Respondence.

Spyderco CPM S30V

2018 PRODUCT GUIDE



())elcome

Welcome to the 2018 Spyderco Product Guide. Within these pages, you will find the most comprehensive and innovative collection of knives, sharpeners, and related accessories we have ever offered. You will also get a powerful insight into the forces that drive us as a company.

The core of the Spyderco philosophy has always been the Japanese concept of kaizen, which is literally translated as "change for the better." Although we use the term "Constant Quality Improvement" or "C.Q.I.," the spirit of the commitment it represents remains the same the unyielding pursuit of excellence in everything we make and everything we do.

Our commitment to C.Q.I. is apparent in all aspects of our 2018 product line. In addition to the familiar, tried-and-true models you have come to trust, you will also see premium versions of those designs featuring exotic, high-performance blade steels and distinctive handle treatments. Some of our time-tested models have also evolved to yield new generations with enhanced features and functionality. And, led by the hard work and dedication of the Spyderco Crew in our Golden, Colorado organization, we are honored to introduce a number of all-new designs that we believe are destined for greatness.

Thank you for your continued interest and confidence in Spyderco products. We hope you are as excited about our new additions as we are and look forward to serving you in 2018.

With appreciation,

The Spyderco Crew

Table of contents,

Signature	4
Rescue	48
Salt Series [™]	52
Value Folders	66
Flippers	72
Specialty	78
Ethnic	92
Gentlemen's	96
Sprint Runs	104
Non-Locking	106
ClipiTools™	114
Salt Series Fixed Blades	116
Fixed Blades	124
Kitchen	136
Sharpeners	142
	149
Accessories	147
Accessories Baliyo [™]	149
Baliyo™	153



OpFocus Professional Purchase Program

Spyderco greatly appreciates the service and sacrifice of our nation's duty-bound personnel and we believe very strongly in supporting them in every way possible. To show that appreciation, we established the OpFocus ("Operational Focus") Professional Purchase Program. This program allows active-duty military and law enforcement personnel and qualified first responders to purchase Spyderco products directly from us at a substantial discount.

To learn more, please visit www.spyderco.com/resources/op-focus.

Government and GSA Purchasing Information

Spyderco provides special sales support and discounted pricing to state and federal government agencies. We also hold a contract with the U.S. General Services Administration (GSA Contract #FSS-GS-07F-9342S) and make our products available through the GSA purchasing system. Qualified purchasers please contact Spyderco to request a quote or receive more information.



Signature Knives

Spyderco CPM S30V

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Spyderco CPM S301

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When Spyderco introduced its first knives in the early 1980's, traditionalists were taken aback by their unorthodox design. However, as more and more real-world knife users discovered the performance advantages of the Spyderco "look," that skepticism was steadily replaced with appreciation, enthusiasm, and loyalty. Many of the early designs that defined our niche in the cutlery world have evolved with us and still enjoy a devoted following as core members of our product line. Iconic and instantly recognizable, we proudly refer to these classic designs as our "Signature Models." If you're looking for the ultimate combination of "Reliable High Performance[™]"</sup> and timeless Spyderco style, you're in the right place.

Police Model

POLICE # One of the most recognizable folding knives ever produced, the original Spyderco Police Model was developed in the early 1980's specifically to meet the needs of law enforcement professionals. They asked for a lean, easily carried folder that could cut with serious authority. What we delivered has become legendary.

SPYDERCO VB-10

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The classic "old-school" Police Model features a sleek, satin-finished stainless steel handle with chamfered edges. Its blade is hollow ground from VG-10 stainless steel and has a dramatic swedge (unsharpened bevel) to ensure an acute point. Depending upon the user's preference, it is available with either a PlainEdge[™], SpyderEdge[™], or CombinationEdge[™] blade, all with a Trademark Round Hole[™] for agile one-handed opening. A high-strength back lock mechanism locks the blade securely open when in use and, together with a four-position hourglass clip, makes carry and operation of this ageless design completely ambidextrous.





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The fourth-generation Police 4 features a broad full-flat-ground blade crafted from Böhler-Uddeholm K390 particle metallurgy tool steel. Its handle includes skeletonized full stainless steel liners, a solid steel back spacer, and textured G-10 scales to ensure maximum structural strength and a non-slip grip. A high-strength back lock mechanism, four-position hourglass clip, and oversized Trademark Round Hole™ also guarantee easy accessibility and swift, fully ambidextrous operation.

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ndura™

Released in 1990, the original Spyderco Endura and its smaller counterpart, the Delica^{*}, literally redefined the concept of today's folding knife. As the very first lightweight, clip-carry, onehand-opening folders, they set a new standard, after decades of refinement. The fourth-generation Endura continues to set the standard as one of the best-selling folding knives ever made. In the process, it has also spawned an entire family of variations to meet virtually every user's needs and preferences.

The direct descendants of the original model, Endura 4 Lightweights feature skeletonized stainless steel liners and injection-molded fiberglass-reinforced-nylon (FRN) handles. They come in a full spectrum of colors and a variety of different grinds, edge configurations, and blade steels. Specialized versions include one with an Emerson Opening Feature that automatically opens the blade as the knife is drawn, a blunted red-handled trainer, and all-new hand-dyed Zome versions with multicolored handles.

For those who prefer greater strength and heft, the Endura 4 is also available with a satin-finished stainless steel handle and saber-ground blade. All members of the Endura 4 family include a four-position clip, a high-strength back lock mechanism, and Spyderco's Trademark Round Hole, making both carry and operation of these hardworking knives completely ambidextrous.

Endura 4 Lightweight Zome Green C10ZFPGR

The multi-colored green patterns on the FRN handles of this model are individually hand dyed by Japanese artisans, giving each knife its own distinctive character.





Endura 4 with a full-flat-ground blade made from ultra-high-carbon ZDP-189 steel and a British racing green ______ FRN handle.





Endura 4 Lightweight **Black Blade** C10PSBBK

The black-bladed Endura 4 lightweight features a non-reflective titanium carbonitride (TiCN) coating.





E. C. Endura 4 Lightweight C10PSBK

The Endura 4 Lightweight's FRN handle is reinforced by skeletonized stainless steel liners and features molded Bi-Directional Texturing[™] for a secure grip. Its saber-ground blade combines strength and cutting performance and is available in all three edge configurations.

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Available Edges

C10SBK

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Endura 4 Lightweight Foliage Green C10PSFG

Designed to blend naturally with most colors and camouflage motifs, the foliage green-handled Endura 4 features a saberground blade with a CombinationEdge.



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Endura 4 Lightweight Trainer C10TR

The Endura 4 trainer has a purposedesigned blunted blade for safe, realistic personal-defense training. Mechanically identical to its live-blade counterparts, it is also an excellent tool for teaching novice knife enthusiasts proper knife handling skills.











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Endura 4 Full-Flat Ground C10FPGR

Full-flat-ground Enduras offer low-friction edge geometry and a spectrum of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and black).



AMBIDEXTROUS CARRY

JPN MADE IN Japan

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Delica[®] 4

Lightweight with Emerson Opener[™] C11PGYW

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This Delica 4 comes with a licensed Emerson Opener for rapid opening.

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Endura 4 Lightweight with Emerson Opener 0 C10PGYW

An Emerson Opener is a small 0 integral hook on the spine of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook pivots the blade into the open position. Spyderco is proud to license this feature from its inventor, Ernest Emerson, and offer it on select models like the Endura 4.





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Delica 4

An equal partner in the history-making accomplishments of the Endura, the Delica 4 offers all the same outstanding qualities in a more compact package. The Delica 4 Lightweight family includes a full range of handle colors, blade grinds, and edge configurations, as well as a blunted training version and a model with the Emerson Opening Feature. All lightweight models feature skeletonized stainless steel liners for strength and textured handles molded from tough fiberglass-reinforced nylon.

For those who prefer the strength and heft, the Delica 4 is also available with a satin-finished stainless steel handle, saber-ground blade, and a choice of edge configurations. Like its lightweight kin, the stainless-handled version features a high-strength back lock mechanism and a fourposition hourglass pocket clip for ambidextrous carry and operation.

Delica 4 Lightweight **Zome Green C11ZFPGR**

Individually hand dyed by Japanese artisans, the unique multi-colored green patterns on the FRN handles of this model give each knife its own distinctive character.

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Delica 4 Lightweight Wharncliffe **C11FPWCBK**

This uniquely functional variant of the Delica 4 Lightweight was inspired by a request from a Spyderco customer who used a standard Delica 4 Lightweight every day in his job at a warehouse, but appreciated the extreme cutting power and control that straight-edged Wharncliffe blades provide. Based on his suggestion we combined all the qualities of the Delica 4 Lightweight with the enhanced edge geometry and cutting performance of a full-flatground Wharncliffe-style VG-10 stainless steel blade.



Available Edges

C11FSWCBK

C11FPWCBK





Delica 4 Lightweight Foliage Green C11PSFG

Lightweight Foliage Green Foliage green is a base color of many camouflage patterns and a neutral, low-profile complement to most other colors. The foliage green Delica 4 combines the identical qualities of the lightweight Delica platform with a versatile CombinationEdge blade.

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MADE IN Japan

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SPYDERCO V8-10

Delica 4 Lightweight Trainer C11TR

Mechanically identical to its live-blade counterparts, the Delica 4 Trainer has a blunted edge and tip for safe training or for learning the basics of folding knife operation.

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This Delica 4 Lightweight features a high-carbon ZDP-189 blade steel and a full-flat grind for

friction-free cutting performance with a British racing green

TIP UP/DOW

FRN handle.

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Delica 4 Lightweight Full-Flat Ground C11FPBL

Full-flat-ground Delica 4 Lightweights come in a palate of color choices, including blue, green, brown, gray, purple, orange, and black.







