### 2016 PRODUCT GUIDE

1976-2016

# **Spyderco**

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## **OpF** ocus



Spyderco has always been a trusted provider of products to military and law enforcement professionals, first responders, and other tactically-oriented end users. We regularly work with both units and individuals to recommend or even develop products that meet specific operational needs. If you have a specialized tactical need, we are ready to offer an OpFocus perspective of our products to help you meet it.

#### **OPFOCUS PROFESSIONAL PURCHASE PROGRAM**

Spyderco greatly appreciates the service and sacrifice of our nation's duty-bound personnel and we believe very strongly in supporting them in every way possible. To ensure that they can equip themselves with the best knives and accessories available, we established the OpFocus Professional Purchase Program. This program allows active-duty military and law enforcement personnel and qualified first responders to purchase Spyderco products directly from us at a substantial discount.

Duty-bound personnel interested in applying for membership in the OpFocus program may contact Spyderco to confirm your qualification for the program and provide appropriate application documents.

#### **GOVERNMENT AND GSA PURCHASING INFORMATION**

Spyderco provides special sales support and discounted pricing to state and federal government agencies. We also hold a contract with the U.S. General Services Administration (GSA Contract #FSS-GS-07F-9342S) and our full product line is available through the GSA purchasing system. Qualified purchasers please contact Spyderco to request a quote or recieve more information.

#### **NSN INFORMATION**

Several Spyderco products have been assigned NSNs (some are NATO assigned). Please refer to www.spyderco.com/opfocus for the most current NSN information.

For more information contact opfocus@spyderco.com or see www.spyderco.com/opfocus



Welcome to the 2016 Spyderco Product Guide and thank you for your interest in our products. This year is very special to us as it marks Spyderco's 40th anniversary as a company and gives us a unique opportunity to reflect upon our history, our achievements, and the impact we have made on the world's knife culture. More importantly, it is a

vivid reminder that none of our success would have been possible without the support of the dealers, distributors, and dedicated knife users who believe in us and our distinctly different ideas.

Spyderco's founders began in 1976 as "pitchmen," traveling across the country in a converted bread truck to sell the Spyderco Sharpmaker™ at fairs and trade shows. From those humble beginnings, we have grown to become one of the world's leading manufacturers of innovative, reliable, high-performance cutting tools. We recently celebrated the completion of our new U.S. factory in Golden, Colorado and continue to strengthen longstanding relationships with our manufacturing partners worldwide. While we are extremely excited about our growth, we are equally committed to remembering our roots and the ultimate goal of all our efforts: to provide our customers with reliable, high-performance cutting tools and accessories backed by world-class customer service and product education.

Thank you for sharing our first 40 years with us and for playing such an important role in making Spyderco's American Dream a reality. We sincerely hope you're as excited about our future as we are.





The Spyderco Crew

### "INTEGRITY IS BEING GOOD, EVEN IF NO ONE IS WATCHING"

# SERIES

SPYDERCO VB-10

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### **C07**GP3

The Police 3 with textured G-10 scales and a flat-ground blade.

### POLICE<sup>™</sup> 3

The Police 3 combines all the defining features of the original Police Model with the enhanced grip of textured black G-10 handle scales and the edge geometry of a full-flat-ground PlainEdge VG-10 blade. The handle's full-length stainless steel liners ensure superior strength and a secure foundation for a four-position pocket clip that carries tip-up or tip-down. This feature, the back lock mechanism, and the blade's Trademark Round Hole™ make carry and operation of the Police 3 completely ambidextrous and ideal for support-side carry.

### POLICE MODEL™

The Police Model was developed in the early 1980's in response to requests from law enforcement officers who wanted a slim, easy-tocarry folder capable of serious cutting performance. The result was the Police Model—one of the most enduring and iconic folding knives produced by Spyderco.

The classic version of the Police Model features a satin-finished stainless steel handle with chamfered edges for maximum comfort during use. Its hollow-ground VG-10 stainless steel blade has a dramatic swedge for acute point geometry and is available with a PlainEdge™, SpyderEdge™, or CombinationEdge™ blade. A sturdy back lock mechanism locks the blade securely open, and together with a four-position hourglass clip makes carry and operation of the knife completely ambidextrous.



#### AVAILABLE EDGES





The classic Police Model with stainless steel handles

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
POLICE MODEL Police 3	P, PS, S P	5.32 135 5.56 141	9.47 241 9.91 252	4.20 105 4.35 110	3.80 96 4.00 100	0.118 3.0 0.118 3.0	VG-10 VG-10	5.8 164 4.9 139	HOLLOW Full-Flat	BACK LOCK Back Lock	STAINLESS G-10	AMBI AMBI	4-POSITION 4-POSITION	Japan Japan

### C10PSBBK

#### **ENDURA 4**

#### LIGHTWEIGHT BLACK BLADE

The black-bladed Endura 4 lightweight features a non-reflective titanium carbonitride (TiCN) coating.

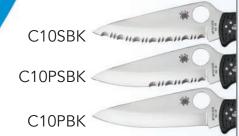
### ENDURA<sup>™</sup> 4

Twenty-five years ago, the original Spyderco Endura blazed a trail as the first lightweight clip-carry folder. Today it remains one of our most popular models and continues to set the standard for all other knives of its kind. Now in its fourth generation, it has also inspired a broad range of variations to meet virtually every user's needs and preferences.

Endura 4 Lightweights are distinguished by their skeletonized stainless steel liners and injection-molded fiberglass-reinforced-nylon (FRN) handles. They are available in a full spectrum of colors and a choice of blade grinds, edge configurations, and premium blade steels. Specialized versions of the Endura 4 Lightweight include one with an Emerson Opening Feature that automatically deploys the blade as the knife is drawn and a blunted, red-handled Endura 4 trainer for practicing personal-defense skills.

The Endura 4 is also available with a stainless steel handle that offers greater strength and heft, as well as an ideal canvas for engraving. Like all fourth-generation Enduras, steel-handled versions feature a four-position clip, a high-strength back lock mechanism, completely ambidextrous carry and operation, and a David Boye Dent in the lock release for extra security.

#### AVAILABLE EDGES



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### C10PSBK

#### ENDURA 4 LIGHTWEIGHT

The latest evolution of the original lightweight model, the Endura 4 Lightweight's FRN handle has skeletonized stainless steel liners and features molded Bi-Directional Texturing™ for a secure grip. Its saber-ground blade combines strength and cutting performance and is available in three edge configurations.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ENDURA 4 LTWT BLACK Endura 4 LTWT BLACK BLADE	P, PS, S PS	4.98 126 4.98 126	8.78 223 8.78 223	3.80 97 3.80 97	3.40 86 3.40 86	0.118 3.0 0.118 3.0	VG-10 VG-10	3.7 105 3.7 105	SABER SABER	BACK LOCK BACK LOCK	FRN FRN	AMBI Ambi	4-POSITION 4-POSITION	JAPAN Japan

### C10PGYW

### C10PSFG

#### **ENDURA 4** LIGHTWEIGHT WITH EMERSON OPENER

An Emerson Opener is a small integral hook on the spine of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook pivots the blade into the open position. Spyderco is proud to license this feature from its inventor, Ernest Emerson, and offer it on select models.

#### ENDURA 4 LIGHTWEIGHT FOLIAGE GREEN

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Designed to blend naturally with most colors and camouflage motifs, the foliage green-handled Endura 4 features a saber-ground blade with a combination edge.

### **C10**TR

#### ENDURA 4 TRAINER

The Endura 4 trainer has a purpose-designed blunted blade for safe, realistic personal-defense training. Mechanically identical to its live-blade counterparts, it is also an excellent tool for teaching novice knife enthusiasts proper knife handling skills.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ENDURA 4 LTWT TRAINER ENDURA 4 EMERSON OPENER ENDURA 4 LTWT FOLIAGE GREEN	BLUNTED P PS	4.98 126 4.98 126 4.98 126	8.53 217 8.78 223 8.78 223	3.55 90 3.80 97 3.80 97	N/A N/A 3.46 88 3.40 86	0.118 3.0 0.118 3.0 0.118 3.0	AUS-6 VG-10 VG-10	3.8 108 3.7 105 3.8 108	BLUNTED SABER SABER	BACK LOCK Back Lock Back Lock	FRN FRN FRN	AMBI AMBI AMBI	4-POSITION 4-POSITION 4-POSITION	JAPAN

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### C10PGRE

#### **ENDURA 4**

LIGHTWEIGHT ZDP-189 The ZDP-189 Endura 4 features

a full-flat-ground blade made from ultra-high-carbon ZDP-189 steel.

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### C10FPGR

#### **ENDURA 4** FULL-FLAT GROUND WITH COLORED HANDLE

Full-flat-ground Enduras offer low-friction edge geometry and a spectrum of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and black).

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#### AVAILABLE COLORS

C10FPBK	C10FPBL	C10FPBN	C10FPGY	<b>C10</b> FPOR	<b>C10</b> FPPR	C10FPGR
		1		5-1-1	THE	1
SHEE	5450	141	11-11	5-1-1-	111	3004
2242	KEKE	1745	41-1-	6/2/2	C.L.E.	2820

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIG	GHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		OZ	g						
ENDURA 4 LTWT FLAT GROUND ENDURA 4 LTWT ZDP-189	P P	4.98 126 4.98 126	8.78 223 8.78 223	3.80 97 3.80 97	3.44 87 3.46 88	0.118 3.0 0.118 3.0	VG-10 ZDP-189	3.4 3.3	96 94	FULL-FLAT FULL-FLAT	BACK LOCK Back lock	FRN FRN	ambi Ambi	4-POSITION 4-POSITION	JAPAN Japan

### C10TIPD

#### ENDURA 4 TITANIUM DAMASCUS

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This elite version of the Endura has a flat-ground blade with a VG-10 stainless steel core flanked on each side by 15-layer D.P.S. 15 Damascus. It is paired with a high-tech titanium handle and four-position hourglass clip.

#### AVAILABLE EDGES



### **C10**PS

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#### ENDURA 4 STAINLESS

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The stainless-handled Endura 4 offers impressive heft and strength. It also provides a handsome canvas for aftermarket engraving or embellishment.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ENDURA 4 STAINLESS Endura 4 Titanium Damascus	P, PS, S P	4.92 125 4.92 125	8.77 223 8.75 222	3.85 98 3.83 97	3.42 87 3.45 87	0.118 3.0 0.118 3.0	VG-10 VG-10 DAMASCUS	5.7 162 4.2 119	HOLLOW FULL-FLAT	BACK LOCK Back Lock	STAINLESS TITANIUM	ambi Ambi	4-POSITION 4-POSITION	Japan Japan

### C11PSBBK

#### **DELICA 4** LIGHTWEIGHT BLACK BLADE

Designed to eliminate light reflection in tactical environments, the black-bladed Delica 4 features a versatile CombinationEdge blade with a low-profile titanium carbonitride (TiCN) coating.

### DELICA<sup>™</sup> 4

The Delica 4 distills all the same outstanding qualities that define the Endura 4 into a more compact, easier-tocarry package. Like its bigger brother, it is also available with a full range of handle materials, blade grinds, and edge options. The Delica 4 Lightweight family offers a choice of flat and saber-ground blades, PlainEdge, SpyderEdge, and CombinationEdge blades, and multiple handle colors. It also includes a version with the Emerson Opening Feature for rapid opening and a blunted training model. All Delica 4 lightweights feature skeletonized stainless steel liners for strength and textured handles molded from tough fiberglassreinforced nylon.

For additional strength and heft and an "old-school" traditional feel, the Delica 4 is also available with a satinfinished stainless steel handle, a hollow-ground blade, and a choice of edge configurations. Like its lightweight counterparts, the stainless Delica 4 features a high-strength back lock mechanism and a four-position hourglass pocket clip for ambidextrous carry and operation.

#### AVAILABLE EDGES



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### C11PSBK

#### **DELICA 4** LIGHTWEIGHT

The Delica 4 Lightweight is the latest expression of this best-selling model. It features a saberground blade for strength and is available in three edge configurations. Its molded fiberglass-reinforced-nylon handle has Bi-Directional Texturing™ for a secure grip, skeletonized stainless steel liners for strength, and a fourposition hourglass clip offering multiple carry options.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DELICA 4 LTWT BLACK Delica 4 LTWT Black Blade	P, PS, S PS	4.25 108 4.25 108	7.15 182 7.15 182	2.90 74 2.90 74	2.56 65 2.56 65	0.098 2.5 0.098 2.5	VG-10 VG-10	2.6 74 2.6 74	SABER SABER	BACK LOCK Back Lock	FRN FRN	AMBI Ambi	4-POSITION 4-POSITION	





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#### DELICA 4 LIGHTWEIGHT FOLIAGE GREEN

Foliage green is a base color of many military camouflage patterns and a neutral, low-profile complement to most other colors. The foliage green Delica 4 combines all the qualities of the lightweight Delica with a versatile CombinationEdge blade.

### C11PGYW

#### **DELICA 4** LIGHTWEIGHT WITH EMERSON OPENER

The Emerson Opener is a small hook integral to the spine of the blade that automatically opens a knife as it is drawn from the pocket. This version of the Delica 4 uses a fully licensed Emerson Opener to guarantee high-speed opening in demanding circumstances.

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### **C11**TR

#### **DELICA 4** TRAINER

Mechanically identical to its sharpened counter part, the Delica 4 Trainer has a blunted edge and tip for safe training with a partner. It is also an excellent tool for teaching novice knife fans safe knife operation and handling.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DELICA 4 LTWT TRAINER Delica 4 Emerson opener Delica 4 ltwt foliage green	BLUNTED PS PS	4.25 108 4.25 108 4.25 108	7.00 178 7.15 182 7.15 182	2.75 70 2.90 74 2.90 74	N/A N/A 2.56 65 2.56 65	0.098 2.5 0.098 2.5 0.098 2.5	AUS-6 VG-10 VG-10	2.6 74 2.6 74 2.6 74	BLUNTED SABER SABER	BACK LOCK Back Lock Back Lock	FRN FRN FRN	AMBI AMBI AMBI	4-POSITION 4-POSITION 4-POSITION	

### C11PGRE

#### DELICA 4 LIGHTWEIGHT ZDP-189

This enhanced Delica 4 Lightweight provides the extreme edge holding qualities of ultra-high-carbon ZDP-189 blade steel and a full-flat grind for superior edge geometry and frictionfree cutting performance.

### C11FPBL

#### **DELICA 4** LIGHTWEIGHT FULL-FLAT GROUND WITH COLORED HANDLE

Add color to your cutting chores with a rainbow of lightweight Delicas featuring high-performance full-flatground blades. Available handle colors include blue, green, brown, gray, purple, orange, and black.

#### AVAILABLE COLORS



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DELICA 4 LTWT FLAT GROUND Delica 4 LTWT ZDP-189	P P	4.25 108 4.25 108	7.15 182 7.15 182	2.90 74 2.90 74	2.56 65 2.56 65	0.098 2.5 0.098 2.5	VG-10 ZDP-189	2.4 68 2.4 68	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	FRN FRN	AMBI Ambi	4-POSITION 4-POSITION	

### C11TIPD

#### **DELICA 4** TITANIUM DAMASCUS

This premium version of the Delica 4 blends the classic beauty of a Damascus-clad blade with the high-tech elegance of solid titanium handle scales. The flat-ground blade has a VG-10 stainless steel core flanked on each side by 15-layer D.P.S. 15 Damascus. Its breathtaking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position hourglass clip.

### **C11**P

#### **DELICA 4** STAINLESS

The perfect canvas for engraving and aftermarket customization, the Delica 4 with stainless steel handle is an ideal choice for those who prefer the heft of a heavier knife. It features hollow-ground blade bevels and is available with a choice of three edge configurations. 5PY0ERC0

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#### AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
DELICA 4 STAINLESS Delica 4 titanium damascus	P, PS, S P	in mm 4.20 107 4.20 107	in mm 7.15 182 7.10 180	in mm 2.95 75 2.90 74	in mm 2.56 65 2.56 65	in mm 0.098 2.5 0.098 2.5	VG-10 VG-10 DAMASCUS	oz g 4.1 116 3.1 88	HOLLOW FULL-FLAT	BACK LOCK Back Lock	STAINLESS TITANIUM	AMBI AMBI	4-POSITION 4-POSITION	

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**C12**GS

#### **CIVILIAN<sup>™</sup>**

The Civilian is a purpose-designed personal-protection tool originally intended for use by undercover narcotics officers operating without firearms. Its defining feature is its Reverse "S" SpyderEdge blade, which provides fearsome cutting performance even when wielded with gross motor skills and minimal training. Its highly capable blade is supported by a handle constructed with a single stainless steel liner, textured black G-10 scales, and a high-strength back lock mechanism. A two-position clip offers discreet tip-up or tip-down carry on the right side. One of the most unique production knives ever made, the Civilian comes with a zippered storage pouch.

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### **C12**SBK2

#### MATRIARCH<sup>™</sup> 2

The Spyderco Matriarch was inspired by a request from our South African distributor for smaller and more economical version of the Civilian as a personal-protection tool for women. That concept ultimately evolved into the Matriarch 2, which integrates the Civilian's aggressive blade shape and Reverse "S" edge profile with the lightweight handle construction of the popular Endura 4. Its SpyderEdge VG-10 stainless steel blade offers extreme cutting performance while its sturdy back lock mechanism, four-position clip, and Trademark Round Hole ensure fully ambidextrous carry, highspeed opening, and operation.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CIVILIAN	S	5.20 132	9.29 236	4.09 104	3.73 95	0.118 3.0	VG-10	4.8 136	HOLLOW	BACK LOCK	G-10	RIGHT	TIP-UP TIP-DOWN	JAPAN
MATRIARCH 2	S	4.98 126	8.55 217	3.57 91	3.27 83	0.118 3.0	VG-10	3.6 102	HOLLOW	BACK LOCK	FRN	AMBI	4-POSITION	JAPAN

### **C12**SBK2W

#### MATRIARCH 2 WITH EMERSON OPENER

An Emerson Opener is an integral hook on the back of the blade that snags the corner of your pocket as the knife is drawn, automatically opening the blade as the knife clears the pocket. The invention of custom knifemaker Ernest Emerson, it is a natural complement to the Matriarch 2 and ensures quick, positive deployment of its Reverse "S" blade.

### C12SBBK2W

#### MATRIARCH 2 WITH EMERSON OPENER BLACK BLADE

Quite possibly the ultimate expression of the Matriarch 2 concept, this dynamic knife combines lightweight construction, an aggressive fully serrated Reverse "S" blade, a high-speed Emerson Opener, and a black titanium carbonitride (TiCN) coating into a state-of-the-art personal-defense tool.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MATRIARCH 2 EMERSON OPENER Matriarch 2 Emerson Opener Black Blade	S S	4.98 126 4.98 126	8.55 217 8.55 217	3.57 91 3.57 91	3.27 83 3.27 83	0.118 3.0 0.118 3.0	VG-10 VG-10	3.5 99 3.5 99	HOLLOW HOLLOW	BACK LOCK Back Lock	FRN FRN	ambi Ambi	4-POSITION 4-POSITION	Japan Japan

### **C08**

#### HARPY™

Like an animal's claw, hawkbill blades pierce with the point and draw the material being cut into the natural curve of the edge. The Spyderco Harpy was the first knife to integrate the dynamics of the hawkbill blade profile with the voracious cutting power of our fully serrated SpyderEdge. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and makes it the tool of choice for cutting netting, rope, cord, and webbing. Capable of right/left, tip-up/ tip-down carry, the Harpy features solid stainless steel handle construction, a sturdy back lock mechanism, and a drying vent/shackle key.



#### **CRICKET**<sup>™</sup> STAINLESS STEEL

The stainless steel Cricket is a deceptively capable combination of small size and serious cutting performance. Inspired by the natural perfection of a water-worn river rock, its oval handle provides a palm-filling grip, as well as an ideal foundation for the Reeve Integral Lock (R.I.L.) that locks its blade securely in the open position. Its Reverse "S" edge profile maximizes the blade's cutting power while providing an exceptionally fine tip for detail work. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip, which also makes it an elegantly functional money clip when carried in the pocket.

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### CRICKET TATTOO

STAINLESS

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Spyderco's popular "tattoo" knives feature stainless steel handles embellished with artistic color-filled etchings. This painstaking process gives these knives a unique custom look and transforms them into distinctive, yet highly functional works of art. The Cricket Tattoo's handle features an image of a cricket and multicolored grass.

AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
HARPY CRICKET STAINLESS CRICKET TATTOO	S P, S P	3.88 99 2.78 71 2.78 71	6.63 168 4.66 118 4.66 118	2.75 70 1.88 48 1.88 48	2.42 61 1.60 41 1.60 41	0.118 3.0 0.079 2.0 0.079 2.0	VG-10 VG-10 VG-10	3.8 108 1.8 51 1.8 51	HOLLOW Hollow Hollow	BACK LOCK R.I.L. R.I.L.	STAINLESS Stainless Stainless	AMBI RIGHT RIGHT	4-POSITION TIP-DOWN TIP-DOWN	JAPAN Japan Japan



### **C41**CF40TH

#### **NATIVE 5** 40TH ANNIVERSARY

To commemorate our 40th anniversary we decided to make a knife that is truly extraordinary, yet quintessentially Spyderco. We began with the Native 5—a highly evolved fifth-generation version of our tried-and-true Native model. We then pushed the envelope of materials and craftsmanship with a blade made of DS93X Thor™ pattern martensitic Damascus steel from the Swedish firm Damasteel®. This extraordinary material is produced by Damasteel's proprietary powder metallurgy process, which forge welds layers of RWL34 and PMC27 steels into a state-ofthe-art stainless Damascus steel with a intricate pattern. The blade is laser engraved with our 40th anniversary logo and paired with a stunning handle featuring CNC-machined, fluted carbon fiber scales. The Native 5's signature four-position pocket clip provides convenient, versatile carry and pays homage to Spyderco's pioneering role in creating the modern clip-carried folding knife. An extraordinary piece of Spyderco history. This remarkable knife will be produced as a Sprint Run in very limited quantities and is packaged in a padded zipper pouch.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NATIVE 5 CARBON FIBER DAMASCUS	Р	3.97 101	6.95 177	2.98 76	2.48 63	0.122 3.1	DS93X THOR	2.7 77	FULL-FLAT	BACK LOCK	CARBON FIBER	AMBI	4-POSITION	USA

### NATIVE® 5 FAMILY

The Native is an extremely practical, multifunctional cutting tool that showcases the quality and affordability of Spyderco's USA-made products. The latest evolution of this signature model, the Native 5 combines the time-tested size, shape, and ergonomics of the classic Native with a number of significant design and engineering refinements, including a highly refined back lock mechanism that represents the pinnacle of strength, precision, and ease of operation. Its blade is full-flat ground from nitrogenhardened CPM S35VN or CPM S110V steel-both a highperformance particle metallurgy steels acclaimed for their extreme toughness and edge retention. Other improvements include full-length skeletonized stainless steel liners, textured black G-10 scales, and a four-position pocket clip for completely ambidextrous carry and operation. New for 2016, the Native 5 family now includes two premium offerings; one with dark blue G-10 scales the other with dark blue FRN scales, both with CPM S110V blades.



NATIVE 5 G-10

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### C41TIFP5

#### NATIVE 5 FLUTED TITANIUM

The Fluted Titanium Native 5 elevates the Native 5 theme to a level of functional artistry with the addition of meticulously machined solid titanium handle scales. Incredibly strong yet lightweight, the scales are fluted with a stunningly beautiful sunburst pattern that also provides a subtle texture for enhanced grip security.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NATIVE 5 G-10 NATIVE 5 FLUTED TITANIUM	P P	4.00 102 4.00 102	6.95 177 6.95 177	2.95 75 2.95 75	2.42 61 2.41 61	0.125 3.2 0.125 3.2	CPM S35VN CPM S35VN	3.7 105 4.2 119	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	G-10 TITANIUM	AMBI AMBI	4-POSITION 4-POSITION	USA USA

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#### NEW! NATIVE 5 LIGHTWEIGHT CPM S110V

Crucible's CPM S110V is a state-of-the-art powdered metallurgy steel enriched with high amounts of vanadium and niobium. This supercharged version of the Native 5 Lightweight combines the ultra-high-performance qualities of this blade steel with a dark blue injection-molded FRN handle.

### C41SBK5

#### **NEW! NATIVE 5** LIGHTWEIGHT

The Native 5 Lightweight took all the enhancements that defined the fifth generation of this design and supercharged them by packing them into an ultra-lightweight linerless FRN handle. Now the original PlainEdge™, blackhandled version of the Native 5 Lightweight has company. All versions feature a full-flat-ground CPM® S35VN™ blade, a refined back-lock mechanism, high-traction Bi-Directional Texturing™, and an improved four-position clip that ensures fully ambidextrous carry and operation. ATTA ATTA ATTA



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NATIVE 5 LTWT CPM S110V Native 5 ltwt	P P, PS, S	4.00 102 4.00 102	6.95 177 6.95 177	2.95 75 2.95 75	2.42 61 2.42 61	0.125 3.2 0.125 3.2	CPM S110V CPM S35VN	2.5 71 2.5 71	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	FRN FRN	ambi Ambi	4-POSITION 4-POSITION	USA USA

Spyderco CPM 535VN Spyderco CPM ST10V

### C41PSBBK

#### NEW! NATIVE 5 LIGHTWEIGHT BLACK BLADE

In addition to being one of our most popular everyday carry folders, the Native Lightweight has a long history of service with our nation's military personnel. To continue both those traditions and offer all the improvements of the Native 5 Lightweight in a low-profile format, we're proud to introduce a version with a non-reflective Diamond-Like-Carbon (DLC) coating. The subdued blade is complemented by a matching black four-position clip for left or right-side tip-up or tip-down carry.

#### AVAILABLE EDGES

С41ЅВВК5

C41PSBBK5

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	
		in mm	in mm	in mm	in mm	in mm		07 Ω			h

2.95 75

2.42 61 0.125 3.2

6.95 177

NATIVE5	LTWT	BLACK	BLADE

PS, S 4.00 102

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DSITION	1
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HANDLE

ORIGIN

USA

CLIP

### C41GPDBL5

#### NEW! NATIVE 5 G-10 DARK BLUE CPM S110V

This expression of the Native 5 combines an ultra-high-performance CPM S110V blade with textured G-10 handle scales in the signature dark blue color that characterizes Spyderco's elite S110V family of knives.

**C41**PPN5

**NEW! NATIVE 5** LIGHTWEIGHT PINK Native 5 with pink handle and matte finish PlainEdge blade.

. Spuderco CPM ST10V 83 Spyderco CPM 535VN 0' -• , © ' 3

The pink Native 5 is a trustworthy cutting tool that also helps support a very worthy cause. A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NATIVE 5 G-10 CPM S110V Native 5 LTWT Pink	P P	4.00 102 4.00 102	6.95 177 6.95 177	2.95 75 2.95 75	2.42 61 2.42 61	0.125 3.2 0.125 3.2	CPM S110V CPM S35VN	3.7 105 2.5 71	FULL-FLAT FULL-FLAT	BACK LOCK Back lock	FRN FRN	AMBI AMBI	4-POSITION 4-POSITION	USA USA



#### **MILITARY MODEL**

FLUTED TITANIUM CNC-machined fluted titanium handle scales and R.I.L. with steel insert

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### MILITARY™ MODEL

Designed with the needs of deployed service personnel in mind, the Military Model exemplifies Spyderco's motto of "Reliable High Performance™." Its premium CPM S30V stainless steel blade features a modified clip-point profile and a full-flat grind for an exceptional balance of strength and cutting performance. Available with both satin finished and non-reflective black DLC (Diamond-Like Carbon) coated blades, the Military Model also features an enlarged 14mm Trademark Round Hole for positive one-handed opening—even while wearing gloves.

The tremendous popularity of the original Military Model has inspired an entire family of variations with different handle options. In its classic form, the Military Model boasts a sturdy LinerLock mechanism nested into tough black or digital camouflage G-10 handle scales. For extreme reliability, the titanium-handled Military Model features a Reeve Integral Lock (R.I.L.) with a long-wearing hardened steel insert. And, for the ultimate synthesis of strength and style, the fluted titanium Military Model combines the R.I.L mechanism, solid titanium scales, and a CNC-machined fluted texture.

All versions of the Military Model feature open-handled construction for reliability and easy maintenance and include contoured stainless steel pocket clips positioned for right-side, tip-down carry.

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C36TIP

#### MILITARY MODEL

TITANIUM Solid titanium handle scales and Reeve Integral Lock (R.I.L.) mechanism with steel insert

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MILITARY MODEL FLUTED TITANIUM MILITARY MODEL TITANIUM	P P	5.52 140 5.52 140	9.52 242 9.52 242	4.00 102 4.00 102	3.65 93 3.65 93	0.145 3.7 0.145 3.7	CPM S30V CPM S30V	5.1 14 6.1 17			TITANIUM TITANIUM	RIGHT RIGHT	TIP-DOWN TIP-DOWN	USA USA



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MILITARY MODEL Military Model Black Blade Military Model CPM S110V	P P P	5.52 140 5.52 140 5.52 140	9.52 242 9.52 242 9.52 242 9.52 242	4.00 102 4.00 102 4.00 102	3.65 93 3.65 93 3.65 93	0.145 3.7 0.145 3.7 0.145 3.7	CPM S30V CPM S30V CPM S110V	4.5 128 4.5 128 4.5 128		LINERLOCK Linerlock Linerlock	G-10 G-10 G-10	RIGHT RIGHT RIGHT	TIP-DOWN TIP-DOWN TIP-DOWN	USA USA USA

### C36GPCMOBK

#### **MILITARY MODEL**

CAMO BLACK BLADE Military Model with digital camouflage-patterned G-10 scales and non-reflective DLC-coated blade.

