Clip Point | 6.75in 171mm | 2.75in 70mm | 2.54in 65mm | 0.157in 4.0mm   | 0.16in 4.0mm  | VG-10 | 3.8oz 108g | Full-flat | Japan  |
| FB31SBK  | Enuff Sheepfoot  | 6.75in 171mm | 2.75in 70mm | 2.54in 65mm | 0.157in 4.0mm   | 0.16in 4.0mm  | VG-10 | 4oz 113g   | Saber     | Japan  |
| FB31PBK  | Enuff Leaf Shape | 6.75in 171mm | 2.75in 70mm | 2.54in 65mm | 0.157in 4.0mm   | 0.16in 4.0mm  | VG-10 | 3.8oz 108g | Full-flat | Japan  |



# THE IMPORTANCE OF BEING SHARP

Realizing the full potential of a cutting tool requires the careful control of many factors, including the quality and composition of the steel, the heat-treating process, the geometry of the blade grind, and the sharpness of the edge. To ensure continued high performance, the edge must also be maintained with proper sharpening.

Before Spyderco ever made knives, we manufactured the tools to keep them sharp. Our full selection of sharpening products now includes everything from small, lightweight stones that are ideal for touch-ups in the field to our versatile Sharpmaker system that takes the mystery out of sharpening virtually any cutting tool—including serrated edges.

Regardless of your tool or your intended application, Spyderco's state-of-the-art sharpening accessories can help give you the edge you need.



# TRI-ANGLE SHARPMAKER

The key to sharpening any cutting tool is removing the steel at the edge while maintaining a consistent angle between the blade and the stone. Spyderco's Tri-Angle Sharpener takes the mystery out of this process and enables anyone to sharpen a knife effectively with just a few minutes' practice. Its durable ABS plastic base contains keyed holes that accurately set the stones' sharpening angles at a 30° (15° each side) or 40° (20° each side) for sharpening knives. Simply keep the plane of your knife's blade vertical and draw the edge along each stone to sharpen. It's that simple. For serrated blades, use the rounded edges of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration. The Sharpener system includes two sets of high alumina ceramic stones: a pair of medium-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional-grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpener comes complete with a detailed instruction book and DVD that guides you step by step through the process of sharpening knives, scissors, awls, and many other tools.

## TRI-ANGLE SHARPMAKER DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpener to sharpen virtually every cutting tool you own. This is the same DVD included with every Sharpener kit.



204DVD

# TRI-ANGLE SHARPMAKER STONES

## Ultra Fine

Ultra fine accessory stone fits the Sharpener base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. Sold individually. Made in U.S.A. Dimensions: 7in x 0.5in (178mm X 13mm)

204UF1

## Fine

Fine-grit (white) stone for your Sharpener. Sold individually. Made in U.S.A. Dimensions: 7in x 0.5in (178mm x 13mm)

204F1

## Medium

Medium-grit (brown) stone for your Sharpener. Sold individually. Made in U.S.A. Dimensions: 7in x 0.5in (178mm x 13mm)

204M1

## Diamond

Diamond-impregnated steel triangles fit your Tri-Angle Sharpener base for aggressive stock removal of exceptionally dull edges or edge re-profiling. Sold as a pair. Dimensions: 7in x 0.5in (178mm x 13mm)

204D

# BENCH STONES

Spyderco's ceramic bench stones are made from ultra-hard alumina ceramic material. They are used like traditional sharpening stones, but do not require oil or lubrication. Ideal for wood chisels, plane irons, and larger bladed tools, even ski/snowboard edges. They clean easily with ordinary kitchen cleanser.

## Ultra-Fine

Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet. Made in U.S.A.

Dimensions: 2in x 8in x 0.5in (51mm x 203mm x 13mm)

## Fine

Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet. Made in U.S.A.

Dimensions: 2in x 8in x 0.5in (51mm x 203mm x 13mm)

## Medium

Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet. Made in U.S.A.

Dimensions: 2in x 8in x 0.5in (51mm x 203mm x 13mm)

## Ultra-Fine 3x8

Ultra-fine grit, ultra-thin ceramic bench stone comes in a suede case offering an extra-wide sharpening surface. Made in U.S.A.

Dimensions: 3in x 8in (76.2mm x 203mm)



# POCKET STONES

Spyderco's ceramic pocket stones are compact, lightweight, and perfect for touching up edges in the field. They come with a suede case that doubles as a non-slip base during use (except for the 305M1 that does not come with a carry case). The perfect addition to a pack, survival kit, or bug-out bag, they add just a few ounces to your load.

## Fine

Fine-grit white stone with suede case. Made in U.S.A.

Dimensions: 1in x 5in x 0.125in (25mm x 127mm x 3.2mm)

## Medium

Medium-grit brown stone with suede case. Made in U.S.A.

Dimensions: 1in x 5in x 0.125in (25mm x 127mm x 3.2mm)

## Doublestuff

This double-duty stone features medium and fine-grit stones permanently bonded back to back for the ultimate in versatile field sharpening. Suede case included. Made in U.S.A.

Dimensions: 1in x 5in x 0.25in (25mm x 127mm x 6.4mm)

## Pocketstone Medium

This compact medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only. Made in U.S.A.

Dimensions: 3.18in x 1.31in (81mm x 33mm)

# SLIPSTONE

The slip stone has a teardrop-shaped cross section, that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included. Made in U.S.A.

Dimensions: 4in x 2in (101.6mm x 50.8mm)

Large radius: 0.244in (6.19mm)

Small radius: 0.063in (1.52mm)

307F



# GOLDEN STONE

Shaped like a duck's foot, the Golden stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. The Golden Stone sharpens scissors, serrated edges, and pointed objects and its suede carry case acts as a non-slip tabletop pad. Made in U.S.A.

Dimensions: 7.188in x 3.0in x 0.25in (182.4mm x 76.2mm x 6.35mm)

308F



# CERAMIC FILES

## File Set-Fine

Spyderco's ceramic files are specifically designed for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also used by gunsmiths for trigger jobs, deburring, and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes.

## Ceramic Files Fine

- **400F1R** Round ceramic file (sold individually). Made in U.S.A.
- **400F1S** Square ceramic file (sold individually). Made in U.S.A.
- ▲ **400F1T** Triangular ceramic file (sold individually). Made in U.S.A.
- **400F1SP** Slip stone ceramic file (sold individually). Made in U.S.A.

Dimensions: 0.5in x 2.5in (127mm x 6.4mm)

400F





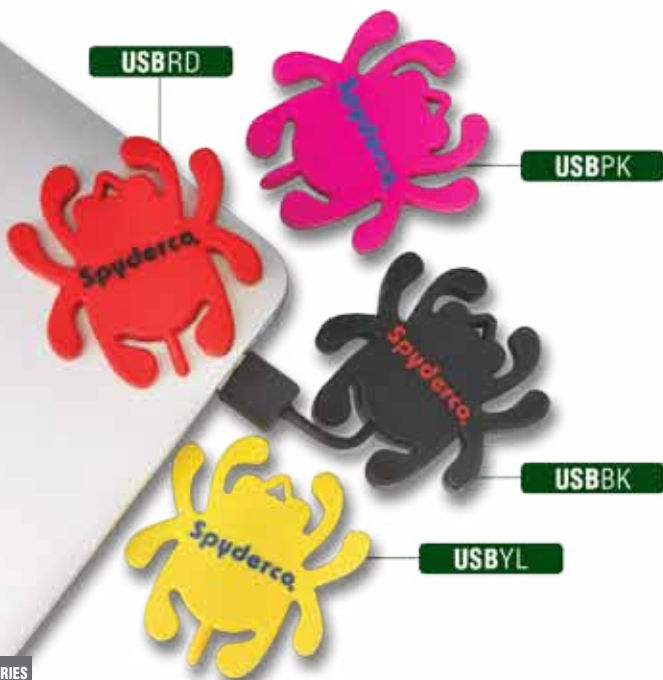
**BAND1**

## SPYDERCO **NEW!** BANDANA

Spyderco bandanas make a great accessory. This oversized black bandana is made in the U.S.A. from 100% cotton and measures 27" X 27" square. It is screen printed on one side with red Spyderco bugs and the Spyderco logo.

## SPYDERCO USB FLASH DRIVES

Store all of your critical data the Spyderco way with these unique bug flash drives. Available in black, pink, red and yellow, each holds 2GB of photos, documents, music, or other data. The drive is attached to the bug's flexible polymer body by a "tail" that stores safely out of the way in the body when not in use.



**USBRD**

**USBPK**

**USBK**

**USBYL**

## BEADS & LANYARDS

Lanyards and fobs are a popular way of spicing up folding knives and make smaller knives easier to draw. If you're a fan of fobs and lanyards—or if you enjoy making jewelry or other beaded items—add a touch of Spyderco style to your project with a genuine pewter Spyderco bead. Beads are available separately or with a woven nylon lanyard already attached. Made in U.S.A.

### Square Bead



**BEAD1**

Square pewter bead. 0.5in

**BEAD1LY**

Square pewter bead with lanyard.

### Round Bead



**BEAD2LY**

Round pewter bead with lanyard.

**BEAD2**

Round pewter bead 0.5in

## SPYDERCO BUG PIN

Show your Spyderco pride in style with this silver and black enameled pin with the Spyderco bug logo.



**BUGPIN**



# KNIFE STANDS

Display your Spyderco knives in style with these clear acrylic diamond-shaped stands. Just place the knife's edge in the notch in the stand to hold it upright for display. Stands feature a molded Spyderco bug logo and are sold in boxes of 24.

**CT02 Small:** 2.5 inches (64mm) long

**CT03 Large:** 3.5 inches (89mm) long



# SPYDERPACS

Spyderpacs are the ultimate solution for storing, protecting, and transporting your collection of Spyderco folding knives. Made from tough black polyester denier, these durable multi-pocket packs have clear plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro closures, an adjustable shoulder strap, with an embroidered gold Spyderco logo complete the package.