C11FPBK

C11FPBN

C11FPGY

C11FPOR



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C11FPPR

C11FPGR

Delica 4 Titanium Damascus C11TIPD

This premium version of the Delica 4 combines the classic beauty of a Damascus-clad blade with the high-tech elegance of solid titanium handle scales. The full-flatground blade has a VG-10 stainless steel core flanked on each side by 15-layer Damascus. Its striking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position hourglass clip.





The ideal platform for engraving and aftermarket customization, the Delica 4 with stainless steel handle is perfect for those who prefer the weight of a heavier knife. Its saber-ground blade style is available in three edge configurations.

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Matriarch 2 C12SBK2

The Spyderco Matriarch was inspired by a request from our South African distributor for smaller and more economical version of the Civilian as a personal-protection tool for women. That concept ultimately evolved into the Matriarch 2, which integrates the Civilian's aggressive blade shape and Reverse "S" edge profile with the lightweight handle construction of the

Igntweight handle construction of the popular Endura 4. Its SpyderEdge VG-10 stainless steel blade offers extreme cutting performance while its sturdy back lock mechanism, four-position clip, and Trademark Round Hole ensure fully ambidextrous carry.



JPN MADE IN JAPAN



The Civilian is a purpose-designed personal-protection tool originally intended for use by undercover narcotics officers operating without firearms. Its defining feature is its Reverse "S" SpyderEdge blade, which provides fearsome cutting performance even when wielded with gross motor skills and minimal training. Its highly capable blade is supported by a handle constructed with a single stainless steel liner, textured black G-10 scales, and a high-strength back lock mechanism. A two-position clip offers tip-up or tip-down carry on the right side. One of the most unique production knives ever made, the Civilian comes with a zippered storage pouch.



SPYDERCO VG-10



Matriarch 2 With Emerson Opener Black Blade C12SBBK2W

The ultimate expression of the Matriarch 2 concept, this dynamic knife combines lightweight construction, an aggressive fully serrated Reverse "S" blade, a high-speed Emerson Opener, and a black titanium carbonitride (TiCN) coating into a state-of-the-art personal-defense tool.



With Emerson Opener C12SBK2W

An Emerson Opener is an integral hook on the back of the blade that snags the corner of your pocket as the knife is drawn, automatically opening the blade as the knife clears the pocket. The invention of custom knifemaker Ernest Emerson, it is a natural complement to the Matriarch 2 and ensures quick opening of its Reverse "S" blade.



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Crichet C295

The stainless steel Cricket is a deceptively capable combination of small size and serious cutting performance. Inspired by the natural perfection of a water-worn river rock, its oval handle provides a palm-filling grip, as well as an ideal foundation for the Reeve Integral Lock (R.I.L.) that locks its blade securely in the open position. Its Reverse "S" edge profile maximizes the blade's cutting power while providing an exceptionally fine tip for detail work. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip, which also makes it an elegantly functional money clip when carried in the pocket.

> JPN MADE IN Iapan



Like an animal's claw, a hawkbill blade pierces with the point and draws the material being cut into the natural curve of the edge. The Spyderco Harpy was the first knife to integrate the dynamics of the hawkbill blade profile with the voracious cutting power of our fully serrated SpyderEdge. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and makes it the tool of choice for cutting netting, rope, cord, and webbing. Capable of right/left, tip-up/ SPYDERCO VO-10 tip-down carry, the Harpy features solid stainless steel handle construction, a sturdy back lock mechanism, and a drying vent/shackle key.



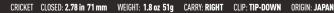
HANDLE: STAINLESS

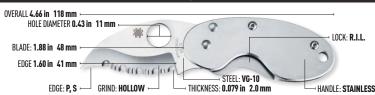
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TIP-DOWN

RIGHT CARRY







HARPY CLOSED: 3.88 in 99 mm WEIGHT: 3.8 oz 108g CARRY: AMBI CLIP: 4- POSITION ORIGIN: JAPAN OVERALL 6.63 in 168 mm LOCK: BACK HOLE DIAMETER 0.47 in 12 mm BLADE: 2.75 in 70 mm FDGE 2.42 in 61 mm STEEL: VG-10 EDGE: S GRIND: HOLLOW HICKNESS: 0.118 in 3.0 mm



The Stretch 2 is about as perfect a folding hunting knife can be. The blade is crafted from high-carbon ZDP-189 steel offering extreme edge retention. This means it cuts longer in the field allowing you to get the job done faster. It features a British Racing Green handle.



Stretch 2 G-10 ZDP-189 C90GBNPE2

Some users prefer the heft of a more robust handle. The Stretch 2 delivers, with full skeletonized stainless steel liners, a stainless steel backspacer, textured brown G-10 scales, and a lined lanyard hole. It also features a ZDP-189 blade and back lock with a David Boye Dent, and a four-position hourglass clip.



Stretch 2 C90PBK2

The Stretch 2's refined ergonomics reduce fatigue during prolonged use and its index-finger choil enhances purchase for a "choked up" grip. Its full-flat-ground VG-10 blade and Bi-Directional Textured injection-molded black FRN handle yield a refined knife ready for tough challenges. A four-position clip, back lock and Trademark Round Hole combine to make it both right and left-hand friendly.













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LOCK BACK

ORIGIN: JAPAN

HANDI F. FRN





THICKNESS: .0118 in 3.0 mm

EDGE: P - GRIND: FULL-FLAT -



EDGE: P ----GRIND: FULL-FLAT

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HANDLE: G-10

USA-Made

"USA-Made" is a simple phrase that speaks volumes. Although we take great pride in all products that bear the Spyderco name, we are particularly proud of our American-made knives. Designed, engineered, and meticulously crafted by the exceptionally skilled Spyderco Crew in our Golden, Colorado, factory, our USA-Made knives are truly unique. They combine best-inclass materials and workmanship, an unparalleled selection of high-performance blade steels, and the patriotic spirit that makes our country great. The result is a world-class collection of knives and a memorable expression of the vision Spyderco was founded upon.



Shaman

Souderco V The aptly named Shaman transcends the "spirit" of Spyderco's Native[®] to offer a larger, even more capable expression of its iconic design theme. The soul of the Shaman is its CPM S30V stainless steel blade, which features a very high saber grind and a prominent swedge to create outstanding edge geometry and an acute point. It is supported by an exceptionally ergonomic handle built with full skeletonized stainless steel liners and contoured matte-finished G-10 scales. This robust construction forms the foundation of the knife's highstrength Compression Lock mechanism and is home to a four-position pocket clip that supports all possible carry positions. Available with either a PlainEdge or fully serrated SpyderEdge and either a tumbled finish or a black Diamond Like Carbon (DLC) blade coating, the Shaman is ready to work its magic as one of the most formidable cutting tools we've ever produced.

13

HANDLE: G-10

STEEL: CPM S30V

- THICKNESS: 0.145 in 3.7 mm



Available Edges

C229GP

OVERALL 8.31 in 211 mm

BLADE: 3.61 in 92 mm

EDGE 3.12 in 79 mm

EDGE: P, S - GRIND: FULL-FLAT -

new Shaman Black Blade



STEEL: CPM S30V

GRIND: FULL-FLAT HICKNESS: 0.145 in 3.7 mm

21

HANDLE: G-10

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EDGE: P, S



The Lil' Native Back Lock is socially friendly 2.5-inch blade is full-flat ground from CPM S30V stainless steel and includes a fully accessible Trademark Round Hole[™] and an index-finger choil for a solid, four-finger grip. It is supported by a linerless handle that includes textured G-10 scales, a stainless back spacer, and a precision-machined high-strength back lock mechanism. A broad-based four-position pocket clip allows the knife to be configured for left or right-side tip-up or tip-down carry and, along with the knife's other features, makes its carry and operation completely ambidextrous.





a compact gentlemen's folder with a 2.5-inch blade. Its full-flatground CPM S30V stainless steel blade includes a prominent

C230GP

new

ergonomic package that still offers a full, four-fingered grip and excellent control. This version of the Lil' Native goes a step further by adding our high-strength Compression Lock mechanism and a low-profile deep-pocket wire clip that is reversible for left or right-side tip-up carry.

Lil' Nature Compression Lock

The iconic Native* has been a mainstay of Spyderco's American-made

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product line for decades. Now all the highly evolved performance features of this incredibly popular design have been distilled into

index-finger choil that flows seamlessly into the contours of the textured G-10 handle scales. The result is a compact,



XTROUS USA-MADE

Available Edges C230GP; PlainEdge C230GS; SpyderEdge Available Edges C230MBGP; PlainEdge C230MBGS; SpyderEdge





Nature 5 Fluted Carbon Fiber C41CFFP5

Inspired by our collectible 40th Anniversary knife, this all-new Native 5 features solid carbon fiber handle scales intricately machined with a fluted sunburst pattern. The linerless handle includes special threaded inserts to anchor the four-position pocket clip and is paired with a high-performance blade crafted from premium CPM S90V stainless steel.



DUS USA-MADE



Compact and amazingly versatile, the Native model has showcased the quality and affordability of Spyderco's American-made products for decades. Now in its fifth generation of design evolution, it continues to set the standard of excellence in back lock folding knives. The components of its highly refined lock mechanism are machined to extremely exacting tolerances to offer remarkable strength, precision, and ease of operation. Available in a variety of state-of-the-art steels, its full-flat-ground blade offers low-friction edge geometry and incorporates an index-finger choil for enhanced control during detailed cutting tasks. A stout four-position pocket clip provides left or right-side tip-up or tip-down carry and complements the other features of the Native 5's advanced design to make its carry and operation completely ambidextrous.

The G-10-handled Native 5 blazed the trail for the current design and was quickly joined by lightweight versions with injection-molded fiberglass-reinforced-nylon (FRN) handles. More recently, we've introduced linerless versions with CNC-machined scales and a variety of premium versions with exotic, high-performance blade steels. No matter which variation you choose, know that it reflects decades of evolution and relentless commitment to excellence.