### C36GPCMO

#### MILITARY MODEL CAMO

Military Model with digital camouflage-patterned G-10 scales and satin-finished blade.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
MILITARY CAMO BLACK BLADE Military Model Camo	P P	in mm 5.52 140 5.52 140	in mm 9.52 242 9.52 242	in mm 4.00 102 4.00 102	in mm 3.65 93 3.65 93	in mm 0.145 3.7 0.145 3.7	CPM S30V CPM S30V	oz g 4.5 128 4.5 128	FULL-FLAT FULL-FLAT	LINERLOCK Linerlock	G-10 G-10	RIGHT RIGHT	TIP-DOWN TIP-DOWN	

#### PARA MILITARY<sup>TM</sup> 2 One of the most popular folding knife designs ever created, the Para Military 2

One of the most popular folding knife designs ever created, the Para Military 2 condenses the exceptional performance and reliability of the Military Model into a more compact, pocket-friendly format. Its premium CPM S30V blade is available with a satin finish or a non-reflective black DLC coating and includes a 14mm Trademark Round Hole for swift, dependable one-handed opening. The blade is supported by a high-strength Compression Lock™ that locks it securely open when in use, yet allows it to be closed one handed without placing your fingers in the path of the edge. Its ergonomic handle is built on a framework of nested stainless steel liners and textured black or digital camouflage G-10 scales. A four-position clip provides left or right-hand, tip-up or tip-down carry and ensures immediate accessibility regardless of your carry preference.

### **C81**GP2

#### PARA MILITARY 2 Black G-10 scales and satin-finished blade.

Spyderco CPM 51101

### C81GPDBL2

#### NEW! PARA MILITARY 2 DARK BLUE CPM S110V

Crucible's CPM S110V is a highly advanced stainless tool steel produced by the Crucible Particle Metallurgy (CPM) process. Its high volume of vanadium and niobium alloys gives it exceptional wear resistance, while its enhanced chromium content makes it extremely corrosion resistant. When this steel is paired with the performance characteristics of the time-tested Para Military 2, the result is a top-notch cutting tool that's literally ready for anything. Like all our knives with CPM S110V blades, the G-10 scales of this version of the Para Military 2 sport a distinctive dark blue color.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE	CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g					
PARA MILITARY 2 BLACK BLADE Para Military 2 Para Military 2 CPM S110V	P P P	4.82 122 4.82 122 4.82 122	8.24 209 8.24 209 8.24 209	3.42 87 3.42 87 3.42 87	3.04 77 3.04 77 3.04 77	0.145 3.7 0.145 3.7 0.145 3.7	CPM S30V CPM S30V CPM S110V	3.9 111 3.9 111 3.8 108	FULL-FLAT FULL-FLAT FULL-FLAT	Compression Compression Compression	G-10 G-10 G-10	4-POSITION 4-POSITION 4-POSITION	USA USA USA

### C81GPBK2

#### PARA MILITARY 2 BLACK BLADE Low-profile DLC-coated blade and subdued handle hardware.

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### C81GPCMOBK2

PARA MILITARY 2 CAMO BLACK BLADE Digital camouflage-patterned G-10 scales and DLC-coated blade.



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#### PARA MILITARY 2 CAMO Digital camouflage-natterned 6-10

Digital camouflage-patterned G-10 scales and satin-finished blade.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
PARA MILITARY 2 CAMO Para Military 2 camo black blade	P P	4.82 122 4.82 122	8.24 209 8.24 209	3.42 87 3.42 87	3.04 77 3.04 77	0.145 3.7 0.145 3.7	CPM S30V CPM S30V	3.9 111 3.9 111		COMPRESSION Compression	G-10 G-10	ambi Ambi	4-POSITION 4-POSITION	USA USA

### MANIX<sup>™</sup> 2

The Manix 2 is a dependable, full-service folding knife that showcases Spyderco's Made-in-USA quality and patented Ball Bearing Lock<sup>™</sup>. One of our strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to pivot smoothly closed. Both opening and closing are easily performed with either hand and without ever placing your fingers near the blade's edge.

The tremendous popularity of the Manix 2 has inspired a number of variations designed to highlight specific aspects of the design. Whether it's ultra-lightweight translucent handles or the enhanced reach and cutting power of the super-sized Manix™ 2 XL, experienced knife users will find a Manix 2 to meet their personal needs and requirements.

### C101GPBBK2

#### MANIX 2 BLACK BLADE

A non-reflective all black version with Diamond-Like-Carbon (DLC) blade coating.

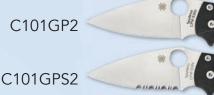
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### **C101**GP2

#### MANIX 2

The G-10-handled Manix 2 is built for strength and performance. The business end features a CPM S30V blade with a full-flat grind for optimal edge geometry. Its ergonomic handle combines full stainless steel liners, strategically placed jimping, and textured G-10 scales for exceptional comfort and grip security. The standard version features a tumble-finished blade and liners and a choice of a PlainEdge or CombinationEdge blade; however, for special environments, a non-reflective all-black version with a Diamond-Like Carbon (DLC) blade coating and plain cutting edge is also available.

# AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANIX 2 BLACK BLADE Manix 2	P, PS P	4.66 118 4.66 118	8.03 204 8.03 204	3.37 86 3.37 86	2.92 74 2.92 74	0.125 3.2 0.125 3.2	CPM S30V CPM S30V	5.2 147 5.2 147		BALL BEARING Ball Bearing	G-10 G-10	ambi Ambi	TIP-UP TIP-UP	USA USA

### **C101**PBK2

#### MANIX 2 LIGHTWEIGHT BLACK

If you're looking for the proven performance and weight-saving qualities of the Manix 2 Lightweight but prefer basic black, this award-winning knife is also available with a black injection-molded FRCP handle.

Spyderco

### **C101**PBL2

#### MANIX 2 LIGHTWEIGHT TRANSLUCENT BLUE

The Manix 2 lightweight features a revolutionary handle molded from translucent blue FRCP (fiberglass reinforced co-polymer). This material is incredibly tough and lightweight and allows this full-sized knife to weigh in at less than three ounces. The Ball Bearing Lock mechanism is augmented by a precision-machined steel insert in the handle and the CTS™ BD1 blade features a full-flat grind for superior cutting performance. Fully ambidextrous, this knife also sports a reversible wire clip that supports left or right-side tip-up carry.

Souderco

### **C101**PBBK2

#### **NEW! MANIX 2** LIGHTWEIGHT BLACK BLADE

Black fiberglass co-polymer handle with Diamond-Like-Carbon (DLC) coated blade, hardware and pocket clip.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANIX 2 LTWT BLACK Manix 2 ltwt blue Manix 2 ltwt black blade	P P P	4.66 118 4.66 118 4.66 118	8.03 204 8.03 204 8.03 204	3.37 86 3.37 86 3.37 86	2.88 73 2.88 73 2.88 73	0.125 3.2 0.125 3.2 0.125 3.2	CTS BD1 CTS BD1 CTS BD1	3.0 85 3.0 85 3.0 85	FULL-FLAT	BALL BEARING Ball Bearing Ball Bearing	FRCP FRCP FRCP	AMBI Ambi Ambi	TIP-UP TIP-UP TIP-UP	USA USA USA

### C101PDBL2

#### NEW! MANIX 2 LIGHTWEIGHT DARK BLUE CPM S110V

Crucible's CPM S110V is a state-of-the-art powdered metallurgy steel that contains high amounts of vanadium and niobium—alloys that give it exceptional wear resistance and higher corrosion resistance than many other stainless steels. This version of the Manix 2 Lightweight combines the ultrahigh-performance qualities of a CPM S110V blade with a distinctive dark blue injection-molded FRCP handle.

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### C101GPDBL2

Spyderco CPN 110V

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#### NEW! MANIX 2 DARK BLUE G-10 CPM S110V

This highly capable expression of the Manix 2 combines the advanced features and refined style that define this model with a state-of-the-art CPM S110V blade and textured dark blue G-10 handle scales.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANIX 2 LTWT CPM S110V Manix 2 CPM S110V	P P	4.66 118 4.66 118	8.03 204 8.03 204	3.37 86 3.37 86	2.88 73 2.92 74	0.125 3.2 0.125 3.2	CPM S110V CPM S110V	2.9 82 5.2 147			FRCP G-10	ambi Ambi	tip-up tip-up	USA USA

### C95GPBBK2

#### MANIX 2 XL

BLACK BLADE A non-reflective all-black version with a Diamond-Like-Carbon (DLC) coated blade, hardware and pocket clip.

### **C95**GP2

Spyderco CPM 530V

#### **MANIX 2 XL**

The Manix 2 XL supercharges the Manix 2 design with an extra-large-sized format that is perfect for bigger hands and tasks that demand a longer blade. Its stainless steel liners are skeletonized to reduce weight and capped with textured black G-10 0 scales. The CPM S30V blade has a full-flat grind for an exceptional synthesis of strength and edge geometry and an oversized 14mm Round Hole for positive blade opening, even while wearing gloves. The Manix 2 XL is available with either a satin finish or a nonreflective Diamond-Like Carbon (DLC) blade coating with matching blackened hardware and clip.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANIX 2 XL BLACK BLADE Manix 2 Xl	P P	5.09 129 5.09 129	8.94 227 8.94 227	3.85 98 3.85 98	3.36 85 3.36 85	0.125 3.2 0.125 3.2	CPM S30V CPM S30V		FULL-FLAT FULL-FLAT		G-10 G-10	ambi Ambi	TIP-UP TIP-UP	USA USA

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#### STRETCH<sup>™</sup> LIGHTWEIGHT ZDP-189

The Stretch is a highly evolved folding knife that traces its roots back to the classic Spyderco Hunter™ and Pro-Venator™ models. Ideal for game preparation and other demanding cutting tasks, its ZDP-189 blade has a high carbon content for exceptional cutting performance and edge retention. The injectionmolded FRN handle houses skeletonized stainless steel liners and features Bi-Directional Texturing, a wide profile, and an ergonomic shape that brackets the hand for an incredibly secure grip. A four-position clothing clip accommodates all carry preferences and makes operation of this knife completely ambidextrous.

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### C90GBNPE2

#### STRETCH 2 G-10 ZDP-189

Despite the many advantages of our lightweight knives, some users prefer the greater heft and strength of a more robust handle construction. The Stretch 2 delivers this in style by expressing this design with full skeletonized stainless steel liners, a stainless steel backspacer, textured brown G-10 scales, and a lined lanyard hole. Like its lightweight counterpart, it also features an ultra-high-carbon ZDP-189 blade, a stout back lock mechanism with a David Boye Dent, and a versatile four-position hourglass clip.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
STRETCH LTWT ZDP-189 STRETCH 2 ZDP-189	P P	4.49 114 4.63 118	7.99 203 8.20 208	3.50 89 3.57 91	3.18 81 3.10 79	0.118 3.0 0.118 3.0	ZDP-189 ZDP-189	3.2 91 4.4 125	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	FRN G-10	ambi Ambi	4-POSITION 4-POSITION	Japan Japan

### DRAGONFLY™

The Dragonfly distills all the features of a full-sized folding knife into an amazingly compact, pocket-friendly cutting tool. Its pocket clip, Spyderco Round Hole and sturdy back lock mechanism provide convenient carry, one-handed operation and serious functionality. The refined ergonomics of the handle and textured index-finger choil provide a comfortable, secure grip with all sizes of hands and the flat-ground blade cuts with authority far beyond its size. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, textured FRN, and even a "tattoo" version with etched, colorized artwork on stainless steel. High-performance VG-10 stainless steel is the standard blade steel for most versions, but for those seeking maximum edge retention there is also an FRN version with ultra-high-carbon ZDP-189 steel.

### **C28**PBK2

**DRAGONFLY 2** 

LIGHTWEIGHT Dragonfly 2 Black Lightweight with

textured FRN handle.

### **C28**POR2

#### **DRAGONFLY 2**

LIGHTWEIGHT ORANGE Dragonfly 2 Lightweight with high-visibility orange handle.

#### AVAILABLE EDGES



C28SBK2

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100% RUSTPROOF

ALSO AVAILABLE IN



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DRAGONFLY 2 LTWT ZDP-189 Dragonfly 2 ltwt orange Dragonfly 2 ltwt black	P P P, PS	3.33 85 3.33 85 3.33 85	5.61 142 5.63 143 5.58 142	2.28 58 2.30 58 2.25 57	1.88 48 1.88 48 1.86 47	0.098 2.5 0.098 2.5 0.098 2.5	ZDP-189 VG-10 VG-10	1.3 37 1.2 34 1.2 34	FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK Back Lock Back Lock	FRN FRN FRN	AMBI Ambi Ambi	TIP-UP TIP-UP TIP-UP	Japan Japan Japan

### C28PGRE2

#### DRAGONFLY 2 LIGHTWEIGHT ZDP-189

Dragonfly 2 Lightweight with ZDP-189 blade steel.



#### DRAGONFLY G-10

An upscale version of the Dragonfly with stainless steel liners and foliage green G-10 scales.

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#### DRAGONFLY

STAINLESS TATTOO Stainless steel Dragonfly with

colorized tattoo etching.

**C28**5

#### **DRAGONFLY** STAINLESS Dragonfly with satin-finished stainless steel handles and a steel tip-up carry clip.

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#### AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DRAGONFLY G-10 FOLIAGE GREEN Dragonfly tattoo Dragonfly stainless	I P P P,S	3.30 84 3.22 82 3.22 82	5.58 142 5.54 141 5.54 141	2.28 58 2.32 59 2.32 59	1.89 48 1.88 48 1.88 48	0.098 2.5 0.098 2.5 0.098 2.5	VG-10 VG-10 VG-10	2.6 74	FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK Back Lock Back Lock	G-10 Stainless Stainless	AMBI Right Right	tip-up tip-up tip-up	Japan Japan Japan



## LADYBUG<sup>TM</sup> 3 Ladybugs mean a lot more than good luck-

Ladybugs mean a lot more than good luck especially when they come from Spyderco. Our Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and handled in a variety of colors of injection-molded FRN or satin-finished stainless steel, Ladybugs feature the same back lock construction as many of our full-sized knives. The black lightweight is available in either PlainEdge or SpyderEdge and all versions feature our trademark Round Hole that makes opening them much easier than a traditional nail nick. They are even available with blades ground from premium ZDP-189 ultra-high-carbon steel and our exclusive 100% rustproof H-1 steel.

## LFGP3

LADYBUG 3 LIGHTWEIGHT FOLIAGE GREEN Textured FRN handle and saber-ground VG-10 blade.

## LBKS3

LADYBUG 3 LIGHTWEIGHT Textured FRN handle and saberground VG-10 blade.

LBKP3

LBKS3

#### AVAILABLE EDGES

LSSP3T

#### LADYBUG 3 STAINLESS

TATTOO Classic satin-finished stainless steel handle with ladybug graphics.

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LGREP3

LADYBUG 3 ZDP-189 Premium ZDP-189 blade

with full-flat grind.

## LPRP3

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#### LADYBUG 3 LIGHTWEIGHT PURPLE Textured FRN handle and saber-ground VG-10 blade.

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ALSO AVAILABLE IN 100% RUSTPROOF



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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
LADYBUG 3 STAINLESS TATTOO Ladybug 3 ltwt ZDP-189 Ladybug 3 ltwt Foliage green, purple, black	P P P	2.48 63 2.48 63 2.48 63	4.41 112 4.41 112 4.38 111	1.93 49 1.93 49 1.90 48	1.72 44 1.72 44 1.70 43	0.079 2.0 0.079 2.0 0.079 2.0	VG-10 ZDP-189 VG-10	1.3 37 0.6 17 0.7 20	Hollow Full-Flat Hollow	BACK LOCK BACK LOCK BACK LOCK	STAINLESS FRN FRN	AMBI Ambi Ambi	NONE None None	Japan Japan Japan

## SIGNATURE SERIES

## MANBUG™

The same compact size as its counterpart the Ladybug. Spyderco's Manbug has a broader, thicker, flat-ground blade and a wider handle that is at home in any hand. It is available in three versions: a classic bolstered design with gray G-10 scales, a lightweight version with a textured black FRN handle, and a lightweight version with an ultra-high-carbon ZDP-189 blade. Designed for carry in the pocket, the Manbug does not have a clip, but includes a lanyard hole for easy attachment to a fob or keychain.



MANBUG LIGHTWEIGHT ZPD-189

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MBKS manbug

LIGHTWEIGHT

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MGGYP

MANBUG G-10

#### AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANBUG LTWT ZDP-189 Manbug LTWT Manbug G-10 gray	P P, S P	2.50 64 2.50 64 2.50 64	4.47 114 4.47 114 4.47 114	1.97 50 1.97 50 1.97 50	1.75 44 1.75 44 1.75 44	0.098 2.5 0.098 2.5 0.098 2.5	ZDP-189 VG-10 VG-10	0.7 20 0.7 20 1.6 45	FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK Back Lock Back Lock	FRN FRN G-10	AMBI AMBI AMBI	NONE NONE NONE	JAPAN Japan Japan



## **RESCUE KNIVES**

## C79PSBBK



#### ASSIST™

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The Assist is the ultimate pocket tool for first responders and rescue personnel for safety cutting. Its unique blade features an oversized Trademark Round Hole and Cobra Hood™ attachment for swift, positive blade deployment, even while wearing heavy gloves. The blunt tip safely slides under seat belts, clothing, and other materials and will not puncture flotation gear, while its SpyderEdge provides extreme cutting performance that easily powers through even the toughest materials. The Assist's Bi-Directional Textured FRN handle is available in black and high-visibility orange and features a built-in survival whistle and a reversible wire pocket clip. Its finger grooves ensure a secure grip and enable the blade to "scissor cut" rope and cord much like a cigar cutter. Squeeze the Assist's closed blade and a retractable carbide glass breaker extends from the butt end of the handle to safely and efficiently break windows. For

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personnel concerned about light discipline issues, the Assist is also available in an all-black version with a TiCN-coated blade and metal hardware.

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ALSO AVAILABLE IN 100% RUSTPROOF



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ASSIST BLACK BLADE ASSIST BLACK	PS PS	4.87 124 4.87 124	8.55 217 8.55 217	3.68 93 3.68 93	3.15 80 3.15 80	0.118 3.0 0.118 3.0	VG-10 VG-10	4.1 116 4.1 116		BACK LOCK Back Lock	FRN FRN	ambi Ambi	tip-up tip-up	Japan Japan

### **RESCUE<sup>™</sup> 79MM** LIGHTWEIGHT ORANGE **OR BLACK**

The Rescue 79mm provides the same quick opening, extreme cutting power, and ambidextrous operation as our larger rescue knives in a smaller, more easily carried package. The official issue knife for a major U.S. federal law enforcement agency, it is perfect for inside-the-pocket carry or users with smaller hands and is available with either a black or high-visibility orange FRN handle.

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## **RESCUE<sup>™</sup> 3** LIGHTWEIGHT

In 1991, Spyderco pioneered the concept of the first purposedesigned rescue knife by combining the safety of a sheepfoot blade profile, the cutting power of a serrated SpyderEdge, and the lightweight convenience of an FRN handle. The Rescue 3 brings that proven design up to date with an ergonomically enhanced FRN handle with Bi-Directional Texturing, skeletonized stainless steel liners, and a four-position hourglass clip that shoulders all possible carry positions. Its saber-ground VG-10 blade is serrated all the way to the tip for extreme cutting power and features a 14mm Spyderco hole for decisive one-handed function using either hand. Weighing less than four ounces, the Rescue 3 is the perfect carry-anywhere tool for first responders and prepared civilians.

C14SBK3

ALSO AVAILABLE IN **100% RUSTPROOF** 



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
RESCUE 79MM BLACK OR ORANGE Rescue 3	S S	4.08 104 4.72 120	7.17 182 8.29 211	3.09 78 3.57 91	2.68 68 3.22 82	0.118 3.0 0.118 3.0	VG-10 VG-10	2.3 65 3.8 108	SABER SABER	BACK LOCK Back Lock	FRN FRN	ambi Ambi	TIP-UP 4-Position	JAPAN Japan

Ordinary steels are produced by adding carbon to iron. This process changes the molecular matrix of the metal, enabling it to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, carbon-based steels also have a significant flaw: they are vulnerable to rust.

Spyderco's Salt Series<sup>™</sup> solves the problem of rust in knives by using advanced non-carbon-based steels like H-1<sup>®</sup> and LC 200 N. These extraordinary materials are fundamentally different from conventional steels and their unique qualities make them ideal for hard use in and around the water and in humid environments.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water or left damp for extended periods of time.

H-1 is also unique because it is an austenitic steel. Traditional martensitic steels use a heat treating process to harden and temper them to be serviceable knife blades. H-1, however, "work hardens" through the mechanical processes of shaping and grinding the steel. The areas "worked" the most—like the bevels and cutting edges—become the hardest. The areas worked less remain softer and tougher. The end result is a blade with differential hardness that provides an exceptional balance of strength, flexibility and cutting performance.

LC 200 N is also a nitrogen-rich alloy. Although it does contain a trace amount of carbon, it offers superior corrosion resistance and toughness, even at the high degrees of hardness required when making knife blades.

To ensure unfailing reliability in even the harshest environments, all other components of Spyderco's Salt knives are also manufactured from 100% corrosion-proof materials. The perfect choice for maritime use, Salt knives are also ideal for deep carry where corrosion due to perspiration is a concern.



## C91SBBK

#### **PACIFIC SALT**<sup>™</sup> LIGHTWEIGHT BLACK BLADE

The light weight, high performance, and extreme durability of the Pacific Salt make it ideal for use by military personnel or anyone looking for a non-reflective blade, especially when its blade is subdued with a tough titanium carbonitride (TiCN) coating. The PlainEdge version of the all-black Pacific Salt is approved for U.S. Naval and Marine Corps aviation units (NSN Issued). By popular demand, it is now joined by the new blackbladed Pacific Salt with a fully serrated SpyderEdge blade.

## AVAILABLE EDGES

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
PACIFIC SALT BLACK BLADE Pacific Salt Black Blade	P S	4.89 124 4.89 124	8.69 221 8.66 220	3.80 97 3.77 96	3.39 86 3.33 85	0.118 3.0 0.118 3.0	H-1 H-1	3.0 85 3.0 85	HOLLOW HOLLOW	BACK LOCK Back Lock	FRN FRN	ambi Ambi	TIP-UP TIP-UP	JAPAN Japan

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## C91SBK

## **PACIFIC SALT**<sup>™</sup> LIGHTWEIGHT

The Pacific Salt lightweight delivers full-service cutting performance and 100% rustproof reliability. Its Trademark Round Hole, high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the Volcano Grip™ texture of the FRN handle ensures a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge or SpyderEdge blade and either a black or yellow handle.

#### AVAILABLE EDGES

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C91SBK

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
PACIFIC SALT BLACK OR YELLOW	P, S	4.89 124	8.69 221	3.80 97	3.39 86	0.118 3.0	H-1	3.0 85	HOLLOW	BACK LOCK	FRN	AMBI	TIP-UP	JAPAN

AVAILABLE EDGES

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## C88SBBK

#### SALT<sup>™</sup> 1 LIGHTWEIGHT BLACK BLADE

Blackened blades greatly reduce the reflective properties of knives—an important consideration in many environments. The new black-bladed Salt 1 cloaks the blade and lock bar in a durable titanium carbonitride (TiCN) coating. Ideal for tactical applications, this low-profile tool is available with either a PlainEdge or SpyderEdge blade.

## C88SYL

### **SALT**<sup>™</sup> **1** LIGHTWEIGHT

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The Salt I provides all the extraordinary qualities of H-1 steel in a convenient, multi-purpose folding knife. Based on our third-generation Delica pattern, the molded FRN handle features Volcano-Grip<sup>™</sup> texturing for a concrete grip and a reversible black-coated titanium clip for ambidextrous tip-up carry. The Salt I is available with either a plain or fully serrated SpyderEdge cutting edge and a high-visibility yellow handle.

## AVAILABLE EDGES



AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
SALT 1 BLACK BLADE Salt 1 Yellow	P, S P, S	in mm 3.99 101 3.99 101	in mm 7.02 178 7.02 178	in mm 3.03 77 3.03 77	in mm 2.65 67 2.65 67	in mm 0.098 2.5 0.098 2.5	H-1 H-1	oz g 2.0 57 2.0 57	HOLLOW HOLLOW	BACK LOCK Back Lock	FRN FRN	AMBI AMBI	TIP-UP TIP-UP	Japan Japan



#### TASMAN<sup>™</sup> SALT LIGHTWEIGHT

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Like an animal's claw, a hawkbill blade collects the object being cut and draws it into the concave edge to generate focused cutting power. This makes it the perfect tool for cutting netting, line, and other fibrous materials and the ideal blade choice for the unique Tasman Salt. Available with a black or high-visibility yellow handle, it combines the remarkable cutting dynamics of the hawkbill blade with the rustproof qualities of H-1 steel and the versatility of either a PlainEdge or SpyderEdge. A stout back lock mechanism and reversible tip-up black titanium clip for ambidextrous use.

AVAILABLE EDGES

MARCHARINE LINE LINE LINE

C106SYL



#### MODEL NAME EDGE CLOSED OVERALL BLADE EDGE BLADE STEEL WEIGHT GRIND LOCK TYPE HANDLE CLIP ORIGIN THICKNESS LENGTH LENGTH LENGTH LENGTH in mm in mm in mm in mm in mm oz q TASMAN SALT BLACK OR YELLOW P, S 4.00 102 6.90 175 2.90 74 2.50 64 0.098 2.5 2.0 57 HOLLOW BACK LOCK FRN AMBI TIP-UP JAPAN H-1

AVAILABLE EDGES

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## LYLS3HB

LADYBUG™ 3 SALT LIGHTWEIGHT HAWKBILL

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#### **LADYBUG<sup>™</sup> 3 SALT** LIGHTWEIGHTS

Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt Series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.



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**LADYBUG™ 3 SALT** LIGHTWEIGHT



#### **DRAGONFLY™ 2** SALT LIGHTWEIGHT

Many knife users consider the Dragonfly the ideal balance of compact size and full-spectrum cutting performance. When rendered with an H-1 steel blade and a high-visibility yellow handle, it provides all the function of the original in a 100% rustproof package.

#### AVAILABLE EDGES



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#### AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
LADYBUG 3 HAWKBILL SALT Ladybug 3 Salt Dragonfly 2 Salt Dragonfly 2 Salt	S P, S P S	2.48 63 2.48 63 3.33 85 3.33 85	4.36 111 4.41 112 5.63 143 5.58 142	1.88 48 1.93 49 2.30 58 2.25 57	1.63 41 1.72 44 1.88 48 1.81 46	0.079 2.0 0.079 2.0 0.098 2.5 0.098 2.5	H-1 H-1 H-1 H-1	0.7 20 0.7 20 1.3 37 1.2 34	HOLLOW HOLLOW HOLLOW HOLLOW	BACK LOCK BACK LOCK BACK LOCK BACK LOCK	FRN FRN FRN FRN	AMBI AMBI AMBI AMBI	NONE None TIP-UP TIP-UP	Japan Japan Japan Japan

#### **ASSIST**<sup>™</sup> SALT

The Spyderco Assist is a multi-function, purpose-designed rescue tool. So what could possibly make it better? The answer is to make it a member of the Salt Series with a 100% rustproof H-1 steel blade and lock bar and a high-visibility yellow FRN handle. The Assist Salt faithfully includes the other defining features of this design, including a blunt-tipped CombinationEdge blade, a recessed carbide glass breaker, a reversible wire clip, a built-in survival whistle, and the capability to scissor cut rope using the handle's ergonomic finger grooves.



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## C26SYL

#### **NEW! SNAP-IT**<sup>™</sup> SALT

Spyderco's award-winning Snap-It was an innovative cutting tool that traded our signature pocket clip for a snap shackle with a spring closure. Popular with climbers, tradesmen, and outdoorsmen, the shackle allows the knife to be suspended from a carabiner, D-ring, or similar platform for immediate access. Long discontinued, the Snap-It is now back and better than ever with a 100% rust-proof H-1<sup>®</sup> steel blade and a choice of a PlainEdge™ or SpyderEdge™ format. It's tough fiberglass-reinforced-nylon (FRN) handle proudly features the high-visibility yellow color of our Salt Series and is complemented by the original design's black Kraton<sup>®</sup> rubber insert panels. A sturdy back lock mechanism locks the blade securely when open and, like all the knife's other metal hardware, is also completely immune to corrosion.



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ASSIST SALT SNAP-IT SALT	PS P, S	4.87 124 5.08 129	8.55 217 6.89 175	3.68 93 2.96 75	3.15 80 2.25 57	0.118 3.0 0.118 3.0	H-1 H-1	3.9 111 2.5 71	HOLLOW HOLLOW	BACK LOCK Back lock	FRN FRN/KRATON	AMBI Right	TIP-UP TIP-DOWN	Japan Japan

## **ATLANTIC SALT**<sup>™</sup> LIGHTWEIGHT

The blunt tip of a sheepfoot blade prevents accidental punctures and provides an extra measure of safety in many work environments. The Atlantic Salt integrates the sheepfoot profile with an aggressive SpyderEdge cutting edge to yield a knife that offers extreme cutting performance with complete control. The molded FRN handle is available in black or bright yellow and features a reversible black-coated titanium pocket clip for tip-up carry on either the left or right side. The perfect tool for sailors, rescue workers and first responders, the Atlantic Salt is Child Hatsand Hatsan also 100% rustproof. (C89YL – NSN Issued)

## C89SBK

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## C118SYL

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## **SAVER<sup>™</sup> SALT** LIGHTWEIGHT

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If you're looking for all the qualities of the Atlantic Salt rescue knife in a smaller, more easily carried format, you'll find them in the Saver Salt Lightweight.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ATLANTIC SALT BLACK OR YELLOW Saver Salt	S S	4.59 117 4.09 104	8.27 210 7.18 182	3.68 93 3.09 78	3.20 81 2.69 68	0.118 3.0 0.118 3.0	H-1 H-1	2.6 74 2.2 62	HOLLOW HOLLOW	BACK LOCK Back Lock	FRN FRN	ambi Ambi	tip-up tip-up	Japan Japan

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## C06TIP

#### TUSK<sup>™</sup>

The Tusk is both a state-of-the-art mariner's tool and a part of Spyderco's history. Its original design dates back to the early days of Spyderco and Sal Glesser's desire to produce a highperformance mariner's tool. At the time, technology was not advanced enough to support the visionary concept of the design; but now all that has changed. More than 25 years later, Sal's original concept has been completely redesigned by his son Eric Glesser to yield an extraordinary sailor's tool. The Tusk's blade is ground from LC 200 N steel—a high-nitrogen, extremely corrosion-resistant alloy—and backed by a titanium handle and Reeve Integral Lock. The 300-series stainless steel marlinspike has a round-to-square cross section to loosen knots efficiently and locks open with a high-strength Ball Bearing Lock with a ceramic ball bearing. The marlinspike and the space between it and the handle provide two functional shackle keys for managing different sizes and types of shackles. A reversible pocket clip and lanyard hole ensure secure, convenient carry and solidify the Tusk's reputation as a tool far ahead of its time.





MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
TUSK	P N/A	4.17 106 6.41 163	6.55 166 2.24 57	2.38 60 N/A	2.14 54 N/A	0.118 3.0 0.374 9.5	LC 200 N 300-series	4.2 119		R.I.L. Ball Bearing	TITANIUM	AMBI	TIP-DOWN	TAIWAN

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#### **AQUA SALT**<sup>™</sup> BLACK BLADE

The Aqua Salt is a versatile, do-everything knife made even better with the benefit of an H-1 steel blade. Fans of this workhorse design were disappointed when it was discontinued. Based on popular demand, the Aqua Salt is back and better than ever with a non-reflective titanium carbonitride (TiCN) blade coating. Available with a PlainEdge or SpyderEdge, its hollow-ground blade provides excellent edge geometry for effective cutting and edge retention, while its injection-molded fiberglassreinforced-nylon (FRN) handle features Bi-Directional Texturing for a rock-solid grip and superior control, even with wet hands. A matching injection-molded polymer sheath features a multiposition G-Clip for fully configurable belt or waistband carry and grommeted construction so it can be easily lashed or flex-tied to personal equipment.

## FB35PBK

## **NEW! ARK**<sup>™</sup> LIGHTWEIGHT

SALT

**FIXED** 

BLADES

Spyderco's Salt Series fixed blades are crafted with blades ground

from H-1 steel—an incredible nitrogen-based alloy that is literally

immune to rust. H-1 is also an austenitic, work-hardening steel that

gives knife blades the property of differential hardness. This allows the

edge to be hard and sharp while the spine of the blade remains flexible

and tough—an ideal combination of qualities in a hard-use knife.

The ARK, or "Always Ready Knife™, is a small but potent personaldefense knife designed by John Shirley and Sam Owens. Its design was inspired by the need for forward-deployed U.S. soldiers to be able to defend themselves at all times—even while in the shower. To that end, the ARK's blade is machined from H-1® steel—a nitrogen-based alloy that is 100% rustproof. Its fiberglass-reinforced-nylon handle is molded directly onto the tang and features an ergonomic shape and Bi-Directional Texturing to ensure a secure grip, even with wet hands. A purpose-designed neck knife, it carries in an injection- molded polymer sheath that comes complete with a stainless steel neck chain. Exceptionally thin and lightweight, you'll hardly know the ARK is there—until you need it.

#### AVAILABLE EDGES

**FB23** FB23SBBK

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MODEL NAME	EDGE	OVERALL LENGTH	BLADE EDGE LENGTH LENGT		BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
AQUA SALT BLACK BLADE Ark	P. S P	9.28 236 4.98 126	4.70 119 2.50 64	4.40 112 2.10 53	0.118 3.0 0.080 2.0	H-1 H-1	4.6 130 0.9 26	6.9 196 2.0 57	HOLLOW HOLLOW	FRN FRN	POLYMER POLYMER	Japan Japan

## FB24SBK

## **JUMPMASTER<sup>™</sup>**

The Jumpmaster is a high-performance cutting tool developed in close cooperation with the jumpmasters of the U.S. Army's 82nd Airborne Division. Jumpmasters oversee airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the jumpmaster must quickly and safely cut the static line to free the jumper. The Jumpmaster's SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 steel blade, is totally rustproof. Its Bi-Directional Textured FRN scales and an ergonomic handle also ensure a positive grip in even the most demanding circumstances. Purpose designed for unfailing reliability in extreme situations, the Jumpmaster is also an ideal addition to emergency kits and bug-out bags. The Jumpmaster comes complete with a custom-molded Boltaron sheath with a G-Clip mount that offers a broad range of ambidextrous carry options.

## FB24SHA

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#### JUMPMASTER ACCESSORY SHEATH

An accessory sheath designed to be strapped to the user's calf for rapid access and deployment. Injection-molded from impact-resistant polymer, it includes two adjustable nylon straps with buckles. This sheath is compatible with Jumpmaster knives and is available as an optional accessory for purchase.

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm	in mm	oz g	oz g				
JUMPMASTER ENUFF SHEEPFOOT SALT	S S	9.33 237 6.75 171	4.49 114 2.75 70	4.15 105 2.54 65	0.118 3.0 0.140 4.0	H-1 H-1	5.4 153 3.9 111	9.1 258 5.7 162	HOLLOW HOLLOW	FRN FRN	POLYMER POLYMER	JAPAN Japan

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## **ENUFF SALT**<sup>™</sup>

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The Enuff Salt integrates the extreme cutting power of a SpyderEdge sheepfoot blade with the 100% rustproof quality of H-1 steel. The austenitic properties of the H-1 blade also ensure an exceptionally hard cutting edge and a tough, springy back. Ideal for work in and around the water, it features high-visibility yellow handle scales and a polymer sheath with a multi-positional G-Clip™ mount. The sheath also has grommeted construction for easy attachment to watersports gear. THE SHE THE SHE THE SHE

FB31SYL

## THE SPYDERCO WHALE BLADE

One of the tragic effects of the commercial fishing industry is the entanglement of whales in fishing nets and related rigging. As the entangled whales struggle to break free, the lines and nets are pulled taut, often resulting in serious injury and sometimes death. Fortunately, there are wildlife conservation groups dedicated to rescuing these animals, but doing so safely and effectively requires a specialized tool. To meet that need, Spyderco developed the Whale Rescue Blade.

Designed to be attached to the end of a 10-foot pole and maneuvered from an inflatable raft, the Whale Rescue Blade's blunt tip and concave profile protect the animal, while its fully serrated SpyderEdge™ blade cuts with extreme efficiency—even through tangled, water-soaked lines. Originally available only to recognized wildlife rescue organizations, the Whale Rescue Blade has been instrumental in countless whale rescues in Australia, France, Canada, South Africa, Alaska, Hawaii, and both the Pacific and Atlantic coasts of the U.S. Its impressive cutting power also made it the cutting tool of choice for specialized



U.S. military applications and select NASA testing missions. The original Whale Rescue Blade was machined from 440C stainless steel and was made in extremely limited numbers. The current version is manufactured from H-1<sup>®</sup>—an extraordinary 100% rustproof nitrogen-based alloy.

Spyderco is proud of the Whale Rescue Blade project and our role in aiding the wildlife conservation organizations that rescue these amazing animals.

NOTE: The Whale Rescue Blade is sold as a blade only; no handle is included. The rescue of marine wildlife requires highly specialized training and equipment and may only be performed by authorized personnel. It is illegal for civilians to attempt any marine wildlife rescue activities on their own. SPYDERCO H-1

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm	in mm	oz g	oz g				
WHALE RESCUE BLADE	S	11.00 279	11.00 279	8.46 215	0.157 4.0	H-1	5.7 162	5.7 162	HOLLOW	N/A	N/A	JAPAN

## C165GSBBK

### **AUTONOMY™** G-10 BLACK BLADE

The Autonomy defines the state of the art in modern automatic knives. Developed based on the demanding mission requirements of the U.S. Coast Guard's rescue swimmers, it features a SpyderEdge rescue-style blade ground from H-1 steel—a nitrogen-based steel that is completely immune to saltwater corrosion. Its automatic opening is powered by a coil spring contained within a removable shroud that allows spring replacement without disassembling the entire knife. Its oversized firing button allows quick indexing by tactile sense and is supported by both stainless steel liners for increased lock strength. The button's spring is also integral to one of the stainless steel liners, providing increased tension and eliminating any cavities within the handle that could retain water. This feature and the knife's open construction allow it to be easily cleaned and dried, making it the ideal tool for waterborne rescue operations. The Autonomy features black G-10 scales, a non-reflective DLC (Diamond-Like Carbon) coating on the blade and all hardware, and a secondary safety to prevent unintentional operation of the firing button. Spring replacement kit is available for replacing the choil kick spring. All necessary parts and tools are included.

#### **RESTRICTED ITEM**

Automatic knives are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)[2](1-4) and 15 U.S.C. Section 1244[2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com/opfocus). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

#### **RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES:**

Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
AUTONOMY BLACK	S	4.92 125	8.62 219	3.70 94	3.51 89	0.114 2.9	H-1	5.4 153	HOLLOW	BUTTON LOCK	G-10	AMBI	TIP-UP	USA

## C165GSOR

## **NEW! AUTONOMY™** G-10 ORANGE

The original version of the Autonomy automatic knife was developed to meet the specific needs of U.S. Coast Guard rescue swimmers. These swimmers carry the knife in a special pouch on their vest and attached to a security lanyard, so per their requirements, it does not include a safety for the firing button or a pocket clip. This version of the knife also features high-visibility bright orange G-10 handles to make the knife easy to see in the challenging conditions of a water rescue. Because of the specialized nature of this knife, it is only available for purchase by Coast Guard personnel and authorized members of other armed services and government agencies. Spring replacement kit is available for replacing the choil kick spring. All necessary parts and tools are included.

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#### **RESTRICTED ITEM**

Automatic knives are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)[2][1-4] and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com/opfocus). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

#### **RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES:**

Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
AUTONOMY ORANGE	S	4.92 125	8.62 219	3.70 94	3.51 89	0.114 2.9	H-1	5.3 150	HOLLOW	BUTTON LOCK	G-10	AMBI	TIP-UP	USA

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Spyderco's Value Folders are universally respected as some of the best bargains in the knife market. They express all the defining features of a state-of-the-art Spyderco folder with economical materials to yield functional, reliable, and highly affordable knives that are ideal for price-conscious users. Our Tenacious, Persistence, Ambitious and Resilience folders feature skeletonized stainless steel liners, textured G-10 scales, Walker LinerLock mechanisms, heavy-duty fourposition pocket clips, and lined lanyard holes. Their broad, leaf-shaped blades are full-flat ground for low-friction cutting performance and feature Spyderco's Trademark Round Hole for one-handed deployment.

## **C130**GP

#### **CHICAGO**<sup>TM</sup>

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The Chicago was specifically designed to conform to the legal blade-length restrictions of its namesake city while still providing performance that rivals a full-size cutting tool. Its two-inch CTS BD1 stainless steel blade is flat ground for optimal cutting performance and features a Trademark Round Hole for easy opening. Textured G-10 handle scales and forefinger choil ensure a secure grip, and a user friendly Walker LinerLock mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip allows the knife to nestle discreetly in the pocket while keeping it poised for quick, easy access. Functional and law abiding, the Chicago defines the compact modern folding knife.

## **C129**GP

#### CAT™

The Spyderco Cat is the ideal synthesis of compact size and big-knife functionality. The combination of its carefully contoured G-10 handle and strategically placed finger choil provide plenty of surface area for a secure grip. Its 2.5-inch leaf-shaped blade is flat ground for superior edge geometry and is backed by a sturdy Walker LinerLock mechanism that secures the blade in the open position. A reversible, deep-pocket wire clip provides ambidextrous tip-up carry and blends invisibly with virtually any clothing.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CHICAGO CAT	P P	3.11 79 3.54 90	5.11 130 6.04 153	2.00 51 2.50 64	1.69 43 2.23 57	0.100 2.5 0.100 2.5	CTS BD1 CTS BD1	2.2 62 2.6 74	FULL-FLAT FULL-FLAT	LINERLOCK Linerlock	G-10 G-10	ambi Ambi	tip-up tip-up	taiwan Taiwan

## VALUE FOLDERS



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
AMBITIOUS RESILIENCE PERSISTENCE	P P P	3.58 91 5.20 132 4.13 105	5.89 150 9.40 239 6.90 175	2.31 59 4.20 107 2.77 70	2.31 59 4.20 107 2.77 70	0.122 3.1 0.122 3.1 0.122 3.1	8CR13MOV 8CR13MOV 8CR13MOV	5.1 145	FULL-FLAT FULL-FLAT FULL-FLAT	LINERLOCK Linerlock Linerlock	G-10 G-10 G-10	AMBI AMBI AMBI	4-POSITION 4-POSITION 4-POSITION	CHINA CHINA CHINA



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
TENACIOUS BLACK BLADE Tenacious	P, PS P, PS, S	4.38 111 4.38 111	7.77 197 7.77 197	3.39 86 3.39 86	3.39 86 3.39 86	0.122 3.1 0.122 3.1	8CR13MOV 8CR13MOV		FULL-FLAT FULL-FLAT	LINERLOCK Linerlock	G-10 G-10	ambi Ambi	4-POSITION 4-POSITION	CHINA China



## FLIPPERS

Pioneered by renowned custom knifemaker the late Kit Carson, a "flipper" is a small tab on the edge side of a knife blade that protrudes from the handle when the knife is closed. Pulling on the flipper with your index finger applies leverage to rotate the blade swiftly and smoothly into the open position and adds a new dimension to the concept of the one-hand-opening knife.

Since the introduction of our first flipper Spyderco fans have demonstrated a consistent request for this style of knife. In response to that demand, Spyderco now offers several different styles and sizes of flippers.



#### **NEW! BREND/PIRELA MAMBA**

A fusion of the talents of acclaimed custom knifemaker Walter Brend and knife designer Joel Pirela, the Brend/Pirela Mamba is an impressive fistful of folder that operates with watch-like precision. The thick, skeletonized titanium liners that form the foundation of the handle also support its LinerLock mechanism. They are flanked by meticulously machined solid twill carbon fiber scales. The gracefully upswept CPM S30V blade replicates Brend's distinctive grind lines and highlights them with a dramatic two-toned finish of black titanium carbonitride (TiCN) coating on the bevels and a satin finish on the flat areas. Linking everything together is a butter-smooth flipper mechanism and ball-bearing-enhanced pivot for lightning-fast one-handed opening.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
BREND/PIRELA MAMBA	Р	5.48 139	9.25 235	3.77 96	3.77 96	0.177 4.5	CPM S30V	6.5 184	HOLLOW	LINERLOCK	CARBON FIBER	RIGHT	TIP-UP	TAIWAN

## FLIPPERS

## C156GPBN

### SOUTHARD FOLDER<sup>™</sup>

Designed by talented custom knifemaker Brad Southard, the Southard Folder features a hollowground CTS™ 204P blade that rotates on a special captive ball-bearing pivot system to ensure an ultra-smooth action. Its handle construction includes a titanium liner and textured Earth-brown G-10 scale on one side and a solid titanium scale on the other. The solid scale is the foundation of a Reeve Integral Lock (R.I.L.) mechanism and a pocket clip configured for right-side, tip-up carry. The blade and handle components of the Southard all feature a subdued stonewashed finish.

## C156GPBBK

#### SOUTHARD FOLDER™ BLACK BLADE

Many environments require a knife that is non-reflective. To adapt the Southard design to these applications, Spyderco is proud to introduce an all-black version featuring a durable titanium carbonitride (TiCN) coating on the blade and handle components and a textured black G-10 handle scale.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SOUTHARD FOLDER Southard Folder Black Blade	P P	4.50 114 4.50 114	7.96 202 7.96 202	3.46 88 3.46 88	3.46 88 3.46 88	0.157 4.0 0.157 4.0	CTS 204P CTS 204P	4.1 116 4.1 116		R.I.L. R.I.L.	TITANIUM/G-10 TITANIUM/G-10	RIGHT RIGHT	TIP-UP TIP-UP	taiwan Taiwan

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#### **RUBICON**<sup>™</sup>

Patterned on a custom design by knifemaker Peter Carey, the Rubicon is an exquisitely crafted flipper-style folder built for serious performance. Its broad CPM S30V blade has a high hollow grind for superior edge geometry and a prominent swedge that finishes in an acute point. It is paired with a handle featuring skeletonized titanium liners, beautifully contoured carbon fiber scales, and a scalloped orange G-10 backspacer and pivot accent. The blade pivots effortlessly on special ball bearing washers and, when open, the flipper offers a substantial lower guard. One of the most meticulously crafted production knives ever made, the Rubicon is configured for right-side tip-up carry.



#### **NEW! POSITRON**<sup>™</sup>

Brad Southard's new Positron takes the proven performance and dramatic styling of his best-selling flipper folder designs and distills them into a compact, pocket-friendly folder optimized for everyday carry. Although it proudly bears Spyderco's Trademark Round Hole, its full-flat-ground CPM S30V blade offers flipper-only one-handed operation. Its solid carbon fiber handle scales are contoured for comfort and house the nested, skeletonized stainless steel liners that are the heart of its sturdy LinerLock mechanism. Ball bearing washers guarantee an ultra-smooth opening action, while a reversible deep-pocket wire clip provides ambidextrous tip-up carry.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
RUBICON Positron	P P	4.36 111 3.97 101	7.40 188 7.02 178	3.04 77 3.05 77	2.75 70 2.95 75	0.138 3.5 0.118 3.0	CPM S30V CPM S30V	4.3 122 2.6 74	HOLLOW FULL-FLAT	LINERLOCK Linerlock	CARBON FIBER CARBON FIBER	right Ambi	TIP-UP TIP-UP	taiwan Taiwan

## C172CFTIP

#### DOMINO<sup>™</sup>

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The Domino is the perfect combination of a Kit Carson-inspired flipper opener and all the high-performance qualities that define Spyderco knives. Its full-flatground blade is machined from premium CTS XHP steel and rides on specially designed ball bearing washers for an exceptionally smooth opening action. The handle features a solid titanium scale on one side and a titanium liner and black Cubic Check carbon fiber/G-10 laminate scale on the other. The titanium scale houses a high-strength Reeve Integral Lock (R.I.L.) mechanism with a long-wearing steel interface that serves double duty as an overtravel stop. For ease and versatility of carry, the Domino also includes a black hourglass, four-position pocket clip.

## C182CFTIP

#### DICE

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Approximately 15 percent shorter than its big brother, the Domino, the Dice is an extremely compact flipper folder optimized for everyday carry. Its full-flat-ground CTS XHP blade cuts with tremendous authority and includes both a flipper and a fully functional Trademark Round Hole for a full scope of opening options. Its handle features a solid titanium scale on one side and a titanium liner and Cubic Check carbon fiber/G-10 laminate scale on the other. A robust Reeve Integral Lock (R.I.L.) with a long-wearing hardened steel interface provides the blade lock-up. A four-position pocket clip—a unique feature for a flipper-style knife—sets it up for ambidextrous tip-up or tip-down carry.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
DOMINO	Р	4.55 116	7.68 195	3.13 80	2.89 73	0.118 3.0	CTS XHP	4.2 119	FULL-FLAT	R.I.L.	TITANIUM AND CARBON Fiber/G-10 Laminate	AMBI	4-POSITION	TAIWAN
DICE	Р	4.05 103	6.57 167	2.52 64	2.31 59	0.118 3.0	CTS XHP	3.7 105	FULL-FLAT	R.I.L.	TITANIUM AND CARBON FIBER/G-10 LAMINATE	AMBI	4-POSITION	TAIWAN



#### **NEW! MANTRA<sup>TM</sup>**

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The Mantra is an impressive fusion of state-of-the-art materials, advanced design features, and classic Spyderco styling. Its high-performance CPM M4 tool steel blade is full-flat ground for superior edge geometry and includes both an index-finger flipper and a Trademark Round Hole to provide a full spectrum of one-hand opening options. It is paired with a handle comprised of two precision-machined solid titanium scales with a no-nonsense stonewashed finish. The reverse-side scale houses a stout Reeve Integral Lock (R.I.L.) mechanism with a hardened stainless steel interface that also serves as an overtravel stop. A reversible deep-pocket wire clip allows discreet, ambidextrous, tip-up carry, while ensuring the Mantra is always poised for immediate use.

## C203TIP

#### **NEW! MANTRA 2**

Mantras are meant to be repeated. In the case of the Mantra 2, it features the exact same handle design as the Mantra, including stonewashed solid titanium scales, a sturdy Reeve Integral Lock (R.I.L.) with a hardened stainless steel interface, and a lightweight, easy-to-clean open-backed construction style. Full-flat ground from premium CPM M4 tool steel, its narrow, utilitarian, droppoint blade is almost reminiscent of a filet knife. Although it proudly sports a Trademark Round Hole, it is designed only for flipper-style opening. For convenience and ease of carry, the Mantra 2 includes a reversible deep-pocket wire clip that offers both left and right-side tip up carry.

#### NATIONAL PARKINSON FOUNDATION

"We make life better for people with Parkinson's through expert care and research. Everything we do helps people actively enjoy life with their friends, families, children and grandchildren until there is a tomorrow without Parkinson's."

A portion of sales from both the Mantra and Mantra 2 will be donated to The National Parkinson Foundation.



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MANTRA MANTRA 2	P P	4.14 105 4.11 104	7.30 185 7.31 185	3.16 80 3.20 81	3.14 80 3.20 81	0.118 3.0 0.118 3.0	CPM M4 CPM M4	3.0 85 2.8 79	FULL-FLAT FULL-FLAT	R.I.L. R.I.L.	TITANIUM TITANIUM	ambi Ambi	TIP-UP TIP-UP	taiwan Taiwan

# SPECIALTY KNIVES

years

## **C199**TIP

#### **NEW! NIRVANA**<sup>TM</sup>

Winner of *Blade Magazine's* prestigious "Imported Knife of the Year" award, Spyderco's Nirvana captures the spirit and breathtaking attention to detail of Peter Rassenti's handcrafted custom design. Its most remarkable feature is its one-piece titanium handle, which is painstakingly machined from solid stock—including its high-strength Reeve Integral Lock (R.I.L.) mechanism. The contoured, exceptionally ergonomic handle is then matte finished and embellished with a CNC-machined geometric design that wraps around its entire outer surface. The working end of the Nirvana features a saber-ground clip-point blade crafted from 4mm (.158-inch) thick CPM S90V particle metallurgy steel and stonewashed to match the handle. An hourglass clip provides right-side, tip-up carry and ensures that this extraordinary knife is always ready.



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NIRVANA	Р	4.96 126	8.70 221	3.74 95	3.69 94	0.157 4.0	CPM S90V	4.8 136	SABER	R.I.L.	TITANIUM	RIGHT	TIP-UP	TAIWAN

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## SPECIALTY KNIVES

## C194CFTIP

SPYDERCO CPM \$30V

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#### **NEW! MYRTLE**<sup>™</sup>

The Myrtle is a versatile folding knife that accurately highlights the refined style and craftsmanship of its designer, Belgian custom knifemaker Filip de Leeuw. Full-flat ground from CPM S30V stainless steel, its unique blade combines the workhorse performance of a broad, leaf-shaped profile with the enhanced utility of a slightly hooked point. The blade locks securely by means of a solid Reeve Integral Lock (R.I.L.) mechanism that is built into the handle's titanium scale. That scale is balanced by a skeletonized titanium liner, a titanium bolster, and a solid marbled carbon fiber scale on the front side of the handle. A wide hourglass clip, stonewashed to match the other handle components, enables easy access and right-side tip-up carry.

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## **C198**TIP

#### **NEW! TIGHE STICK**<sup>™</sup>

Contraction of the second Brian Tighe's custom-made folding knives are an impressive blend of sophisticated design and meticulous craftsmanship. His first collaboration with Spyderco perfectly captures the magic of his handmade knives and translates it into an exceptional factory folder. The Tighe Stick's dramatic upswept blade is saber-ground from premium CPM S90V stainless steel and features a faceted tanto-style point. It is paired with an exquisitely sculpted handle made with solid titanium scales that provide the foundation for a highstrength Reeve Integral Lock (R.I.L.) mechanism. A reversible clip allows for left or right-side tip-down carry and, together with a prominent Trademark Round Hole in the blade, ensures instant access and swift, ambidextrous, one-handed deployment.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MYRTLE	Р	4.89 124	8.60 218	3.71 94	3.48 88	0.157 4.0	CPM S30V	5.1 145	FULL-FLAT	R.I.L.	TITANIUM AND MARBLE Carbon Fiber with	RIGHT	TIP-UP	TAIWAN
TIGHE STICK	P	5.28 134	9.18 233	3.90 99	3.90 99	0.138 3.5	CPM S90V	6.1 173	SABER	R.I.L.	TITANIUM BOLSTER TITANIUM	AMBI	TIP-DOWN	TAIWAN

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#### **NEW! BRADLEY FOLDER 2**

Like Spyderco, custom knifemaker Gayle Bradley is passionate about making even the best things better. Building on the success of his popular Bradley Folder, his new Bradley Folder 2 is slimmer, lighter, and has more refined ergonomics than the original. All its core features are still there in force, including a high-performance hollowground CPM M4 blade, full skeletonized stainless steel liners, a highstrength LinerLock mechanism, carbon fiber/G-10 laminate scales, and a four-position black hourglass clip that presents a full range of carry preferences.

SPYDERCO

## **C149**GP

#### VALLOTTON SUB-HILT<sup>™</sup>

Butch Vallotton is one of the premier makers of highend custom folders and automatic knives. He was also the first folder maker to use a blade's thumb stud as a stop pin for the lock. Our Vallotton Sub-Hilt honors this innovation and is the only Spyderco to feature both a thumb stud and our Trademark Round Hole. Its premium CPM S30V blade combines hollow-ground primary bevels with a faceted flat-ground tip for a superior synthesis of cutting performance and point strength. The precisely crafted handle combines brushed stainless bolsters and a sub-hilt with contoured, dove-tailed, polished G-10 scales. It also houses the knife's LinerLock mechanism and features a four-position clip for all possible carry configurations.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
BRADLEY FOLDER 2 Vallotton Sub-Hilt	P P	4.82 122 5.00 127	8.42 214 8.70 221	3.60 91 3.70 94	3.38 86 3.50 89	0.118 3.0 0.157 4.0	CPM M4 CPM S30V	4.4 125 6.2 176	HOLLOW HOLLOW	LINERLOCK Linerlock	CARBON FIBER/G-10 LAMINATE G-10	ambi Ambi	4-POSITION 4-POSITION	taiwan Taiwan

## SPECIALTY KNIVES

## **C193**TIP

#### **NEW! SQUAREHEAD**<sup>TM</sup>

Darriel Caston's lifelong fascination with small folding knives is visible in the Squarehead, an elegantly simple high-tech folder that offers performance far beyond its diminutive size. Its single-sided handle is machined from a solid piece of titanium and includes an integral LinerLockstyle lock mechanism. The chisel-ground blade is machined from CPM S30V powder metallurgy stainless steel and, like the handle, features a matte stonewash finish. Small and lightweight, the Squarehead is clipless by design, but features a wide slot in the handle for easy attachment of a chain, fob, or lanyard, and easily fits into the watch pocket on your favorite jeans.

## **C158**TIP

#### TECHNO™

Marcin Slysz is a Polish knifemaker who has earned an enviable reputation for producing impeccably crafted high-tech folding knives. His Techno design features a 4.5mm-thick (0.177 inch) blade ground from Carpenter CTS XHP stainless steel, a state-of-the-art alloy that offers superior strength, edge retention, and corrosion resistance. The Techno's handle is equally impressive, featuring solid titanium scales and a high-strength Reeve Integral Lock (R.I.L.) mechanism. The handle has a blue G-10 spacer and the blade's thumb ramp feature strategically placed jimping for increased grip traction and a reversible deep-pocket wire clip provides low-profile tip-up carry on both sides of the body.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SQUAREHEAD Techno	P P	2.00 51 3.43 87	3.30 84 5.98 152	1.30 33 2.55 65	1.25 32 2.33 59	0.118 3.0 0.177 4.5	CPM S30V CTS XHP	1.1 31 3.6 102	FLAT CHISEL Full-flat	LINERLOCK R.I.L.	TITANIUM TITANIUM	n/a Ambi	n/a Tip-up	taiwan Taiwan

## C181GTIP

#### **NEW!** LIĽ LIONSPY<sup>™</sup>

Like its inspiration, the original LionSpy<sup>M</sup>, the new Lil' LionSpy is a collaboration between Spyderco and Italy's LionSteel. Scaled down for easy everyday carry, the Lil' LionSpy proudly features all the defining characteristics of the original, including a full-flat-ground Elmax<sup>®</sup> blade and open-backed, two-piece handle construction consisting of one corrugated black G-10 scale and one solid titanium scale. The titanium scale serves as the basis of the knife's stout Reeve Integral Lock (R.I.L.) mechanism, which includes a hardened steel insert for additional strength and a long service life. The R.I.L. is backed by the patented RotoLock device—a rotating titanium disk that helps prevent unintentional lock release. To ensure convenient carry and easy access, a deep carry pocket clip provides rightside, tip-up carry.