Pocket dimensions approx. 4.5in x 2.5in (114mm x 63.5mm)

**SP1 SpyderPac** – Large 30 pockets

**SP2 SpyderPac** – Small 18 pockets



# DRAGONFLY WOODEN KNIFE KIT

Teach your kids how pocketknives work and enjoy a fun family project at the same time. This easily assembled kit yields a full-scale model of the Dragonfly pocketknife that folds and locks just like the real thing, but is entirely made of wood with no sharp edges or points. For ages seven and up, the kit includes complete step-by-step instructions. No pocket clip.



WDKIT1

# ZIPPER POUCHES

## Large Zipper Pouch

Protect your folding knife with this black synthetic leather pouch. Its plush lining protects your knife against scratching and a full-length zipper provides security and easy access. For folding knives up to 5.5 inches long (closed), it is embossed with a gold Spyderco bug.

## Small Zipper Pouch

This smaller zippered pouch features the same quality construction as the larger version but is sized for knives up to 4.5 inches long when closed.



C12C

C18C

# G-CLIP

A standard feature on Spyderco's fixed-blade knife sheaths, the G-Clip is a simple, versatile sheath mount, providing a variety of carry options. The G-Clip attaches to a sheath via two stainless steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that support vertical (handle up or handle down), horizontal, forward, and backward cants. It fits belts up to 1-1/2 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of a Spyderco sheath, for easy configuration for inside-the-waistband carry, edge-forward or edge-back in all carry positions.



GCLIP

# REPLACEMENT PARTS KITS

Some people can't afford to be without their knives even for a day. For them, we offer Replacement Parts Kits with all the parts necessary to perform their own simple repairs to a lightweight Delica4 or Endura4 knife. Please reference our warranty information for our policy on end-user maintenance.

**C10-KIT ENDURA4 PARTS KIT** Includes all parts necessary to repair or refurbish any version of the Endura4 lightweight.

**C11-KIT DELICA4 PARTS KIT** Includes all parts necessary to repair or refurbish any version of the Delica4 lightweight.



C10KIT

C11KIT

## What is BaliYo?

Constructed from three pieces of close-tolerance polymer, the center body is a pressurized ball point pen pivoting between two parallel arms. The positioning dynamics of the pivots allow you to swing and rotate the pen, changing its speed and force of gravity while flipping and twirling. Refined symmetry with even weight ratio (end-to-end and side-to-side) balances the pen through motion and force. With practice you can learn sophisticated moves, two-handed tricks, quick-flips, spins, aerials and how to manipulate combinations.

YUS100 Baliyo Red/White/Blue - made in U.S.A.

YUS102 Baliyo Blue/Gren - made in U.S.A.

YUSRBL Fisher Space Pen Refill - made in U.S.A.

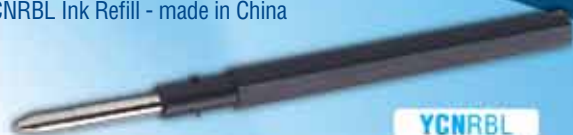


**YUSRBL**

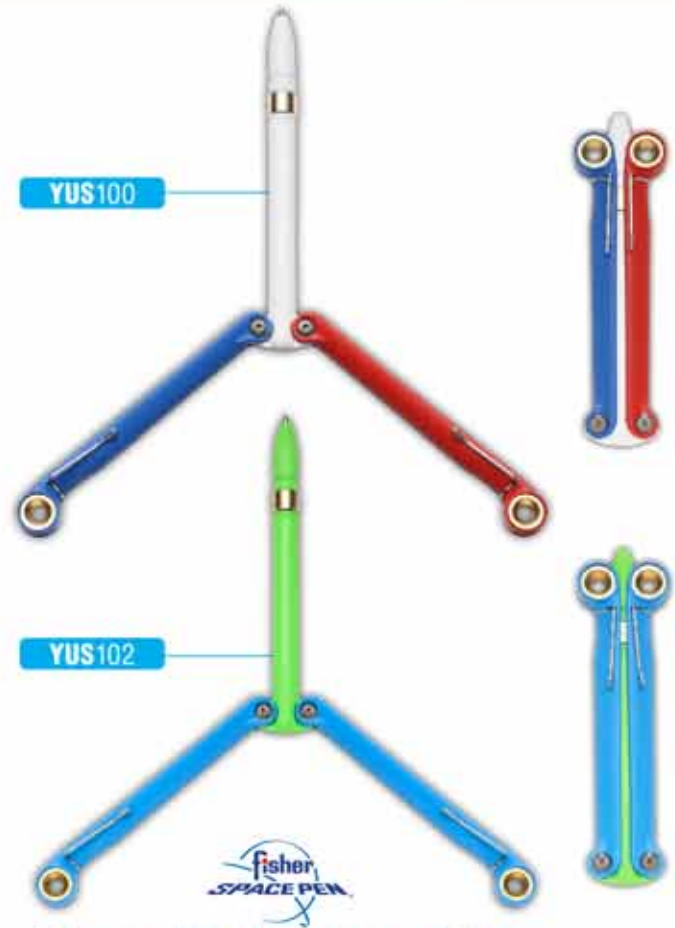
YCN100 Baliyo Black - made in China

YCN101 Baliyo Gray - made in China

YCNRBL Ink Refill - made in China



**YCNRBL**



**YUS100**

**YUS102**



BaliYos are available in additional colors at [www.BaliYo.com](http://www.BaliYo.com)



**YCN100**

**YCN101**





# BYRD KNIVES

Spyderco's byrd® line of knives offers all the functionality and convenience of our core product line at prices that make them hands down the best value in the cutlery industry. Manufactured in China under Spyderco's close supervision, byrd® knives offer a remarkable synthesis of manufacturing quality, performance, reliability, and affordability.

byrd® blades are ground from 8Cr13MoV stainless steel, a durable alloy that includes vanadium for enhanced toughness and edge retention. This popular material provides an excellent balance of cutting performance, edge retention, and ease of sharpening, making it the ideal blade steel for affordable working knives.

byrd® knives feature the trademarked "comet" hole for swift, one-handed opening with either hand. They also come in a variety of handle materials including textured G-10, Bi-Directional Textured™ fiberglass-reinforced nylon (FRN), and satin-finished stainless steel. Other premium features like phosphor bronze washers, screw-together construction, and four-position clips complete the byrd® package and enable these knives to provide the same functionality and versatility as our best-selling Spyderco products. byrd® knives are an ideal option for cost-conscious knife users and also make a very affordable option for those who are new to knives.



## Cara Cara2 Stainless

The Cara Cara2 comes with a satin finish, stainless steel handle and a ambidextrous tip-up/tip-down clip.

| SKU    | PRODUCT NAME         | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|--------|----------------------|--------------|--------------|-------------|-------------|-----------------|----------|------------|-----------|------------|--------|
| BY03-2 | Cara Cara2 Stainless | 4.78in 121mm | 8.53in 217mm | 3.75in 95mm | 3.25in 83mm | 0.118in 3.0mm   | 8Cr13MoV | 5.7oz 162g | Full-flat | 4-position | China  |

# CARA CARA2

Cara Cara2 family of byrd knives offers all the same features and benefits at an amazingly affordable price. All versions of the Cara Cara2 share the same advanced handle ergonomics, forefinger choil, and strategically placed jimping to ensure excellent comfort and control during use. Their blades are ground from 8Cr13MoV stainless steel, a workhorse material that offers a reliable balance of edge retention, corrosion resistance, and ease of sharpening. byrd's trademark Comet-shaped hole, a four-position hourglass clip, and a sturdy back lock mechanism complete the package, making the Cara Cara2 versatile, reliable, and completely ambidextrous. Available with several different handle options and edge configurations to meet your personal needs and preferences.

## Cara Cara2 G-10

Textured black G-10 handle offers an exceptional balance of strength and a high-performance grip.

## Cara Cara2 Lightweight

Bi-Directional Textured™ injection-molded FRN handle and skeletonized stainless steel liners provide the ultimate in lightweight affordability.

## Cara Cara2 Lightweight Rescue

For first responders on a budget, this knife pairs a Cara Cara2 lightweight handle with a sheepfoot rescue blade.



BY03GP2



BY03PBK2



BY03PSBK2



BY17SBK2

| SKU      | PRODUCT NAME           | CLOSED       | OVERALL      | BLADE        | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|----------|------------------------|--------------|--------------|--------------|-------------|-----------------|----------|------------|-----------|------------|--------|
| BY03GP2  | Cara Cara2 G-10        | 4.78in 121mm | 8.53in 217mm | 3.75in 95mm  | 3.25in 83mm | 0.118in 3.0mm   | 8Cr13MoV | 4.5oz 128g | Full-flat | 4-position | China  |
| BY03BK2  | Cara Cara2 Ltwt        | 4.78in 121mm | 8.53in 217mm | 3.75in 95mm  | 3.25in 83mm | 0.118in 3.0mm   | 8Cr13MoV | 3.4oz 96g  | Full-flat | 4-position | China  |
| BY17SBK2 | Cara Cara2 Rescue Ltwt | 4.75in 121mm | 8.68in 220mm | 3.93in 100mm | 3.35in 85mm | 0.118in 3.0mm   | 8Cr13MoV | 3.8oz 108g | Hollow    | 4-position | China  |



# MEADOWLARK2

The byrd Meadowlark2 provides reliable high-performance in a convenient, compact package. All Meadowlark2s feature stout back lock mechanisms, four-position clips, and thoughtful ergonomics that make them versatile and user friendly. Their flat-ground 8Cr13MoV stainless steel blades cut with authority in even the most demanding circumstances, yet are very easily maintained. Trademark Comet-shaped holes allow for one-handed operation, while a selection of handle options and edge configurations offer a Meadowlark2 to meet every need and personal taste.