C41PDBL5 Nature 5 Lightweight CPM S110V

Spyderco CPM STION

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A dynamic combination of lightweight construction and extreme cutting performance, this Native 5 pairs a dark blue FRN handle with a state-of-the-art CPM S110V blade.

IP UP/DOV

Nature 5 G-10 CPM S110V C41GPDBL5

This high-end version of the Native 5 features a high-performance CPM S110V stainless steel blade and signature dark blue textured G-10 scales.











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Spyderco CPM STION

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For environments where light reflection is a concern, this Native 5 features a all black (DLC) Diamond Like Carbon coating to the blade and hardware.

SP4derco CPM S35VN USA

USA-MADE

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When the state-of-the-art engineering enhancements of the Native 5 are combined with the advantages of an injection-molded fiberglass-reinforced-nylon (FRN) handle, the result is an incredibly lightweight full-service cutting tool. Its linerless handle construction features Bi-Directional Texturing for a non-slip grip and permanently anchored threaded stainless steel inserts for mounting the four-position clip.



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SPYderco CPM 535VN

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Nature 5 Lightweight Pink C41PPN5

The bright pink handle of this Native 5 Lightweight makes it an ideal cutting tool for the ladies. Sales of this model also support Pink Heals / Guardians of the Ribbon, a charity that provides direct support to women battling all forms of cancer.







USA-MADE



The pink Native 5 is a cutting tool that also helps support a worthy cause. A portion of all sales of this knife are donated to Pink Heals / Guardians of the Ribbon, a charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.

Spyderco CRM S35VN

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Designed and built specifically for left-handed users, this version of the Military Model proudly includes all the defining features of our current satin-finish, G-10-handled Military, but in a mirror-image, left-handed configuration.

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USA USA-MADE LEFT

Military Model

Designed specifically to meet the demanding needs of military personnel, the iconic Military Model exemplifies Spyderco's motto of "Reliable High Performance." Its premium CPM* S30V* stainless steel blade features a modified clip-point profile and a full-flat grind for an exceptional balance of strength and cutting performance. Available with both satin finished and non-reflective black DLC (Diamond-Like Carbon) coated blades, the Military Model also features an enlarged 14mm Trademark Round Hole for swift one-handed opening—even while wearing gloves.

Long a favorite of uniformed personnel and many other savvy knife users, the classic Military Model has also inspired a number of variations featuring different blade steels, coatings, and handle colors. All feature nested LinerLock mechanisms, textured G-10 scales, lined lanyard holes, and pocket clips configured for right-side tip-down carry.

Military Model C36GPE

The classic Military Model with G-10 scales, LinerLock, and satin-finished blade.

Spyderco CPM 530V



RIGHT USA-MADE

MILITARY MODEL CLOSED: **5.52 in 140 mm** WEIGHT: **4.5 oz 128 g** CARRY: **RIGHT** CLIP: **TIP-DOWN** ORIGIN: **USA**



Military Model G-10 CPM S110V C36GPDBL

Spuderco CPM ST10V

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An honored member of Spyderco's family of knives featuring premium CPM S110V blade steel, this Military Model sports textured G-10 handle scales in a distinctive dark blue hue.

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Black Blade C36GPBK

Black-bladed Military Model has a non-reflective, DLC-coated blade.





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USA USA-MADI



Spydercov CPM 530V





Military Model with digital camouflage-patterned G-10 scales and non-reflective DLC-coated blade.





Spyderco CPN 5301

Camo C36GPCMO

Military Model with digital camouflage-patterned G-10 scales and satinfinished blade.

USA

USA-MADE



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Spyderco's Para Military 2 is one of the most popular and widely carried folding knives ever made. Many already consider it the perfect pocket cutting tool, so what could possibly make it better? For those who prefer shorter blades or live in areas with blade-length restrictions, the answer is a more compact, scaled-down version with a three-inch blade-the Para 3. This refined folding knife retains all the defining features of its bigger brother, including a full-flat-ground CPM S30V stainless steel blade, a high-strength Compression Lock mechanism, nested stainless steel liners, textured G-10 scales, and a lightweight, easy-toclean, open-backed construction. It also features a four-position clip that provides left or right-side tip-up or tip-down carry and a generously sized lined 1 lanyard hole. Sometimes less is more.



AMBIDEXTROUS

USA USA-MADE

Available Edges







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(9)

PARA 3 CLOSED: 4.29 in 109 mm WEIGHT: 3.4 oz 96 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: USA OVERALL 7.24 in 184 mm





Spyderco CPM 530V

31

new



The newest member of Spyderco's family of knives featuring CPM S110V blade steel, this version of the Para 3 features outstanding edge retention and the family's signature "midnight blue" textured G-10 handle scales.



new

Fara 3 Black Blade C223GPBK

The Para 3 is rapidly setting a new standard in compact, high-performance cutting tools. For personnel concerned about light discipline and those who just like the look of a black blade, this remarkable design is now available with a tough, non-reflective, Diamond Like Carbon (DLC) blade coating.

> USA USA-MADE

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PARA 3 GPBK CLOSED: 4.29 in 109 mm WEIGHT: 3.4 oz 96 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: USA	PARA 3 CPM S110V CLOSED: 4.29 in 109 mm WEIGHT: 3.4 oz 96 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: USA
OVERALL 7.24 in 184 mm	OVERALL 7.24 in 184 mm HOLE DIAMETER 0.55 in 14 mm
BLADE: 2.95 in 75 mm	BLADE: 2.95 in 75 mm
EDGE 2.62 in 67mm	EDGE 2.62 in 67mm
EDGE: P GRIND: FULL-FLAT THICKNESS: .0145 in 3.7mm HANDLE: G-10	EDGE: P





This version of the Para 3 combines a black DLC blade coating and digital camouflage G-10 handle scales with reliable, highperformance characteristics.





new

Inspired by the iconic Para Military[™] 2, the Para 3 distills all the features of that best-in-class folding knife into a more compact, carry-friendly package. For military end users or those who prefer a tactical look to their knives, the Para 3 is available with digital camouflage-patterned G-10 scales. Approximating the pattern of the U.S. Army's ARPAT camouflage, they complement the CPM S30V blade, patented Compression Lock mechanism, and four-position clip to give this knife a no-nonsense look that equals its performance.

USA

Spyderco CPM S30V













Para Military

Considered by many the perfect everyday carry cutting tool, the Para Military 2 distills all the proven performance characteristics of the iconic Military Model into a more compact package. It then enhances the platform with the addition of Spyderco's patented Compression Lock[™], which uses the handle's nested stainless steel liners, the stop pin, and an upward-facing ramp on the blade's tang to create a high-strength, extremely user friendly locking mechanism. A versatile, four-position clip and large lined lanyard tube complement the blade's fully accessible Trademark Round Hole[™] to allow a full range of carry positions and fully ambidextrous one-handed opening. Hands down one of Spyderco's most popular and in-demand models, the Para Military 2 is available with a variety of different blade steels, finishes, and handle materials.



Textured black G-10 scales and satin-finished CPM S30V blade.



USA IISA-MADE



The left-handed people of the world are used to compromising-especially when it comes to operating folding knife locks that are right-hand biased. This version of the Para 2 is a mirror-image of the standard model that puts the high-strength Compression Lock on the opposite side, making left-handed operation of the knife a breeze.



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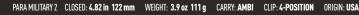
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Available Edges

C81GP2

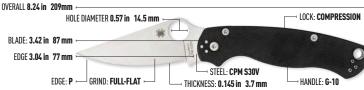






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Spyderco CPM 530V





Low-profile DLC-coated CPM S30V black blade and subdued handle hardware.



PARA MILITARY 2 BLACK BLADE CLOSED: 4.82 in 122 mm WEIGHT: 3.9 oz 111 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: USA





Digital camouflage-patterned G-10 scales and DLC-coated CPM S30V black blade.





Digital camouflage-patterned G-10 scales and satin-finished CPM S30V blade.

> USA USA-MADE

Souderco CPM 530V







Para Military 2 G-10 CPM S110V C81GPDBL2

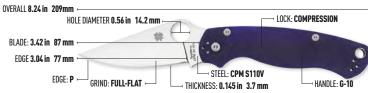
Crucible's CPM S110V is a highly advanced stainless tool steel produced by the Crucible Particle Metallurgy (CPM) process. Its high volume of vanadium and niobium alloys gives it exceptional wear resistance, while its enhanced chromium content makes it extremely corrosion resistant. When this steel is paired with the performance characteristics of the time-tested Para Military 2, the result is a top-notch cutting tool that's literally ready for anything. Like all our knives with CPM S110V blades, the G-10 scales of this version sport a distinctive dark blue color.





PARA MILITARY 2 CPM S110V CLOSED: 4.82 in 122 mm WEIGHT: 3.8 oz 108 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: USA

Spyderco CPM ST10V



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Manix 2

The Manix 2 is a dependable, full-service folding knife that showcases Spyderco's USA-Made quality. It is now available with a back lock in addition to our patented Ball Bearing Lock[™]. The Ball Bearing Lock is one of our strongest lock mechanisms; it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to pivot smoothly closed. Both opening and closing are easily performed with either hand and without ever placing your fingers near the blade's edge.

The tremendous popularity of the Manix 2 has inspired a number of variations designed to highlight specific aspects of the design. Whether it's ultra-lightweight translucent handles or the enhanced reach and cutting power of the super-sized Manix[™] 2 XL, experienced knife users will find a Manix 2 to meet their personal needs and requirements.