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## **C177**GP

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#### ROC<sup>™</sup>

Ukrainian-born Serge Panchenko's Roc, combines a unique cleaver-style blade with a gracefully curved handle. The VG-10 stainless steel blade is saber ground for strength and is matched up with a sturdy Walker LinerLock mechanism. The handle's skeletonized full stainless steel liners and textured black G-10 scales are assembled with open-backed construction for light weight and ease of cleaning. A reversible deep-pocket wire clip allows for tip-up carry on either side of the body.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
LIĽ LIONSPY ROC	P P	4.02 102 4.67 119	7.14 181 7.77 197	3.12 79 3.10 79	2.96 75 2.76 70	0.157 4.0 0.118 3.0	ELMAX VG-10	4.0 113 4.3 122	FULL-FLAT SABER	R.I.L. Linerlock	TITANIUM/G-10 G-10	right Ambi	TIP-UP TIP-UP	ITALY Japan

## SPECIALTY KNIVES

## **C168**GP

#### **BATTLESTATION**<sup>™</sup>

Designed by Alexandru Diaconescu, better known to knife enthusiasts as "Dialex," the Battlestation is a folding knife built for extreme performance. Its hybrid tanto-style blade is saber ground from VG-10 stainless steel and features a sweeping point, an index-finger choil, and an unsharpened swedge. A sturdy back lock mechanism anchors it to a handle constructed of full stainless steel liners and textured black G-10 scales. To ensure rapid access, it includes a low-profile reversible wire clip configured for tip-up carry. An impressive synthesis of functional ergonomics and futuristic style, the Battlestation commands attention.

## C206GP

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#### **NEW! INTROVERT**<sup>TM</sup>

The inspiration for Spyderco's designs sometimes comes from the most curious places. In the case of the Introvert folder, it began with Chris Knutson, a lifelong martial artist, knifemaker, and Spyderco enthusiast who originally set out to design a folding version of the Spyderco Swick<sup>™</sup> neck knife that he could carry in areas that did not allow fixed blades. The design ultimately evolved into a truly unique folder that combines a flipper opener, a sturdy back lock mechanism, and a Fred Perrin-inspired index-finger hole to create a knife that offers quick one-handed opening and exceptional grip security. Its full-flat-ground blade is machined from VG-10 stainless steel and is paired with a handle that features full stainless steel liners, textured G-10 scales and a reversible deep-pocket wire clip that offers both left and right-side carry.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	0
		in mm	in mm	in mm	in mm	in mm		oz g						
BATTLESTATION INTROVERT	P P	4.23 107 4.53 115	7.20 183 7.00 178	2.97 75 2.79 71	2.41 61 2.07 53	0.138 3.5 0.098 2.5	VG-10 VG-10	4.6 130 4.1 116	SABER FULL-FLAT	BACK LOCK Back Lock	G-10 G-10	ambi Ambi	TIP-UP TIP-UP	٦. ال

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ORIGIN

JAPAN Japan

## WOLFSPYDER



#### **NEW! WOLFSPYDER**<sup>TM</sup>

The WolfSpyder is a truly unique collaboration between world-renowned, British bushcraft authority Ray Mears and Spyderco. This exceptional tool distills the high-performance, multi-functional versatility of a classic fixed-blade bushcraft knife into a compact folding knife ideal for everyday carry. The WolfSpyder features a premium CPM S30V stainless steel blade with a traditional Scandi (Scandinavian) grind. The robust PlainEdge™ blade is linked to a durable 6-10 handle by Spyderco's highstrength Compression Lock mechanism, which ensures that the blade will remain rigidly locked when in use. The handle's ergonomic design minimizes fatigue during prolonged use and incorporates an integral hand guard as an additional measure of safety. A pocket clip allows convenient right-side, tip-up carry and keeps this incredibly compact folding bushcraft tool instantly accessible.

> Manufactured at Spyderco's Golden, Colorado factory and distributed exclusively by Ray Mears' Woodlore School of Wilderness Bushcraft. www.RayMears.com



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
WOLFSPYDER	Р	4.16 106	6.77 172	2.98 76	2.74 70	0.125 3.2	CPM S30V	2.7 77	SCANDI	COMPRESSION	G-10	RIGHT	TIP-UP	USA

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## SPECIALTY KNIVES

## **C186**TIP

#### **K2**<sup>™</sup>

British custom knifemaker Farid Mehr designed the K2 to withstand the rigors of serious cutting chores. Just shy of 10 inches (254mm) overall, it features a 4.53-inch (115mm) blade ground from CPM 10V—the first high-vanadium tool steel made using Crucible<sup>®</sup> steel's Powder Metallurgy process. The K2's broad Bowie-style blade has a full-flat grind and a precisely radiused spine to provide a comfortable thumb purchase. Two titanium scales provide a solid foundation for the handle and the knife's Reeve Integral Lock (R.I.L.), which includes Farid's signature serpentine cut on the lock bar. Despite the K2's impressive size, it is easily and conveniently carried by virtue of a stainless steel pocket clip that positions the knife for right-side, tip-down carry.

## **C185**TIP

#### **SLYSZ BOWIE**<sup>™</sup>

Spyderco's second collaboration with Polish knifemaker Marcin Slysz, the Slysz Bowie is a titanium-handled folding knife with a high-performance CTS XHP stainless steel blade that locks by way of a R.I.L. mechanism. Its Bowie-style blade is full-flat ground for exceptional edge geometry and includes a section of "jimping" (grooves) on the thumb ramp for enhanced control during use. The titanium handle scales are gently radiused across their entire width for improved ergonomics and stonewashed to a dull textured gray finish. They are joined by a unique G-10 spacer that provides additional grip texture and aesthetic appeal. A reversible wire clip facilitates left or rightside tip-up carry and rides low in the pocket for maximum discretion.

CTS-XHP

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
K2 SLYSZ BOWIE	P P	5.45 138 4.37 111	9.99 254 7.79 198	4.54 115 3.42 87	4.25 108 3.14 80	0.138 3.5 0.138 3.5	CPM S10V CTS XHP	6.2 176 4.3 122	FULL-FLAT FULL-FLAT	R.I.L. R.I.L.	TITANIUM TITANIUM	RIGHT RIGHT	TIP-DOWN TIP-UP	taiwan Taiwan

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## **C180**GP

#### TATANKA<sup>™</sup>

Fans of large, heavy-duty folders rejoice! Spyderco's new Tatanka takes our familiar look and proven performance characteristics and supercharges them with the extreme strength of a PowerLock™. One of the strongest locking mechanism we've ever produced, it is housed within a handle constructed of full skeletonized stainless steel liners and textured G-10 scales. The business end of the Tatanka features a saber-ground VG-10 blade with a pronounced swedge for an acute point. A four-position clip provides tip-up or tip-down carry on either side of the knife, making carry and operation of this knife completely ambidextrous.



#### BURCH CHUBBY

Inspired by one of knifemaker Michael Burch's most popular custom models, the Burch Chubby packs tremendous cutting performance into a very compact package. Its 2.30-inch CPM S30V blade is an impressive 4.5mm (0.177 inch) thick and more than 1.5 inches wide at its widest point. Its high hollow grind and sweeping edge profile give it amazing edge geometry, and its matching hollow-ground swedge reduces weight and ensures an acute point. The stout titanium handle houses a Reeve Integral Lock (R.I.L.) mechanism and is accented by three circular carbon fiber inlays. A sturdy pocket clip for convenient right-side, tip-up carry and doubles as an overtravel stop for the lock.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						1
TATANKA Burch Chubby	P P	6.50 165 3.66 93	11.55 293 5.96 151	5.05 128 2.30 58	4.50 114 2.28 58	0.157 4.0 0.175 4.5	VG-10 CPM S30V	9.2 261 4.1 116	SABER Hollow	POWERLOCK R.I.L.	G-10 Titanium W/Carbon Fiber Inserts	ambi Right	4-POSITION TIP-UP	Japan Taiwan

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## H01

#### **SZABOHAWK**<sup>TM</sup>

The design skills of martial artist Laci Szabo go far beyond knives, as evidenced by his latest creation—the SzaboHawk. A highly evolved hand axe design, the SzaboHawk is both a devastating close-combat weapon and a superbly functional tool. Its arcing full-tang handle allows a full range of hand positions to shift the focus of the blade's cutting force from controlled, utilitarian cutting to full-power, deep-penetration chopping. The faceted edge of the bearded head prevents the blade from binding in a target and is balanced by a streamlined hammer head on the back of the tool. Smooth G-10 scales on the handle provide an extremely comfortable, secure grip, while the exposed chisel-ground end of the tang serves double duty as a pry tool and focused-impact weapon. Precision machined from solid D2 tool steel, the SzaboHawk is cloaked in a durable titanium carbonitride (TiCN) coating and comes complete with a molded Boltaron sheath and comes in a padded zipper pouch.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g					
SZABOHAWK	Р	N/A	11.88 302	4.88 124	2.16 7.0	0.300 7.6	D2	24.9 706	FLAT	N/A	G-10	BOLTARON	TAIWAN

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## SPECIALTY KNIVES

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## C146CFBBKP

#### SZABO FOLDER<sup>™</sup>

Laci Szabo's knife designs are an extraordinary blend of his artistic talent and decades of military, law enforcement, and martial arts experience. The Szabo Folder reflects this synergy with a scimitarshaped CPM S30V blade that is both visually stunning and optimized for martial function. Hollow ground for superior edge geometry, it has a stealthy titanium carbonitride (TiCN) coating and a Trademark Round Hole for swift one-handed opening. The blade is anchored to a handfilling ergonomic handle by Spyderco's high-strength Compression Lock mechanism and backed by an internal self-close mechanism. Handsome black Cubic Check carbon fiber/G-10 laminate scales, full stainless steel liners, and a four-position clip complete the package and clearly set this one-of-a-kind knife apart from the competition.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SZABO FOLDER	Р	5.65 144	10.25 260	4.60 117	3.97 101	0.157 4.0	CPM S30V	7.0 198	HOLLOW	Compression	CARBON FIBER G-10 Laminate	AMBI	4-POSITION	TAIWAN



#### P'KAL<sup>™</sup>

Meaning "to rip" in Visayan dialect, "pikal" is a devastatingly effective system of Filipino martial arts tactics and the inspiration for the Spyderco P'Kal folding knife. Its PlainEdge blade is flat ground from CPM S30V stainless steel and features a slightly curved edge for impressive cutting power. Spyderco's Trademark Round Hole and a removable Emerson Opening feature provide amazingly fast one-handed blade opening, either manually or by hooking the Emerson feature on the pocket during the draw. Designed by former undercover narcotics officer and close-combat instructor Craig Douglas (aka "Southnarc"), the P'Kal is a "reverse-edge" tool that is ergonomically designed to be held with the sharpened edge facing inward toward the user to facilitate powerful pulling cuts. The backbone of the P'Kal's handle is a pair of skeletonized full stainless steel liners. They are capped by textured black G-10 laminate scales and house Spyderco's patented Ball Bearing Lock—an extremely strong lock mechanism is also completely ambidextrous. To support all appropriate carry and deployment methods, the P'Kal also features a reversible steel wire clip that provides tip-up, edgeforward and edge-back carry on both the left and right sides.

## **C103**TR

#### P'KAL TRAINER

A defensive tool is useless without the skills to power it, and the best way to develop those skills is with proper training equipment. The P'Kal Trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe contact with a training partner. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, easily identify it a training tool. Fully configurable for any tip-up carry position and featuring the same removable Emerson Opening feature, the P'Kal Trainer allows you to integrate all phases of your training—carry, deployment, and contact tactics—into a seamless flow.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
P'KAL P'KAL TRAINER	P Blunted	4.40 112 4.40 112	7.35 187 7.35 187	2.95 75 2.95 75	2.78 71 N/A N/A	0.125 3.2 0.125 3.2	CPM S30V 440C	3.7 105 3.7 105		BALL BEARING Ball Bearing	G-10 G-10	AMBI AMBI	tip-up tip-up	USA USA

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CPM S30V

## SPECIALTY KNIVES



#### **KARAHAWK**<sup>TM</sup>

The Karahawk is a highly evolved folding version of the Southeast Asian karambit. Its gently curved hawkbill blade is precision machined from VG-10 stainless steel and features both our Trademark Round Hole<sup>™</sup> and an Emerson Opening Feature to ensure swift, positive blade deployment. It is supported by a high-strength back lock mechanism designed to withstand the stresses of defensive use and anchored to a handle constructed of full stainless steel liners capped with textured G-10 scales. The handle features a ring at the butt to facilitate traditional karambit manipulation techniques and is sized to keep the knife exceptionally compact and easy to carry. A reversible hourglass clip supports tip-up standard-grip and reverse-grip carry on both sides of the body.



#### YOJIMBO<sup>™</sup> 2

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Designed by personal-defense trainer Michael Janich, the Yojimbo 2 is an evolved expression of his original Spyderco Yojimbo design, which pioneered the application of the wharncliffe blade in tactical folders. The refined ergonomics of the Yojimbo 2 complement the natural contours of the hand, ensuring maximum surface contact and positive control. They also encourage a thumb-forward grip and make the CPM S30V blade a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers extreme cutting performance by transferring power all the way to the tip and ensures improved point strength. Nested stainless steel liners provide structural strength and form the backbone of the knife's high-strength compression lock mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and rapid deployment from all carry positions.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
KARAHAWK Yojimbo 2	P P	4.50 114 4.49 114	6.50 165 7.69 195	2.35 60 3.20 81	2.05 52 2.95 75	0.098 2.5 0.145 3.7	VG-10 CPM S30V	3.8 108 4.2 119	SABER Hollow	BACK LOCK Compression	G-10 G-10	ambi Ambi	TIP-UP 4-Position	JAPAN USA



#### **JANISONG**<sup>TM</sup>

The JaniSong is a one-of-a-kind folding knife that elevates the spirit of the traditional Filipino balisong to a practical, yet dramatic modern cutting tool. The brainchild of knife designer Michael Janich, its patented mechanism consists of an outer handle, an inner handle, and a full-flat-ground CPM S30V stainless steel blade, all joined by a single pivot pin. Rotating the inner handle 360 degrees reveals the blade and locks it securely in the open position. An ambidextrous sliding latch mechanism reinforces the blade lock when open and also secures the blade and handles in the closed position for safe carry. With practice, the JaniSong can be opened extremely quickly with a variety of techniques, but because its outer handle is its "safe" handle, it is inherently safer than a conventional balisong. For ease of carry, it comes complete with a deep-pocket four-position clip.

**NOTE:** The JaniSong is intended ONLY for sales outside the United States. The sales and distribution of the JaniSong are subject to the restrictions listed below. There will be NO EXCEPTIONS to these policies.

- The JaniSong and all its key components are manufactured in Taiwan.
- Because of the nature of its mechanical function, the JaniSong cannot be legally imported into the United States.
- JaniSong knives must not, under any circumstances, be returned to Spyderco's U.S. headquarters.
- Spyderco's sales of the JaniSong will be limited to international dealers and distributors only. Spyderco will not accept orders for direct retail sales.
- All sales of the JaniSong will be processed separately by Spyderco's representatives in Taiwan and shipped directly to the buyer. Separate shipping and handling charges will apply.
- It is the buyer's responsibility to research and comply with all applicable laws governing the importation, ownership, and possession of the JaniSong knife in their jurisdiction.
- Spyderco is not responsible for the loss, seizure, or confiscation of JaniSong knives by customs, law enforcement, or other authorities resulting from the actual or attempted purchase, importation, possession, ownership, or resale of this product.
- All returns and warranty claims related to JaniSong knives must be processed ONLY through Spyderco's authorized representative in your country of residence.
- Spyderco dealers, distributors, and other resellers are required to abide by all the
  restrictions outlined above. Violation of these restrictions may result in the termination of
  your reseller account with Spyderco.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
JANISONG	Р	4.96 126	8.24 209	3.28 83	3.13 80	0.118 3.0	CPM S30V	5.5 156	FLAT	JANISONG	G-10	AMBI	4-POSITION	TAIWAN

## ETHNIC SERIES

## THE SPYDERCO ETHNIC SERIES™

Spyderco developed its Ethnic Series Knives to recognize the world's many distinctive cultural knives. In addition to paying tribute to widely recognized ethnic blade styles, our goal is to showcase lesser-known cultural knives, their qualities, and the significance they hold to the societies that created them.

Although many knife companies have reproduced native knife patterns in various forms, Spyderco has chosen to honor these designs by expressing them as modern, fully-functional knives—often folders—crafted with the latest state-of-the-art materials. This demanding format challenges our skills and manufacturing convention, in the process yielding a unique family of knives and an increased understanding and appreciation for the tools that inspired them.

#### **HUNGARIAN FOLDER<sup>™</sup>**

**C173GP** 

The Hungarian folder pays homage to the "fejesgörbe" ("header curved"), the traditional pocketknife of Hungary. Designed by Hungarian architect and knife enthusiast Gábor Szakonyi, this beautiful knife faithfully captures the graceful lines of his country's classic folding knife, as well as the spirit of quality that typifies Hungarian folk art. A synthesis of traditional artistry and state-of-the-art manufacturing technology, this beautifully crafted knife features Walker LinerLock construction, full stainless steel liners, sculpted stainless steel bolsters, polished G-10 scales, and a full-flat-ground CTS XHP blade. In true Spyderco fashion, it also offers a Trademark Round Hole in the blade for one-handed opening and a pocket clip for convenient right-side, tip-up carry.

## **C190**CFP

#### SCHEMPP BOWIE<sup>™</sup>

Designed by noted knifemaker Ed Schempp, the Schempp Bowie translates the style and spirit of the classic American Bowie into a functional folder optimized for everyday carry. Its CPM S30V blade has an iconic clip-point profile and a full-flat grind for superior cutting performance. It tucks into a coffin-shaped handle that features skeletonized stainless steel liners, textured carbon fiber/G-10 laminate scales, a solid steel backspacer, and dovetailed old-school brass bolsters with an integral double guard. A stout LinerLock mechanism and a reversible deep-pocket wire clip complete this state-of-the-art expression of this American classic.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SCHEMPP BOWIE	Р	4.73 120	8.45 215	3.72 94	3.44 87	0.098 2.5	CPM S30V	4.6 130	FLAT	LINERLOCK	CARBON FIBER/G-10 LAMINATE WITH BRASS BOLSTER	AMBI	TIP-UP	TAIWAN
HUNGARIAN FOLDER	Р	4.83 123	8.46 215	3.63 92	3.28 83	0.118 3.0	CTS XHP	4.4 125	FULL-FLAT	LINERLOCK	G-10 W/STAINLESS BOLSTERS	RIGHT	TIP-UP	TAIWAN

SPYDERCO



#### **NEW! PATTADA**<sup>™</sup>

A pattada is the traditional folding knife of Sardinia, an autonomous region of Italy and the second largest island in the Mediterranean. As a proud member of our Ethnic Series of knives, Spyderco's Pattada expresses the style of this classic design using stateof-the-art materials and manufacturing methods. Its distinctive blade shape is rendered in premium N690Co stainless steel and a full-flat grind for superior edge geometry. The scales of the gracefully curved handle are painstakingly 3-D machined from G-10 and are buffered by full stainless steel liners that also form the foundation of a sturdy LinerLock mechanism. A non-traditional, but extremely functional, deep-pocket wire clip provides convenient tip-up access and is reversible 0 for carry on either side of the body.

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## C164GPBN

#### **NILAKKA**<sup>™</sup>

As one of only seven master bladesmiths certified by the Finnish Ministry of Education, award-winning Finnish knifemaker Pekka Tuominen is a world-renowned expert on the traditional puukko knife. His Nilakka faithfully captures all the salient features of the classic puukko and translates them into a modern folding knife ideally suited for everyday carry. Its full-length stainless steel liners house a Walker LinerLock mechanism and are covered with 3-D machined G-10 scales that replicate the diamond-shaped cross section that is a puukko hallmark. The full-flat grind of its CPM S30V blade terminates in a microbevel to create unique "Scandi" grind that offers exceptional edge geometry and low-drag cutting performance. A deep-pocket clip provides convenient right-side, tip-up carry.

PRODUCTION PROTOTYPE PICTURED

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
NILAKKA Pattada	P P	4.62 117 4.77 121	8.13 207 8.67 220	3.51 89 3.90 99	3.35 85 3.69 94	0.177 4.5 0.138 3.5	CPM S30V N690C0	4.9 139 4.2 119	SCANDI Full-flat	LINERLOCK Linerlock	G-10 G-10	right Ambi	TIP-UP TIP-UP	TAIWAN ITALY



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## GENTLEMEN'S KNIVES

CONSTRAINTS OF CONSTRAINTS

## **C205**GP

#### **NEW!** LIĽ LUM

The late Bob Lum was a talented custom knifemaker who specialized in translating classic Asian blade patterns into expertly crafted modern designs. Although Lum collaborated with Spyderco on several knives, perhaps the most enduring was the Lum Chinese Folder—his modern expression of the classic "Shilin Cutter" folding knife. The Lil' Lum resurrects this design in a smaller, even more pocket-friendly size than its predecessors and features a full-flat-ground "leaf-shaped" VG-10 stainless steel blade. Its handle is constructed of textured G-10 scales and full skeletonized stainless steel liners that also form the foundation of its sturdy LinerLock mechanism. To ensure that it's always at the ready, the Lil' Lum also includes a reversible pocket clip configured for right or left-side tip-up carry.

## C201TIBLP

#### **NEW! VRANGO**<sup>TM</sup>

Michael Henningsson is an award-winning Swedish custom knifemaker who specializes in exquisitely crafted, extremely functional gentlemen's folders. An accurate expression of his custom style, the Vrango features a uniquely shaped CPM S30V stainless steel blade that uses a deep hollow grind to yield an Americanized tanto-style tip and a slightly recurved primary edge. Its handle consists of a full-length backspacer, handle scales, and LinerLock mechanism, all machined from solid titanium and anodized a brilliant blue hue with a darker blue border. The scales are inlaid with carbon fiber inserts with a reversible tip-down stainless steel clip.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
LIL' LUM Vrango	P P	2.98 76 3.52 89	5.36 136 6.03 153	2.38 60 2.51 64	2.17 55 2.35 60	0.079 2.0 0.098 2.5	VG-10 CPM S30V	1.8 51 3.4 96	FULL-FLAT Hollow	LINERLOCK Linerlock	G-10 TITANIUM/CARBON FIBER	ambi Ambi	TIP-UP TIP-DOWN	Japan Taiwan

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## **GENTLEMEN KNIVES**

## SAGE<sup>TM</sup> SERIES Spyderco's Sage series is a family of folding knives that

highlights the technological innovations of the knife industry by using the same folding knife design to showcase different lock mechanisms. Every member of the Sage family features a flat-ground, leaf-shaped CPM S30V blade, an ergonomic handle design with textured forefinger choil and thumb ramp, and a reversible tip-up wire clip. However, each knife showcases a specific lock mechanism and its place in the evolution of modern folding knives. These extraordinary knives also support a worthy cause, as proceeds from the sale of every Sage Series folder are donated to the Alzheimer's Association, Colorado Chapter.



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CPM 530V

#### **SAGE™ 1** LINERLOCK

Michael Walker's development of the LinerLock was a landmark event in contemporary folding knife design. The Sage 1 showcases Walker's industry-changing lock and the ball bearing detent that helps retain the blade safely in the closed position. Stylish and functional, this distinctive knife features lightweight twill carbon fiber/G-10 laminate handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.

## **C123**⊺IP

#### SAGE™ 2 REEVE INTEGRAL LOCK

The Sage 2 highlights Chris Reeve's Reeve Integral Lock (R.I.L), a tough lock mechanism that is functionally similar to a LinerLock, but uses the knife's metal handle scale as the basis of the lock. This knife features precision-machined solid titanium handle scales and an easily maintained open-backed design.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SAGE 1	Р	4.19 106	7.19 183	3.00 76	2.63 67	0.118 3.0	CPM S30V	3.3 94	FULL-FLAT	LINERLOCK	CARBON FIBER G-10 LAMINATE	AMBI	TIP-UP	TAIWAN
SAGE 2	Р	4.19 106	7.19 183	3.00 76	2.63 67	0.118 3.0	CPM S30V	3.5 99	FULL-FLAT	R.I.L.	TITANIUM	AMBI	TIP-UP	TAIWAN

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#### **SAGE™ 3** BOLT ACTION LOCK

The late Blackie Collins was a leader in modern knife innovation. One of his most noteworthy inventions was the Bolt Action Lock, a revolutionary lock design that uses a spring-loaded steel bolt to wedge between a ramp on the tang of the blade and the inside of the handle back strap. Retracting an ambidextrous button withdraws the bolt and releases the lock to close the blade. This variant of the Sage 3 features black Cubic Check carbon fiber/G-10 laminate handle scales.

#### ALZHEIMER'S ASSOCIATION

Spyderco donates a portion of the proceeds from the sale of every Sage Series folder to the Alzheimer's Association, Colorado Chapter. The Alzheimer's Association is the leading voluntary health organization in Alzheimer care, support, and research. Their mission is to eliminate Alzheimer's disease through the advancement of research; to provide and enhance care and support for all affected; and to reduce the risk of dementia through the promotion of brain health.

The Alzheimer's Association Colorado Chapter provides counseling, educational programs, support-group services, and a 24-hour help line to serve the individuals and families in Colorado living with Alzheimer's disease.

## alzheimer's R association

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SAGE 3	Р	4.30 109	7.30 185	3.00 76	2.72 69	0.118 3.0	CPM S30V	3.7 105	FULL-FLAT	BOLT ACTION	CARBON FIBER G-10 Laminate	AMBI	TIP-UP	TAIWAN

## **GENTLEMEN KNIVES**

## CHAPARRAL<sup>™</sup> SERIES

Spyderco's Chaparral series is a family of gentlemen's folding knives that express the same elegantly slim pocketknife format with a variety of state-of-the-art handle materials and treatments. These elegantly crafted knives showcase our most advanced manufacturing techniques and feature full-flat-ground CTS XHP blades, sturdy back lock mechanisms, and reversible wire clips that blend discreetly with virtually any color of clothing.



**CHAPARRAL** CARBON

FIBER/G-10 LAMINATE

carbon fiber/G-10 laminate handle scales.

The original Chaparral features handsomely polished

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## **C152**TIP

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#### CHAPARRAL TITANIUM

The solid titanium handle scales on this expression of the Chaparral are meticulously machined to form an intricate diamond pattern.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CHAPARRAL CARBON FIBER/G10	Р	3.60 91	6.40 163	2.80 71	2.35 60	0.077 1.9	CTS XHP	2.5 71	FULL-FLAT	BACK LOCK	CARBON FIBER G-10 LAMINATE	AMBI	TIP-UP	TAIWAN
CHAPARRAL TITANIUM	P	3.60 91	6.40 163	2.80 71	2.35 60	0.077 1.9	CTS XHP	2.7 77	FULL-FLAT	BACK LOCK	TITANIUM	AMBI	TIP-UP	TAIWAN

## C152STIBLP

#### CHAPARRAL BLUE STEPPED TITANIUM

After a complex initial machining process, the scales of this Chaparral are color anodized to a brilliant blue hue. They are then painstakingly machined a second time to reveal an astonishing pattern of alternating colored layers made of all straight lines.

SPYDERCO

## C152STIP

SPYDERCO

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#### CHAPARRAL STEPPED TITANIUM

One of the most time-intensive Spyderco designs ever produced, the solid titanium scales of this Chaparral are machined with a sophisticated three-dimensional "stepped" pattern that consists exclusively of perfectly straight lines that create the illusion of complex curves.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CHAPARRAL BLUE STEPPED TITANIUM Chaparral stepped titanium	P P	3.60 91 3.60 91	6.39 162 6.39 162	2.79 71 2.79 71	2.34 59 2.34 59	0.077 1.9 0.077 1.9	CTS XHP CTS XHP	2.7 77 2.7 77	FULL-FLAT FULL-FLAT	BACK LOCK BACK LOCK	TITANIUM TITANIUM	ambi Ambi	tip-up tip-up	taiwan Taiwan

**C178**GP

#### KIWI<sup>™</sup> 4

The Kiwi is one of the most enduring and designs in Spyderco's line up. The latest generation of this knife, the Kiwi 4, takes all the features of the original and incorporates them into a larger, even more capable clipcarried format. Unlike its hollow-ground predecessors, the Kiwi 4 has a full-flat-ground blade with a smoothly arced spine. Its wharncliffe profile and perfectly straight edge offer impressive cutting power, while the Trademark Round Hole™ ensures convenient one-handed opening with either hand. The handle combines skeletonized stainless steel liners, textured black G-10 scales, a sturdy back lock mechanism, and the design's signature double finger choil. It's also home to a reversible deep-pocket wire clip for discreet ambidextrous pocket carry.

## **C66**PBK3

#### CENTOFANTE 3 LIGHTWEIGHT

Widely known in the knife industry as the "Godfather of Knifemaking," the late Frank Centofante was highly respected for his elegant designs and painstaking craftsmanship. The Centofante 3 captures the spirit of his custom designs and translates it into a practical working folder with a hollow-ground VG-10 blade, FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco "bug" accent and an adjustable clip that can be positioned for rightside tip-up or tip-down carry.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CENTOFANTE 3	Р	4.50 114	7.64 194	3.14 80	3.04 77	0.079 2.0	VG-10	2.5 71	HOLLOW	BACK LOCK	FRN	RIGHT	TIP-UP TIP-DOWN	JAPAN
KIWI 4	P	3.84 98	6.78 172	2.94 75	2.56 65	0.098 2.5	VG-10	1.9 54	FULL-FLAT	BACK LOCK	G-10	AMBI	TIP-UP	JAPAN

## C184GPOR

#### **FIREFLY**<sup>TM</sup>

Custom knifemaker Peter Carey specializes in meticulously crafted knives made from premium, state-of-the-art materials. The Firefly captures the spirit of his custom craftsmanship in a truly unique production folder. Built on a framework of skeletonized full stainless steel liners, its precisely contoured handle features orange G-10 scales and handsome carbon fiber bolsters. The handle is home to a Walker LinerLock mechanism that is paired with a saber-ground VG-10 blade with a highly functional drop-point profile. A twoposition clip offers right-side tip-up or tip-down carry for easy, immediate access.