## Meadowlark2 Stainless

Satin-finished stainless steel handle gives the Meadowlark2 solidity and style.

## Meadowlark2 G-10

Meadowlark2 with textured black G-10 handle afford strength and a superior grip.

## Meadowlark2 Lightweight

For weight-conscious users, Bi-Directional Textured™ injection-molded FRN handle and skeletonized stainless steel liners offer feather light weight with top notch performance.

## Meadowlark2 Lightweight Rescue

This pocket-sized lifesaver combines the handle of a Meadowlark2 lightweight with a sheepfoot rescue blade.



| SKU      | PRODUCT NAME            | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT     | GRIND     | CLIP       | ORIGIN |
|----------|-------------------------|--------------|--------------|-------------|-------------|-----------------|----------|------------|-----------|------------|--------|
| BY04-2   | Meadowlark2 Stainless   | 3.95in 100mm | 6.85in 174mm | 2.90in 74mm | 2.50in 64mm | 0.098in 2.5mm   | 8Cr13MoV | 3.8oz 108g | Full-flat | 4-position | China  |
| BY04GP2  | Meadowlark2 G-10        | 3.95in 100mm | 6.85in 174mm | 2.90in 74mm | 2.50in 64mm | 0.098in 2.5mm   | 8Cr13MoV | 3.0oz 85g  | Full-flat | 4-position | China  |
| BY04BK2  | Meadowlark2 Ltvt        | 3.95in 100mm | 6.85in 174mm | 2.90in 74mm | 2.50in 64mm | 0.098in 2.5mm   | 8Cr13MoV | 2.5oz 71g  | Full-flat | 4-position | China  |
| BY19SBK2 | Meadowlark2 Ltvt Rescue | 3.95in 100mm | 7.00in 178mm | 3.05in 77mm | 2.78in 71mm | 0.098in 2.5mm   | 8Cr13MoV | 2.7oz 77g  | Hollow    | 4-position | China  |

# ROBIN2

If you're a fan of small knives, you owe it to yourself to give the Robin2 a close look. The cutting power of this knife rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a textured black G-10 handle, a full stainless handle or a lightweight FRN handle with internal liners, the Robin2 features advanced ergonomics and a pronounced forefinger choil making it comfortable in hands of all sizes. A four-way clip makes it ambidextrous or it can serve as a handy money clip.

## Robin2 Stainless

Robin2 with satin-finished stainless steel handle for strength with high-line style.

## Robin2 Lightweight

The Robin2 with textured injection-molded FRN handle and skeletonized stainless steel liners for superior lightweight performance.

## Robin2 G-10

The Robin2 with textured black G-10 handle and full-length stainless steel liners provides strength and a superior grip.



# FINCH2 **NEW!**

The newest addition to the byrd family, the Finch2 combines a compact, carry-anywhere size with skeletonized stainless steel liners, G-10 scales, screw-together construction, and a full-flat-ground blade. Designed for in-pocket carry, the Finch2 is clipless and includes a lanyard hole for easy attachment to a keychain or lanyard.

| SKU     | PRODUCT NAME     | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT    | GRIND     | CLIP       | ORIGIN |
|---------|------------------|-------------|--------------|-------------|-------------|-----------------|----------|-----------|-----------|------------|--------|
| BY102   | Robin2 Stainless | 3.30in 84mm | 5.70in 145mm | 2.40in 61mm | 1.87in 47mm | 0.098in 2.5mm   | 8Cr13MoV | 3.3oz 94g | Full-flat | 4-position | China  |
| BY10BK2 | Robin2 Ltwt      | 3.30in 84mm | 5.70in 145mm | 2.40in 61mm | 1.87in 47mm | 0.098in 2.5mm   | 8Cr13MoV | 2.1oz 60g | Full-flat | 4-position | China  |
| BY10GP2 | Robin2 G-10      | 3.30in 84mm | 5.70in 145mm | 2.40in 61mm | 1.87in 47mm | 0.098in 2.5mm   | 8Cr13MoV | 2.5oz 71g | Full-flat | 4-position | China  |
| BY11GP2 | Finch2 G-10      | 2.46in 62mm | 4.37in 111mm | 1.91in 49mm | 1.57in 40mm | 0.102in 2.6mm   | 8Cr13MoV | 1.1oz 31g | Full-flat | None       | China  |



# TERN SLIT

The byrd Tern provides all the advantages of a one-hand-opening, non-locking, clip-carry SLIPIT™ in an economical package. Its drop-point blade is held open by pressure of the handle's back spring on a notched joint at the pivot. A forefinger choil allows you to choke up for control during use and provides an extra measure of safety against accidental closure. Textured black G-10 scales are slip-free and a reversible deep-pocket wire clip allows left/right-side tip-up carry. Versatile, economical, and socially friendly.

| SKU    | PRODUCT NAME | CLOSED      | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT    | GRIND     | CLIP        | ORIGIN |
|--------|--------------|-------------|--------------|-------------|-------------|-----------------|----------|-----------|-----------|-------------|--------|
| BY23GP | Tern Slit    | 3.65in 93mm | 6.40in 163mm | 2.75in 70mm | 2.17in 55mm | 0.118in 3.0mm   | 8Cr13MoV | 2.1oz 60g | Full-flat | Ambi/Tip-up | China  |

# HAWKBILL BYRD

The Hawkbill byrd combines the vigorous cutting power of a hawkbill blade shape with the lightweight construction of an injection-molded fiberglass-reinforced-nylon (FRN) handle. The handle's Bi-Directional Texture™ guarantees a positive grip and its skeletonized stainless steel liners provide strength for a strong back lock mechanism. A four-position clip and the Comet-shaped hole allow you to open the blade from a full range of carry positions.



**BY22SBK**

| SKU     | PRODUCT NAME  | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT    | GRIND  | CLIP       | ORIGIN |
|---------|---------------|--------------|--------------|-------------|-------------|-----------------|----------|-----------|--------|------------|--------|
| BY22SBK | Hawkbill Ltwt | 3.95in 100mm | 6.85in 174mm | 2.90in 74mm | 2.50in 64mm | 0.098in 2.5mm   | 8Cr13MoV | 2.6oz 74g | Hollow | 4-position | China  |

# FLIGHT

The Flight is a mid-sized all-stainless-steel folder that offers serious heft and performance. Its ergonomic handle features twin finger grooves and a hand-filling profile for a remarkably secure grip. The blade's deep hollow grind converges with a dramatic unsharpened swedge to create an acute point well suited for detailed cutting chores. A back lock mechanism secures the blade in the open position and a two-position clip provides tip-up or tip-down, right-hand carry.



**BY05PS**

**BY05P**

| SKU  | PRODUCT NAME     | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT     | GRIND  | CLIP                  | ORIGIN |
|------|------------------|--------------|--------------|-------------|-------------|-----------------|----------|------------|--------|-----------------------|--------|
| BY05 | Flight Stainless | 4.55in 116mm | 7.88in 200mm | 3.33in 85mm | 3.00in 76mm | 0.118in 3.0mm   | 8Cr13MoV | 5.7oz 162g | Hollow | Right/Tip-up/Tip-down | China  |

# CROSSBILL

Hawkbill blades offer exceptional cutting dynamics, literally gathering the material being cut in the concave arc of the edge and cutting with full power and leverage all the way to the point. The Crossbill combines these high-performance cutting mechanics, a refined stainless steel handle design, a sturdy back lock mechanism, and a distinctive unsharpened swedge that ensures an acute, yet durable point profile. Crossbills carry right-hand, tip-up or tip-down.



**BY07P**

**BY07PS**

| SKU  | PRODUCT NAME        | CLOSED       | OVERALL      | BLADE       | EDGE        | BLADE THICKNESS | STEEL    | WEIGHT     | GRIND  | CLIP                  | ORIGIN |
|------|---------------------|--------------|--------------|-------------|-------------|-----------------|----------|------------|--------|-----------------------|--------|
| BY07 | Crossbill Stainless | 4.55in 116mm | 7.80in 198mm | 3.25in 83mm | 3.08in 78mm | 0.118in 3.0mm   | 8Cr13MoV | 5.7oz 162g | Hollow | Right/Tip-up/Tip-down | China  |



# SPYDERCO WARRANTY INFORMATION

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.

## WARRANTY INFORMATION:

- ◆ Spyderco warrants that all of our products are free from defects in material and workmanship.
- ◆ Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife's warranty.
- ◆ Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alterations, accident, neglect, **disassembly**, or improper sharpening.
- ◆ If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco.
- ◆ If we determine there is a defect in the manufacture/materials/workmanship, at our discretion Spyderco will repair or exchange that product for the same model or one of equal value at our expense.
- ◆ If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture/materials/workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.
- ◆ If Spyderco is unable to improve the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

## REPAIR INFORMATION:

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services.

## REPLACEMENT CLIPS:

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 X107 or 303-279-8383, ext 107 or by e-mail at [sfo@spyderco.com](mailto:sfo@spyderco.com) to inquire about the availability and price of a replacement clip for your specific knife.

## WHERE TO SEND YOUR KNIFE:

When sending your knife to us for warranty service or repair, please include \$5.00USD (cash, check or money order) for return shipping and a description of the problem and how it occurred. Please also provide a company or individual name, a physical return address (no P.O. boxes please - unless military or outside of the continental U.S), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

## PLEASE SHIP TO:

SPYDERCO, INC.  
ATTN: Warranty and Repair  
820 Spyderco Way,  
Golden, CO 80403 USA  
Toll free: 800-525-7770 X255  
Phone: 303-279-8383 X255  
E-mail: [customerservice@spyderco.com](mailto:customerservice@spyderco.com)

## RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT:

By purchasing any item produced by Spyderco, Inc. the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning, carrying, shipment, transporting, and use of any Spyderco product. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, possession, ownership, transportation or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco is not liable for misuse of any Spyderco knife or product purchased either directly from Spyderco or from a reseller. You must be 18 years of age to purchase Spyderco knives. This warranty gives you specific legal rights. You may have other rights, which vary from state to state.