Manix 2 Back Lock new C101MBGP2

The Manix 2 Back Lock combines the time-tested design and refined ergonomics of the Manix 2 with a highly evolved back lock mechanism, a unique handle construction, and a versatile fourposition clip. Its leaf-shaped CPM S30V stainless steel blade is full-flat ground for exceptional edge geometry and features a fully accessible Trademark Round Hole[™] and textured forefinger choil (finger groove). The blade is housed in a linerless handle built with a pair of extra-thick, fine-textured G-10 scales reinforced by a stainless steel backspacer. The knife's refined back lock mechanism offers superior strength and smoothness of operation and, together with four sets of threaded stainless steel inserts, allows the fourposition pocket clip to be positioned for left or right-side tip-up or tip-down carry.



38



Spyderco CPM 530V

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The G-10-handled Manix 2 is built for strength and performance. The business end features a CPM S30V blade with a fullflat grind for optimal edge geometry. Its ergonomic handle combines full stainless steel liners, strategically placed jimping, and textured G-10 scales for exceptional comfort and grip security. The standard version features a tumble-finished blade and liners.

USA

USA-MADE



Manix 2 Black Blade C101GPBBK2

A non-reflective all black version with Diamond-Like-Carbon (DLC) blade coating.

Spyderco N 530V



USA USA-MADE

39

Available Edges

OVERALL 8.03 in 204 mm

BLADE: 3.37 in 86 mm

EDGE 2.92 in 74 mm



HOLE DIAMETER 0.55 in 14 mm

EDGE: P, PS ----- GRIND: FULL-FLAT --



THICKNESS: 0.125 in 3.2 mm

Spyderco CPM S30V

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MANIX 2 G-10 CLOSED: 4.66 in 118 mm WEIGHT: 4.9 oz 139 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA MANIX 2 G-10 BLACK BLADE CLOSED: 4.66 in 118 mm WEIGHT: 4.9 oz 139 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA OVERALL 8.03 in 204 mm LOCK: BALL BEARING LOCK: BALL BEARING HOLE DIAMETER 0.55 in 14 mm BLADE: 3.37 in 86 mm EDGE 2.92 in 74 mm STEEL: CPM S30V STEEL: CPM S30V EDGE: P - GRIND: FULL-FLAT -HANDLE: G-10 HANDLE: G-10

THICKNESS: 0.125 in 3.2 mm



For extreme edge retention and corrosion resistance, this Manix 2 showcases a state-of-the-art CPM S110V blade and signature dark blue FRCP handle scales.

Spyderco CPM S110V

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Spyderco

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This highly capable expression of the Manix 2 combines the advanced features and refined style that define this model with a stateof-the-art CPM S110V blade and textured dark blue G-10 handle scales.

USA-MADE

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MANIX 2 G-10 CPM S110V CLOSED: 4.66 in 118 mm WEIGHT: 4.2 oz 119 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA MANIX 2 LTWT CPM S110V CLOSED: 4.66 in 118 mm WEIGHT: 2.9 oz 82 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA OVERALL 8.03 in 204 mm OVERALL 8.03 in 204 mm LOCK: BALL BEARING LOCK: BALL BEARING HOLE DIAMETER 0.55 in 14 mm HOLE DIAMETER 0.55 in 14 mm 0 BLADE: 3.37 in 86 mm BLADE: 3.37 in 86 mm EDGE 2.92 in 74 mm EDGE 2.88 in 73 mm STEEL: CPM S110V STEEL: CPM S110V EDGE: P - GRIND: FULL-FLAT HANDLE: G-10 EDGE: P - GRIND: FULL-FLAT HANDLE: FRCP THICKNESS: 0.125 in 3.2 mm THICKNESS: 0.125 in 3.2 mm



Black fiberglass co-polymer handle with Diamond-Like-Carbon (DLC) coated blade, hardware and pocket clip.

TIP UP

Spyderco CTS BD1



Manix 2 Micro-Melt Maxamet C101PGY2

This version of the Manix 2 Lightweight elevates the performance of this workhorse design with a blade made of Carpenter* steel's Micro-Melt Maxamet alloy-a super-hard high-speed powdered tool steel.

> USA USA-MADE

SPUDERCO MAXAMET













Weighing less than three ounces, this award-winning version of the Manix 2 features a revolutionary handle molded from translucent blue FRCP (fiberglass reinforced co-polymer).

Spuderco CTS BD1







Spuderco

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If you're looking for the proven performance and weight-saving qualities of the Manix 2 Lightweight but with a satin finish blade, this is it.

USA

USA-MADE







A non-reflective all-black version with a Diamond-Like-Carbon (DLC) coated blade, hardware and pocket clip.

Spyderco

- THICKNESS: 0.125 in 3.2 mm





The Manix 2 XL supercharges the Manix 2 design with an extra-large-sized format that is perfect for bigger hands and tasks that demand a longer blade. Its stainless steel liners are skeletonized to reduce weight and capped with textured black G-10 scales. The CPM S30V blade has a full-flat grind for an exceptional synthesis of strength and edge geometry and an oversized 14mm Round Hole for easy blade opening, even while wearing gloves.

Spyderco CPM S30V

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- THICKNESS: 0.125 in 3.2 mm

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EDGE: P ----- GRIND: FULL-FLAT ---

USA USA-MADE

MANIX 2 XL CLOSED: 5.09 in 129 mm WEIGHT: 5.2 oz 147 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA MANIX 2 XL BLACK BLADE CLOSED: 5.09 in 129 mm WEIGHT: 5.2 oz 147 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA OVERALL 8.94 in 227mm OVERALL 8.94 in 227mm LOCK: BALL BEARING LOCK: BALL BEARING HOLE DIAMETER 0.56 in 14.3 mm HOLE DIAMETER 0.56 in 14.3 mm 50% (BLADE: 3.85 in 98 mm BLADE: 3.85 in 98 mm EDGE 3.36 in 85mm EDGE 3.36 in 85mm - STEEL: CPM S30V - STEEL: CPM S30V EDGE: P - GRIND: FULL-FLAT -

HANDLE: G-10

43

HANDLE: G-10

Dragonfly

The Dragonfly concentrates all the features of a full-sized folding knife into a compact, pocket-friendly cutting tool. Its pocket clip, Spyderco Round Hole and sturdy back lock mechanism provide convenient carry, one-handed operation and serious functionality. The refined ergonomics of the handle and textured index-finger choil provide a comfortable, secure grip with all sizes of hands and the flat-ground blade cuts with authority far beyond its size. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, textured FRN, and even a "tattoo" version with etched, colorized artwork on stainless steel. High-performance VG-10 stainless steel is the standard blade steel for most versions, but for those seeking maximum edge retention there is also an FRN version with ultra-high-carbon ZDP-189 steel.



Dragonfly with satin-finished stainless steel handles and a steel tip-up carry clip.





Dragonfly **Stainless Tattoo** C28PT

JPN

MADE IN Japan

Stainless steel Dragonfly with multi-colored etching.



RIGHT HAND

Dragonfly G-10 C28GPFG 0

An upscale version of the Dragonfly with stainless steel liners and foliage green G-10 scales.

JPN AMBIDEXTROUS MADE IN

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Available Edges C28P





Dragon fly[™] 2 Lightweight Orange C28POR2

JPN

MADE IN Iapan SPYDERCO

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Dragonfly 2 Lightweight with high-visibility orange handle.



Dragonfly 2 Lightweight ZDP-189 C28PGRE2

Dragonfly 2 Lightweight with ZDP-189 blade steel.

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new

Dragonfly 2

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Lightweight Zome C28ZFPGR2

Dragonfly 2 Lightweight with Zome green handle.

TIP UP POSITION AMBIDEXTROUS MADE IN CARRY JAPAN



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C28PBK2

Dragonfly 2 Black Lightweight with textured FRN handle.

TIP UP POSITION AMBIDEXTROUS CARRY JAPAN



Ladybug[™]3 Lightweight

LBKS3 Black FRN handle and saber-ground VG-10 blade.



SEE PAGE 63



Premium ZDP-189 blade with full-flat grind and British racing green FRN handle. 0

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AMBIDEXTROUS

Ladybug

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Spyderco Ladybugs mean a lot more than good luck. Small enough to fit on a keychain, these petite lock-blade folding knives offer impressive cutting capability for their size. Clipless and handled in a variety of colors of lightweight, injection-molded FRN, they feature the same back lock construction as many of our full-sized knives and are available with a choice of edge configurations and blade steels. All Ladybugs feature our Trademark Round Hole that makes opening them much easier than a traditional nail nick

Ladybug 3

Lightweight Foliage Green

AMBIDEXTROUS

Saber-ground blade with textured foliage green FRN handle.

Ladybug 3

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MADE IN Iapan

JPN

MADE IN Japan

Lightweight Purple LPRP3

Textured Purple FRN handle and saberground VG-10 blade.

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MADE IN

Manbug

The same compact size as its counterpart the Ladybug, Spyderco's Manbug has a broader, thicker, flat-ground blade and a wider handle that is at home in any hand. It is available with an FRN handle and also with an ultra-high-carbon ZDP-189 blade. Designed for carry in the pocket, the Manbug does not have a clip, but includes a lanyard hole for easy attachment to a fob or keychain.

Mankug

Lightweight ZDP-189 MGREP

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Premium ZDP-189 blade with full-flat grind and British racing green FRN handle.



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Manbug Lightweight

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MADE IN Iapan

MBKP Textured FRN handle and hollow-ground VG-10 blade.







IN CASE OF EMERGENCY BREAK GLASS

In 1982, Spyderco combined the traditional blunt-tipped sheepfoot blade profile with a voracious serrated edge to create the modern "rescue knife." This powerful blade has the performance necessary to quickly sever harnesses, ropes, seat belts and other fibrous materials without endangering accident victims or puncturing rafts and flotation devices. Although many other manufacturers have since followed suit, Spyderco's high-performance family of rescue knives continues to set the standard of excellence and remain the tools of choice of first responders and sportsmen worldwide.