Spyder CO

## **C144**CFPE

#### CALY<sup>™</sup> 3.5 CARBON FIBER ZDP-189

The Caly 3.5 Carbon Fiber stretches the format of the carbon-fiber-handled Caly 3 to a more hand-filling size and a 3.5-inch blade. It features the same premium san mai (three-layer) blade construction with a core of super-high-carbon ZDP-189 steel surrounded by layers of tough 420J2. The resulting blade offers both strength and world-class cutting performance and is joined to a handle featuring full skeletonized stainless steel liners, carbon fiber scales, and a robust back lock mechanism.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
FIREFLY	Р	3.45 88	6.19 157	2.74 70	2.54 65	0.118 3.0	VG-10	2.9 82	SABER	LINERLOCK	G-10/CARBON FIBER	RIGHT	TIP-UP TIP-DOWN	JAPAN
CALY 3.5 CARBON FIBER ZDP-189	Р	4.25 108	7.65 194	3.40 86	3.08 78	0.118 3.0	ZDP-189 420J2	3.1 88	FULL-FLAT	BACK LOCK	CARBON FIBER	AMBI	TIP-UP	JAPAN

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## GENTLEMEN KNIVES



#### MIKE DRAPER FOLDER<sup>™</sup>

For Wyoming-based Mike Draper and his wife Audra, knifemaking is a family affair that yields everything from tough tactical folders to investment-quality art knives and jewelry. His collaboration with Spyderco, the Mike Draper Folder, reflects both ends of that spectrum. Its precision-machined solid titanium handle features an intricate swirled texture and a blue anodized spider web design. The modified droppoint blade is full-flat ground from VG-10 stainless steel and works in concert with a sturdy Walker LinerLock mechanism. Configured for right-side, tip-up carry, this unique knife is both a work of art and a practical everyday cutting tool.



#### **FOUNDRY**<sup>TM</sup>

Carpenter is a world leader in the development, manufacture, and distribution of steels and specialty alloys. To honor their contributions to the cutlery industry, they asked Spyderco to produce a signature knife with all key components made entirely from Carpenter materials. Aptly named, the Foundry proudly features a premium CTS XHP blade with a utilitarian clip-point profile and a full flat grind for exceptional edge geometry. Its handle is precision machined from 465 stainless steel and features a refined Reeve Integral Lock (R.I.L.) mechanism for optimal strength and reliability. To ensure convenient carry and easy accessibility, it includes a wire clip configured for right-side tip-up carry.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MIKE DRAPER FOLDER Foundry	P P	5.28 134 4.25 108	8.98 228 7.58 193	3.70 94 3.33 85	3.42 87 2.94 75	0.118 3.0 0.125 3.2	VG-10 CTS XHP	4.7 133 5.4 153		LINERLOCK R.I.L.	TITANIUM STAINLESS	RIGHT RIGHT	tip-up tip-up	Japan USA

# SPRINT RUNS \*

## HAP40 SPRINT SERIES

Spyderco continues its popular Sprint Runs featuring HAP40 laminated blades by introducing limited-edition production of the Stretch, the Dragonfly 2, the Manbug, and Ladybug 3. The full-flat-ground blades of these unique knives have a HAP40 tool steel core sandwiched between layers of SUS410 stainless steel. Rich in tungsten, molybdenum, vanadium, and cobalt, HAP40 is a high-speed powder metallurgy tool steel renowned for its extreme toughness and abrasion resistance. Like all our HAP40 Sprint Runs, these knives feature FRN handles injection molded in a distinctive burnt-orange color.

#### LBORP3E LADYBUG 3 HAP40 LIGHTWEIGHT

MBORPE MANBUG HAP40 LIGHTWEIGHT

#### C28FPBORE2

DRAGONFLY 2 HAP40 LIGHTWEIGHT

#### C90FPBORE STRETCH HAP40

LIGHTWEIGHT

#### C101CFPE2 MANIX<sup>™</sup> 2 PEEL-PLY CARBON FIBER WITH CPM 154/S90V COMPOSITE BLADE

A prized variant of the popular Manix 2, this knife features a layered powder-metallurgy blade consisting of a CPM S90V core surrounded by outer layers of CPM 154. Textured peel-ply carbon fiber handle scales add further distinction to this elite Sprint Run.

#### C36CFP52100 MILITARY MODEL<sup>™</sup> PEEL-PLY CARBON FIBER WITH 52100 BLADE

This expression of the Military Model features a blade ground from ultra-tough 52100 tool steel and textured peel-ply carbon fiber handle scales.

#### FB20POR ROCK SALT<sup>™</sup>

This limited-edition revival of Ed Schempp's original "Rock Salt" features a hollow-ground, 100% rustproof H-1 steel blade and high-visibility orange FRN handle scales. Lightweight and incredibly versatile, the Rock Salt comes complete with an injection-molded polymer sheath and a G-Clip attachment.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
LADYBUG 3 LTWT SPRINT DRAGONELY LTWT 2 SPRINT Manbug LTWT SPRINT Manik 2 CPM 154/CPM S90V SPRINT STRETCH 2 LTWT SPRINT	P P P P	2.48 63 3.33 85 2.50 64 4.66 118 4.63 118	4.38 111 5.58 142 4.47 114 8.03 204 8.20 208	1.90         48           2.25         57           1.97         50           3.37         86           3.57         91	1.70 43 1.86 47 1.75 44 2.92 74 3.10 79	0.079 2.0 0.098 2.5 0.098 2.5 0.125 3.2 0.118 3.0	HAP40/SUS410 HAP40/SUS410 HAP40/SUS410 CPM 154/CPM S90V COMPOSITE HAP40/SUS410	0.7 20 1.2 34 0.7 20 5.2 147 4.4 125	HOLLOW FULL-FLAT FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK BACK LOCK BACK LOCK BALL BEARING BACK LOCK	FRN FRN FRN G-10 G-10	AMBI AMBI AMBI AMBI AMBI	NONE TIP-UP None TIP-UP 4-Position	JAPAN Japan Japan USA Japan
MILITARY MODEL CARBON FIBER 52100 SPRINT Rock Salt Sprint	P	5.52 140 N/A	9.52 242 12.24 311	4.00 102 6.75 171	3.65 93 6.00 152	0.145 3.7 0.118 3.0	52100 H-1	4.5 128 9.1 258	FULL-FLAT HOLLOW	LINERLOCK N/A	CARBON FIBER FRN	RIGHT AMBI	TIP-DOWN Polymer Sheath	USA Japan

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# NON-LOCKING KNIVES

Non-locking pocketknives were the first knives to combine the convenience and ease of carry of folding construction with the utility of a sharp cutting edge. The first knives of this kind were friction folders. Like traditional straight razors, friction folders usually have a tab that extends from the tang of the blade that serves as a lever to open the knife. In the open position, this tab also indexes against the back of the handle where pressure from the user's hand holds it in place to stabilize the blade during use.

#### **SLIPJOINT**

The most common type of non-locking folder is a slipjoint, which uses spring pressure to keep the blade open during use. When the knife is opened, a spring in the back of the handle applies pressure against a flat spot on the tang of the blade, holding it firmly in place. An excellent tool for most cutting chores, slipjoints are also socially friendly and legally permissible almost everywhere.

#### SLIPIT

Spyderco's distinctive SLIPIT™ knives revolutionized the concept of non-locking folders by combining an improved notched-joint spring mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole to set a new standard in pocketknife performance. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and helps prevent accidental closure of the blade.

#### CLIPJOINT

To keep pace with changing knife laws around the world, we have also developed hybrid non-locking folders that offer the convenience of clip carry, but still require two hands to operate. The smaller round hole in the blades of these "ClipJoint™" folders clearly identifies them as Spyderco knives and, when pinched between the thumb and index finger, offers much easier opening than traditional nail nicks.





## SLIPIT<sup>™</sup> KNIVES



#### **URBAN<sup>™</sup> LIGHTWEIGHT**

The perfect cutting companion for city dwellers, the new Urban Lightweight is the latest evolution of the original Urban. As a member of the SLIPIT family, it provides the advantages of clip carry and onehand opening, but with a socially friendly non-locking mechanism. Its leaf-shaped blade is full-flat ground from N690Co stainless steel for outstanding edge geometry and features an index-finger choil to help prevent unintentional closure during use. The Urban Lightweight features a textured, fiberglass-reinforced-nylon handle that keeps it feather light while still providing a full, secure grip. A reversible, deep-pocket wire clip completes the package, offering convenient tip-up carry on both sides of the body.

## C192TIBLP

#### **NEW! PITS FOLDER<sup>™</sup>**

The PITS ("Pie in the Sky") Folder is an expression of British knifemaker Mike Read's popular non-locking folder. Designed as a tough, hard-use folding knife that complies with strict British knife laws, it features a broad clip-point blade flat ground from N690Co steel. Its handle scales are precision machined from solid titanium, skeletonized to reduce weight, bead blasted to increase grip texture, and color anodized bright blue. The scales also feature integral split spring arms that power the knife's unique slipjoint mechanism. This mechanism, along with the blade's prominent lower guard, help prevent accidental closure during use. A reversible deep-pocket wire clip provides left or right-side tip-up carry and, together with the blade's Trademark Round Hole makes one-handed carry and operation of the PITS Folder completely ambidextrous.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIN	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
URBAN LTWT LEAF PITS FOLDER	P P	3.45 88 4.19 106	6.06 154 7.16 182	2.61 66 2.97 75	2.33 59 2.70 69	0.114 2.9 0.122 3.1	N690CO N690CO	2.0 5 3.4 9			FRN Blue Anodized Titanium	ambi Ambi	tip-up tip-up	ITALY ITALY

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### UK PENKNIFE<sup>™</sup>

The UK Penknife was developed after the United Kingdom prohibited the carry of folding knives with locking blades. It combines the defining features of Spyderco's revolutionary CLIPIT® knives—a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening—with an improved, non-locking notch-joint mechanism. This uniquely functional knife is available with either a leaf-shaped or drop-point blade design, both featuring opposing jimping on the thumb ramp and index-finger choil for positive control. The UK Penknife is proudly manufactured in Spyderco's Golden, Colorado factory using premium US-made CTS BD1 blade steel.

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SPIDERCO

UK PENKNIFE™ LIGHTWEIGHT DROP POINT BLADE

## **C94**PBK

UK PENKNIFE™ LIGHTWEIGHT LEAF-SHAPED BLADE

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIG	iht	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		0Z	g						
UK PENKNIFE LTWT DROP POINT UK PENKNIFE LTWT LEAF	P P	3.95 100 3.95 100	6.95 177 6.88 175	3.00 76 2.93 74	2.66 68 2.58 66	0.098 2.5 0.098 2.5	CTS BD1 CTS BD1	1.7 1.7	48 48	FULL-FLAT FULL-FLAT	slipit Slipit	FRN FRN	AMBI Ambi	tip-up tip-up	USA USA



LIGHTWEIGHT

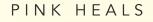
**SQUEAK** 

SQUEAK<sup>™</sup> LIGHTWEIGHT

The Squeak is a scaled-down version of the UK Penknife that packs impressive cutting ability into a pint-sized package. Its full-flat-ground, non-locking blade is made from Böhler-Uddeholm N690Co Cobalt-enhanced steel—a material prized for its corrosion resistance and edge-holding characteristics. It also features an index-finger choil with textured jimping that establishes a secure grip and provides an extra measure of safety against accidental closure. The Squeak's textured handle is injection molded from fiberglass-reinforced nylon (FRN) and features a deeppocket wire clip that is reversible for left or right-side tip-up carry.

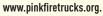
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#### SQUEAK LIGHTWEIGHT PINK

The pink Squeak is a cutting tool that also helps support a very worthy cause. A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit



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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
SQUEAK BLACK OR PINK	Р	3.05 77	5.05 128	2.00 51	1.75 44	0.118 3.0	N690CO	1.7 48	FULL-FLAT	SLIPIT	FRN	AMBI	TIP-UP	ITALY

**C154**PPN

## CLIPITOOL™

ClipiTools are a special family of tools that combine a high-performance cutting edge with the added convenience and functionality of other tools. Unlike traditional multi-function pocketknives, they feature pocket clips for convenient carry and easy access. Their broad, full-flat-ground blades offer unrivaled cutting performance for their size and include a finger choil for increased safety during use. Trademark Round Holes in the blades and non-locking secondary tools allow easy two-handed opening without the frustration of traditional nail nicks. A fresh, new approach to tackling everyday chores, ClipiTools set a new standard in utilitarian convenience.

## C169P

### CLIPITOOL

SCISSORS Combines a full-flat-ground slipjoint blade with compact, functional scissors



#### CLIPITOOL WITH SERRATED BLADE

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Offers the best of both cutting worlds—a plain-edged primary blade and a serrated secondary blade

## C175P

#### CLIPITOOL BOTTLE

OPENER & SCREWDRIVER Features a non-locking primary blade and a combination

bottle opener/flat-blade screwdriver

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CLIPITOOL PLAINEDGE BLADE/ SCISSORS CLIPITOOL PLAINEDGE BLADE/ SERRATED BLADE CLIPITOOL SCREWDRIVER/ BOTTLE OPENER	Р Р&S Р	2.57         65           2.57         65           2.57         65           2.57         65	4.59 117 4.60 117 4.59 117 4.57 116 4.59 117 4.57 116	2.02 51 2.03 52 2.02 51 2.00 51 2.02 51 2.02 51 2.00 51	1.75 44 0.95 24 1.75 44 1.75 44 1.75 44 1.75 44 N/A N/A	0.079 2.0 0.043 1.1 0.079 2.0 0.079 2.0 0.079 2.0 0.079 2.0 0.079 2.0	8CR13MOV 8CR13MOV 8CR13MOV 8CR13MOV	1.9 54 1.8 51 1.9 54	FULL-FLAT FULL-FLAT FULL-FLAT	SLIPJOINT SLIPJOINT SLIPJOINT SLIPJOINT SLIPJOINT SLIPJOINT	STAINLESS STAINLESS STAINLESS	RIGHT RIGHT RIGHT	tip-up tip-up tip-up	CHINA CHINA CHINA

## **SLIPJOINTS**

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## DOG TAG FOLDER™

Size does matter, and sometimes smaller is better. That's definitely the case with the Dog Tag Folder. Based on one of knifemaker Serge Panchenko's most popular designs, this diminutive non-locking folder ensures that you're never without a sharp edge. Its titanium handle looks like a military dog tag and houses an integral spring with a ballbearing detent. It is linked to the chisel-ground CPM S30V sheepfoot blade by an elegantly simple pivot system and highlighted by a color-anodized pivot plate and aluminum backstrap. It's the ultimate carry-anywhere cutting tool.



#### DOG TAG FOLDER

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## C188ALTIBBKP

#### DOG TAG FOLDER BLACK

Reminiscent of the old-school "hideout" blades, the allblack Dog Tag Folder cloaks this uniquely functional cutting tool in a stealthy black titanium carbonitride (TiCN) coating.

## C188CFBKP

#### NEW! DOG TAG FOLDER CARBON FIBER

Serge Panchenko's Dog Tag Folder provides an ideal platform for unique handle variations. The latest version of this popular design features a one-piece handle machined from durable and visually striking carbon fiber/G-10 laminate. Its singlebeveled blade is chisel-ground from CPM S30V stainless and, along with the knife's other metal hardware, features a non-reflective black titanium carbonitride coating. An inlaid stainless steel spring in the handle provides tension for the detent mechanism, which keeps the blade fully opened or closed, but does not lock it.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE EDGE Length length		BLADE THICKNESS	STEEL WEIGHT		GRIND	LOCK TYPE	LOCK TYPE HANDLE		CLIP	
		in mm	in mm	in mm	in mm	in mm		oz g						
DOG TAG FOLDER Dog tag folder black blade Dog tag folder CF/G-10 black blade	P P P	2.00 51 2.00 51 2.00 51	3.23 82 3.23 82 3.23 82 3.23 82	1.23 31 1.23 31 1.23 31	1.14 29 1.14 29 1.14 29	0.118 3.0 0.118 3.0 0.118 3.0	CPM S30V CPM S30V CPM S30V		FLAT CHISEL Flat Chisel Flat Chisel	SLIPJOINT SLIPJOINT SLIPJOINT	TITANIUM/ALUMINUM TITANIUM/ALUMINUM Carbon Fiber/G-10 Laminate	N/A N/A N/A	N/A N/A N/A	taiwan Taiwan Taiwan

## ROADIE<sup>™</sup> LIGHTWEIGHT

In early 2013, the Transportation Security Administration (TSA) announced a plan to once again allow knives on airplanes. Although the plan was later withdrawn, Spyderco was ready for it with a unique new non-locking design called the Roadie. In essence a highly evolved penknife, the Roadie's full-flat-ground sheepfoot-style blade features a "Double Dent™" for fingernail-free, easy two-handed opening. An improved notched-joint mechanism holds the blade open during use and is backed by a subtle index-finger choil to prevent accidental closure. Contoured fiberglass-reinforced-nylon (FRN) scales and strategically placed jimping (grooves) on the choil and spine provide comfortable ergonomics that enable this knife to perform well beyond its size. Sure to set a new standard in modern pocketknives, the Roadie is available in a variety of colors.

#### AVAILABLE COLORS



## BUG KNIVES

Spyderco's popular micro-sized slipjoints are impressively sharp, fully functional folding knives. Their stainless steel handles offer the perfect palette for engraving and the Trademark Round Holes in their blades allow easy two-handed opening. All three include lanyard holes for attachment to a keychain or lanyard.

C133P BUG™





**C189**PBK

**GRASSHOPPER**<sup>™</sup>

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ROADIE BUG Honeybee Grasshopper	Р Р Р	2.99 76 1.63 41 2.06 52 2.77 70	5.08 129 2.90 74 3.66 93 5.07 129	2.09 53 1.27 32 1.60 41 2.30 58	1.72 44 1.14 29 1.44 37 2.07 53	0.112 2.9 0.071 1.8 0.071 1.8 0.087 2.2	N690CO 3CR 3CR 12C27	1.0 28 0.4 11 0.6 17 1.4 40	FULL-FLAT FULL-FLAT FULL-FLAT FULL-FLAT	SLIPJOINT SLIPJOINT SLIPJOINT SLIPJOINT	FRN STAINLESS STAINLESS STAINLESS	N/A N/A N/A N/A	N/A N/A N/A N/A	ITALY China China China

## CLIPJOINTS

## **C163**PBK

**PINGO** LIGHTWEIGHT BLACK

### <mark>PING</mark>O<sup>™</sup> LIGH</mark>TWEIGHT

The perfect socially friendly cutting tool, the Pingo was designed by custom knifemakers Jens Anso and Jesper Voxnaes to conform to Danish knife laws. A hybrid ClipJoint knife, it is a purpose-designed two-hand opening, non-locking folder. It has a reversible wire pocket clip and a Trademark Round Hole; however, the blade hole does not allow the knife to be opened one handed. Instead, it serves as a convenient alternative to a nail nick for two-handed opening. The Pingo's blade is full-flat ground from N690Co stainless steel with a modified sheepfoot profile suitable for a broad range of cutting chores. Its injection-molded fiberglass-reinforced-nylon (FRN) handle has a checkered texture for a stable grip and is available in black or high-visibility orange.

## **C179**PBK

SPY-DK LIGHTWEIGHT BLACK

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**C179**POR

LIGHTWEIGHT

**SPY-DK** 

ORANGE

## SPY-DK<sup>™</sup> LIGHTWEIGHT

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The Spy-DK is a fusion of our original UK Penknife concept and the Pingo's Denmark-friendly features. It combines the popular injectionmolded-nylon handle and deep-pocket wire clip of the UK Penknife with a streamlined blade and a small Trademark Round Hole. They are joined by a non-locking notch-joint mechanism to yield an extremely practical two-hand-opening clip-carry pocketknife. Made in Italy, the Spy-DK features a full-flat-ground N690Co blade and is available with either a black or high-visibility orange handle

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
PINGO BLACK OR ORANGE Spy-dk black or orange	P P	3.45 88 3.60 91	5.80 147 6.29 160	2.35 60 2.69 68	2.08 53 2.30 58	0.110 2.8 0.112 2.8	N690CO N690CO	1.9 54 1.9 54	FULL-FLAT FULL-FLAT	CLIPJOINT CLIPJOINT	FRN FRN	ambi Ambi	TIP-UP TIP-UP	ITALY ITALY

## **C163**POR

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PINGO LIGHTWEIGHT ORANGE

## **C167**GP

#### **FRICTION FOLDER**

Filip De Leeuw is a Belgian knifemaker whose specialties include high-tech interpretations of traditional non-locking folding knives. Spyderco's Friction Folder is based on one of De Leeuw's most popular designs and broadens the scope of our folder mechanisms. Its flat-ground VG-10 stainless steel blade features an integral lever that extends from the tang. Pressure on the lever rotates the blade into the open position where it rests against the stop pin. Gripping the contoured G-10 handle holds the lever firmly in place and stabilizes it during cutting chores. Consistent with its traditional character, the Friction Folder itself is clipless, but comes with a open-top leather pouch that does include a pocket clip for convenient carry.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
FRICTION FOLDER	Р	4.94 125	6.50 165	2.86 73	2.55 65	0.118 3.0	VG-10	3.1 88	FULL-FLAT	FRICTION	G-10	N/A	N/A	JAPAN





1976-2016

## FB37GP

#### **NEW!** SPRIG<sup>™</sup>

Based off of custom knifemaker Phil Wilson's popular birdand-trout design, the Sprig is a versatile utility knife ideal for processing small game and fish. Its CPM S90V blade offers exceptional edge holding and corrosion resistance and features a full-flat grind and distal taper for friction-free cutting performance. Contoured forest green G-10 handle scales and Wilson's signature integral guard provides a comfortable grip, while a custom-molded Boltaron<sup>®</sup> sheath with G-Clip™ attachment guarantees ease of carry and immediate access. SHEATH NOT SHOWN

## FB30GP

#### **SOUTH FORK**<sup>™</sup>

Phil Wilson's South Fork is a direct 0 reflection of his lifelong passion as an outdoorsman, hunter, fisherman, and custom knifemaker. Known for his finely crafted filet knives and his knowledge with high-performance steels, Wilson's knives are characterized by thin, flat grinds and distal tapers that produce excellent edge geometry and balance. The Spyderco South Fork captures all of these qualities. Ground from state-of-the-art CPM S90V steel, it features full-tang handle construction, pinned green G-10 scales, and an integral guard to protect the user's hand. To ensure convenient carry in the field, the South Fork includes a custom-molded Boltaron<sup>®</sup> sheath with a versatile G-Clip attachment.

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
SPRIG South Fork	P P	8.67 220 9.58 243	4.23 107 4.82 122	3.77 96 4.35 110	0.118 3.0 0.118 3.0	CPM S90V CPM S90V	4.1 116 5.4 153	5.5 156 7.6 215	FULL-FLAT FULL-FLAT	G-10 G-10	BOLTARON BOLTARON	TAIWAN TAIWAN

## FIXED BLADES



#### **BUSHCRAFT**<sup>™</sup>

Inspired by the skills of the Bushmen of the Southern hemisphere, Bushcraft is the art of surviving in the wilderness using only primitive means. The indispensible tool of this discipline is a knife that is versatile enough for a broad range of tasks and can be used for extended periods without fatigue. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft offers everything a serious Bushcrafter needs in a knife. Its Scandi-ground 0-1 tool steel blade provides a keen, durable edge that is easily sharpened in the field by primitive means. The full-tang handle construction features carefully contoured, polished G-10 scales that allow extended use without fatigue or "hot spots." The perfect tool for Bushcraft practitioners, outdoorsmen, and survivalists, this amazing tool comes housed in a traditional black leather sheath suitable for belt carry or lashing to a pack.

SPYDERCO

## FB36CFP

#### **NEW! PROFICIENT**<sup>™</sup>

Designed by Chris Claycomb of Bushcraft UK, the Proficient is a high-tech expression of a classic bushcraft knife design. Instead of traditional carbon steel and a Scandi grind. The Proficient features vanadium-rich CPM S90V stainless steel and a full-flat grind for superior cutting performance and edge retention. The scales of its full-tang handle are machined from solid carbon fiber and contoured to ensure comfortable prolonged use. This state-of-the-art outdoor tool comes complete with a premium leather sheath for convenient, comfortable belt carry.

SPYDERCO

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
PROFICIENT BUSHCRAFT	P P	8.75 222 8.75 222	4.00 102 4.10 104	3.89 99 3.95 100	0.140 3.5 0.140 3.6	CPM S90V 0-1	6.3 179 7.8 221	9.7 275 11.2 318	FULL-FLAT Scandi	CARBON FIBER G-10	LEATHER LEATHER	taiwan Taiwan

# FB33GP

### **NEW! BRADLEY BOWIE**<sup>™</sup>

Knifemaker and former BladeSports champion Gayle Bradley understands cutting performance. His hard-won insights are clearly reflected in the Bradley Bowie, a seriously versatile doeverything fixed blade precision ground from PSF27—an incredibly tough spray-formed tool steel with an ultra-fine, extremely homogenous grain structure. The full-flatground Bowie-style profile offers outstanding edge geometry for low-friction cutting and is complemented by an attractive straight swedge. Its contoured, polished G-10 handle scales are secured to the full tang with stout tubular rivets and support a prominent lower guard for excellent control and hand protection. For ease of carry, the Bradley Bowie comes complete with a custommolded Boltaron sheath with G-Clip attachment.

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SPYDERCO

# FB32GP

### **SERRATA**<sup>™</sup>

Stuart Ackerman is a custom knifemaker from New Zealand with a penchant for practical, reliable fixed-blade knives. Based on one of his most popular models, the Serrata features a thick, leaf-shaped blade made of cast 440C stainless steel. Casting creates dendritic ("tree-like") crystalline structures that give the blade exceptional strength, ductility, and cutting ability. The blade is full-flat-ground for strength and has a distal taper to reduce weight, enhance edge geometry, and provide exceptional balance. Its contoured handle scales are made of polished black G-10 and are meticulously shaped to fill the hand while eliminating "hot spots." The Serrata comes complete with a custom-molded Boltaron sheath with G-Clip attachment.

Prof Land

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g			/	
BRADLEY BOWIE Serrata	P P	9.93 252 9.25 235	5.13 130 4.63 118	4.57 116 4.63 118	0.156 4.0 0.238 6.0	PSF27 CAST 440C	7.8 221 7.9 224	10.4 295 10.6 301	FULL-FLAT FULL-FLAT		BOLTARON BOLTARON	TAIWAN TAIWAN

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# FIXED BLADES

# MORAN™

The late Bill Moran was an icon of American custom knifemaking and the founder of the American Bladesmith Society. Spyderco is honored to have been the only company with whom he produced production versions of his designs. Our Moran fixed blades are flat ground from VG-10 stainless steel to impart exceptional edge geometry for game preparation and general outdoor use. Their elegantly simple handles are molded from durable FRN and feature Kraton<sup>®</sup> rubber inlays for a secure grip. Available in both an upswept and drop-point profile, Moran fixed blades are lightweight and versatile. Both include a custom-molded Boltaron<sup>®</sup> sheath with a multi-position G-Clip mount that is configurable for a wide spectrum of carry positions.

# FB01P

BILL MORAN UPSWEPT

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FB02P

BILL MORAN DROP POINT

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
MORAN UPSWEPT Moran Drop Point	P P	8.06 205 8.06 205	3.92 100 3.92 100	3.25 83 3.35 85	0.118 3.0 0.118 3.0	VG-10 VG-10	3.0 85 3.0 85	5.2 147 5.3 150	FULL-FLAT FULL-FLAT	FRN/KRATON FRN/KRATON	BOLTARON BOLTARON	Japan Japan

Spyderco

Spyderco



MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
ENUFF CLIP POINT Enuff leaf shape Enuff sheepfoot	P P S	6.75 171 6.75 171 6.75 171	2.75 70 2.75 70 2.75 70	2.54 65 2.54 65 2.54 65	0.157 4.0 0.157 4.0 0.157 4.0	VG-10 VG-10 VG-10	3.8 108 3.8 108 4.0 113	5.6 159 5.6 159 5.8 164	FULL-FLAT FULL-FLAT SABER	FRN FRN FRN	POLYMER POLYMER POLYMER	Japan Japan Japan

# FIXED BLADES

# FB05P2

### **TEMPERANCE<sup>™</sup> 2**

The Temperance 2 is an exquisitely crafted fixed blade that rivals some of the finest custom knives. Its VG-10 stainless steel blade features a full-flat grind and distal taper for truly exceptional edge geometry and cutting performance. Its skeletonized full tang reduces weight while ensuring strength and is capped by 3-D-machined earth-toned canvas Micarta scales. The ergonomic contours and beadblasted texture of the handle provide a rock-solid grip and guarantee control during even the most demanding cutting chores. The Temperance 2 is accompanied by a leather sheath that provides safe, secure carry.

# FB28GPBN

### PUUKKO

A puukko is the classic fixed-blade knife of the Finnish people. Its deceptively simple but versatile design is highly regarded by hunters, outdoorsman, and savvy knife users worldwide. To create our expression of this iconic design, Spyderco went to one of the world's leading authorities—award-winning Finnish custom knifemaker and puukko expert Pekka Tuominen. In classic puukko style, it features a single-edged blade ground from CPM S30V steel and a concealed-tang handle crafted from brown G-10. The handle's traditional teardrop cross-section and a sandblasted texture offer a secure grip and natural orientation of the edge during use. Its handsome brown leather sheath features a traditional free-floating belt attachment to allow unrestricted movement when seated or standing.