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# STEEL ELEMENTS

**T**he purpose of this guide is to provide a detailed look into steel. The world of steel is as fluid as molten metal. It is ever-evolving.

Steel as a matter of opinion is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences.

Our hope, is this guide will help you understand the world of steel a bit better and perhaps assist you in better defining what your own preferences are and why.

A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

Iron by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel. Steel has proven to be ideal for making edged weapons.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the

beginning of becoming a new type of steel.

Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

## TEMPER IS A FUNNY THING; IT SPOILS CHILDREN, RUINS ADULTS, AND STRENGTHENS STEEL.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The process starts out the same as wrought steels – alloying elements are added and dissolved into molten iron. Then comes the main difference. The molten steel is atomized (mistified into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the

molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel chemistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

# STEEL TERMS

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

+ **CARBON STEELS** contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.

+ **ALLOY STEELS** have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.

+ **HIGH-STRENGTH LOW-ALLOY STEELS** known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.

+ **STAINLESS STEELS** contain a minimum of 12% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be dependant upon the other elements used in the steel.

+ **TOOL STEELS** contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.

+ **EXOTIC STEELS** are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

*There is an old proverb, "There was never a good knife made of bad steel." This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.*

## ALLOY

A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.

## AUSTENETIZED

The basic steel structure state in which an alloy is uniformly dissolved into iron.

## CRITICAL TEMPERATURE

The temperature at which steel changes its structure to austenite in preparation for hardening.

## CORROSION RESISTANCE

The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).

## DUCTILITY

The ability of a material to be stretched or drawn, plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).

## EDGE RETENTION

The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).

## GRIT

The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.

## HARDNESS

The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).

## HARDENABILITY

The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).

## HEAT TREATING

A controlled heating and cooling process to prescribed temperatures and the limits for the purpose of changing the physical properties and behavior of the metal.

## IMPACT STRENGTH

The ability of a material to resist cracking due to a sudden force.

## MARTENSITE

A very hard and brittle steel with a distorted body centered tetragon crystal structure.

## PRECIPITATION

The separation of a substance that was previously dissolved in another substance.

## QUENCHING

Soaking of steel that has reached a high temperature (above the recrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.

## ROCKWELL TEST

A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

## TEMPERING

Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, stress relieving.

## TENSILE STRENGTH

Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).

## TOUGHNESS

The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).

## YIELD STRENGTH

The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.



# 2014 SPYDERCO STEEL CHART

| STEEL                           | CARBON    | CHROMIUM    | COBALT    | NIObIUM | COPPER | MANGANESE | MOLYBDENUM | NICKEL    | NITROGEN | PHOSPHORUS | SILICON   | SULFUR | TUNGSTEN  | VANADIUM  |
|---------------------------------|-----------|-------------|-----------|---------|--------|-----------|------------|-----------|----------|------------|-----------|--------|-----------|-----------|
| 1095                            | 0.90-1.03 | --          | --        | --      | --     | 0.30-0.50 | --         | --        | --       | 0.04       | --        | 0.05   | --        | --        |
| 5160                            | 0.56-0.64 | 0.70-0.90   | --        | --      | --     | 0.75-1.00 | --         | --        | --       | 0.04       | 0.15-0.30 | --     | --        | --        |
| 52100                           | 0.98-1.10 | 1.30-1.60   | --        | --      | --     | 0.25-0.45 | --         | --        | --       | 0.03       | 0.15-0.30 | 0.03   | --        | --        |
| 154CM                           | 1.05      | 14.00       | --        | --      | --     | --        | 4.00       | --        | --       | --         | --        | --     | --        | --        |
| 20CV                            | 1.90      | 20.00       | --        | --      | --     | 0.30      | 1.00       | --        | --       | --         | 0.30      | --     | 0.60      | 4.00      |
| 420J2                           | 0.15      | 12.00-14.00 | --        | --      | --     | 1.00      | --         | --        | --       | 0.04       | 1.00      | 0.03   | --        | --        |
| 420 Modified                    | 0.38      | 13.60       | --        | --      | --     | 0.50      | --         | --        | --       | --         | 0.75      | 0.03   | --        | 0.30      |
| 425 Modified                    | 0.40-0.54 | 13.50-15.00 | --        | --      | --     | 0.50      | 0.60-1.00  | --        | --       | 0.04       | 0.80      | 0.03   | --        | 0.10      |
| 440A                            | 0.65-0.75 | 16.00-18.00 | --        | --      | --     | 1.00      | 0.75       | --        | --       | 0.04       | 1.00      | 0.03   | --        | --        |
| 440B                            | 0.75-0.95 | 16.00-18.00 | --        | --      | --     | 1.00      | 0.75       | --        | --       | 0.04       | 1.00      | 0.03   | --        | --        |
| 440C                            | 1.00      | 17.50       | --        | --      | --     | 0.50      | 0.50       | --        | --       | 0.04       | 0.30      | 0.03   | --        | --        |
| 440XH                           | 1.60      | 16.00       | --        | --      | --     | 0.50      | 0.80       | 0.35      | --       | --         | 0.40      | --     | --        | 0.45      |
| 8Cr13MoV                        | 0.80      | 13.00       | --        | --      | --     | 0.40      | 0.15       | 0.20      | --       | 0.02       | 0.50      | 0.01   | --        | 0.10      |
| 9Cr18Mo                         | 0.95-1.10 | 16.00-18.00 | --        | --      | --     | 0.80      | 0.40-0.70  | --        | --       | 0.04       | 0.80      | 0.03   | --        | --        |
| A-2                             | 1.00      | 5.25        | --        | --      | --     | 0.85      | 1.10       | --        | --       | --         | 0.35      | --     | --        | 0.25      |
| ATS-34                          | 1.05      | 14.00       | --        | --      | --     | 0.40      | 4.00       | --        | --       | 0.03       | 0.35      | 0.02   | --        | --        |
| ATS-55                          | 1.00      | 14.00       | 0.40      | --      | 0.20   | 0.50      | 0.60       | --        | --       | --         | 0.40      | --     | --        | --        |
| AUS-6                           | 0.55-0.65 | 13.00-14.50 | --        | --      | --     | 1.00      | --         | 0.49      | --       | 0.04       | 1.00      | 0.03   | --        | 0.10-0.25 |
| AUS-8                           | 0.70-0.75 | 13.00-14.50 | --        | --      | --     | 0.50      | 0.10-0.30  | 0.49      | --       | 0.04       | 1.00      | 0.03   | --        | 0.10-0.26 |
| AUS-10                          | 0.95-1.10 | 13.00-14.50 | --        | --      | --     | 0.50      | 0.10-0.31  | 0.49      | --       | 0.04       | 1.00      | 0.03   | --        | 0.10-0.27 |
| BG-42                           | 1.15      | 14.50       | --        | --      | --     | 0.50      | 4.00       | --        | --       | --         | 0.30      | --     | --        | 1.20      |
| Cobalt Special                  | 0.95-1.15 | 15.00-17.00 | 2.00-3.00 | --      | --     | 0.30-0.50 | 1.0-2.0    | 0.25      | --       | 0.03       | 0.60-0.70 | 0.01   | 0.20-0.30 | 0.20-0.30 |
| CPM™ 3V                         | 0.80      | 7.50        | --        | --      | --     | --        | 1.30       | --        | --       | --         | --        | --     | --        | 2.75      |
| CPM 4V                          | 1.35      | 5.00        | --        | --      | --     | 0.40      | 2.95       | --        | --       | --         | 0.80      | --     | --        | 3.85      |
| CPM 9V                          | 1.78      | 5.25        | --        | --      | --     | 0.50      | 1.30       | --        | --       | --         | 0.90      | --     | --        | 9.00      |
| CPM 10V                         | 2.45      | 5.25        | --        | --      | --     | 0.50      | 1.30       | --        | --       | --         | 0.90      | --     | --        | 9.75      |
| CPM 15V                         | 3.40      | 5.25        | --        | --      | --     | 0.50      | 1.30       | --        | --       | --         | 0.90      | --     | --        | 14.50     |
| CPM M4                          | 1.40      | 4.00        | --        | --      | --     | 0.30      | 5.25       | --        | --       | --         | 0.55      | 0.06   | 5.50      | 4.00      |
| CPM S30V                        | 1.45      | 14.00       | --        | --      | --     | --        | 2.00       | --        | --       | --         | --        | --     | --        | 4.00      |
| CPM S35VN                       | 1.38      | 14.00       | --        | 0.50    | --     | --        | 2.00       | --        | --       | --         | --        | --     | --        | 3.00      |
| CPM S60V(440V)                  | 2.15      | 17.00       | --        | --      | --     | 0.40      | 0.40       | --        | --       | --         | 0.40      | --     | --        | 5.50      |
| CPM S90V(420V)                  | 2.30      | 14.00       | --        | --      | --     | --        | 1.00       | --        | --       | --         | --        | --     | --        | 9.00      |
| CPM S110V                       | 2.90      | 15.25       | 2.50      | 3.00    | --     | 0.40      | 2.25       | --        | --       | --         | 0.60      | --     | 0.20      | 9.10      |
| CPM® Cru-Wear®                  | 1.15      | 7.50        | --        | --      | --     | --        | 1.60       | --        | --       | --         | --        | --     | 1.00      | 2.40      |
| Cru-Wear®                       | 1.10      | 7.50        | --        | --      | --     | --        | 1.60       | --        | --       | --         | --        | --     | 1.15      | 2.40      |
| CTS™ B52                        | 0.98-1.10 | 1.30-1.60   | --        | --      | --     | 0.25-0.45 | --         | --        | --       | --         | 0.15-0.30 | --     | --        | --        |
| CTS B75P                        | 1.10-1.20 | 14.0-15.0   | --        | --      | --     | 0.50      | 3.80-4.20  | --        | --       | --         | 0.30      | --     | --        | 1.00-1.50 |
| CTS BD1                         | 0.90      | 15.50       | --        | --      | --     | 0.60      | 0.30       | --        | --       | --         | 0.37      | --     | --        | 0.10      |
| CTS BD30P                       | 1.50      | 14.00       | --        | --      | --     | 0.50      | 2.00       | --        | --       | --         | 0.30      | --     | --        | 4.00      |
| CTS 204P                        | 1.90      | 20.00       | --        | --      | --     | 0.30      | 1.00       | --        | --       | --         | 0.60      | --     | 0.65      | 4.00      |
| CTS XHP                         | 1.60      | 16.00       | --        | --      | --     | 0.50      | 0.80       | 0.35      | --       | --         | 0.40      | --     | --        | 0.45      |
| CTS 20CP                        | 2.20      | 13.00       | --        | --      | --     | 0.50      | 1.30       | --        | --       | --         | 0.90      | --     | --        | 9.30      |
| CTS 40CP                        | 0.95-1.20 | 16.0-18.0   | --        | --      | --     | 1.00      | 0.75       | --        | --       | --         | 1.00      | --     | --        | --        |
| D-2                             | 1.55      | 11.50       | --        | --      | --     | 0.35      | 0.90       | --        | --       | --         | 0.45      | --     | --        | 0.80      |
| Elmax                           | 1.70      | 18.00       | --        | --      | --     | 0.30      | 1.00       | --        | --       | --         | 0.80      | --     | --        | 3.00      |
| GIN-1                           | 0.90      | 15.50       | --        | --      | --     | 0.60      | 0.30       | --        | --       | 0.02       | 0.37      | 0.03   | --        | --        |
| H-1                             | 0.15      | 14.00-16.00 | --        | --      | --     | 2.00      | 5.0-1.50   | 6.00-8.00 | 0.10     | 0.04       | 3.00-4.50 | 0.03   | --        | --        |
| Hitachi Aogami Super Blue Steel | 1.40-1.50 | 0.30-0.50   | --        | --      | --     | 0.20-0.30 | 0.30-0.50  | --        | --       | 0.03       | 0.10-0.20 | 0.00   | 2.00-2.50 | 0.50      |
| K390                            | 2.47      | 4.20        | 2.00      | --      | --     | 0.40      | 3.80       | --        | --       | --         | 0.55      | --     | 1.00      | 9.00      |
| LC 200 N                        | 0.30      | 15.00       | --        | --      | --     | 1.00      | 0.95       | 0.50      | 0.50     | --         | --        | --     | --        | --        |
| M-2                             | 1.00      | 4.15        | --        | --      | --     | 0.30      | 5.00       | --        | --       | --         | 0.30      | --     | 6.40      | 1.95      |
| M390                            | 1.90      | 20.00       | --        | --      | --     | 0.30      | 1.00       | --        | --       | --         | 0.70      | --     | 0.60      | 4.00      |
| MBS-26                          | 0.85-1.00 | 13.00-15.00 | --        | --      | --     | 0.30-0.60 | 0.15-0.25  | --        | --       | 0.04       | 0.65      | 0.01   | --        | --        |
| MRS-30                          | 1.12      | 14.00       | --        | --      | --     | 0.50      | 0.60       | --        | --       | --         | 1.00      | --     | --        | 0.25      |
| N690Co                          | 1.07      | 17.00       | 1.50      | --      | --     | 0.40      | 1.10       | --        | --       | --         | 0.40      | --     | --        | 0.10      |
| O-1                             | 0.85-1.00 | 0.40-0.60   | --        | --      | --     | 1.00-1.40 | --         | 0.30      | --       | --         | 0.50      | --     | 0.50      | 0.30      |
| PSF27                           | 1.55      | 12.00       | --        | --      | --     | 0.40      | 0.75       | --        | 0.30     | --         | 0.40      | --     | --        | 1.00      |
| Sandvik 12C27                   | 0.60      | 13.50       | --        | --      | --     | 0.40      | --         | --        | --       | 0.03       | 0.40      | 0.01   | --        | --        |
| Sandvik 12C27 Mod.              | 0.52      | 14.50       | --        | --      | --     | 0.60      | --         | --        | --       | 0.25       | 0.40      | 0.01   | --        | --        |
| VANEX                           | 0.20      | 20.00       | --        | --      | --     | 0.30      | 2.50       | --        | 1.90     | --         | 0.30      | --     | --        | 2.80      |
| Vascowear                       | 1.12      | 7.75        | --        | --      | --     | 0.30      | 1.60       | --        | --       | --         | 1.20      | --     | 1.10      | 2.40      |
| VG-10                           | 0.95-1.05 | 14.50-15.50 | 1.30-1.50 | --      | --     | 0.50      | 0.90-1.20  | --        | --       | 0.03       | 0.60      | --     | --        | 0.10-0.30 |
| W-1                             | 0.70-1.50 | 0.15        | --        | --      | --     | 0.10-0.40 | 0.10       | 0.20      | --       | --         | 0.10-0.40 | --     | 0.50      | 0.10      |
| W-2                             | 0.85-1.50 | 0.15        | --        | --      | --     | 0.10-0.40 | 0.10       | 0.20      | --       | --         | 0.10-0.40 | --     | 0.15      | 0.15-0.35 |
| X-15TN                          | 0.42      | 15.55       | --        | --      | --     | 0.46      | 1.70       | 0.30      | 0.21     | 0.02       | 0.23      | 0.00   | --        | 0.29      |
| ZDP-189                         | 3.00      | 20.00       | Trace     | Trace   | --     | 0.50      | 1.40       | --        | --       | --         | 0.40      | --     | 0.60      | Trace     |