Lescue

Knives



safety of a sheepfoot blade profile, the cutting power of a serrated SpyderEdge, and the lightweight convenience of an hourglass clip. Its flat-ground VG-10 blade is serrated all the 14mm Spyderco hole for one-handed opening. Weighing less











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SPYDERCO

Cissist™ Lightweight C79PSOR



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TIP UP

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MADE IN

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Assist

The Assist is the ultimate pocket-sized cutting tool for first responders and prepared citizens. Its unique blade features an oversized Trademark Round Hole and Cobra Hood[®] attachment for swift blade deployment, even while wearing heavy gloves. The blunt tip safely slides under seat belts, clothing, and other materials and will not puncture flotation gear, while its SpyderEdge provides extreme cutting performance that easily powers through even the toughest materials. Its high-traction FRN handle features a built-in survival whistle and a reversible wire pocket clip for ambidextrous tip-up carry. The handle's finger grooves ensure a secure grip and enable the blade to "scissor cut" rope and cord much like a cigar cutter. Squeezing the closed blade extends a retractable carbide glass breaker from the butt end of the handle to safely and efficiently break windows.

SPYDERCO V8-10



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100% RUST PROOF Variation also available.





SPYDERCO V8-10

Rescue 79MM Orange C45SOR

The Rescue 79mm provides the same quick opening, extreme cutting power, and ambidextrous with smaller hands.

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Rescue Temm

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SPYDERCO VB-10

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Spyderco's Salt Series is a remarkable family of knives that represent the definitive solution to an age-old problem: rust. Through the groundbreaking use of non-carbon-based blade steels like H-1* and LC200N and other specialized materials, we have created a diverse line of knives that are literally impervious to corrosion and ideally suited to hard use in and around the water.



H-1 is a specialized austenitic alloy that uses 0.15% nitrogen instead of carbon to achieve its steel-like qualities. This not only makes it immune to corrosion, but also makes it a "work hardening" material. Instead of the heat-based hardening and tempering processes of conventional steels, H-1 hardens through the mechanical processes of shaping and grinding the blade.

LC200N is also a nitrogen-rich alloy, but it achieves its hardness through a conventional heat-treatment process. Although it does contain a trace amount of carbon, its high nitrogen and chromium content give it superior corrosion resistance and toughness, even at the high degrees of hardness required for knife blades.

We are extremely proud to announce a number of new additions to our Salt Series, including improved, second-generation versions of several of our folder models and a Salt version of one of our most popular American-made knives.

Caribbean Leaf

C217GP

One of the latest and most stylish additions to Spyderco's growing Its full-flat-ground, leaf-shaped blade is precision machined from LC200N-a nitrogen-based martensitic steel that holds an edge extremely well and is completely rustproof. Available with either a PlainEdge or SpyderEdge, the blade is housed in a vibrantly colored handle featuring scales crafted from layered black and yellow G-10. The intricately machined pattern on the scales not only creates a non-slip texture, it reveals the contrasting colors of the layers to create a stunning striped design. Skeletonized stainless steel liners nested within the scales anchor the knife's high-strength Compression Lock mechanism, while a reversible titanium hourglass clip offers convenient left or right-side tip-up carry.









Sheepfoot C217GPSF

For mariners and other users who prefer a classic sheepfoot blade profile, this version of the Caribbean proudly showcases a blunt-tipped blade that is ideal for rescue applications and use around inflatable watercraft. Crafted from rustproof LC200N[™], it is available with either a PlainEdge or SpyderEdge and is full-flat ground for superior edge geometry. All other

toned handle scales, a high-strength Compression Lock[™] mechanism, and a reversible tip-up titanium pocket clip-are identical to its leaf-bladed counterpart, making the Caribbean Sheepfoot one of the classiest and most capable mariner's knives available.



53













CARIBBEAN SALT SHEEPFOOT CLOSED: 4.84 in 123 mm WEIGHT: 4.2 oz 119 g CARRY: AMBI CLIP: TIP-UP ORIGIN: TAIWAN CARIBBEAN SALT LEAF CLOSED: 4.84 in 123 mm WEIGHT: 4.2 oz 119 g CARRY: AMBI CLIP: TIP-UP ORIGIN: TAIWAN LOCK: COMPRESSION OVERALL 8.54 in 217 mm OVERALL 8.54 in 217 mm LOCK: COMPRESSION HOLE DIAMETER 0.55 in 14.0 mm HOLE DIAMETER 0.55 in 14.0 mm BLADE: 3.70 in 94 mm BLADE: 3.70 in 94 mm EDGE 3.67 in 93 mm EDGE 3.55 in 90 mm STEEL: LC200N STEEL: LC200N THICKNESS: 0.141 in 3.6 mm EDGE: P, S - GRIND: FULL-FLAT -- THICKNESS: 0.141 in 3.6 mm _ GRIND: FULL-FLAT → HANDLE: G-10 EDGE: P. S ---HANDLE: G-10



A proud member of Spyderco's Salt Series of ultra-corrosionresistant knives, the Spydiechef takes the user-friendly ergonomics of a good chef's knife and translates them into a do-all folder optimized for everyday carry. Based on knifemaker Marcin Slysz' custom design, it features a gracefully curved, full-flat-ground blade crafted from LC200N—an extremely corrosionresistant nitrogen-based steel used by NASA for ball bearings. Its easily cleaned, open-backed handle consists of two solid titanium scales, one of which houses a stout Reeve Integral Lock (R.I.L.) mechanism. A lined lanyard hole and a reversible deep-pocket wire clip provide convenient carry and guick tip-up access.



mariner's tool and a part of Spyderco's history. Its original design dates back to the early days of Spyderco and Sal Glesser's desire to produce a high-performance mariner's tool. At the time, technology was not advanced enough to support the visionary concept of the design; but now all that has changed. More than 25 years later, Sal's original concept has been completely redesigned by his son Eric Glesser to yield an extraordinary sailor's tool. The Tusk's blade is ground from LC200N steel—a

Jusk

C06TIP

The Tusk is both a state-of-the-art

high-nitrogen, extremely corrosion-resistant alloy—and backed by a titanium handle and Reeve Integral Lock. The 300-series stainless steel marlinspike has a round-to-square cross section to loosen knots efficiently and locks open with a high-strength Ball Bearing Lock with a ceramic ball bearing. The marlinspike and the space between it and the handle provide two functional shackle keys for managing different sizes and types of shackles. A reversible pocket clip and lanyard hole ensure secure, convenient carry and solidify the Tusk's reputation as a tool far ahead of its time.



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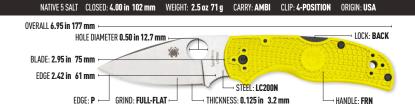
SERIES

new

Nature 5 Salt C41PYL5

The latest addition to Spyderco's industry-leading Salt Series is the Native Salt—a dynamic fusion of the best-selling Native 5 Lightweight and the extraordinary rustproof qualities of a nitrogen-based blade steel. The defining feature of this knife is its full-flat-ground blade, which is crafted from LC200N—a martensitic steel that is completely immune to corrosion. Available with either a PlainEdge[™] or SpyderEdge[™] cutting edge, the blade is paired with a lightweight, injection-molded fiberglass-reinforced-nylon (FRN) handle, a precision-machined high-strength back lock mechanism, and a broad-based four-position pocket clip. The handle boasts the characteristic high-visibility yellow color of our Salt Series and a Bi-Directional Texture[™] pattern that ensures a positive grip both in and out of the water.





Spyderco LC200N

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LILA LILA A The second-generation Salt 2 takes all the advanced features of the best-in-class Delica 4 folding knife and supercharges them with 100% rustproof nitrogen-based H-1 blade steel. Its hollow ground blade is available with a choice of PlainEdge or SpyderEdge cutting edges and proudly features a fully accessible Trademark Round Hole for positive, ambidextrous, one-handed opening. It is supported by a high-strength back lock mechanism housed in an injectionmolded FRN handle. The bright yellow linerless handle has Bi-Directional Texturing for a secure grip in and out of the water and four sets of threaded inserts to anchor a versatile, four-position 6 titanium pocket clip. Completely ambidextrous and utterly impervious to corrosion, the Salt 2 is destined to make big waves.

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Salt **Black Blade C88PBBK2**

new

Spyderco's Salt 1 has long been the cutting tool of choice of many tactical end users. The all-black Salt 2 now provides an even better option, offering improved ergonomics, an enhanced grip texture, a four-position pocket clip, and a non-reflective black coating on the blade

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Tasman Salt™ 2 Yellow C106PYL2

Like an animal's claw, hawkbill blades "capture" the materials they cut, drawing it into their concave edges to generate powerful, focusing cutting power. The original Tasman Salt combined this aggressive cutting dynamic with the rustproof qualities of H-1 steel to create a near-perfect tool for cutting netting, line, and other fibrous materials. The Tasman Salt 2 takes another significant step toward perfection with an improved handle design based on the best-selling Delica 4. Injection molded from tough yellow or black FRN, it features improved ergonomics, a non-slip Bi-Directional Texturing pattern, and a four-position titanium pocket clip, affording all carry positions. This advanced cutting tool is available with either a PlainEdge or SpyderEdge blade, backed by a sturdy back lock

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Black C106SBK2



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TIP UP POSITIO

SPYDERCO

HANDLE: FRN

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MADE IN JAPAN

Pacific Salt C91PBK

The Pacific Salt lightweight delivers full-service cutting performance and 100% rustproof reliability. Its Trademark Round Hole, high-strength back lock mechanism, and reversible tip-up clip provide completely ambidextrous operation, while the Volcano Grip™ texture of the FRN handle

SPYDERCO

yields a secure grip in even the harshest conditions. The Pacific Salt is available with a PlainEdge or SpyderEdge blade and either a black or yellow handle.