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
TEMPERANCE 2 PUUKKO	P P	in mm 9.72 247 7.85 199	in mm 4.85 123 3.33 85	in mm 4.72 120 3.20 81	in mm 0.157 4.0 0.200 5.1	VG-10 CPM S30V	oz g 7.4 210 4.9 139	oz g 10.2 289 7.0 198	FULL-FLAT Scandi	MICARTA G-10	LEATHER LEATHER	japan Taiwan

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# FB15PBBK

### **NEW! STREET BEAT LIGHTWEIGHT**

The Street Beat Lightweight is a fusion of Fred Perrin's compact Street Beat design and the cost-saving manufacturing efficiencies of his popular Street Bowie. The result is a lightweight, concealable rendition of the Street Beat with an injection-molded fiberglass-reinforced-nylon handle and black ceramic blade coating. True to the original design, it includes Perrin's distinctive index-finger groove that fuses the user's hand to the handle when gripped firmly. Its injection-molded polymer sheath includes a reversible, angle-adjustable G-Clip attachment that can be configured to offer dozens of different carry positions.

# FB15P

### **STREET BEAT**<sup>™</sup>

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Fred Perrin is an accomplished custom knifemaker who has had a tremendous influence on modern tactical knife design. His Street Beat reflects his vast experience as a martial artist and closecombat trainer, offering a highly functional fixed-blade knife in a compact, easily carried package. Its Bowie-style blade is full-flat ground from VG-10 stainless steel and features full-tang construction for strength and balance. Hand-filling polished Micarta scales and Perrin's signature index-finger choil ensure an exceptionally secure grip and protect the hand from sliding forward onto the blade. The Street Beat comes complete with a hand-molded black Boltaron sheath with an adjustable G-Clip attachment that supports vertical, BPVB-10 canted, horizontal, and inverted carry on the belt and inside the waistband.

# FB04PBB

### **STREET BOWIE**<sup>™</sup>

One of Spyderco's earliest fixed-blade designs, the Fred Perrin-designed Street Bowie is an versatile knife that is ideal for a wide range of applications. It combines Perrin's distinctive index-finger choil—an effective alternative to a traditional guard—and an injection-molded FRN handle with Kraton rubber inserts to provide a remarkable grip. Its full-flat-ground VG-10 blade is cloaked in a non-reflective black ceramic coating and carries in a newly redesigned injection-molded polymer sheath. The sheath's G-Clip attachment yields a broad range of carry positions and may be easily removed to grant other carry options, including lashing to MOLLE gear.

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
STREET BEAT LIGHTWEIGHT Street beat black micarta Perrin Street bowie black blade	P P P	7.18 182 7.18 182 9.38 238	3.51 89 3.49 89 5.05 128	3.15 80 3.20 81 4.74 120	0.157 4.0 0.157 4.0 0.157 4.0	VG-10 VG-10 VG-10	3.1 88 3.3 94 3.8 108	5.1 145 5.2 147 6.4 181	FULL-FLAT FULL-FLAT FULL-FLAT	FRN Micarta Frn/kraton	POLYMER Boltaron Polymer	Japan Japan Japan

# FIXED BLADES

# FB29GPSBBK

### **PYGMY WARRIOR™**

The Pygmy Warrior distills the distinctive qualities of the legendary Warrior design into a compact, easy-to-carry format. Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygmy is precision machined from premium CTS BD1 stainless steel and features skeletonized full-tang construction for extreme strength and minimal weight. Its handle features unique stackable scales that allow you to adjust the grip size to fit your hand and deep finger grooves to ensure a secure grip (patent pending). The curve of the blade is computer optimized to match the natural arc of motion of the human arm for maximum energy transfer during a thrust. An aggressive series of sawteeth on the back of the blade provide extreme traction when used with reverse-grip trapping and hooking techniques. This evolved close-combat tool includes a custom-molded Boltaron sheath with a G-Clip attachment and a copy of The Warrior Path, which details the history of the Warrior and its variations.

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### STACKED HANDLE

### THE WARRIOR PATH

### The History, Evolution, and Purpose of the Warrior Knife By Michael Janich

The history of the Warrior knife and its latest variant, the Pygmy Warrior, spans more than 30 years and has never been fully told—until now. Through the close cooperation of the design's co-developer, Bob Taylor, and extensive research into the archives of *Black Belt* and *Soldier of Fortune* magazines, author Michael Janich reveals the true history of the Warrior and the dynamic personalities behind it. The Warrior Path is fully illustrated with nearly 100 color photos, including rare glimpses of almost every version of the Warrior design ever made. It also tells the complete story of the Spyderco Warrior and Pygmy Warrior and how they came to be.

# History Foldo

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
PYGMY WARRIOR	Р	9.30 236	4.57 116	3.90 99	0.170 4.3	CTS BD1	7.3 207	9.6 272	HOLLOW	G-10	BOLTARON	USA

# FB34GP

### **REVERSE**<sup>™</sup>

The Reverse is a unique design collaboration from renowned edgedweapon trainers Craig Douglas (aka "Southnarc") and Michael Janich. At first glance, it appears to be a fixed-blade version of Douglas' popular P'Kal folder, which is purpose designed for his preferred system of "reverse-edge" tactics. However, a closer look reveals that the knife's two-piece G-10 handle can be reversed to yield mirrorimage "edge-out" ergonomics. In either orientation, the exceptionally keen full-flat-ground CTS BD1 blade is ready for action and tucks neatly into a custom-molded Boltaron sheath. The sheath's versatile G-Clip attachment is also reversible and angle adjustable, providing a full scope of belt and inside-the-waistband carry positions. Literally the best of both worlds, the Reverse sets a new standard in fixedblade personal-defense tools.

# **FB09**GP2

### RONIN<sup>™</sup> 2

Personal-defense authority Michael Janich popularized the wharncliffe blade shape as a self-defense tool with his original Spyderco Ronin design. Now that concept is back and better than ever with the new Ronin 2. Designed to cut with unrelenting power all the way to the point, its broad straight-edged blade is hollow-ground from corrosion-resistant CTS BD1 stainless steel. Exceptionally thin, textured G-10 scales bolted to the full tang guarantee a secure grip and superior edge orientation, while an understated integral guard protects the hand from the sharp edge during thrusting tactics. Slim, flat, and weighing less than four ounces, the Ronin 2 rides discreetly in a custom-molded Boltaron sheath. A versatile G-Clip attachment supports a wide variety of belt and inside-the-waistband carry positions, allowing you to easily tune your carry of the Ronin 2 to your personal needs and tactics.

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MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
REVERSE Ronin 2	P P	7.82 199 7.84 199	3.54 90 4.08 104	3.17 81 3.55 90	0.130 3.3 0.118 3.0	CTS BD1 CTS BD1	3.6 102 3.9 111	5.6 159 6.1 173	FULL-FLAT Hollow	G-10 G-10	BOLTARON BOLTARON	taiwan Taiwan

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NEXAWOR

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# KITCHEN KNIVES

Spyderco's involvement in kitchen knives dates back to the early 1980's and the beginnings of the company's knife production. While fostering manufacturing relationships in Japan for its revolutionary folding knives, Spyderco was offered the chance to produce a series of kitchen knives with a highly regarded Japanese company. We eagerly embraced the opportunity and ultimately introduced a full line of kitchen cutlery, including everything from mini paring knives through full-sized chef's knives. In the process, Spyderco also became the first company to introduce a commercial Santoku (a distinctive Japanese knife similar to a cleaver) to the U.S. market.

After a brief manufacturing hiatus, Spyderco kitchen knive are now back and better than ever. Most of our current selection of kitchen knives are made from premium MBS-26 steel—a high-carbon stainless steel that is group exceptionally thin and meticulously heat treated for optimal cutting performance. Their handles are injection molded from durable polypropylene plastic and feature a distinctive "stepped" texture pattern for comfort and control during use. Injection molded directly onto the blade tangs for strength, they are also available in several different color choices.

This year, we are also proud to introduce our new K11 Cook's Knife, which features a VG-10 stainless steel blade, a full-tang handle, and Corian<sup>®</sup> scales.

> Depending upon their style and purpose, Spyderco kitchen knives are available with either a PlainEdge™ or fully serrated SpyderEdge™ blade with a unique serration pattern that reduces dulling when cutting on a cutting board.





### **NEW! COOK'S KNIFE**

Spyderco's family of kitchen knives has a new member and it's uniquely different than the rest. Produced exclusively for Spyderco by skilled veteran Japanese knifemakers, the Cook's Knife is a medium-sized utility knife that tackles both large and small cooking chores with equal ease. Its full-flat-ground VG-10 stainless steel blade offers precise, low-friction cutting performance and outstanding corrosion resistance. The handle features full-tang construction and beautifully contoured polished Corian<sup>®</sup> scales permanently secured with three stainless steel pins. An exceptional blend of ergonomics and balance, the Cook's Knife is every chef's dream.

> PRODUCTION PROTOTYPE PICTURED

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
COOK'S KNIFE	Р	10.31 262	5.80 147	5.80 147	0.091 2.3	VG-10	3.7 105	3.7 105	FULL-FLAT	CORIAN	N/A	JAPAN

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# KITCHEN KNIVES



### **NEW! 4-INCH UTILITY KNIFE**

The perfect tool for many kitchen cutting chores, the K05 4-Inch Utility Knife offers an excellent balance of control and cutting performance. Its durable polypropylene handle is injection molded directly onto the blade tang and has a distinctive "stepped" texture pattern for a secure grip. The MBS-26 stainless steel blade is ground exceptionally thin and heat treated for matchless edge retention. The black-handled K05 is available with a either a PlainEdge or a SpyderEdge blade with a unique two-step serration pattern that protects the edge from dulling on cutting boards. The SpyderEdge version is also available with a red handle.

### AVAILABLE VERSIONS



# K04PBK

### **6-INCH UTILITY KNIFE**

Sure to become one of the most used knives in your kitchen, this knife is ideal for a wide range of food preparation chores. It is available in both PlainEdge and SpyderEdge versions. SpyderEdge version is also available in a blue handle

### AVAILABLE VERSIONS

KO4PBK



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MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
4-INCH UTILITY KNIFE BLACK HANDLE 4-INCH UTILITY KNIFE RED HANDLE UTILITY KNIFE BLACK HANDLE UTILITY KNIFE BLACK OR BLUE HANDLE	P, S S P S	8.80 224 8.80 224 10.81 275 10.81 275	4.48 114 4.48 114 6.50 165 6.50 165	4.10 104 4.10 104 6.00 152 6.00 152	0.059 1.5 0.059 1.5 0.053 1.3 0.053 1.3	MBS-26 MBS-26 MBS-26 MBS-26	1.7 48 1.7 48 2.0 57 2.1 60	n/a n/a n/a n/a n/a n/a n/a n/a	FULL-FLAT FULL-FLAT FULL-FLAT FULL-FLAT	POLYPROPYLENE Polypropylene Polypropylene Polypropylene	N/A N/A N/A N/A	Japan Japan Japan Japan

Spyderco Spyderco SetupSton



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### **NEW! MINI PARING KNIFE**

For detailed kitchen cutting tasks, nothing beats the Mini Paring Knife. The straight cutting edge and peircing point of its 2.25inch blade make it the tool of choice for paring, carving decorative garnishes, and other food preparation chores that require precise control. Its full-flat-ground MBS-26 stainless steel blade is ground thin and paired with a durable black polypropylene handle. The handle's generous size and distinctive "stepped" texture pattern establish a rock solid positive grip and both comfort and control during use.



### **NEW! SANTOKU**

Spyderco's original K08 Santoku was the first factory santoku introduced into the U.S. market. Straddling the line between a traditional Asian cleaver and a Western chef's knife, our version is crafted from premium MBS-26 stainless steel and ground extremely thin for low-friction cutting performance. Its "stepped" black polypropylene handle provides a comfortable, secure grip and is injection molded directly onto the tang of the blade for added strength. If you're a serious chef, or are learnging to chop like a pro in the kitchen, give the Santoku a try. You'll wonder how you ever got along without one.

MODEL NAME	EDGE	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	KNIFE WEIGHT	OVERALL WEIGHT	GRIND	HANDLE	SHEATH	ORIGIN
		in mm	in mm	in mm	in mm		oz g	oz g				
MINI PARING KNIFE BLACK HANDLE Santoku black handle	P P	6.08 154 12.06 306	2.25 57 6.81 173	2.25 57 6.38 162	0.057 1.4 0.070 1.8	MBS-26 MBS-26	0.8 23 5.2 147	n/a n/a n/a n/a	FULL-FLAT FULL-FLAT	POLYPROPYLENE POLYPROPYLENE	N/A N/A	JAPAN Japan

# SHARPENERS

### THE IMPORTANCE OF BEING SHARP

Realizing the full potential of a cutting tool requires the careful control of many factors, including the quality and composition of the steel, the heat-treating process, the geometry of the blade grind, and the sharpness of the edge. To ensure continued high performance, the edge must also be maintained with proper sharpening. Before Spyderco ever made knives, we manufactured the tools to keep them sharp. Our full selection of sharpening products now includes everything from small, lightweight stones that are ideal for touch-ups in the field to our versatile Sharpmaker system that takes the mystery out of sharpening virtually any cutting tool—including serrated edges.

Regardless of your tool or your intended application, Spyderco's state-ofthe-art sharpening accessories can help give you the edge you need.

SPANCELE SHINKROMA

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### **TRI-ANGLE SHARPMAKER<sup>™</sup>**

The key to sharpening any cutting tool is removing steel at the edge while maintaining a consistent angle between the blade and the stone. Spyderco's Tri-Angle Sharpmaker takes the mystery out of this process and enables anyone to sharpen a knife effectively with just a few minutes' practice. Its durable ABS plastic base contains keyed holes that accurately set the stones' sharpening angles at a 30° (15° each side) or 40° (20° each side) for sharpening knives. Simply keep the plane of your knife's blade vertical and draw the edge along each stone to sharpen. It's that simple. For serrated blades, use the rounded edges of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration. The Sharpmaker system includes two sets of high alumina ceramic stones: a pair of medium-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional-grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpmaker comes complete with a detailed instruction book and DVD that guides you step by step through the process of sharpening knives, scissors, awls, and many tools.



pyderco.

ANGLE SHARPMAKER





### **TRI-ANGLE** SHARPMAKER DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpmaker to sharpen virtually every cutting tool you own. This is the same DVD included with every Sharpmaker kit.

# SHARPENERS

# 204UF1

### **TRI-ANGLE STONE ULTRA FINE**

Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. **Sold individually**. Made in USA. 7" X 0.5" (178mm X 13mm)

# 204F1

### **TRI-ANGLE STONE FINE**

Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)



### **TRI-ANGLE STONE MEDIUM**

Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)



### **TRI-ANGLE STONES DIAMOND**

Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. **Sold as a pair.** 7" X 0.5" (178mm X 13mm)



### TRI-ANGLE STONES CUBIC BORON NITRIDE

Cubic Boron Nitride (CBN) is a superabrasive that is second in hardness only to diamond. It offers greater abrasion resistance and thermal conductivity than conventional abrasives like silicon carbide and aluminum oxide, making it the preferred abrasive in many advanced industrial grinding applications. Now you can combine the advantages of this fast-cutting abrasive with the convenience and ease of use of Spyderco's Tri-Angle Sharpmaker with these CBN-coated Sharpmaker™ rods. **Sold as a pair**. 7" X 0.5" (178mm X 13mm) Spyderco's ceramic bench stones are made from ultra-hard alumina ceramic material. They are used like traditional sharpening stones, but do not require oil or water lubrication. Ideal for wood chisels, plane irons, and similar bladed tools, they are easily cleaned with ordinary kitchen cleanser. All Spyderco bench stones are proudly manufactured in the USA.

# 302F

### **BENCH STONE FINE**

 $2^{\prime\prime}$  X  $8^{\prime\prime}$  Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet.



### **BENCH STONE MEDIUM**

 $2^{\prime\prime}$  X  $8^{\prime\prime}$  Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet.



### **BENCH STONE ULTRA-FINE**

2" X 8" Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet.



### **BENCH STONE ULTRA-FINE**

 $3^{\prime\prime}$  X  $8^{\prime\prime}$  This ultra-fine, ultra-thin ceramic bench stone comes in a leather sleeve pouch and offers an extra-wide sharpening surface.

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# SHARPENERS

Spyderco's ceramic pocket stones are compact, lightweight, and ideal for touching up edges in the field. Most come complete with a protective suede carry case that doubles as a non-slip base during use. The perfect addition to a pack, survival kit, or bug-out bag, they only add a few ounces of weight to your load. All our pocket stones are proudly manufactured in the USA.



### POCKET STONE MEDIUM

1" X 5" Medium-grit brown stone with suede case.



### POCKET STONE FINE

1" X 5" Fine-grit white stone with suede case.

# 303MF

### **DOUBLESTUFF**<sup>™</sup>

1" X 5" This double-duty stone features medium and fine-grit stones permanently bonded back to back for the ultimate in versatile field sharpening. Suede case included.



### POCKETSTONE MEDIUM

1" X 3" X .25" This compact medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only.



Spyderco, Inc.

Spyderco, Inc.



### **GOLDEN STONE**<sup>™</sup>

Shaped like a duck's foot, the Golden Stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad.

# 308F

### SLIP STONE

2" X 4" The slip stone has a teardrop-shaped cross section that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included.



### **CERAMIC FILES**

Spyderco's ceramic files are specifically designed for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also used by gunsmiths for trigger jobs, deburring, and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes. Made in USA.

400F1R Ceramic File Round (sold individually). 400F1S Ceramic File Square (sold individually). 400F1T Ceramic File Triangle (sold individually). 400F1SP Ceramic File Slip (sold individually).





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# ACCESSORIES







**DISPLAY CASE** 13.5 in diameter x 23.29in high (34.29cm diameter x 60.02 cm high) PEDESTAL BASE 24x24x39.5in (60.96x60.96x100.33cm)

### **DISPLAY CASE & PEDESTAL BASE**

Whether you are a Spyderco dealer or a dedicated collector, our custom-designed display case is the ultimate solution for showcasing your Spyderco knives. The lockable display case is crafted from durable high-impact acrylic and accommodates up to 13 Spyderco knives. Its base features a ballbearing pivot that allows it to rotate 360 degrees, providing a clear view of the knives from all angles. Ideal for countertop use, it comes complete with 10 each small and large knife cradles, allowing you to easily configure it to fit any combination of knives. For maximum impact, create a freestanding display by combining a display case with our high-quality pedestal base. It offers secure, lockable storage and a handy shelf for catalogs or other literature. The display case and pedestal are available individually or as a set.





**CT**03

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### **CT02 & CT03 KNIFE STANDS**

Display your Spyderco knives in style with these clear acrylic diamond-shaped stands. Just place the knife's edge in the notch in the stand to hold it upright and display it proudly. Stands feature a molded Spyderco "bug" logo and are sold in boxes of 24 pieces.





### **NEW! MIRROR** DECALS



adhesive "bug" decals. Designed to adhere to the back of the side mirrors on your car, these weather resistant vinyl decals are 3.25" X 3.25" (8.26 X 8.26 cm) in size and are sold individually and in sets of two. Available in white or red.



### ZIPPER CASE LARGE

Protect your favorite folding knives with this black synthetic leather pouch. Its plush lining protects your knife against scratches and a fulllength zipper provides security and easy access. For folding knives up to 5.5 inches long closed. It is embossed with a gold Spyderco bug.





### **ZIPPER CASE SMALL**

This smaller zippered pouch features the same quality construction as the larger version, but is sized for knives up to 4.5 inches long when closed.

# H01C

### **NEW! ZIPPER POUCH**

Designed specifically for the SzaboHawk tomahawk, this heavy-duty zipper pouch is also an ideal accessory for large knives, handguns, and other objects worthy of high-quality protection. Made from tough ballistic nylon material and embroidered with a Spyderco "bug" logo, it features thick padding for 360° protection. 15.25 X 7.25 inches.





# GCLIP™

A standard feature on Spyderco's fixedblade knife sheaths, the G-Clip is a simple yet versatile sheath mount that provides a wide variety of carry options. The G-Clip is attached to a sheath with two stainless steel Chicago screw sets and two

rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that support vertical (handle up or handle down), horizontal, forward, and backward cants. It fits belts up to 1.5 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths, allowing them to be easily configured for inside-the-waistband carry and either edge-forward or edge-back orientation in all carry positions.



### SPYDERPAC LARGE [30 pockets]

Spyderpacs are the ultimate solution for storing, protecting, and transporting your collection of Spyderco folding knives. Made from tough black polyester denier, these durable multi-pocket packs have clear plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro<sup>™</sup> closures, an adjustable shoulder strap, and an embroidered gold Spyderco logo complete the package and make the SpyderPac an indispensible accessory for every serious knife enthusiast.







SP2

SMALL [18 pockets]

123

# ACCESSORIES

### LANYARDS

Lanyards and fobs are a popular way of accessorizing folding knives and making smaller knives easier to draw. If you're a fan of fobs and lanyards on your knives or other small items, add a touch of Spyderco style to your life with these woven nylon lanyards featuring genuine pewter Spyderco beads.



### SQUARE BEAD Square pewter bead and lanyard (0.5in bead)



**MINI BEAD** Round pewter mini bead and lanyard (0.445in bead)





### **SPYDERCO BUG LAPEL PIN** Show your Spyderco pride in style with this silver and black enameled pin with the Spyderco "bug" logo.

**BEAD2LY** 

ROUND BEAD W/ LANYARD Round pewter bead and lanyard (0.5in bead)

# PLKIT1

## Spyderco





### PLASTIC KNIFE KIT DELICA 4

Teach your kids about knives the safe way and enjoy a fun family project in the process! This all-plastic kit is a faithful reproduction of Spyderco's best-selling Delica 4 folding knife. Designed for ages 7 and older, it can be assembled in minutes without tools or glue and yields a completely safe working model of a Delica 4. Precision molded from glow-in-the-dark plastic, all parts are rounded for safety and designed so the knife can be assembled and disassembled numerous times. No clip.



WDKIT1

### WOODEN KNIFE KIT C28 DRAGONFLY 2

Teach your kids how pocketknives work and enjoy a fun family project at the same time. This easily assembled kit yields a full-scale model of the Dragonfly pocketknife that folds just like the real thing, but is entirely made of wood and has no sharp edges or points. For ages 7 and up, this fun kit includes complete step-by-step instructions. No clip.



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# **YUS1**00

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### BALIYO RED, WHITE & BLUE Red/White/Blue - made in U.S.A.

Features Fisher Space Pen cartridge



### WHAT IS BALIYO®?

A BaliYo is a fully functional writing tool that is also a unique skill-based toy. Constructed of durable injection-molded polymer, it consists of a central body that houses the ink cartridge and two handles that are each hinged to pivot over a 180-degree arc. The handles are weighted with precision-machined brass inserts to create a dynamic balance that allows them to be swung, flipped, and twirled in a variety of ways. With a little practice, it's possible to perform dozens of different tricks and combinations that challenge your dexterity, amaze your friends, and provide hours of fun.



# - byrd knife

Spyderco's byrd line of knives offers all the functionality and convenience of our core product line at prices that make them hands down the best value in the cutlery industry. Manufactured in China under Spyderco's close supervision, byrd knives offer a remarkable synthesis of manufacturing quality, performance, reliability, and affordability.

byrd blades are ground from 8Cr13MoV and CTS BD1 stainless steels, both are durable alloys that include vanadium for enhanced toughness and edge retention. This popular material provides an excellent balance of cutting performance, edge retention, and ease of sharpening, making it the ideal platform for affordable working knives.

All byrd knives feature the trademarked "comet" hole that provides decisive one-handed opening with either hand. They also feature a choice of handle materials that includes textured G-10, Bi-Directional Textured fiberglass-reinforced nylon (FRN), and satin-finished stainless steel and titanium. Other premium features like phosphor bronze washers, screw-together construction, and four-position clips complete the byrd package and enable these knives to provide the same functionality and versatility as our best-selling Spyderco products.

byrd knives are an ideal option for cost-conscious knife users and also make an affordable gift for friends who are new to knives.

# CARA CARA<sup>™</sup> 2

Inspired by the best-selling Spyderco Endura, the Cara Cara family of byrd knives offers all the same features and benefits at an amazingly affordable price. All variants of the Cara Cara 2 share the same advanced handle ergonomics, forefinger choil, and strategically placed jimping for excellent comfort and control during use. Their blades are flat ground from 8Cr13MoV stainless steel, a workhorse material that offers a reliable balance of edge retention, corrosion resistance, and ease of sharpening. byrd's trademark Comet-shaped hole,

a four-position hourglass clip, and a sturdy back lock mechanism complete the package, making the Cara Cara versatile, reliable, and completely ambidextrous. The Cara Cara 2 is available with a variety of different handle options and edge configurations to meet your needs and preferences.

# **BY17**SBK2

### CARA CARA 2 RESCUE

LIGHTWEIGHT BLACK For emergency cutting on a budget, this knife teams a Cara Cara 2 lightweight handle with a sheepfoot rescue blade.

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## CARA CARA 2

LIGHTWEIGHT BLACK Bi-Directional Textured injection-molded FRN handles and skeletonized stainless steel liners proffer the ultimate in lightweight affordability.

AVAILABLE EDGES

BY03PBK2

BY03PSBK2

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE	CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g					
CARA CARA2 RESCUE Cara cara 2 lightweight	S P, PS	4.75 121 4.78 121	8.68 220 8.53 217	3.93 100 3.75 95	3.35 85 3.25 83	0.118 3.0 0.118 3.0	8CR13MOV 8CR13MOV	3.8 108 3.4 96	HOLLOW FULL-FLAT	BACK LOCK Back Lock	FRN FRN	4-POSITION 4-POSITION	

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# **BYRD KNIVES**



### CARA CARA 2

STAINLESS The Cara Cara 2 with stainless steel handle combines a satin finish with the solid heft of an all steel folder.

byrd BCr13MOV

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# BY03BKPS2

### NEW! CARA CARA 2 STAINLESS BLACK BLADE

- IL CHARLES

The Cara Cara 2 has long been a favorite of sawy knife users looking for maximum performance at a budget-welcoming price. Back by popular demand, the all-black version of this best-selling knife offers screw-together construction and a low-profile black oxide coating on both the blade and the stainless steel handle. Available with a versatile CombinationEdge, it offers powerhouse cutting performance on fibrous materials as well as the control and precision of the non-serrated section of the blade.

### AVAILABLE EDGES

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BY03PS2

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CARA CARA 2 STAINLESS STEEL Cara cara 2 stainless steel black	P, PS PS	4.78 121 4.78 121	8.53 217 8.53 217	3.75 95 3.75 95	3.25 83 3.22 82	0.118 3.0 0.110 2.8	8CR13MOV 8CR13MOV	5.7 162 5.4 153	FULL-FLAT FULL-FLAT	BACK LOCK Back lock	STAINLESS Stainless with Black oxide coating	AMBI Ambi	4-POSITION 4-POSITION	CHINA CHINA

# BY03TIP2

### **NEW! CARA CARA 2** TITIANIUM

2015 BLADE

BEST BUY OF THE YEAR

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byrd knives have always excelled at providing high performance at affordably low prices. That standard takes on new meaning with the titanium-handled Cara Cara 2, which combines all the proven features and functionality of this popular design with a premium handle made with solid titanium scales. Precision machined and sporting a handsome matte finish, the titanium scales are paired with a full-flat-ground PlainEdge blade, a sturdy back lock mechanism, and a four-position hourglass clip that offers all possible carry preferences. Winner of the *Blade Magazine* 2015 Best Buy Award.

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**CARA CARA 2** G-10 BLACK Textured black G-10 handles offer an excellent balance of rugged use and a high-performance grip.

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
CARA CARA 2 BLACK G-10 Cara cara 2 titanium	P P	4.78 121 4.78 121	8.53 217 8.53 217	3.75 95 3.75 95	3.25 83 3.20 81	0.118 3.0 0.110 2.8	8CR13MOV 8CR13MOV	4.5 128 3.8 108	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	G-10 TITANIUM	ambi Ambi	4-POSITION 4-POSITION	CHINA CHINA

# **BYRD KNIVES**

# BY04GP2

### **MEADOWLARK 2**

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G-10 BLACK The Meadowlark 2 with textured black G-10 handles grant toughness along with a superior grip.

# MEADOWLARK<sup>™</sup> 2

A dollar-conscious clone of Spyderco's popular Delica, byrd's Meadowlark provides reliable high-performance in a convenient, compact package. All Meadowlarks feature stout back lock mechanisms, four-position clips, and thoughtful ergonomics that make them versatile and user friendly. Their flat-ground 8Cr13MoV stainless steel blades cut with authority in even the most demanding circumstances, yet are easily maintained. Trademark Comet-shaped holes allow one-handed operation, while a selection of handle options and edge configurations promises that there is a Meadowlark to meet every need and personal taste.

# BY19SBK2

MEADOWLARK 2 RESCUE LIGHTWEIGHT

This pocket-sized lifesaver combines the handle of a Meadowlark 2 lightweight with a sheepfoot rescue blade

# BY04PSBK2

### MEADOWLARK 2

LIGHTWEIGHT BLACK For weight-conscious users, Bi-Directional Textured injectionmolded FRN handles and skeletonized stainless steel liners give lightweight, yet high performance.



byrd

BY04PBK2 BY04PSBK2

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MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MEADOWLARK 2 BLACK G-10 Meadowlark 2 rescue black frn Meadowlark 2 lightweight black frn	P S P, PS	3.95 100 3.95 100 3.95 100 3.95 100	6.85 174 7.00 178 6.85 174	2.90 74 3.05 77 2.90 74	2.50 64 2.78 71 2.50 64	0.098 2.5 0.098 2.5 0.098 2.5	8CR13MOV 8CR13MOV 8CR13MOV	3.0 85 2.7 77 2.5 71	FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK Back Lock Back Lock	FRN FRN FRN	AMBI AMBI AMBI	4-POSITION 4-POSITION 4-POSITION	CHINA China China

# BY04TIP2

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### **NEW! MEADOWLARK 2** TITANIUM

Prized for its light weight and extreme strength, titanium is considered by many to be the ultimate knife handle material. Based on that standard, the new Meadowlark 2 may very well be the ultimate expression of this best-selling model. Its time-tested full-flat-ground blade, ambidextrous back lock mechanism, and versatile four-position clip are paired with handle scales machined from solid titanium—all at a suggested retail price less than \$100.