# STEEL ELEMENTS

## CARBON (C)

Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.

## CHROMIUM (CR)

Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.

## COBALT (CO)

Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.

## COPPER (CU)

Increases corrosion resistance.

## MANGANESE (MN)

Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness.

## MOLYBDENUM (MO)

Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.

## NICKEL (NI)

Adds strength and toughness

## NIوبيUM (NB) (colombium)

Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.

## NITROGEN (N)

Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

## PHOSPHORUS (P)

Improves strength, machinability and hardness. Creates brittleness in high concentration.

## SILICON (SI)

Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.

## SULFUR (S)

Improves machinability when added in minute quantities, but can decrease toughness.

## TUNGSTEN (W)

Adds strength, toughness and improves hardenability.

## VANADIUM (V)

Increases strength wear resistance and increases toughness. Limits grain size.

# BLADE SHAPES

## ASSIST BLADE

(Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts, or clothing.

ASSIST



## BOWIE-SHAPED BLADE

Named after the legendary Colonel James Bowie, this term has come to describe any number of variations of a blade with a primary cutting edge with a curved "belly" and a clipped point. The clip may be sharpened or unsharpened or may be straight or concave.

BOWIE-SHAPED



## DOUBLE-EDGED BLADE

A blade with sharpened edges on both the primary edge and the spine or a symmetrical blade with two sharpened edges, like a dagger.

DOUBLE-EDGED



## DROP-POINT BLADE

A design popularized by the hunting knives of the late Bob Loveless. The spine of the blade follows a subtle convex arc to the point.

DROP-POINT



## HAWKBILL BLADE

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.

HAWKBILL



## LEAF-SHAPED BLADE

A blade shape developed and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute point and typically no swedge.

LEAF-SHAPED



## MODIFIED CLIP-POINT BLADE

A blade ground on the spine in an angled or sweeping line downward to meet the point.

MODIFIED CLIP-POINT



## REVERSE "S" BLADE

A blade shape resembling a backwards letter "S" with the tip curving downward and the widest portion of the blade curved in a convex arc.

REVERSE "S"



## SHEEPFOOT BLADE

A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.

SHEEPFOOT



## SPEAR POINT BLADE

A symmetrical blade with an equal amount of curve on the spine and the cutting edge. The grind line of the primary bevel and the point both lie on the blade's centerline. Spearpoint blades often feature swedges or false edges on the back of the blade.

SPEAR POINT



## WHARNCLIFFE BLADE

A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.

WHARNCLIFFE



# HANDLE MATERIALS & TERMINOLOGY

## ALMITE

A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.



## ANODIZED ALUMINUM

Subjecting aluminum to electrolytic action to coat it with a protective and decorative film.



## BI-DIRECTIONAL TEXTURING™

A patented texture pattern molded into FRN handles that consists of opposing graduated steps radiating outward from the center of the handle. It provides a secure, non-slip grip.



## CARBON FIBER

Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is very costly to manufacture.



## CARBON FIBER/G-10 LAMINATE

A durable, aesthetically pleasing material consisting of a surface layer of pure carbon fiber bonded to a base layer of G-10.



## FRCP

(Fiberglass Reinforced Co-Polymer) A tough, chemical and heat-resistant material that is extremely lightweight and versatile. An injection-molded co-polyester reinforced with glass fiber, it is unique in that it can be made translucent or transparent and tinted with various colors.



## FRN

(Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.



## G-10

An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle material.

## KRATON®

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.



## MICARTA

A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead blasted to produce different appearances and textures.



## NATURAL MATERIALS

Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.



## NISHIJIN GLASS FIBER

A high-strength material similar to carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.



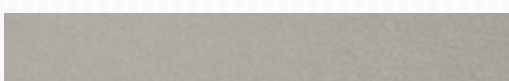
## PEEL-PLY CARBON FIBER

A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface during manufacturing. After the machining of handle scales, the protective layer is removed to reveal a non-slip, high-traction texture.



## STAINLESS STEEL

Steel containing a minimum of 12% chromium, making the steel resistant to corrosion. The chromium oxide (CrO) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.