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C91SBK



GRIND: HOLLOW -

EDGE: **P, S** ⊢

Snap It Salt

Spyderco's award-winning Snap-It was an innovative cutting tool that traded our signature pocket clip for a snap shackle with a spring closure. Popular with climbers, tradesmen, and outdoorsmen, the shackle allows the knife to be suspended from a carabiner, D-ring, or similar platform for immediate access. The Snap-It has a 100% rust-proof H-1 steel SpyderEdge blade. It's tough fiberglass-reinforced-nylon (FRN) handle features high-visibility yellow and is complemented by the original design's black Kraton[®] rubber insert panels. A sturdy back lock mechanism locks the blade securely when open and, like all the knife's other metal hardware, is also completely immune to corrosion.

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Pacific Salt

Black Blade C91SBBK

The light weight, high performance, and extreme durability of the Pacific Salt make it ideal for use by military personnel or anyone looking for a non-reflective blade, especially when its blade is

subdued with a tough titanium carbonitride (TiCN) coating. The PlainEdge version of the all-black U.S. Naval and Marine Corps aviation units (NSN Issued). By popular demand, it is now joined by the new black-bladed Pacific Salt with a fully serrated SpyderEdge blade.



GRIND: HOLLOW



EDGE: P, S





- THICKNESS: 0.118 in 3.0 mm

HANDLE: FRN

SNAP-IT SALT CLOSED: 5.08 in 129 mm WEIGHT: 2.4 oz 68 g CARRY: AMBI CLIP: TIP-DOWN ORIGIN: JAPAN OVERALL 6.89 in 175 mm LOCK: BACK HOLE DIAMETER 0.47 in 12.0 mm BLADE: 2.96 in 75 mm EDGE 2.25 in 57 mm WEILEHE → STEEL: H-1 Thickness: 0.118 in 3.0 mm HANDLE: FRN/KRATON ⊣ GRIND: HOLLOW + EDGE: S ⊢

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If you're looking for all the qualities of the Atlantic Salt rescue knife in a smaller, more easily carried format, you'll find them in the Saver Salt Lightweight.



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MADE IN Japan



The Spyderco Assist is a multi-function, purpose-designed rescue tool. So what could possibly make it better? The answer is to make it a member of the Salt Series with a 100% rustproof H-1 steel blade and lock bar and a high-visibility yellow FRN handle. The Assist Salt includes the other defining features of this design, including a blunt-tipped CombinationEdge blade, a recessed carbide glass breaker, a reversible wire clip, a built-in survival whistle, and the capability to scissor cut rope using the handle's ergonomic finger grooves.

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Atlantic Salt

Lightweight Black C89SBK

SPYDERCO

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MADE II

Ottantic Salt Lightweight Yellow C89SYL

The blunt tip of a sheepfoot blade prevents accidental punctures and provides an extra measure of safety in many work environments. The Atlantic Salt integrates the sheepfoot profile with an aggressive SpyderEdge cutting edge to yield a knife that offers extreme cutting performance with complete control. The molded FRN handle includes a shackle key and is available in black or bright yellow and features

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a reversible black-coated titanium pocket clip for tip-up carry on either the left or right side. The perfect tool for sailors, rescue workers and first responders, the Atlantic Salt is also 100% rustproof. (C89SYL – NSN Issued)





ATLANTIC SALT YELLOW CLOSED: 4.59 IN 117 MM WEIGHT: 2.6 0Z 74 G CARRY: AMBI CLIP: TIP-UP ORIGIN: JAPAN ATLANTIC SALT BLACK CLOSED: 4.59 IN 117 MM WEIGHT: 2.6 OZ 74 G CARRY: AMBI CLIP: TIP-UP ORIGIN: JAPAN OVERALL 8.27 in 210 mm OVERALL 8.27 in 210 mm HOLE DIAMETER 0.55 in 14.0 mm HOLE DIAMETER 0.55 in 14.0 mm LOCK: BACK LOCK: BACK BLADE: 3.68 in 93 mm BLADE: 3.68 in 93 mm Ø EDGE 3.20 in 81 mm EDGE 3.20 in 81 mm → STEEL: H-1 → THICKNESS: 0.118 in 3.0 mm STEEL: H-1 THICKNESS: 0.118 in 3.0 mm EDGE: S - GRIND: HOLLOW EDGE: S - GRIND: HOLLOW HANDLE: FRN HANDLE: FRN

SPYDERCO



The newest version of Spyderco's Dragonfly[™] 2 Lightweight combines the established design of the Dragonfly 2 platform with the incredible rustproof qualities of H-1° steel, and the extreme cutting power of a hawkbill blade. Like an animal's claw, a hawkbill blade pierces with the tip and collects the object being cut, drawing it into the concave edge to generate highly focused cutting power. This 0 makes it the perfect tool for cutting netting, line, and other fibrous materials. When rendered in H-1 steel—an advanced nitrogen-based alloy that is completely immune to rust-and supercharged with an aggressive fully serrated SpyderEdge[™], the Dragonfly 2 Hawkbill's blade cuts with an









Available Edges

C28PYL2

Dragonfly 2

alt

28PYL2

Many knife users consider the

Dragonfly the ideal balance of

compact size and full-spectrum cutting

an H-1 steel blade and a high-visibility

yellow handle, it provides all the function of

JPN

performance. When rendered with



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Ladybug 3 JPN AMBIDEXTROUS MADE IN

Available with your choice of a leaf-shaped or hawkbill blade, Ladybug Salts are the smallest folders in the Salt Series. Despite their diminutive size, they offer impressive cutting power and are completely immune to the elements.

Ladybug 3 all

Hawkbill

LYLS3HB

EDGE: S

GRIND: HOLLOW

Manbug Salt The Salt

Since its introduction several years ago, Spyderco's pint-sized Manbug has earned a dedicated following that rivals that of the best-selling Ladybug. Its popularity has also inspired a number of variants of the basic design, including the new Manbug Salt. This completely rustproof version of the Manbug features a fully serrated SpyderEdge blade made of H-1 steel and a highvisibility yellow FRN handle.

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GRIND: HOLLOW

EDGE: S

HICKNESS: 0.098 in 2.5 mm



HANDLE: FRN

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- THICKNESS: 0.079 in 2.0 mm

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HANDLE: FRN

Jutononny™ Jutomatic Knife

The Spyderco Autonomy was developed in response to a request from the U.S. Coast Guard for a cutting tool that would meet the demanding mission requirements of their rescue swimmers. Its voracious SpyderEdge blade is ground from H-1 steel—an extraordinary nitrogen-based alloy that is immune to corrosion. The blade's sheepfoot profile and blunt tip make it ideal for rescue applications, while still providing a high degree of point utility. The auto-opening blade is powered by a corrosion-resistant coil spring nested within a patented removable module that allows easy spring replacement without disassembling the entire knife. The Autonomy's ergonomic, finger-grooved handle is constructed with full stainless steel liners flanked by textured G-10 scales. Its oversized firing button is driven by a spring that is integral to one of the liners and (on some models) includes a sliding safety that prevents unintentional activation. All the Autonomy's other metal hardware is also made exclusively from rustproof materials to ensure that this knife is completely impervious to the elements.

Restricted Item

Automatic knives are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)(2)(1-4) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www. spyderco.com/opfocus). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.



Specifically designed for tactical environments where light discipline is a concern, this all-black version of the Autonomy has a stealthy Diamond Like Carbon (DLC) coating on the blade, textured black G-10 scales, includes a button safety and pocket clip.













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Value Folders

Spyderco Value Folders are universally respected as some of the best bargains in the knife market. They showcase the defining features of a state-of-the-art Spyderco folder with economical materials to yield functional, reliable and highly affordable knives that are ideal for price-conscious users. Spyderco's selection of Value Folders continues to grow, offering greater variety and variation at a price that will leave you smiling.



Designed for budget-conscious knife users who demand genuine Spyderco quality, the Polestar is one of the best values on the market. Its leaf-shaped PlainEdge blade is full-flat ground from American-made CTS BD1 stainless steel and features our signature Trademark Round Hole for quick, ambidextrous, one-hand opening. The blade is paired with an ergonomic, lightweight, open-backed handle built with full, skeletonized stainless steel liners and checkered gray G-10 scales. A LinerLock mechanism locks the blade securely open when in use, yet is easily released thanks to a strategically placed relief cut in the obverse side of the handle. A four-position hourglass clip with a broad, triangular base gives the choice of tip-up or tip-down carry. If you're looking for the key qualities of a Spyderco knife in a value-friendly package, the Polestar is a winner.



STEEL: CTS BD1

LOCK: LINERLOCK

HANDLE: G-10

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- THICKNESS: 0.126 in 3.2 mm

new

Alcyone C222GPGY

Alcyone is a brilliant multiple star system in the constellation of Taurus named for one of the daughters of Atlas and Pleione. Like its namesake, this knife shines brightly above its peers, offering all the defining qualities of a Spyderco folder in an affordable, pocket-friendly package. Its full-flat-ground blade is precision machined from American-made CTS* BD1 stainless steel and features a minimal ricasso for a long, exceptionally capable working edge. The blade is paired with an ergonomic handle design that includes full skeletonized stainless steel liners, lightweight open-backed construction, and high-traction checkered, gray G-10 scales. A sturdy, easily operated LinerLock mechanism, four-position pocket clip, and oversized lanyard hole complete the package and make the Alcyone one of the best values in the folding knife market.