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# **BY04**P2

### **MEADOWLARK 2**

STAINLESS

Satin-finished stainless steel handles give the Meadowlark 2 both heft and style.



# BY04BKPS2

### NEW! MEADOWLARK 2 STAINLESS BLACK BLADE

The stainless-steel-handled version of the Meadowlark 2 combines the density and strength of an all-steel handle with a capable CombinationEdge blade ground from 8Cr13MoV steel. We are proud to reintroduce the all-black version of this knife, which features screw-together construction and a black oxide coating on the handle, blade, four-position pocket clip, and all other metal components. Ideal for environments requiring subdued, non-reflective tools. The Meadowlark 2 serves well as an everyday carry knife.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
MEADOWLARK 2 STAINLESS STEEL BLACK	PS	3.96 101	6.95 177	2.99 76	2.57 65	0.098 2.5	8CR13MOV	3.7 105	FULL-FLAT	BACK LOCK	STAINLESS WITH Black oxide coating	AMBI	4-POSITION	CHINA
MEADOWLARK 2 STAINLESS STEEL Meadowlark 2 Titanium	P, PS P	3.95 100 3.95 100	6.85 174 6.93 176	2.90 74 2.98 76	2.50 64 2.56 65	0.098 2.5 0.098 2.5	8CR13MOV 8CR13MOV	3.8 108 2.8 79	FULL-FLAT FULL-FLAT	BACK LOCK Back Lock	STAINLESS TITANIUM	AMBI AMBI	4-POSITION 4-POSITION	

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# **BYRD KNIVES**

# ROBIN<sup>™</sup> 2

If you're a fan of small knives, give the Robin 2 a close look. Inspired by the bestselling Spyderco Dragonfly, the cutting power of this knife easily rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a stainless steel handle, a black G-10 handle with full stainless steel liners, solid titanium, or a lightweight FRN handle with internal liners, the Robin 2 features advanced ergonomics and a pronounced forefinger choil that make it comfortable in hands of all sizes. A four-way clip makes the Robin 2 completely ambidextrous and also allows it to serve as a money clip.



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### ROBIN 2 STAINLESS

For density and strength, the Robin 2 with a stainless steel handle.

## BY10BKP2

### NEW! ROBIN 2 STAINLESS BLACK

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The all-new, all-black Robin 2 is an impressive synergy of low profile and high performance. Its robust stainless steel handle features screw-together construction and is paired with a full-flat-ground PlainEdge blade. The blade, handle, four-position hourglass clip, and all other hardware sport a discreet black oxide coating that keeps this attractive knife unobtrusive. Despite its compact size, strategically placed jimping (textured grooves) on the thumb ramp and index-finger choil supply a secure, hand-filling grip.

	FDGE	CLOSED	OVEDALL	DLADE	FREE	DLADE	OTEL	MEIC	TIT	CDIND				CLID	ODICIN
MODEL NAME	EDGE	CLOSED LENGTH in mm	OVERALL LENGTH in mm	BLADE LENGTH in mm	EDGE LENGTH in mm	BLADE THICKNESS in mm	STEEL	WEIG OZ	g	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
ROBIN 2 STAINLESS STEEL Robin 2 Stainless Steel Black Blade	P P	3.30 84 3.28 83	5.70 145 5.68 144	2.40 61 2.40 61	1.87 47 1.89 48	0.098 2.5 0.098 2.5	8CR13MOV 8CR13MOV	3.3 3.0	94 85	FULL-FLAT FULL-FLAT	BACK LOCK Back lock	STAINLESS Stainless with Black oxide coating	AMBI Ambi	4-POSITION 4-POSITION	CHINA China

# BY10PBK2

### ROBIN 2 LIGHTWEIGHT

The Robin 2 with a textured injection-molded FRN handle and skeletonized stainless steel liners offers lightweight cutting horsepower.

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# **BY10**TIP2

### NEW! ROBIN 2 TITANIUM

byrd knives have always represented some of the best values in the knife market, but the new titaniumhandled Robin 2 is further proof of that standard. It combines all the time-tested features of the Robin 2 design with precision-machined solid titanium handle scales. The premium scales feature machined decorative accents and a durable matte finish and harbor a full-flatground PlainEdge blade, a sturdy back lock mechanism, and a four-position hourglass clip. The 8Cr13MoV stainless steel blade's signature comet-shaped hole allows easy one-handed opening and, together with the Robin 2's other features, make carry and operation completely ambidextrous.

# **BY10**GP2

byrd by 3MOV

**ROBIN 2** G-10 The Robin 2 with textured black G-10 scales and full-length stainless steel liners accord both strength and an exceptional grip.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
ROBIN 2 LIGHTWEIGHT BLACK FRN Robin 2 black G-10 Robin 2 titanium	P P P	3.30 84 3.30 84 3.30 84	5.70 145 5.70 145 5.70 145	2.40 61 2.40 61 2.40 61	1.87 47 1.87 47 1.87 47	0.098 2.5 0.098 2.5 0.098 2.5	8CR13MOV 8CR13MOV 8CR13MOV	2.1 60 2.5 71 2.3 65	FULL-FLAT FULL-FLAT FULL-FLAT	BACK LOCK Back Lock Back Lock	FRN G-10 TITANIUM	ambi Ambi Ambi	4-POSITION 4-POSITION 4-POSITION	CHINA CHINA CHINA

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# **BYRD KNIVES**

# **BY08**GP2

# **BY09**GP2

### NEW! CROW 2 G-10 BLACK

The Crow 2 takes the handy, pocket-friendly design of the first-generation Crow and updates it with a full-flat-ground CTS BD1 blade and a robust clip design that now offers both left and right-side tip-up carry. Built on a framework of full skeletonized stainless steel liners and textured G-10 scales, its improved handle design also includes an enlarged relief cut to make operation of the sturdy LinerLock mechanism even easier.

### NEW! RAVEN 2 G-10 BLACK

The byrd Raven is back and better than ever. The new Raven 2 features an upgrade to CTS BD1 blade steel, a low-friction full-flat grind, and a newly designed four-position hourglass clip with a broad, sturdy base. The full skeletonized stainless steel liners and textured G-10 scales also have a more generous relief cut to allow easier operation of the high-strength LinerLock mechanism.

# **BY11**GP2

### **FINCH<sup>™</sup> 2** G-10 BLACK

The Finch 2 combines the compact, carry-anywhere size of the Spyderco Ladybug with skeletonized stainless steel liners, G-10 scales, screw-together construction, and a full-flat-ground blade. Designed for in-pocket carry, the Finch 2 is clipless and includes a lanyard hole for simple attachment to a keychain or lanyard.

MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
RAVEN 2 G-10 Crow 2 G-10 Finch Black G-10	P P P	4.42 112 3.82 97 2.48 63	7.83 199 6.60 168 4.39 112	3.41 87 2.78 71 1.91 49	2.80 71 2.11 54 1.56 40	0.150 3.8 0.150 3.8 0.098 2.5	CTS BD1 CTS BD1 8CR13MOV	4.2 119 3.5 99 1.0 28	FULL-FLAT FULL-FLAT FULL-FLAT	LINERLOCK Linerlock Back Lock	G-10 G-10 G-10	ambi Ambi N/A	4-POSITION TIP-UP N/A	CHINA China China



### **HAWKBILL**<sup>™</sup> LIGHTWEIGHT

The Hawkbill byrd combines the voracious cutting power of a hawkbill blade shape with the lightweight construction of an injection-molded fiberglassreinforced-nylon (FRN) handle. The handle's Bi-Directional Texture guarantees a positive grip in all environmental conditions and its skeletonized stainless steel liners provide strength for a substantial back lock mechanism. A fourposition clip and the blade's trademark Comet-shaped hole allow you to put the blade into action quickly from a full range of carry positions.

# BY07PS

### **CROSSBILL**<sup>™</sup>

Hawkbill blades offer exceptional cutting dynamics, literally gathering the material being cut in the concave arc of the edge and cutting with full power and leverage all the way to the point. The byrd Crossbill combines these highperformance cutting mechanics, a refined stainless steel handle design, a sturdy back lock mechanism, and a distinctive unsharpened swedge that comes to an acute, yet durable point profile. Both tip-up and tip-down, right-side carry options are available via an adjustable pocket clip.

### AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
HAWKBILL BLACK FRN Crossbill stainless steel	S P, PS	3.95 100 4.55 116	6.85 174 7.80 198	2.90 74 3.25 83	2.50 64 3.08 78	0.098 2.5 0.118 3.0	8CR13MOV 8CR13MOV	2.6 74 5.7 162	HOLLOW Hollow	BACK LOCK Back Lock	FRN STAINLESS	ambi Right	4-POSITION TIP-UP TIP-DOWN	CHINA CHINA

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# **BYRD KNIVES**

# BY23GP

### **TERN**<sup>™</sup> SLIPIT

The byrd Tern provides all the advantages of Spyderco's acclaimed onehand-opening, non-locking, clip-carry SLIPIT knives in an extremely economical package. Its drop-point blade is held open by pressure of the handle's back spring on a notched joint at the pivot. A forefinger choil allows you to choke up for control during use and provides an extra measure of safety against accidental closure. Textured black G-10 scales provide a secure, slip-free grip and a reversible deep-pocket wire clip allows both left and right-side tip-up carry. Versatile, economical, and socially friendly.

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# BY05P

### **FLIGHT**<sup>™</sup>

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The Flight is a mid-sized all-stainless-steel knife that offers serious and solid performance. Its ergonomic handle features twin finger grooves and a hand-filling profile for a secure grip. The blade's deep hollow grind converges with an unsharpened swedge to create an acute point that is ideal for detailed cutting chores. A durable back lock mechanism secures the blade in the open position and a two-position clip provides the options of tip-up or tip-down carry on the right side. You'll fly high with the affordable performance of the Flight.

AVAILABLE EDGES



MODEL NAME	EDGE	CLOSED LENGTH	OVERALL LENGTH	BLADE LENGTH	EDGE LENGTH	BLADE THICKNESS	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE		CLIP	ORIGIN
		in mm	in mm	in mm	in mm	in mm		oz g						
TERN SLIPIT BLACK G-10 Flight stainless steel	P P, PS	3.65 93 4.55 116	6.40 163 7.88 200	2.75 70 3.33 85	2.17 55 3.00 76	0.118 3.0 0.118 3.0	8CR13MOV 8CR13MOV	2.1 60 5.7 162	FULL-FLAT Hollow	SLIPIT Back Lock	G-10 Stainless	AMBI Right	TIP-UP TIP-UP TIP-DOWN	CHINA China

# EDGE-U-CATION

Many Spyderco knives have adjustable clips that allow you to configure them for different carry positions. Some are adjustable for left or right-side tip-up carry, while others offer the flexibility of four-position carry: tip-up or tip-down on the left and right sides.

Because Spyderco provides our customers with the option of configuring their knives to meet their personal preferences, we do not apply thread-locking compound (i.e. "Loc-Tite®") to our clip screws at the factory. To help prevent the clip screws of your knife from loosening over time, we recommend that you apply thread-locking compound to them once you have determined your preferred carry position. Thread-locking compound is available at most hardware, auto supply, and home improvement stores.

### GET THE PROPER TOOLS BEFORE YOU BEGIN

Proper tools are critical to good folder maintenance. Before you attempt to change the position of your knife's clip, invest in the correct size of micro screwdrivers, Torx<sup>®</sup> drivers, and/or hex wrenches for your knife. The exact tools you will need depend upon your specific model of knife and, in some cases, when it was made. As part of Spyderco's commitment to Constant Quality Improvement (C.Q.I.), the clip style and screw types used on some knives have evolved over time. It is therefore impossible for us to provide a comprehensive list of which knives require which clip screw tools. However, generally speaking, a good Spyderco tool kit should include T-6 and T-8 Torx<sup>®</sup> ("star-shaped") drivers, a small Phillips screwdriver (#1 Phillips), a 1.5mm metric hex-head (aka "Allen") wrench, and a small coin like a U.S. penny or nickel. With these tools, you should be able to adjust just about any Spyderco clip.



Before you attempt to remove any Spyderco clip screw, check to ensure that you have the proper tool for the job. A magnifying glass or loupe will help you examine the screw head closely and choose the correct tool for the job. Also, check the tip of the tool to ensure that it is not worn. Using worn or incorrect tools can easily strip screw heads.

# CHANGING THE POSITION OF YOUR POCKET CLIP

### CHANGING CLIPS ATTACHED WITH SCREWS



Place a folded towel or computer mouse pad on a firm, flat surface. This will protect your knife and keep it from rotating as you work. Place your closed knife on the pad (never work on a knife with an open blade), insert the tip of the tool into the screw head and apply firm downward pressure as you turn counterclockwise to loosen the screw. Make sure that you maintain downward pressure to avoid stripping the screw head. Repeat this process with the other screws until they are all loose, but leave them in the clip holes.

Lift the clip and the screws together and hold the screws in place with your fingertip to avoid dropping them. Apply a small drop of temporary thread-locking compound to the threads of each screw and then align the clip and screws with the handle holes for your preferred mounting position. With the knife again supported by the towel or mouse pad, turn the middle screw until it engages. This will align the clip and make the other screws easier to install. Turn all screws down until snug. Finish tightening them while applying firm downward pressure on the tool to avoid stripping the screw heads.



### **CHANGING WIRE CLIPS**

Follow the same procedures as described above to loosen the single Torx screw that retains the wire clip. If necessary, apply pressure with your fingertip to the head of the Torx screw on the back side of the knife to prevent it from turning. You may also use a second Torx driver to prevent that screw from turning.

Once the screws have been loosened a few turns (they don't have to be removed completely), lift the wire clip up and remove it from the milled grooves in the handle. Push the screw head on that side of the handle down and turn the knife over. Insert the ends of the wire clip under the screw head on the other side and tighten the screw to hold the clip in place. If desired, you may remove the screw completely and apply Loc-Tite to the threads before completing the installation.

### CHANGING BARREL BOLT CLIPS



Hold the closed knife over a towel or pad on a table and place your thumb over the head of the barrel bolt. Insert a coin into the slot on the other side of the barrel bolt and, while maintaining firm pressure, turn counterclockwise to loosen it. Remove the bolt assembly completely to move the clip to the opposite side. Place the clip into the recess in the handle and insert the body of the barrel bolt (the larger piece with the internal threads) through the clip hole into the handle. Apply a drop of Loc-Tite or similar product to the threads of the screw and screw it into the barrel bolt body. Using the method described above, tighten the barrel nut with the coin.

With the proper tools and knowledge, you can easily configure the carry of your Spyderco knife to best meet your needs, preferences, and tactics.

# CLIPS DEEP-POCKET CLIP

A knife clip designed to mount close to the end of the handle so very little of the knife remains exposed when it is clipped in the pocket.



### INTEGRAL POCKET CLIP

A pocket clip molded as an integral part of the handle rather than a separate component attached with screws. This style of clip was used on early Spyderco models.



### **METAL CLIP**

The most commonly used clip on Spyderco knives, metal clips can be made of stainless steel or titanium. They vary in shape, size, and finish to complement specific knife designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted to provide multiple carry options.



### WIRE CLIP

A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position the knife higher and closer to the pocket's edge.



# EDGE-U-CATION

# STEEL TERMS

### ALLOY

A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.

### AUSTENETIZED

The basic steel structure state in which an alloy is uniformly dissolved into iron.

### **CRITICAL TEMPERATURE**

The temperature at which steel changes its structure to austenite in preparation for hardening.

### CORROSION RESISTANCE

The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).

### DUCTILITY

The ability of a material to be stretched or drawn, or plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).

### EDGE RETENTION

The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).

### GRIT

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The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.

### HARDNESS

The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).

### HARDENABILITY

The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).

### HEAT TREATING

A controlled heating and cooling process to prescribed temperatures and limits for the purpose of changing the physical properties and behavior of the metal.

### **IMPACT STRENGTH**

The ability of a material to resist cracking due to a sudden force.

### MARTENSITE

A very hard and brittle steel with a distorted body centered tetragon crystal structure.

### PRECIPITATION

The separation of a substance that was previously dissolved in another substance.

### QUENCHING

Soaking of steel that has reached a high temperature (above the decrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.

### **ROCKWELL TEST**

A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

### TEMPERING

Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, and stress relieving.

### **TENSILE STRENGTH**

Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).

### TOUGHNESS

The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).

### YIELD STRENGTH

The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a stress / strain curve.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

- Carbon Steels contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.
- Alloy Steels have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.
- High-Strength Low-Alloy Steels known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.
- Stainless Steels contain a minimum of 12% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be dependant upon the other elements used in the steel.
- Tool Steels contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.
- Exotic Steels are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

# There is an old proverb, "THERE WAS NEVER A GOOD KNIFE MADE OF BAD STEEL."

This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.

# STEEL ELEMENTS

Steel as a matter of opinion is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences.

Our hope, is that this guide will help you understand the world of steel better and perhaps assist you in defining what your own preferences are and why.

A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

Iron by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the beginning of becoming a new type of steel.

Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel - grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The process starts out the same as wrought steels - alloying elements are added and dissolved into molten iron. Then comes the main difference. The molten steel is atomized (misted into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel chemistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater

propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wearresistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

# EDGE-U-CATION

# STEEL CHART

STEEL	CARBON	CHROMIUM	COBALT	NIOBIUM	COPPER	MANGANESE	MOLYBDENUM
1095	0.90-1.03					0.30-0.50	
5160	0.56-0.64	0.70-0.90				0.75-1.00	
52100	0.98-1.10	1.30-1.60				0.25-0.45	
154CM	1.05	14.00					4.00
20CV	1.90	20.00				0.30	1.00
420J2 /20 Modified	0.15	12.00-14.00				1.00	
420 Modified 425 Modified	0.38 0.40-0.54	13.60 13.50-15.00				0.50 0.50	0.60-1.00
440A	0.65-0.75	16.00-18.00				1.00	0.75
440A 440B	0.75-0.95	16.00-18.00				1.00	0.75
440C	1.00	17.50				0.50	0.50
440XH	1.60	16.00				0.50	0.80
8Cr13MoV	0.80	13.00				0.40	0.15
9Cr18Mo	0.95-1.10	16.00-18.00				0.80	0.40-0.70
A-2	1.00	5.25				0.85	1.10
ATS-34	1.05	14.00				0.40	4.00
ATS-55	1.00	14.00	0.40		0.20	0.50	0.60
AUS-6	0.55-0.65	13.00-14.50				1.00	
AUS-8	0.70-0.75	13.00-14.50				0.50	0.10-0.30
AUS-10	0.95-1.10	13.00-14.50				0.50	0.10-0.31
BG-42	1.15	14.50	 200.200			0.50	4.00
Cobalt Special CPM™ 3V	0.95-1.15 0.80	15.00-17.00 7.50	2.00-3.00			0.30-0.50	1.00-2.00 1.30
CPM 4V	1.35	5.00				0.40	2.95
CPM 9V	1.78	5.25				0.40	1.30
CPM 10V	2.45	5.25				0.50	1.30
CPM 15V	3.40	5.25				0.50	1.30
CPM 20CV	1.90	20.00				0.30	1.00
CPM M4	1.40	4.00				0.30	5.25
CPM S30V	1.45	14.00					2.00
CPM S35VN	1.38	14.00		0.50			2.00
CPM S60V(440V)	2.15	17.00				0.40	0.40
CPM S90V(420V)	2.30	14.00					1.00
CPM S110V	2.90	15.25	2.50	3.00		0.40	2.25
CPM® Cru-Wear®	1.15	7.50					1.60
Cru-Wear®	1.10 0.98-1.10	7.50 1.30-1.60				 0.25-0.45	1.60
CTS™ B52 CTS B70P	1.10	14.00		0.30		0.20-0.40	2.00
CTS B75P	1.10-1.20	14.00		0.30		0.50	3.80-4.20
CTS BD1	0.90	15.50				0.60	0.30
CTS BD30P	1.50	14.00				0.50	2.00
CTS 204P	1.90	20.00				0.30	1.00
CTS XHP	1.60	16.00				0.50	0.80
CTS 20CP	2.20	13.00				0.50	1.30
CTS 40CP	0.95-1.20	16.00-18.00				1.00	0.75
D-2	1.55	11.50				0.35	0.90
Elmax	1.70	18.00				0.30	1.00
GIN-1	0.90	15.50				0.60	0.30
H-1	0.15	14.00-16.00				2.00	.50-1.50
HAP40 Super Blue Steel	1.30 1.40-1.50	4.00	8.00				5.00
K390	2.47	0.30-0.50 4.20	2.00			0.20-0.30 0.40	0.30-0.50 3.80
LC 200 N	0.30	15.00	2.00			1.00	0.95
Maxamet®	2.15	4.75	10.00			0.30	
M-2	1.00	4.15				0.30	5.00
M390	1.90	20.00				0.30	1.00
MBS-26	0.85-1.00	13.00-15.00				0.30-0.60	0.15-0.25
MRS-30	1.12	14.00				0.50	0.60
N690Co	1.07	17.00	1.50			0.40	1.10
0-1	0.85-1.00	0.40-0.60				1.00-1.40	
PMC27	0.60	13.00				0.50	
PSF27	1.55	12.00				0.40	0.75
RWL34	1.05	14.00				0.50	4.00
Sandvik 12C27	0.60	13.50				0.40	
Sandvik 12C27 Mod. SUS 410	0.52 0.15	14.50 11.50-13.50				0.60 1.00	
Vascowear	1.12	7.75				0.30	1.60
VG-10	0.95-1.05	14.50-15.50	1.30-1.50			0.50	0.90-1.20
W-1	0.70-1.50	0.15	1.30-1.30			0.10-0.40	0.70-1.20
W-2	0.85-1.50	0.15				0.10-0.40	0.10
X-15TN	0.42	15.55				0.46	1.70
ZDP-189	3.00	20.00	Trace	Trace		0.50	1.40

NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
		0.04		0.05		
		0.04	0.15-0.30			
		0.02	0.15-0.30	0.02		
			0.30			( 00
		0.04	1.00	0.03	0.60	4.00
			0.75	0.03		0.30
		0.04	0.80	0.03		0.10
		0.04	1.00	0.03		
		0.04	1.00	0.03		
		0.04	0.30	0.03		
0.35			0.40			0.45
0.20		0.02	0.50	0.01		0.10
		0.04	0.80	0.03		
			0.35			0.25
		0.03	0.35	0.02		
			0.40			
0.49		0.04	1.00	0.03		0.10-0.25
0.49		0.04	1.00	0.03		0.10-0.26
0.49		0.04	1.00 0.30	0.03		0.10-0.27 1.20
0.25		0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
0.20						2.75
			0.80			3.85
			0.90			9.00
			0.90			9.75
			0.90			14.50
			0.30		0.60	4.00
			0.55	0.06	5.50	4.00
						4.00
						3.00
			0.40			5.50
						9.00
			0.60		0.20	9.10
					1.00	2.40
			 0.15-0.30		1.15	2.40
			0.10-0.30			1.00
			0.30			1.00-1.50
			0.37			0.10
			0.30			4.00
			0.60		0.65	4.00
0.35			0.40			0.45
			0.90			9.30
			1.00			
			0.45			0.80
			0.80			3.00
		0.02	0.37	0.03		
6.00-8.00	0.10	0.04	3.00-4.50	0.03		
		 0.02			6.00 2.00-2.50	3.00
		0.02	0.10-0.20 0.55		1.00	0.50 9.00
0.50	0.50					7.00
			0.25	0.07	13.00	6.00
			0.30		6.40	1.95
			0.70		0.60	4.00
		0.04	0.65	0.01		
			1.00			0.25
			0.40			0.10
0.30			0.50		0.50	0.30
			0.50			
	0.30		0.40			1.00
			0.50			0.20
		0.02	0.40	0.01		
		0.25	0.40	0.01		
		0.04	1.00 1.20	0.03	1.10	2.40
		0.03	0.60			0.10-0.30
0.20			0.10-0.40		0.50	0.10
0.20			0.10-0.40		0.15	0.15-0.35
0.30	0.21	0.02	0.23			0.29
			0.40		0.60	Trace

# STEEL ELEMENTS

**CARBON (C)** Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.

**CHROMIUM (Cr)** Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.

**COBALT (Co)** Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.

**COPPER (Cu)** Increases corrosion resistance.

**MANGANESE (Mn)** Increases hardenability, wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness.

**MOLYBDENUM (Mo)** Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.

NICKEL (Ni) Adds strength and toughness

### NIOBIUM (Nb) (COLUMBIUM)

Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.

**NITROGEN (N)** Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

**PHOSPHORUS (P)** Improves strength, machinability and hardness. Creates brittleness in high concentration.

SILICON (Si) Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.

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**SULFUR (S)** Improves machinability when added in minute quantities, but can decrease toughness.

**TUNGSTEN (W)** Adds strength, toughness and improves hardenability.

VANADIUM (V) Increases strength wear resistance and increases toughness. Limits grain size

# **EDGE-U-CATION**

# **BLADE GRINDS**

### **CENTERLINE GRIND**

### FALSE EDGE

### FLAT SABER GRIND

### FULL FLAT GRIND

HAMAGURI (APPLESEED)

HOLLOW GRIND

SINGLE-BEVEL GRIND

SWEDGE

ZERO GRIND

ZERO GROUND SABER

### ZERO GROUND SABER

(Scandinavian or "Scandi" grind) Similar to a flat-ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

# EDGE GRINDS

### **PLAINEDGE™**

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

### **SPYDEREDGE™**

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.

### **COMBINATIONEDGE<sup>TM</sup>**

A blade with an edge that is partially PlainEdge™ and partially SpyderEdge™.

### TRAINER

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.

### A blade grind resembling that of a double-edged knife in which the top and bottom bevels meet in the center of the blade's width. Only the bottom edge is sharpened and the spine of the knife is left unsharpened to create a swedge.

### **FALSE EDGE**

A sharpened secondary edge on the spine of a blade near the point. If unsharpened, it is called a swedge.

### FLAT SABER GRIND

**CENTERLINE GRIND** 

A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind maintains full thickness through a larger portion of the blade for increased strength.

### FULL FLAT GRIND

A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

### HAMAGURI (APPLESEED)

Japanese for "clam" or "clamshell," it describes a blade ground with convex radiused bevels. Also called an Appleseed or Moran grind, it is often produced by grinding on a slack grinding belt.

### HOLLOW GRIND

A blade with bevels that are ground with a concave radius. The bevels may extend the full width of the blade (full hollow grind) or only a portion of its width.

### SINGLE-BEVEL GRIND

Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow ground.

### SWEDGE

An unsharpened bevel on the spine of a blade near the point. If it were sharpened it would be considered a false edge. A swedge reduces blade weight, enhances balance, and improves penetration.

A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

ZERO GRIND



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# **BLADE SHAPES**



BOWIE-SHAPED



DOUBLE-EDGED

### DOUBLE-EDGED















### REVERSE "S"



SHEEPFOOT







### **ASSIST BLADE**

(Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts, or clothing.

### **BOWIE-SHAPED BLADE**

Named after the legendary Colonel James Bowie, this term has come to describe any number of variations of a blade with a primary cutting edge with a curved "belly" and a clipped point. The clip may be sharpened or unsharpened or may be straight or concave.

### DOUBLE-EDGED BLADE

A blade with sharpened edges on both the primary edge and the spine or a symmetrical blade with two sharpened edges, like a dagger.

### **DROP-POINT BLADE**

A design popularized by the hunting knives of the late Bob Loveless. The spine of the blade follows a subtle convex arc to the point.

### HAWKBILL BLADE

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.

### LEAF-SHAPED BLADE

A blade shape developed and refined by Spyderco. It is similar to a spearpoint, but not completely symmetrical, and has a more acute point and typically no swedge.

### MODIFIED CLIP-POINT BLADE

A blade ground on the spine in an angled or sweeping line downward to meet the point.

### **REVERSE "S" BLADE**

A blade shape resembling a backwards letter "S" with the tip curving downward and the widest portion of the blade curved in a convex arc.

### SHEEPFOOT BLADE

A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.

### **SPEAR POINT BLADE**

A symmetrical blade with an equal amount of curve on the spine and the cutting edge. The grind line of the primary bevel and the point both lie on the blade's centerline. Spearpoint blades often feature swedges or false edges on the back of the blade.

### WHARNCLIFFE BLADE

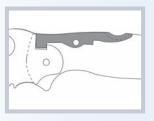
A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.

# EDGE-U-CATION

# LOCK & JOINT MECHANISMS

### **BACK LOCK**

A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.



### **BALL BEARING LOCK<sup>™</sup>**

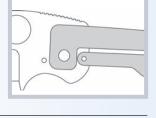
A patented compressive lock that wedges a ball bearing between a fixed anvil and the blade tang. The mechanism also serves as a detent to hold the blade in the closed position.

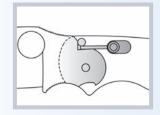
### BALL JOINT NON-LOCKING SYSTEM

Designed by knifemaker Bob Terzuola, this is a slipjoint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.

### **BOLT ACTION LOCK**

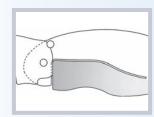
A locking mechanism designed by Blackie Collins that consists of a spring-loaded bolt that engages on a ramp on the tang of the blade to lock the blade open.





### CHRIS REEVE INTEGRAL LOCK (R.I.L.)

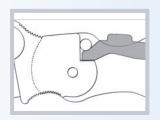
Developed by custom knifemaker Chris Reeve, the R.I.L. is similar to the Walker LinerLock<sup>®</sup>, but uses a lock bar that is integral to one of the handle scales.