## TITANIUM

A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.



## VOLCANO GRIP™

Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares with central divots that provides

# EDGE GRINDS

## PLAINEDGE™

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.



## SPYDEREDGE™

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.



## COMBINATIONEDGE™

A blade with an edge that is partially PlainEdge™ and partially SpyderEdge™.



## TRAINER

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.



# BLADE COATINGS

## BLACK ELECTROPLATING

A non-reflective coating bonded to steel using an electrostatic process. It reduces the steel's reflective property.

## DLC

(Diamond-like Carbon) is a mixture of sp<sup>2</sup> (graphite) and sp<sup>3</sup> (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

## TiCN

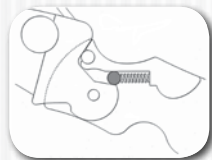
(Titanium Carbonitride Coating) A ceramic film coating that is extremely hard and less than 3 microns thick. It provides high abrasion resistance and a low friction coefficient.

# SPYDERCO LOCK AND JOINT MECHANISMS



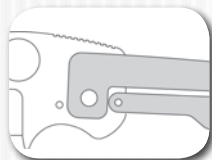
## BACK LOCK

A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.



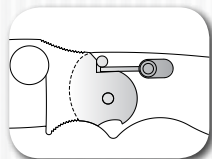
## BALL BEARING LOCK™

A patented compressive lock that wedges a ball bearing between a fixed anvil and the blade tang. The mechanism also serves as a detent to hold the blade in the closed position.



## BALL JOINT NON-LOCKING SYSTEM

Designed by knifemaker Bob Terzuola, this is a slip-joint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.



## BOLT ACTION LOCK

A locking mechanism designed by Blackie Collins that consists of a spring-loaded bolt that engages on a ramp on the tang of the blade to lock the blade open.



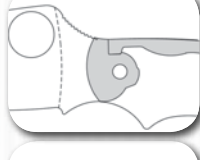
## CHRIS REEVE INTEGRAL LOCK (R.I.L.)

Developed by custom knifemaker Chris Reeve, the R.I.L. is similar to the Walker LinerLock®, but uses a lock bar that is integral to one of the handle scales.



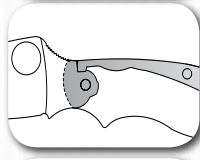
## COMPRESSION LOCK™

A lock mechanism that uses a leaf-like spring from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin). Developed and patented by Spyderco, it provides extreme lock strength and ease of use.



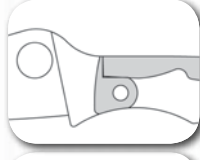
## NOTCH JOINT

A non-locking joint in which the blade is held open by spring pressure against a notch in the tang.



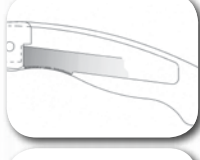
## SLIPIT™

A Spyderco non-locking folding knife that opens via one-handed operation and features a pocket clip. SLIPIT™ blades are held open by spring pressure against a notch in the blade's tang.



## SLIPJOINT

A non-locking mechanism in which the blade is held open by spring pressure on a flat section on the back of the blade's tang.



## WALKER LINERLOCK®

A locking system developed by custom knifemaker Michael Walker that uses a leaf-like spring split from the liner to wedge laterally against a ramped surface on the tang of the blade.



## POWERLOCK™

A locking system positioned on the back of the handle using two interacting rocker arms. One of which engages a notch in the blade's tang to lock the blade open.

## CENTERLINE GRIND



## FALSE EDGE



## FLAT SABER GRIND



## FULL FLAT GRIND



## HAMAGURI (APPLESEED)



## HOLLOW GRIND



## SINGLE-BEVEL GRIND



## SWEDGE



## ZERO GRIND



## ZERO GROUND SABER



# BLADE GRINDS

## CENTERLINE GRIND

A blade grind resembling that of a double-edged knife in which the top and bottom bevels meet in the center of the blade's width. Only the bottom edge is sharpened and the spine of the knife is left unsharpened to create a swedge.

## FALSE EDGE

Originally a term that referred to the upper edge of a sword that faced back toward the user and was used in reverse or "back" cutting tactics. When applied to knives, it refers to a section of sharpened edge on the back of the knife near the tip. It is sometimes used interchangeably with "swedge" to describe an unsharpened bevel on the back of the blade.

## FLAT SABER GRIND

A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind maintains full thickness through a larger portion of the blade for increased strength.

## FULL FLAT GRIND

A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

## HAMAGURI (APPLESEED)

Japanese for "clam" or "clamshell," it describes a blade ground with convex radiused bevels. Also called an Appleseed or Moran grind, it is often produced by grinding on a slack grinding belt.

## HOLLOW GRIND

A blade with bevels that are ground with a concave radius. The bevels may extend the full width of the blade (full hollow grind) or only a portion of its width.

## SINGLE-BEVEL GRIND

Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow ground.

## SWEDGE

A beveled area on the back of a blade near the point that is purposely unsharpened.

## ZERO GRIND

A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

## ZERO GROUND SABER

(Scandinavian or "Scandi" grind) Similar to a flat-ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

# CLIPS

## DEEP-POCKET CLIP

A knife clip designed to mount close to the end of the handle so very little of the knife remains exposed when it is clipped in the pocket.

## INTEGRAL POCKET CLIP

A pocket clip molded as an integral part of the handle rather than a separate component attached with screws. This style of clip was used on early Spyderco models.

## METAL CLIP

The most commonly used clip on Spyderco knives, metal clips can be made of stainless steel or titanium. They vary in shape, size, and finish to complement specific knife designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted to provide multiple carry options.

## WIRE CLIP

A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position the knife higher and closer to the pocket's edge.



# GLOSSARY

## ABS

A black amorphous thermoplastic polymer with high impact strength.

## Alumina Ceramic

The compound used in Spyderco sharpening stones. It consists of a ceramic-bonding agent mixed with alumina particles (synthetic sapphires) that is shaped and kiln fired at temperatures in excess of 3000 degrees F.

## Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that can be operated equally well with both the left and right hand.

## Anodize

To subject a metal to electrolytic action as the anode of a cell in order to coat with a protective or decorative film.

## Austenite

A solid solution of carbon or of carbon and other elements in gamma iron, having a face-centered cubic lattice at all temperatures.

## Austenitic Steel

A major class of alloy steel, especially stainless, composed primarily of austenite. Unlike martensitic steels, which are hardened through heat treating, austenitic steels work harden.

## Bead Blasted

A finish achieved by bead blasting, a form of abrasive blasting that uses fine glass beads as an abrasive medium. Abrasive blasting is the operation of forcibly propelling a stream of abrasive material against a surface under high pressure smooth, roughen, shape, or clean a surface.

## Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

## Boltaron®

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. A moldable thermoplastic, it has excellent impact strength and is resistant to chemicals and abrasion. Similar to Kydex®.

## Caping

The careful and detailed removal of the hide of a game animal for the purpose of taxidermy. More precisely it refers to the removal of the skin from the head, shoulders and neck.

## Carbide

A hard, sharp carbon/iron material typically used in tools for the machining or drilling of steel. Spyderco uses carbide to make the glass-breaker tip of the C79 Assist model.

## Carraca

An onomatopoeic term referring to the sound of a Spanish *navaja* folding knife when it is opened. The sound is created by the knife's ratchet-style lock mechanism.

## Choir

A small scallop or cutout between the cutting edge and the ricasso of the blade that allows the edge to be sharpened all the way to the shoulder of the ricasso.

## CLIPIT®

Spyderco's trademarked term for their line of folding knives that feature a pocket clip.

## Cobra Hood™

A machined flange or shroud positioned over the Spyderco round opening hole on the spine of a blade. It provides increased surface area and a positive purchase when opening the blade one-handed. Ideal for use with gloved hands, this feature is currently used on Spyderco's C79 Assist rescue knife.

## Cordura®

Cordura® is a family of fabrics made from yarns or fibers from INVISTA. It is used in a wide range of products, including luggage, backpacks, boots, military wear, and performance apparel because it is very durable and abrasion resistant. Spyderco uses Cordura in our SpiderPacs and in the sheath of our Warrior knife.

## Corrosion

A process in which a solid, especially a metal, is eaten away and changed by a chemical action.

## C.O.I.

Constant Quality Improvement—a process Spyderco applies to product design and manufacture in which changes and refinements are continually made to existing models, improving ergonomics, materials or manufacturing techniques.

## "D" Pin

An assembly pin or pivot use in knife manufacture that features a flat on one side of its cylindrical body so its cross section resembles an upper-case "D." When inserted into a matching hole, this shape prevents the pin from spinning.

## Damascus Steel

A steel produced by forge welding layers, rods, or strands of steel to create a homogenous piece. Nonferrous metals are sometimes also included in this process. After final shaping, parts made from Damascus steel are typically etched to highlight the steel's pattern.

## David Boye Dent

Custom knifemaker David Boye removed a small arc or "dent" of metal from the lock bar lever of his knives. This modification, adopted by Spyderco, reduces the possibility of gripping the handle hard enough to depress the lock bar and accidentally unlock the blade during use.

## Detent

A minute divot or dimple machined into the tang of a folding knife blade. A ball bearing seated in the surface of the LinerLock® drops into the detent hole when the knife is in the closed position to hold the knife blade closed inside the handle.

## Diamond Coating

The mechanical entrapment of diamond crystals into a metal substrate. Used in the production of sharpening devices, this process is done by depositing metal, layer by layer, from a plating solution until enough material is built up around the diamond crystals to hold them in place.

## DLC Coating

DLC (Diamond-like carbon) is a mixture of sp<sup>2</sup> (graphite) & sp<sup>3</sup> (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

## EDC

An acronym for "everyday carry," indicating a knife that is carried and used daily.