POLESTAR CLOSED: 4.51 in 115 mm WEIGHT: 3.9 oz 111 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: CHINA ALCYONE CLOSED: 4.13 in 105 mm WEIGHT: 3.3 oz 94 g CARRY: AMBI CLIP: 4-POSTION ORIGIN: CHINA OVERALL 7.04 in 179 mm OVERALL 7.84 in 199 mm → HANDLE: **G-10** HOLE DIAMETER 0.47 in 12.0 mm HOLE DIAMETER 0.55 in 14.0 mm 0 BLADE: 2.91 in 74 mm BLADE: 3.33 in 85 mm 0 EDGE 2.78 in 71 mm EDGE 3.15 in 80 mm STEEL: CTS BD1 GRIND: FULL-FLAT GRIND: FULL-FLAT EDGE: ₽ ⊢ LOCK: LINERLOCK EDGE: **P** ⊢

THICKNESS: 0.110 in 2.8 mm



The Efficient is the latest addition to Spyderco's popular Value Folder family of affordably priced full-service folding knives. Its compact, ergonomic design centers around a full-flat-ground drop-point blade made from 8Cr13MoV stainless steel. The broad PlainEdge blade features an index-finger choil and a gently curved spine that flows seamlessly into a handle built with full, skeletonized stainless steel liners, textured G-10 scales, and a stainless steel back spacer. The handle's liners form the foundation of a sturdy LinerLock mechanism that locks the blade securely open, yet allows easy one-handed release. To ensure convenient, ambidextrous carry and easy access, the Efficient comes complete with a reversible hourglass clip configured for tip-up carry.

> TIP UP Position

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The Ambitious is small but completely capable.



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Tenacious Black Blade with non-reflective black-coated blade and all-black hardware.



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Tenacious C122GPS

Being tenacious means one holds fast. It means being tough and tireless until achieving your goal: all knife-worthy definitions for a worthy knife. The mid-sized Tenacious has a black G-10 laminate handles, milled with prolonged fatigue-free cutting in mind. Tucked inside are skeletonized steel liners increasing the handle's rigidity and strength without adding weight or bulky thickness.

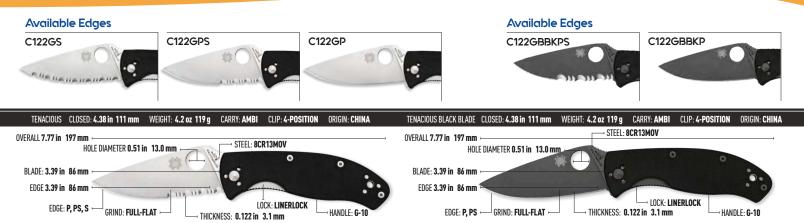
The 8Cr13Mov stainless blade is leafshaped and ground flat from spine to cutting edge for cutting performance. The blade's shape coupled with an oversized Spyderco Round Hole and textured spine jimping allow you to open the blade and position your thumb on the spine in slip-proof confidence ready for work. A Walker Linerlock (with jimped liner) and a 4-way pocket clip offers a choice of carry and draw preference: Tip-up/tip-down left-hand/right-hand. Screw together construction.

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The compact Persistence offers reliable high-performance.

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The Resilience provides true big-knife cutting power.

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The Chicago was specifically designed to conform to the legal blade-length restrictions of its namesake city while still providing performance that rivals a full-size cutting tool. Its two-inch CTS BD1 stainless steel blade is flat ground for optimal cutting performance and features a Trademark Round Hole for easy opening. Textured G-10 handle scales and forefinger choil ensure a secure grip, and a user friendly Walker LinerLock mechanism keeps the blade securely open during use. The reversible deep-pocket wire clip allows the knife to nestle discreetly in the pocket while keeping it poised for quick, easy access. Functional and law abiding, the Chicago 1 defines the compact modern folding knife.







The Spyderco Cat is the ideal synthesis of compact size and big-knife functionality. The combination of its carefully contoured G-10 handle and strategically placed finger choil provide plenty of surface area for a secure grip. Its 2.5-inch leaf-shaped blade is flat ground for superior edge geometry and is backed by a sturdy Walker LinerLock mechanism that secures the blade in the open position. A reversible, deep-pocket wire clip provides ambidextrous tip-up carry and blends invisibly with virtually any clothing.

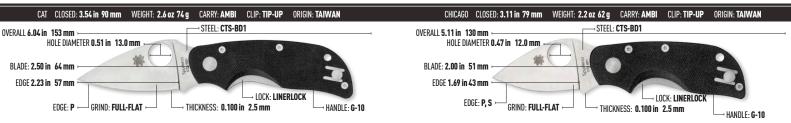
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Spyderco CTS BD1





Pioneered by the late custom knifemaker Kit Carson, a "flipper" is a small tab on the edge side of a knife blade that protrudes from the handle when the knife is closed. Applying pressure to the flipper with your index finger generates leverage to overcome the blade's detent mechanism and rotates it swiftly and smoothly into the open position. Since Spyderco began offering this feature on our knives several years ago, it has become increasingly popular and inspired a number of new and innovative flipper-style knives, including the world's first back lock and Compression Lock flippers.







Designed by automotive engineer and knife enthusiast Paul Alexander, the Sliverax is a slim, refined folder that offers both a fully accessible Trademark Round Hole and a flipper producing a variety of one-handed opening options. Its drop-point blade is full-flat ground from CPM S30V stainless steel and has a slightly negative angle for enhanced cutting leverage. It is paired with a lightweight, open-backed handle built with carbon fiber/G-10 laminate scales and nested stainless steel liners. The liners form the foundation of Spyderco's patented Compression Lock mechanism, which offers superior strength and ease of operation. A deep-pocket wire clip configured for tip-up carry keeps the Sliverax discreet yet instantly accessible and is reversible for left or right-side carry.

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TIP UP POSITION

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and backspacer. The bolsters and scales meet seamlessly at a sweeping arc and are radiused for comfort. A high-strength Compression Lock mechanism locks the blade during use and a custom pocket clip configured for right-side, tip-up carry ensures that this knife is always ready when needed.



new

Hanan

style opener with Spyderco's patented

Compression Lock mechanism. A name meaning "gracious" or "gracious gift" in Hebrew, the Hanan features a slightly recurved, full-flat-ground blade crafted from CPM* \$30V

stainless steel. The blade is purpose designed for flipper opening only and is paired with an

exquisitely crafted handle featuring full, skeletonized stainless steel liners, titanium bolsters, and G-10 scales

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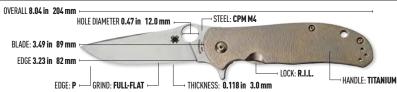
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[] Iduocate™ C214TIP

Veteran competitive Blade Sports International cutting champion and custom knifemaker Gayle Bradley shows his tactical side with the Advocate—his first flipper folder. Its full-flat-ground blade is crafted from Bradley's preferred CPM M4 tool steel and possesses both a prominent index-finger flipper and fully functional Trademark Round Hole. The handle features radiused, 3-D-machined solid titanium scales with a unique "orange peel" texture, a high-strength Reeve Integral Lock (R.I.L.) mechanism with a stainless steel interface, open-backed construction, and a reversible hourglass clip capable of left or right-side tip-up carry. It also houses ball-bearing washers on both sides of the pivot for highspeed, low-drag action.



ADVOCATE CLOSED: 4.55 in 116 mm WEIGHT: 3.9 oz 111 g CARRY: AMBI CLIP: TIP-UP ORIGIN: TAIWAN



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Magnitude™ C212CFP

Based on Peter Carey's acclaimed custom design, the Magnitude is a decidedly-refined LinerLock folding knife that is equally comfortable with flipper-style openings or the use of Spyderco's Trademark Round Hole. Hollow ground from CPM S30V, its blade features a long, sweeping cutting edge, a full-thickness spine, and a stylish swedge. Its handle combines full skeletonized titanium liners, 3-D-machined twill carbon fiber scales, a scalloped brown G-10 backspacer, and a custom clip design that offers right-side tip-up carry. Linking the blade and handle is a distinctive pivot with an inlaid brown G-10 accent, machined details, and ball-bearing washers for an ultra-smooth action.





Spyderco's second-generation interpretation of Peter Carey's Rubicon folder design retains all the pertinent features of the original, but in a more affordable, everyday-carry format. Its signature blade is hollow ground from CPM S30V and includes both an integral flipper opener and a fully functional Trademark Round Hole providing all possible one-hand opening options. Full skeletonized titanium liners are the heart of its high-strength LinerLock mechanism and are home to textured carbon fiber/G-10 laminate handle scales and a flushfinished orange G-10 backspacer. Ball-bearing washers in the pivot guarantee smooth, frictionless operation and a classic hourglass clip provides convenient right-

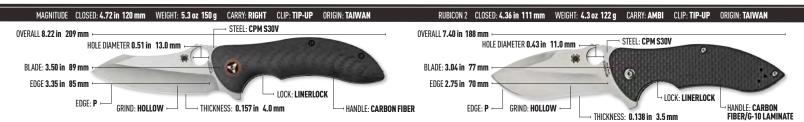
side, tip-up carry.

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MADE IN TAIWAN

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Mantras are meant to be repeated. In the case of the fantra 2, it features the exact same handle design as the Mantra, including stonewashed solid titanium scales, a sturdy Reeve Integral Lock (R.I.L.) with a hardened tainless steel interface, and a lightweight, easy-to-clean open-backed construction style. Full-flat ground from premium CPM M4 tool steel, its narrow, utilitarian, drop-point blade is almost reminiscent of a filet knife. Although it proudly sports a Trademark Round Hole, it is designed only for flipperstyle opening. For convenience and ease of carry, the Mantra 2 includes a reversible deep-pocket wire clip that offers both left and right-side tip up carry.

Mantra C202TIP

The Mantra is an impressive fusion of state-of-the-art materials, advanced design features, and classic Spyderco styling. Its high-performance CPM M4 tool steel blade is full-flat ground for remarkable edge geometry and includes both an index-finger flipper and a Trademark Round Hole to afford a full spectrum of one-hand opening options. It is paired with a handle comprised of two precisionmachined solid titanium scales with a stonewashed finish. The reverse-side scale houses a Reeve Integral Lock (R.I.L.) mechanism with a hardened stainless steel interface that also serves as an overtravel stop. A reversible deep-pocket wire clip allows discreet, ambidextrous, tip-up carry.