### **COMPRESSION LOCK™**

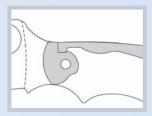
A lock mechanism that uses a leaf-like spring from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin). Developed and patented by Spyderco, it provides extreme lock strength and ease of use.

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### NOTCH JOINT

A non-locking joint in which the blade is held open by spring pressure against a notch in the tang.



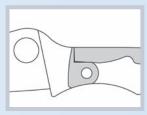
### SLIPIT<sup>™</sup>

A Spyderco non-locking folding knife that opens via one-handed operation and features a pocket clip. SLIPIT™ blades are held open by spring pressure against a notch in the blade's tang.



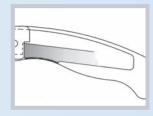
### **SLIPJOINT**

A non-locking mechanism in which the blade is held open by spring pressure on a flat section on the back of the blade's tang.



### WALKER LINERLOCK®

A locking system developed by custom knifemaker Michael Walker that uses a a leaf-like spring split from the liner to wedge laterally against a ramped surface on the tang of the blade.



### POWERLOCK™

A locking system positioned on the back of the handle using two interacting rocker arms. One of which engages a notch in the blade's tang to lock the blade open.



# HANDLE MATERIAL & TERMINOLOGY

### ALMITE

A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.



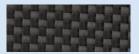
### ANODIZED ALUMINUM

Subjecting aluminum to electrolytic action to coat it with a protective and decorative film.



### BI-DIRECTIONAL TEXTURING<sup>™</sup>

A patented texture pattern molded into FRN handles that consists of opposing graduated steps radiating outward from the center of the handle. It provides a secure, non-slip grip.



### **CARBON FIBER**

Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is very costly to manufacture.



### CARBON FIBER/G-10 LAMINATE

A durable, aesthetically pleasing material consisting of a surface layer of pure carbon fiber bonded to a base layer of G-10.



### FRCP

(Fiberglass Reinforced Co-Polymer) A tough, chemical and heatresistant material that is extremely lightweight and versatile. An injection-molded co-polyester reinforced with glass fiber, it is unique in that it can be made translucent or transparent and tinted with various colors.



### FRN

(Fiberglass Reinforced Nylon) A nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.



### G-10

An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle material.



### **KRATON®**

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.



### MICARTA

A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead blasted to produce different appearances and textures.

### NATURAL MATERIALS

Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.

### **NISHIJIN GLASS FIBER**

A high-strength material similar to carbon fiber that replicates the dramatic decorative patterns of traditional Japanese nishijin woven textiles.

### PEEL-PLY CARBON FIBER

A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface during manufacturing. After the machining of handle scales, the protective layer is removed to reveal a non-slip, high-traction texture.

### STAINLESS STEEL

Steel containing a minimum of 12% chromium, making the steel resistant to corrosion. The chromium oxide (CrO) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.

### TITANIUM

A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.



### VOLCANO GRIP™

Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares with central divots that provides tactile resistance to slipping when gripped in the hand.

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# EDGE-U-CATION

### ABS

A black amorphous thermoplastic polymer with high impact strength.

### Alumina Ceramic

The compound used in Spyderco sharpening stones. It consists of a ceramic-bonding agent mixed with alumina particles (synthetic sapphires) that is shaped and kiln fired at temperatures in excess of 3000 degrees F.

### Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that can be operated equally well with both the left and right hand.

### Anodize

To subject a metal to electrolytic action as the anode of a cell in order to coat with a protective or decorative film.

### Austenite

A solid solution of carbon or of carbon and other elements in gamma iron, having a facecentered cubic lattice at all temperatures.

### Austenitic Steel

A major class of alloy steel, especially stainless, composed primarily of austenite. Unlike martensitic steels, which are hardened through heat treating, austenitic steels work harden.

### **Bead Blasted**

A finish achieved by bead blasting, a form of abrasive blasting that uses fine glass beads as an abrasive medium. Abrasive blasting is the operation of forcibly propelling a stream of abrasive material against a surface under high pressure smooth, roughen, shape, or clean a surface.

### Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

### **Boltaron**®

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. A moldable thermoplastic, it has excellent impact strength and is resistant to chemicals and abrasion. Similar to Kydex<sup>®</sup>.

### Caping

The careful and detailed removal of the hide of a game animal for the purpose of taxidermy. More precisely it refers to the removal of the skin from the head, shoulders and neck.

### Carbide

A hard, sharp carbon/iron material typically used in tools for the machining or drilling of steel. Spyderco uses carbide to make the glass-breaker tip of the C79 Assist model.

### Carraca

An onomatopoeic term referring to the sound of a Spanish navaja folding knife when it is opened. The sound is created by the knife's ratchet-style lock mechanism.

### 14.6 Choil A small

A small scallop or cutout between the cutting edge and the ricasso of the blade that allows the edge to be sharpened all the way to the shoulder of the ricasso.

### **CLIPIT**®

Spyderco's trademarked term for their line of folding knives that feature a pocket clip.

### ClipJoint™

A non-locking, clip-carried folder specifically designed for two-handed operation. Unlike SLIPIT knives, ClipJoints cannot be opened one-handed.

### Cobra Hood™

A machined flange or shroud positioned over the Spyderco round opening hole on the spine of a blade. It provides increased surface area and a positive purchase when opening the blade one-handed. Ideal for use with gloved hands, this feature is currently used on Spyderco's C79 Assist rescue knife.

### Corrosion

A process in which a solid, especially a metal, is eaten away and changed by a chemical action.

### C.Q.I.

Constant Quality Improvement—a process Spyderco applies to product design and manufacture in which changes and refinements are continually made to existing models, improving ergonomics, materials or manufacturing techniques.

### "D" Pin

An assembly pin or pivot use in knife manufacture that features a flat on one side of its cylindrical body so its cross section resembles an upper-case "D." When inserted into a matching hole, this shape prevents the pin from spinning.

### Damascus Steel

A steel produced by forge welding layers, rods, or strands of steel to create a homogenous piece. Nonferrous metals are sometimes also included in this process. After final shaping, parts made from Damascus steel are typically etched to highlight the steel's pattern.

### **David Boye Dent**

Custom knifemaker David Boye removed a small arc or "dent" of metal from the lock bar lever of his knives. This modification, adopted by Spyderco, reduces the possibility of gripping the handle hard enough to depress the lock bar and accidentally unlock the blade during use.

### Detent

A minute divot or dimple machined into the tang of a folding knife blade. A ball bearing seated in the surface of the LinerLock® drops into the detent hole when the knife is in the closed position to hold the knife blade closed inside the handle.

### **Diamond Coating**

The mechanical entrapment of diamond crystals into a metal substrate. Used in the production of sharpening devices, this process is done by depositing metal, layer by layer, from a plating solution until enough material is built up around the diamond crystals to hold them in place.

### **DLC Coating**

EDC

DLC (Diamond-like carbon) is a mixture of sp<sup>2</sup> (graphite) & sp<sup>3</sup> (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

An acronym for "everyday carry," indicating a knife that is carried and used daily.

### Embellishment

A term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured.

### **Emerson Opening Feature**

GLOSSARY

A blade opening device invented and patented by Ernest Emerson of Emerson Knives. It consists of a hook protruding from the blade's spine that catches the edge of the pocket when the knife is drawn to automatically open the blade. Licensed from Ernest Emerson, Pat. #5,878,500.

### Ergonomics

An applied science concerned with designing and arranging things people use to maximize safety and efficiency. Knives that are designed to be comfortable and less fatiguing to use are considered "ergonomic."

### **Exclusive Run**

The production of any Spyderco product at the request of a wholesale customer in a configuration different than what has been previously produced. Exclusives are produced for one customer or cooperatively between one customer and the Spyderco Factory Outlet Store. The customer reserves the right to reorder this item while it is under the exclusive contract. In most circumstances, Spyderco reserves the right to reproduce the item after contractual obligations have been fulfilled.

### False Edge

Driginally a term that referred to the upper edge of a sword that faced back toward the use and was used in reverse or "back" cutting tactics. When applied to knives, it refers to a section of sharpened edge on the back of the knife near the tip. It is sometimes used interchangeably with "swedge" to describe an unsharpened bevel on the back of the blade.

### Finger Choil

A cutout or scallop in the profile of a knife at the juncture of the handle and blade that provides a purchase for the finger when gripped. On non-locking SLIPIT<sup>™</sup> knives, this feature also helps Prevent accidental blade closure during use.

### Flipper

A small integral tab near the tang of a folding knife blade that extends from the back of the handle when the knife is closed. Invented by custom knifemaker and Cutlery Hall of Fame member Kit Carson, it provides leverage that allows the blade to be opened with a stroke of the index finger.

### G-Clip

An adjustable thermoplastic clip affixed to fixed-blade sheaths to support a variety of carry positions on the belt, waistband, or other locations.

### Guard (aka Handguard)

A protrusion or expansion at the juncture of the handle and blade of a knife that helps prevent the user's hand from slipping forward onto the edge.

### High Alumina Ceramic

The compound used in the manufacture of Spyderco sharpening stones. It consists of a ceramic-bonding agent mixed with alumina particles (synthetic sapphires) that is shaped then kiln fired at temperatures in excess of 3000 degrees F.

### Inlay

To ornament an object by embedding a piece of a different material in it, flush with its surface, or the piece of material inlaid into an object.

### Jimping

Grooves on the edge of the tang, spine, or other surface of a knife that provide texture for increased control during use.

### Kick

The unsharpened portion on the underside of a knife blade adjacent to the edge. The kick prevents the edge from touching the inside of the handle when closed.

### **Kraton**®

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

### Kydex<sup>®</sup>

A thin thermoplastic material commonly used for firearm holsters and knife sheaths. It can be easily heat formed, yet is flexible, durable, and resistant to perspiration, chemicals, oils and solvents.

### Lanvard

A cord passed around the neck, wrist, or other anchor point for holding a knife or other object.

### Lanyard Hole

A small hole in a knife's handle through which a cord or lanyard may be threaded. Lanyards provide additional security during use of a knife and help prevent dropping or loss, especially around water.

### Liner

A thin, flat metal plate that provides the primary structure for the handle of a folding knife. Liners are typically used in pairs.

### Little Big Knife™

A term coined by Spyderco to describe a small-bladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be used for strenuous cutting tasks normally only performed with larger, heavier tools.

### Martensitic Steel

A steel composed primarily of martensite, a crystalline structure created when the steel in subjected to a heat-treating process in which it is heated to critical temperature and rapidly cooled or guenched to harden it.

### MOLLE

An acronym for Modular Lightweight Loadcarrying Equipment—the current system of load-bearing equipment used by military and law enforcement personnel. It consists of a grid of nylon webbing that allows the modular attachment of pouches and other equipment to achieve customized mission-specific configurations.

### Nesting

The practice of machining a recess into G-10 or other handle scale material to inlay the liners and lock mechanism. Nesting increases structural strength while reducing the overall thickness of the handle.

### Nonferrous

Relating to or denoting a metal other than iron or steel.

### Obverse

The side of a coin or medal bearing the head or principal design. When applied to knives, it is the side of the knife visible when viewed edge down with the point facing to the left.

### **OpFocus®** Short for "operational focus," a term coined

by Spyderco to describe a perspective of

applications. Roughly synonymous with

nersonnel and self-reliant civilians

surface for smooth operation.

Pommel

of a knife handle.

our product line as it applies to operational

"tactical," it highlights the features and benefits

of our products as they apply to the needs of

military, law enforcement, and first responder

Phosphor Bronze Washers

between the between the scales or liners and

the blade. They are made of phosphor bronze

alloy, which provides a low-friction bearing

The knob or expansion found at the butt end

As it applies to knife steels, a manufacturing

process in which the component allovs of

a steel are gas atomized into powder form

and thoroughly mixed before heating and

compressing the material into a solid billet.

This process ensures a highly homogenous

material and the uniform distribution of the

A handguard protruding from one or both

and blade. Its purpose is to prevent the

hand from sliding forward onto the blade

Reverse (aka Pile Side)

sides of a knife at the juncture of the handle

The side of a knife opposite the obverse side.

It is visible when the knife is viewed edge

down with the point facing to the right.

A slab of material used as part of a knife

handle. Handles typically have two scales

that are riveted, screwed or bonded to the

Internal steel handle liners that feature a

their weight while maintaining strength

A ridge or crest above the Spyderco Round

Hole that creates a shelf for the thumb to

A limited, one-time-only production of a

specific knife design or variant. Production

quantities of Sprint Runs are limited to less

Spyderco Trademark Round

A round hole in a knife blade that is used

a forward-positioned lanyard hole.

Spyder-Drop Opening

A one-handed opening method that involves

grasping the closed blade of a folding knife

near the pivot pin and swinging the handle

with a Spyderco knife, using the Spyderco

Round Hole to achieve a secure grip.

down to open the knife. It is best accomplished

for ambidextrous one-handed opening of the

blade. In fixed-blade knives, it also serves as

series of holes (skeletonizing) that reduces

**Skeletonized Liners** 

alloys throughout the steel.

Quillion

during use.

Scale

tang of the blade.

and rigidity.

Spine Cusp

apply pressure during use.

Sprint Run™

than 1500 pieces.

Hole™

Powdered Metallurgy

Washers placed over a knife's pivot pin

### **Stainless Steel**

Steel containing a minimum of 12% chromium, making it resistant to corrosion. The chromium oxide (Cr0) that forms on the surface of the steel creates a barrier to oxygen and moisture that inhibits rust formation. Stainless steels are corrosion resistant, but not immune to rust.

### **Stepped Pivot**

A folding knife pivot that features right-angle "steps" or shoulders between sections of different diameters. Most commonly, the center of the pivot is larger in diameter than the two ends. This pivot style provides increased strength and ease of assembly during manufacturing.

### Stonewashed Finish

As it applies to knives, a dull matte finish on a metal part produced by a tumbling or vibratory process using a coarse polishing medium.

### Swedge A beveled area on the back of a blade near the point that is purposely unsharpened.

### Tang

The portion of a blade that connects to the handle or serves as the foundation of the handle of a knife.

### Tip-Up/Tip-Down

Terms of reference that describe the position of the blade of a closed knife when it is clipped to a pocket. The attachment of the

### clip to the handle of the knife determines whether it is positioned tip-up or tip-down.

Alzheimer's Association, Boltaron, Carpenter, Cordura, CPM, Crucible, CTS, Damasteel, H-1, Kraton, Kydex, Loctite, Micarta, NTOA MEMBER TESTED and RECOMMENDED, Parkinson Foundation, Pink Heals, Thor, Torx, Velcro, 440V, and S30V are registered trademarks of their respective holders.

# WARRANTY INFORMATION

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.

### WARRANTY INFORMATION:

- Spyderco warrants that all of our products are free from defects in material and workmanship.
- Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife's warranty.
- Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alterations, accident, neglect, disassembly, or improper sharpening.
- If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco.
- If we determine there is a defect in the manufacture / materials / workmanship, at our discretion Spyderco will repair or exchange that product for the same model or one of equal value at our expense.
- If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture / materials / workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.
- If Spyderco is unable to improve the condition of a knife, we will return it to you with the
  recommendation it be retired from use. All costs associated with shipment of the product(s) are the
  responsibility of the customer.

### **REPAIR INFORMATION:**

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services.

### **REPLACEMENT CLIPS:**

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 X107 or 303-279-8383, ext 107 or by e-mail at sfoldspyderco.com to inquire about the availability and price of a replacement clip for your specific knife.

### WHERE TO SEND YOUR KNIFE:

When sending your knife to us for warranty service or repair, please include \$5.00USD (cash, check or money order) for return shipping and a description of the problem and how it occurred. Please also provide a company or individual name, a physical return address (no P.O. boxes please - unless military or outside of the continental U.S), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

### **PLEASE SHIP TO:**

SPYDERCO, INC. ATTN: Warranty and Repair 820 Spyderco Way, Golden, C0 80403 USA Toll free: 800-525-7770 X255 Phone: 303-279-8383 X255 E-mail: customerservice@spyderco.com

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<u>en</u>	с	BY03BK2 P. PS		C12SBBKW2	C36TIFP
SHARPENERS	ACCESSORIES	BY03BK2 P. PS CARA CARA 2 LTWT 127	SPYDERCO	C12SBBKW2 MATRIARCH 2 EMERSON OPENER BLACK BLADE 13	C36TIFP MILITARY MODEL FLUTED TITANIUM 20
204CBN TRI-ANGLE CUBIC BORON NITRIDE 118	BALIYO YUS/YCN 125	BY03BKPS2 CARA CARA 2 BLACK NEW! 128	COGTIP TUSK 47	C12SBK2 MATRIARCH 2 LTWT 12	CA1CFAOTH NATIVE 5 40TH ANNIVERSARY SPRINT 15
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204M1 TRI-ANGLE STONE MEDIUM 118	BUGPIN LAPEL PIN 124 O	BYDABKPS2 MEADDWLARK 2 BLACK NEW!	C10 P. PS. S ENDURA 4 7	C26SYL SNAP-IT SALT P. S NEW! 45	C416PDBL5 NATIVE 5 6-10 BLUE 110V NEW! 16
204MF TRI-ANGLE SHARPMAKER 117	C12C ZIPPER CASE LARGE 123	BYOABK2 P. P.S MEADOWLARK 2 LTWT 130	C10BK P. PS, S ENDURA 4 LTWT 4	C28 P.S DRAGONFLY 31	C41PDBL5 NATIVE 5 LTWT BLUE 110V NEW! 19
204UF1 TRI-ANGLE STONE ULTRA FINE 118	C18C ZIPPER CASE SMALL 123	BY04GP2 MEADDWLARK 2 G-10 130	CIOPSBBK ENDURA 4 LTWT BLACK BLADE 4	C28BK2 P. S DRAGONFLY 2 LTWT 30	C41PPN5 NATIVE 5 LTWT PINK NEW! 19
302F BENCHSTONE FINE 2" X 8" 119	CTO2 KNIFE STANDS SMALL 122	BYQATIP2 MEADOWLARK 2 TITANIUM NEW! 131	C10FPBK ENDURA 4 LTWT FULL-FLAT COLORS	C28FPB0RE2 DRAGONFLY 2 HAP40/SUS410 SPRINT 91	CATTIFP5 NATIVE 5 FLUTED TITANIUM 16
302M BENCHSTONE MEDIUM 2" X 8" 119	CT03 KNIFE STANDS LARGE 122	BY05 FLIGHT P, PS	C10PSF6 ENDURA 4 LTWT FOLIAGE GREEN 5	C286PF6 DRAGONFLY G-10 31	CASSBIVISOR RESCUE 79MM BLACK OR ORANGE 37
302UF BENCHSTONE ULTRA FINE 2" X 8" 119	D01 ACRYLIC DISPLAY CASE TOP ONLY 122	BY07 CROSSBILL P. PS 135	C10PGRE ENDURA 4 LTWT ZDP-189 6	C28PGRE2 DRAGONFLY 2 ZDP-189 30	C66PBK3 CENTOFANTE 3 88
303F POCKET STONE FINE 1" X 5" 120	D02 ACRYLIC DISPLAY CASE BOTTOM ONLY 122	BY08GP2 RAVEN 2 NEVVI 134	C10PGYW ENDURA 4 LTWT EMERSON DPENER 5	C28POR2 DRAGONFLY 2 ORANGE 30	C79PSBBK ASSIST BLACK BLADE 36
303M POCKET STONE MEDIUM 1" X 5" 120	D03 ACRYLIC DISPLAY CASE TOP AND BOTTOM 122	BY096P2 CROW 2 NEW! 134	C10TIPD ENDURA 4 DAMASCUS 7	C28PT DRAGONFLY TATTOO 31	C79PSBK ASSIST BLACK 36
303MF DOUBLESTUFF 1" X 5" 120	6CLIP G-CLIP	BY10P2 ROBIN 2 132	C10TR ENDURA 4 LTWT TRAINER 5	C28YL2 P. S DRAGONFLY2 SALT 44	C79PSOR ASSIST ORANGE 35
305M1 POCKET STONE MEDIUM 1" X 3" X 1/4" 120	H01 LARGE ZIPPER POUCH NEW! 123	BY10PBK2 ROBIN 2 LTWT 132	C11 P. PS, S DELICA 4 11	C29 P.S CRICKET	C79PSYL ASSIST SALT NEW! 45
306UF BENCHSTONE- ULTRA FINE 3" X 8" 119	PLKIT PLASTIC DELICA KNIFE KIT 124	BY10BKP2 ROBIN 2 BLACK NEW!	C11PSBBK DELICA 4 LTWT BLACK 8	C29PT CRICKET TATTOO 14	COTOP2 PARA MILITARY 2 23
307F SLIP STONE 2" X 4" 121	SPI SPYDERPAC LARGE 123	BY1062 ROBIN 2 G-10 133	C11BK P. PS. S DELICA 4 LTWT BLACK BLADE 8	C36CFP2100 MILITARY MODEL 52100 STEEL NEW! SPRINT 91	CB16PBK2 PARA MILITARY 2 BLACK BLADE 23
308F GOLDEN STONE 121	SP2 SPYDERPAC SMALL 123	BY10TIP2 ROBIN 2 TITANIUM NEWI 133	C11FPBK DELICA 4 LTWT FULL-FLAT COLORS 10	C36GPBK MILITARY MODEL BLACK BLADE 21	CB16PDBL2 PARA MILITARY 2 BLUE 110V NETVI 23
400F CERAMIC FILE SET 121	STK1 MIRROR DECAL WHITE NEW! 122	BY11GP2 FINCH 2 134	C11PSF6 DELICA 4 LTWT FOLIAGE GREEN 9	C366PDBL MILITARY MODEL G-10 CPM 110V NEWI 21	CBIGPCM02 PARA MILITARY 2 CAMO 24
400F1R CERAMIC FILE - ROUND 121	STK3 MIRROR DECAL RED NEW! 122	BY17SBK2 CARA CARA 2 RESCUE LTWT 127	C11PGRE DELICA 4 LTWT ZDP-189 10	C366PCM0 MILITARY MODEL CAM0 22	CBIGPCMOBK2 PARA MILITARY 2 CAMO BLACK BLADE 24
400F1S CERAMIC FILE - SQUARE 121	WDKIT WOODEN DRAGONFLY KNIFE KIT 124	BY195BK2 MEADOW- LARK 2 RESCUE LTWT 130	C11PGYW DELICA 4 LTWT EMERSON OPENER 9	C366PCM0BK MILITARY MODEL CAMO BLACK BLADE 22	C856P2 Y0JIMB0 2 78
400F1SP CERAMIC FILE - SLIP 121	BYRD	BY22SBK HAWKBILL 135	C11TIPD DELICA4 DAMASCUS	C36PGE MILITARY MODEL 21	CB8 P. S SALT I YELLOW 42
400F1T CERAMIC FILE - TRIANGLE 121	BYD3-2 P. PS CARA CARA 2 128	BY23GP TERN 136	C11TR DELICA 4 LTWT TRAINER 9	C36TIP MILITARY MODEL TITANIUM 20	C000BBK P. S SALT I BLACK BLADE 42

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C89 ATLANTIC SALT BLACK OR YELLOW 46	C122GBBK P. PS TENACIOUS BLACK BLADE 57	C156GPBN SOUTHARD FOLDER 60	C184GPOR FIREFLY 89	C206GP INTROVERT NEW! 70	FB24SBK JUMPMASTER 50
C90FPB0RE STRETCH HAP40/ SUS410 SPRINT 91	C123CFP SAGE 1 CARBON FIBER 84	C158TIP TECHNO 68	C185TIP K2 72	LBK3 P. S LADYBUG 3 33	FB26GP BUSHCRAFT 104
C90GBNPE2 STRETCH 2 29	C123CFBAP SAGE 3 BOLT ACTION 85	C160P FOUNDRY 90	C186TIP SLYSZ BOWIE FOLDER 72	LBORP3E LADYBUG 3 HAP40/ SUS410 NEW! Sprint 91	FB28GPBN PUUKKO 108
C90PGRE STRETCH 2 ZDP-189 29	C123TIP SAGE 2 TITANIUM 84	C163 PINGO BLACK OR ORANGE 100	C187CFP RUBICON	LFGP3 LADYBUG 3 FOLIAGE GREEN 33	FB29GPSBBK PYGMY WARRIOR 110
C91BBK P. S PACIFIC SALT BLACK BLADE 40	C127PBK URBAN 94	C164GPBN NILAKKA 81	C188ALTIP DOG TAG FOLDER 98	LGREP3 LADYBUG 3 ZDP-189 33	FB30GP SOUTH FORK 103
C91 P. S Pacific Salt Black Or Yellow 41	C129GP CAT 55	C165GSBBK AUTONOMY BLACK BLADE RESTRICTED 52	C188ALTIBBKP DOG TAG FOLDER BLACK 98	LPRP3 LADYBUG 3 PURPLE 33	FB31CPBK ENUFF CLIP POINT
C94PBK UK PENKNIFE LEAF 95	C130GP CHICAGO	C165GSOR AUTONOMY ORANGE RESTRICTED 53	C188CFBBKP D0G TAG FOLDER CARBON FIBER 98	LSSP3T LADYBUG 3 TATTOO 33	FB31PBK ENUFF LEAF 107
C94PBK3 UK PENKNIFE DROP POINT 95	C133P BUG 99	C167GP FRICTION FOLDER 101	C189 ROADIE COLORS 99	LYL3 P.S LADYBUG 3 SALT 44	FB31SBK ENUFF SHEEPFOOT
C95PG2 MANIX 2 XL 28	C134CFP2 BRADLEY FOLDER 2 NEW! 67	C168GP BATTLESTATION 70	C190CFP SCHEMPP BOWIE 80	LYLS3HB LADYBUG 3 SALT HAWKBILL 44	FB31SYL ENUFF SALT
C95GPBBK2 MANIX 2 XL 28	C136GP PERSISTENCE 56	C169P CLIPITOOL SCISSORS 97	C191GP JANISONG 79 (NOT FOR SALE IN THE USA)	MBK P.S MANBUG 34	FB32GP SERNATA 105
CIDICFPE2 MANIX 2 CARBON FIBER CPMI54/CPM S90V SPRINT 91	C137P HONEYBEE 99	C170GP KARAHAWK 78	C192TIBLP PITS FOLDER BLUE NEW! 94	MBORPE MANBUG HAP40/ SUSA10 SPRINT 91	FB33GP BRADLEY BOWIE NEW! 105
C101PBBK2 MANIX 2 LTWT BLACK BLADE NEWL 26	C138P GRASSHOPPER 99	C171TIBLP MIKE DRAPER FOLDER 90	C193TIP SQUAREHEAD NEW!	MGGYP MANBUG G-10 34	FB34GP REVERSE
C101PBK2 MANIX 2 LTWT 26	C142GP RESILIENCE 56	C172CFTIP DOMINO 62	C194CFTIP MYRTLE NEW! 66	MGREP MANBUG ZDP-189 34	FB35PBK ARK NEW! 49
C101PBL2 MANIX 2 LITWT TRANSLUCENT BLUE 26	C144CFPE CALY3.5 89	C173GP HUNGARIAN FOLDER 80	C195CFP POSITRON NEW!	BWRSH1 WHALE RESCUE BLADE 51	FB36CFP PROFICIENT NEW! 104
CIOIPDBL2 MANIX 2 LTWT BLUE 110V NEW! 27	C146CFBBKP SZABO FOLDER 76	C175P CLIPITOOL BOTTLE OPENER/ SCREWDRIVER 97	C194CFTIP BREND/ PIRELA MAMBA NEW! 59	FB01P MORAN UPSWEPT 106	FB37GGRP SPRIG NEW! 103
C1016PDBL2 Manix 2 G-10 Blue 110V New! 27	C1486P AMBITIOUS 56	C174P&S CLIPITOOL SERRATED BLADE 97	C197GP WOLF SPYDER NEW! 71	FB02P MORAN DROP POINT 106	HO1 SZABOHAWK
C10162 P.PS MANIX 2 G-10 25	C1496P VALLOTTON SUB-HILT 67	C177GP ROC 69	C198TIP TIGHE STICK NEW! 66	FB04BB STREET BOWIE 109	KOABK P.S. 6° UTILITY KNIFE 114
C101GP8BK2 MANIX 2 G-10 BLACK BLADE 25	C152CFP CHAPARRAL CARBON FIBER 86	C178GP KIWI 4 88	C199TIP NIRVANA NEW!	FB05P2 TEMPERANCE 2 108	K04SBL BLUE 6' UTILITY KNIFE 114
C103GP PYAL 77	C152STIBLP CHAPARRAL STEPPED TITANUM BLUE 86	C179 SPY-DK BLACK DR DRANGE 100	C201TIBLP VRANGO NEW! 83	FB09GP2 RONIN 2 111	KO5BK P. S 4" UTILITY KNIFE NEW! 114
C103TR PKAL TRAINER 77	C152STIP CHAPARRAL STEPPED TITANIUM 87	C180GP TATANKA 73	C202TIP MANTRA NEW! 63	FB15P STREET BEAT 109	KOSSRD RED 4" UTILITY KNIFE NEW! 114
C106 P. STASMAN SALT BLACK DR YELLOW 43	C152TIP CHAPARRAL TITANIUM 87	C181GTIP LIL LIONSPY 69	C203TIP MANTRA 2 NEW! 63	FB15PBBK STREET BEAT LIGHTWEIGHT NEW! 109	KOBPBK SANTOKU NEW! 115
C118 SAVER SALT YELLOW 46	C154 SOUEAK BLACK OR PINK 96	C182CFTIP DICE 62	C204GP PATADA NEW! 81	FB20POR ORANGE ROCK SALT SPRINT 91	KOPPBK MINI PARING KNIFE NEW! 115
C1226 P. PS. S TENACIOUS 57	C156GPBBK SOUTHARD FOLDER BLACK BLADE 60	C183TIP BURCH CHUBBY 73	C205GP LIL LUM NEW! 83	FB23BBK P. S AQUA SALT BLACK BLADE 49	K11P COOK'S KNIFE NEW! 113



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