## Embellishment

A term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

## Emerson Opening Feature

A blade opening device invented and patented by Ernest Emerson of Emerson Knives. It consists of a hook protruding from the blade's spine that catches the edge of the pocket when the knife is drawn to automatically open the blade. Licensed from Ernest Emerson, Pat. #5,878,500.

## Ergonomics

An applied science concerned with designing and arranging things people use to maximize safety and efficiency. Knives that are designed to be comfortable and less fatiguing to use are considered "ergonomic."

## Exclusive Run

The production of any Spyderco product at the request of a wholesale customer in a configuration different than what has been previously produced. Exclusives are produced for one customer or cooperatively between one customer and the Spyderco Factory Outlet Store. The customer reserves the right to reorder this item while it is under the exclusive contract. In most circumstances, Spyderco reserves the right to reproduce the item after contractual obligations have been fulfilled.

## False Edge

Originally a term that referred to the upper edge of a sword that faced back toward the use and was used in reverse or "back" cutting tactics. When applied to knives, it refers to a section of sharpened edge on the back of the knife near the tip. It is sometimes used interchangeably with "swedge" to describe an unsharpened bevel on the back of the blade.

## Finger Choir

A cutout or scallop in the profile of a knife at the juncture of the handle and blade that provides a purchase for the finger when gripped. On non-locking SLIPIT™ knives, this feature also helps prevent accidental blade closure during use.

## Flipper

A small integral tab near the tang of a folding knife blade that extends from the back of the handle when the knife is closed. Invented by custom knifemaker and Cutlery Hall of Fame member Kit Carson, it provides leverage that allows the blade to be opened with a stroke of the index finger.

## G-Clip

An adjustable thermoplastic clip affixed to fixed-blade sheaths to support a variety of carry positions on the belt, waistband, or other locations.

## Guard (aka Handguard)

A protrusion or expansion at the juncture of the handle and blade of a knife that helps prevent the user's hand from slipping forward onto the edge.

## High Alumina Ceramic

The compound used in the manufacture of Spyderco sharpening stones. It consists of a ceramic-bonding agent mixed with alumina particles (synthetic sapphires) that is shaped then kiln fired at temperatures in excess of 3000 degrees F.

## Inlay

To ornament an object by embedding a piece of a different material in it, flush with its surface, or the piece of material inlaid into an object.

## Jimpring

Grooves on the edge of the tang, spine, or other surface of a knife that provide texture for increased control during use.

## Kick

The unsharpened portion on the underside of a knife blade adjacent to the edge. The kick prevents the edge from touching the inside of the handle when closed.

## Kraton®

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

## Kydex®

A thin thermoplastic material commonly used for firearm holsters and knife sheaths. It can be easily heat formed, yet is flexible, durable, and resistant to perspiration, chemicals, oils and solvents.

## Lanyard

A cord passed around the neck, wrist, or other anchor point for holding a knife or other object.

## Lanyard Hole

A small hole in a knife's handle through which a cord or lanyard may be threaded. Lanyards provide additional security during use of a knife and help prevent dropping or loss, especially around water.

## Liner

A thin, flat metal plate that provides the primary structure for the handle of a folding knife. Liners are typically used in pairs.

## Little Big Knife™

A term coined by Spyderco to describe a small-bladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be used for strenuous cutting tasks normally only performed with larger, heavier tools.

## Martensite

A solid solution of carbon in alpha-iron that is formed when steel is cooled so rapidly that the change from austenite to pearlite is suppressed; responsible for the hardness of quenched steel.

## Martensitic Steel

A steel composed primarily of martensite, a crystalline structure created when the steel in subjected to a heat-treating process in which it is heated to critical temperature and rapidly cooled or quenched to harden it.

## MOLLE

An acronym for Modular Lightweight Load-carrying Equipment—the current system of load-bearing equipment used by military and law enforcement personnel. It consists of a grid of nylon webbing that allows the modular attachment of pouches and other equipment to achieve customized mission-specific configurations.

## Nesting

The practice of machining a recess into G-10 or other handle scale material to inlay the liners and lock mechanism. Nesting increases structural strength while reducing the overall thickness of the handle.

## Nonferrous

Relating to or denoting a metal other than iron or steel.

## Obverse

The side of a coin or medal bearing the head or principal design. When applied to knives, it is the side of the knife visible when viewed edge down with the point facing to the left.

## OpFocus®

Short for "operational focus," a term coined by Spyderco to describe a perspective of our product line as it applies to operational applications. Roughly synonymous with "tactical," it highlights the features and benefits of our products as they apply to the needs of military, law enforcement, and first responder personnel and self-reliant civilians.

## Phosphor Bronze Washers

Washers placed over a knife's pivot pin between the between the scales or liners and the blade. They are made of phosphor bronze alloy, which provides a low-friction bearing surface for smooth operation.

## Pommel

The knob or expansion found at the butt end of a knife handle.

## Powdered Metallurgy

As it applies to knife steels, a manufacturing process in which the component alloys of a steel are gas atomized into powder form and thoroughly mixed before heating and compressing the material into a solid billet. This process ensures a highly homogenous material and the uniform distribution of the alloys throughout the steel.

## Quillion

A handguard protruding from one or both sides of a knife at the juncture of the handle and blade. Its purpose is to prevent the hand from sliding forward onto the blade during use.

## Reverse (aka Pile Side)

The side of a knife opposite the obverse side. It is visible when the knife is viewed edge down with the point facing to the right.

## Scale

A slab of material used as part of a knife handle. Handles typically have two scales that are riveted, screwed or bonded to the tang of the blade.

## Skeletonized Liners

Internal steel handle liners that feature a series of holes (skeletonizing) that reduces their weight while maintaining strength and rigidity.

## Spine Cusp

A ridge or crest above the Spyderco Round Hole that creates a shelf for the thumb to apply pressure during use.

## Sprint Run™

A limited, one-time-only production of a specific knife design or variant. Production quantities of Sprint Runs are limited to less than 1500 pieces.

## Spyderco Trademark Round Hole™

A round hole in a knife blade that is used for ambidextrous one-handed opening of the blade. In fixed-blade knives, it also serves as a forward-positioned lanyard hole.

## Spyder-Drop Opening

A one-handed opening method that involves grasping the closed blade of a folding knife near the pivot pin and swinging the handle down to open the knife. It is best accomplished with a Spyderco knife, using the Spyderco Round Hole to achieve a secure grip.

## Stainless Steel

Steel containing a minimum of 12% chromium, making it resistant to corrosion. The chromium oxide (CrO) that forms on the surface of the steel creates a barrier to oxygen and moisture that inhibits rust formation. Stainless steels are corrosion resistant, but not immune to rust.

## Stepped Pivot

A folding knife pivot that features right-angle "steps" or shoulders between sections of different diameters. Most commonly, the center of the pivot is larger in diameter than the two ends. This pivot style provides increased strength and ease of assembly during manufacturing.

## Stonewashed Finish

As it applies to knives, a dull matte finish on a metal part produced by a tumbling or vibratory process using a coarse polishing medium.

## Swedge

A beveled area on the back of a blade near the point that is purposely unsharpened.

## Tang

The portion of a blade that connects to the handle or serves as the foundation of the handle of a knife.

## Tip-Up/Tip-Down

Terms of reference that describe the position of the blade of a closed knife when it is clipped to a pocket. The attachment of the clip to the handle of the knife determines whether it is positioned tip-up or tip-down.



For a more detailed knife terminology glossary, go to [www.spyderco.com/edge-u-cation/glossary](http://www.spyderco.com/edge-u-cation/glossary).



# SKU INDEX

|            |  |             |   |            |                                   |
|------------|--|-------------|---|------------|-----------------------------------|
| 204D       | Tri-Angle Stones Diamond                 | C81GPCM02   | Para Military2 Camo                                 | LPRP3      | Ladybug3 Ltwt Purple              |
| 204DVD     | Tri-Angle Sharpmaker DVD                 | C81GPCMOBK2 | Para Military2 Camo Black Blade                     | LSS3       | Ladybug3                          |
| 204F1      | Tri-Angle Stone Fine                     | C85GP2      | Yojimbo2  | LSSP3T     | Ladybug3 Tattoo                   |
| 204M1      | Tri-Angle Stone Medium                   | C88         | Salt1 Ltwt (Black & Yellow)                         | LYL3       | Ladybug3 Salt Ltwt                |
| 204MF      | Tri-Angle Sharpmaker                     | C89         | Atlantic Salt Ltwt (Black & Yellow)                 | LYLS3HB    | Ladybug3 Salt Ltwt Hawkbill       |
| 204UF1     | Tri-Angle Stone Ultra Fine               | C90PBK      | Stretch Ltwt  | MBK        | Manbug Ltwt                       |
| 302F       | Benchstone Fine                          | C90PGRE     | Stretch Ltwt ZDP-189                                | MGGYP      | Manbug G-10                       |
| 302M       | Benchstone Medium                        | C91         | Pacific Salt Ltwt (Black & Yellow)                  | MGREP      | Manbug Ltwt ZDP-189               |
| 302UF      | Benchstone Ultra Fine                    | C91PBBK     | Pacific Salt Ltwt Black Blade                       |            |                                   |
| 303F       | Pocket Stone Fine                        | C94PBK      | UK Penknife Ltwt Leaf                               | BWRSH1     | Whale Rescue Blade                |
| 303M       | Pocket Stone Medium                      | C94PBK3     | UK Penknife Ltwt Drop Point                         | FB01P      | Moran Upswept                     |
| 303MF      | DoubleStuff                              | C95GP2      | Manix2 XL   | FB02P      | Moran Drop Point                  |
| 305M1      | Pocket Stone Medium                      | C95GPBBK2   | Manix2 XL Black Blade                               | FB02PBB    | Moran Drop Point Black Blade      |
| 306UF      | Benchstone- Ultra Fine 3" X 8"           | C101G2      | Manix2  | FB04PBB    | Street Bowie                      |
| 307F       | Slip Stone                               | C101GPBBK2  | Manix2 Black Blade                                  | FB05P2     | Temperance2                       |
| 308F       | Golden Stone                             | C101PBK2    | Manix2 Ltwt Black                                   | FB15P      | Street Beat                       |
| 400F       | Ceramic File Set                         | C101PBL2    | Manix2 Ltwt Blue                                    | FB20FPBK   | Schempp Rock                      |
| 400F1R     | Ceramic File Round                       | C103GP      | P*Kal   | FB24SBK    | Jumpmaster                        |
| 400F1S     | Ceramic File Square                      | C103TR      | P*Kal Trainer                                       | FB25PSBK   | Warrior                           |
| 400F1SP    | Ceramic File Slip                        | C106        | Tasman Salt Ltwt (Black & Yellow)                   | FB25PSBBK  | Warrior Black Blade               |
| 400F1T     | Ceramic File Triangle                    | C113CFPE    | Caly3 C/F ZDP-189                                   | FB26GP     | Bushcraft                         |
|            |  | C118        | Saver Salt Ltwt (Black & Yellow)                    | FB28GNP    | Puukko                            |
| C06TIP     | <b>NEW!</b> Tusk                         | C122G       | Tenacious   | FB29GPSBBK | Pygmy Warrior                     |
| C07        | Police Model                             | C122GBBK    | Tenacious Black Blade                               | FB30GP     | Southfork                         |
| C07G3      | Police3                                  | C123CFBAP   | <b>NEW!</b> Sage3                                   | FB31CPBK   | Enuff Clip Point                  |
| C08S       | Harpy                                    | C123CFP     | Sage1   | FB31PBK    | Enuff Leaf                        |
| C10        | Endura4                                  | C123TIP     | Sage2   | FB31SBK    | Enuff Sheepfoot                   |
| C10BK      | Endura4 Ltwt                             | C123WDP     | Sage4   | FB31SYL    | <b>NEW!</b> Enuff Salt Sheepfoot  |
| C10FP      | Endura4 Ltwt Flat Ground Colors          | C129GP      | Cat   | FB32GP     | <b>NEW!</b> Serrata               |
| C10KIT     | Endura4 Repair Kit                       | C130GP      | Chicago   |            |                                   |
| C10PGRE    | Endura4 Ltwt ZDP-189                     | C133P       | Bug   | BAND1      | <b>NEW!</b> Bandana               |
| C10PGYW    | Endura4 Ltwt Emerson Opener              | C134CFP     | Bradley Folder                                      | BEAD1      | Bead Square Pewter                |
| C10PSBBK   | Endura4 Ltwt Black Blade                 | C136GP      | Persistence   | BEAD1LY    | Bead Square w/Lanyard             |
| C10PSFG    | Endura4 Ltwt Foliage Green               | C137P       | HoneyBee  | BEAD2      | Bead Round Pewter                 |
| C10TR      | Endura4 Ltwt Trainer                     | C138P       | GrassHopper   | BEAD2LY    | Bead Round w/Lanyard              |
| C11        | Delica4                                  | C142GP      | Resilience  | BUGPIN     | Lapel Pin                         |
| C11BK      | Delica4 Ltwt                             | C144CFPE    | Caly3.5 C/F ZDP-189                                 | C12C       | Zipper Case Large                 |
| C11FP      | Delica4 Ltwt Flat Ground Colors          | C144GP      | Caly3.5 G-10  | C18C       | Zipper Case Small                 |
| C11KIT     | Delica4 Repair Kit                       | C146CFBKP   | <b>NEW!</b> Szabo Folder Black Blade                | CT02       | Knife Stands Set - Small          |
| C11PGRE    | Delica4 Ltwt ZDP-189                     | C147CFP     | Navaja  | CT03       | Knife Stands Set - Large          |
| C11PGYW    | Delica4 Ltwt Emerson Opener              | C148GP      | Ambitious   | GCLIP      | G-Clip                            |
| C11PSBBK   | Delica4 Ltwt Black Blade                 | C149GP      | Vallotton Sub-Hilt                                  | SP1        | Spyderpac Large                   |
| C11PSFG    | Delica4 Ltwt Foliage Green               | C151GTIP    | Schempp Tuff  | SP2        | Spyderpac Small                   |
| C11TIPD    | Delica4 Titanium/Damascus                | C152CFP     | Chaparral CF/G-10 Laminate                          | USB        | USB Bug Flash Drive               |
| C11TR      | Delica4 Ltwt Trainer                     | C152STIP    | <b>NEW!</b> Chaparral Stepped Titanium              | WDKIT1     | Wooden Knife Kit                  |
| C12GS      | Civilian                                 | C152TIP     | Chaparral Titanium                                  |            |                                   |
| C12SBK2    | Matriarch2 Ltwt                          | C153GP      | Des Horn  | BY03-2     | Cara Cara2                        |
| C12SBK2W   | Matriarch2 Ltwt Emerson Opener           | C154        | Squeak Ltwt (Black & Pink)                          | BY03BK2    | Cara Cara2 Ltwt                   |
| C14SBK3    | Rescue3 Ltwt                             | C155TIP     | Memory  | BY03GP2    | Cara Cara2 G-10                   |
| C28        | Dragonfly                                | C156GPBBK   | <b>NEW!</b> Southard Folder Black Blade             | BY04-2     | Meadowlark2                       |
| C28BK2     | Dragonfly2 Ltwt                          | C156GPBN    | Southard Folder                                     | BY04BK2    | Meadowlark2 Ltwt                  |
| C28GPF     | Dragonfly G-10                           | C157GTIP    | LionSpy   | BY04GP2    | Meadowlark2 G-10                  |
| C28PGRE2   | Dragonfly2 Ltwt ZDP-189                  | C158TIP     | Techno  | BY05       | Flight                            |
| C28POR2    | Dragonfly2 Ltwt Orange                   | C159GFP     | Air   | BY07       | Crossbill                         |
| C28PT      | Dragonfly Tattoo                         | C161GP      | Ulize   | BY10-2     | Robin2                            |
| C28YL2     | Dragonfly2 Salt Ltwt                     | C162SBK     | Lil' Matriarch Ltwt                                 | BY10BK2    | Robin2 Ltwt                       |
| C29        | Cricket                                  | C163        | Pingo Ltwt (Black & <b>NEW!</b> Orange)             | BY10GP2    | Robin2 G-10                       |
| C29GFBLP   | <b>NEW!</b> Cricket Nishijin Glass Fiber | C164GPBN    | Nilakka   | BY11GP2    | <b>NEW!</b> Finch2 G-10           |
| C29PT      | Cricket Tattoo                           | C165GSBBK   | Autonomy  | BY17SBK2   | Cara Cara2 Rescue Ltwt            |
| C36GPBK    | Military Model Black Blade               | C166P       | Equilibrium   | BY19SBK2   | Meadowlark2 Rescue Ltwt           |
| C36GPCMO   | Military Model Camo                      | C168G9      | <b>NEW!</b> Battlestation                           | BY22SBK    | Hawkbill Ltwt                     |
| C36GPCMOBK | Military Model Camo Black Blade          | C169P       | <b>NEW!</b> ClipiTool w/Scissors                    | BY23GP     | Tern                              |
| C36GPE     | Military Model                           | C170GP      | <b>NEW!</b> Karahawk                                |            |                                   |
| C36TIFP    | Military Model Fluted Titanium           | C171TIBLP   | <b>NEW!</b> Mike Draper Folder                      | YCN100     | BaliYo Black                      |
| C36TIP     | Military Model Titanium                  | C172CF TIP  | <b>NEW!</b> Domino                                  | YCN101     | BaliYo Gray                       |
| C41BK      | Native Ltwt                              | C173GP      | <b>NEW!</b> Hungarian Folder                        | YCNRBL     | BaliYo CN Ink Refill Blue         |
| C41GP5     | Native5                                  | C174GP      | <b>NEW!</b> Double Bevel                            | YUS100     | BaliYo Red, White & Blue          |
| C41PPN     | Native Ltwt Pink                         | C175P       | <b>NEW!</b> ClipiTool w/Bottle Opener & Screwdriver | YUS102     | BaliYo Blue & Green               |
| C41PSBBK   | Native Ltwt Black Blade                  |             | <b>NEW!</b> ClipiTool w/ Serrated Blade             | YUSRBL     | BaliYo US Ink Refill Blue         |
| C41TIFP5   | Native5 Fluted Titanium                  | C176P&S     | <b>NEW!</b> Roc                                     |            |                                   |
| C45        | Rescue 79mm Ltwt (Black & Orange)        | C177GP      | <b>NEW!</b> Kiwi4                                   | C01GPGR    | Worker G-10                       |
| C55GP      | Starmate                                 | C178GP      | <b>NEW!</b> Spy-DK Ltwt (Black & Orange)            | C28FPGYE   | Dragonfly2 Ltwt Super Blue        |
| C66PBK3    | Centofante3                              | C179        | <b>NEW!</b> Tatanka                                 | C90FPGYE   | Stretch Ltwt Super Blue           |
| C75P3      | Kiwi3                                    | C180GP      | <b>NEW!</b> Firefly                                 | LGYP3E     | Ladybug3 Ltwt Super Blue          |
| C79PS      | Assist Ltwt (Black & Orange)             | C184GPOR    | Ladybug3 Ltwt                                       | MGYPE      | Manbug Ltwt Super Blue            |
| C79PSBBK   | Assist Ltwt Black Blade                  | LBK3        | Ladybug3 Ltwt Foliage Green                         | BEAD3LY    | Bead Round w/ Lanyard Rhodium/18K |
| C81GP2     | Para Military2                           | LFGP3       | Ladybug3 Ltwt ZDP-189                               |            |                                   |
| C81GPBK2   | Para Military2 Black Blade               | LGREP3      |   |            |                                   |



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