MADE IN

Parkinson's Foundation



A portion of all sales of these knives goes to The Parkinson's Foundation. The Parkinson's Foundation makes life better for people with Parkinson's disease by improving care and advancing research toward a cure. In everything we do, we build on the energy, experience and passion of our global Parkinson's community.

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Specialty Knines

What's the difference between an everyday carry knife, an outdoo knife, and a tactical knife? In most cases, it's the user's intent and the nature of the cutting chore, not the design of the knife itself. Some knives, however, are more specialized than others and deserving of their own category. Our selection of Specialty Knives includes collaborations with some of the world's finest custom knifemakers, dedicated personal-defense tools, and a variety of other "outside-the-box" designs that are a pedigree of their own. They may be different, but they are still 100% Spyderco!

new Reinhold Rhino 210CFP

Designed by custom knifemaker Michael Reinhold, the Reinhold Rhino offers impressive strength and cutting performance in a very compact package. Its full-flat-ground PlainEdge^{**} blade is crafted from premium CTS* XHP stainless steel and features a sweeping profile that packs plenty of edge into its length. It is paired with an ergonomic handle featuring textured carbon fiber/G-10 scales, nested stainless steel liners, and Spyderco's high-strength Compression Lock^{**} mechanism. A relieved cutout in the obverse scale allows easy access to the blade's Trademark Round Hole for swift right-handed operation, while a reversible stainless steel pocket clip provides convenient left or right-side tipup carry. A compact, do-everything folder, the Reinhold Rhino offers cutting power far beyond its size.

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Designed by knife enthusiast Jonny Liao, SPYDERC the Hundred Pacer draws its name-and much of its dramatic styling-from a deadly Taiwanese viper. Its broad, swept-point blade is full-flat ground from premium CTS* XHP stainless steel and features an accessible Trademark Round Hole for easy ambidextrous opening. The unique handle scales are machined from layered G-10 to create a non-slip, snakeskinlike texture and contrasting color pattern. They contain nested, skeletonized stainless steel liners that complement the handle's open-backed construction to reduce weight, while providing a solid foundation for the knife's sturdy LinerLock mechanism. To keep the Hundred Pacer poised and ready, it features a 0 reversible deep-pocket wire clip offering ambidextrous tip-up carry.

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Designed by noted personal-defense expert Master at Arms James Keating, the original Spyderco Chinook distilled the quintessential

qualities of the classic American Bowie Knife into a supremely capable all-purpose folding knife. The revolutionary Chinook 4 not only revives that groundbreaking design, but elevates it to all-new levels of perfection. Leaner and sleeker than its predecessors, the Chinook 4's lines feature a dramatically swept full-flat-ground clip-point blade made from CPM S30V stainless steel. Its signature handle is built with skeletonized full stainless steel liners, a stainless back spacer, and textured G-10 scales. Longer and narrower than the original handle design, it is also home to a patented Power Lock[™]—an advanced lock mechanism that combines extreme strength with smooth operation. A reversible hourglass clip provides left or right-side tip-up carry and makes every aspect of this knife Y D ERCO

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completely ambidextrous.



Originally introduced in 2003 and produced in several different configurations, the A.T.R. (At The Ready[™]) became a near cult classic when it was discontinued. Now back and better than ever, the second-generation A.T.R. 2 features a saber-ground CPM S30V stainless steel blade paired with a handle crafted from full stainless steel liners and textured G-10 scales. Both the liners and scales are skeletonized to reduce weight and increase

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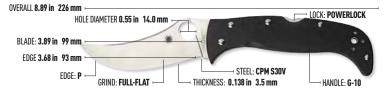
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grip traction. True to the original design, the blade includes both a Trademark Round Hole and Cobra Hood for one-handed opening and is backed by a high-strength Compression Lock mechanism. An hourglass clip offers left or right-side tip-up carry and truly keeps this knife "at the ready".





CHINOOK 4 CLOSED: 5.00 in 127 mm WEIGHT: 5.6 oz 159 g CARRY: AMBI CLIP: TIP-UP ORIGIN: JAPAN



Bradley Folder[™] 2 C134CFP2

Like Spyderco, custom knifemaker Gayle Bradley is passionate about making even the best things better. Building on the success of his popular Bradley Folder, his new Bradley Folder 2 is slimmer, lighter, and has more refined ergonomics than the original. All its core features are still there in force, including a high-performance hollow-ground CPM M4 blade, full skeletonized stainless steel liners, a high-strength LinerLock mechanism, carbon fiber/G-10 laminate scales, and a four-position black hourglass clip that presents a full range of carry preferences.





The original Lil' Temperance took the high-performance qualities of the iconic Temperance[™] fixed blade and distilled them into a powerful folding knife. The Lil' Temperance 3 rekindles that original design and streamlines it with a thinner, simpler handle and an improved four-position hourglass clip. Full-flat ground from CPM S30V particle metallurgy stainless steel, its broad leaf-shaped blade offers

low-drag edge geometry and is backed by a high-strength Compression Lock[™] mechanism nested within the handle's textured G-10 scales. The handle's openbacked design reduces weight, simplifies cleaning, and keeps this remarkably capable cutting tool thin and pocket friendly.



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The Opus is a balance of classic Spyderco lines and the unique style of its designer, noted German knifemaker Ulrich Hennicke. Its broad blade is full-flat ground from CPM S30V stainless steel and has an oversized Trademark Round Hole that is fully accessible with either hand. The handle's advanced ergonomic design and textured G-10 scales offer superior control and comfort, even during prolonged use. Its open-backed construction and skeletonized full stainless steel liners keep the knife's weight to a minimum, while offering substantial strength to its sturdy LinerLock mechanism. To keep the knife poised for immediate access, the Opus features a four-position hourglass clip compatible with all carry .0 positions.

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D'AllaraTM **3 C82GP3** Spyderco created the first D'Allara rescue knife to honor the

memory of John D'Allara, a New York City police officer and Spyderco enthusiast who gave his life to save those of others during the 9/11 attacks. The D'Allara 3 maintains the noble spirit of the original while offering an updated style and construction that makes it ideal for all-purpose use. Its full-flat-ground blade is crafted from CPM S30V particle metallurgy stainless steel and has a utilitarian droppoint profile and PlainEdge cutting edge. The slim handle features skeletonized full stainless steel liners, a stout stainless steel back spacer, and textured G-10 scales. It houses Spyderco's patented Ball Bearing Lock™ mechanism with a ceramic ball bearing that provides extreme strength and convenient ambidextrous operation. A reversible deep-pocket wire clip supports left or right-side tip-up carry and ensures that the D'Allara 3 is ready for immediate access.

TIP UP

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OPUS CLOSED: 5.09 in 129 mm WEIGHT: 4.2 oz 119 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: JAPAN D'ALLARA 3 CLOSED: 4.70 in 119 mm WEIGHT: 4.5 oz 128 g CARRY: AMBI CLIP: TIP-UP ORIGIN: JAPAN - LOCK: BALL BEARING OVERALL 8.84 in 225 mm OVERALL 8.10 in 206 mm HOLE DIAMETER 0.55 in 14.0 mm HOLE DIAMETER 0.55 in 14.0 mm BLADE: 3.75 in 95 mm BLADE: 3.40 in 86 mm 0 EDGE 3.30 in 84 mm EDGE 3.53 in 90 mm LOCK: LINERLOCK STEEL: CPM S30V STEEL: CPM S30V EDGE: P - GRIND: FULL-FLAT EDGE: P - GRIND: FULL-FLAT THICKNESS: 0.118 in 3.0 mm HANDLE: G-10 THICKNESS: 0.118 in 3.0 mm HANDLE: G-10

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Q Ball C219GP

Named for the ceramic ball bearing that is the heart of its lock mechanism, the Q Ball is a combination of extreme cutting performance, compact size, and silky-smooth action. The business end of is a full-flat-ground VG-10 Wharncliffe-style blade with a generous finger choil that encourages a forward grip. It is complemented by a wide, hand-filling handle crafted with skeletonized full stainless steel liners, a solid stainless steel back spacer, and textured G-10 scales. The blade and handle are joined by Spyderco's Ball Bearing Lock-a patented mechanism that offers exceptionally smooth operation and impressive lock strength. Together with a reversible, deep-pocket wire clip and a fully accessible Trademark Round Hole in the blade, it makes carry and operation of the Q Ball ambidextrous.

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Ouroboros[®] C207GP

0 Named after an ancient Greek symbol depicting a serpent eating its own tail, the Ouroboros is a highly refined folding knife design that packs impressive function into a compact, stylish package. Designed by automotive engineer Paul Alexander, its broad, leaf-shaped blade is full-flat ground from VG-10 stainless steel. It is paired with a beautifully curved handle featuring nested stainless steel liners, a steel backspacer, textured G-10 scales, and a high-strength Compression Lock mechanism. The Ouroboros' uniquely ergonomic shape allows the wide blade to serve as a natural guard and makes the knife extremely safe in use. A reversible, deep-pocket wire clip provides ambidextrous tip-up access.

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Lil' Sule-Hilt new C224GP

Designed by custom knifemaker Butch Vallotton, the Lil' Sub-Hilt distills the craftsmanship of the original Vallotton Sub-Hilt[™] into a more compact, pocket-friendly package. Its contoured, sub-hiltstyle handle features full skeletonized stainless steel liners and bolsters, polished G-10 scales and inlays, and a custom-quality, seamless fit that accurately replicates Vallotton's coveted custom knives. The knife's CPM S30V stainless steel blade combines hollow-ground main bevels with flat-ground tip bevels for a superior balance of edge geometry and point strength. It includes both a Trademark Round Hole[™] and Vallotton's signature thumb stud/stop pin to ensure fully ambidextrous, one-handed opening and an extremely secure lock-up of the knife's LinerLock mechanism. A fourposition pocket clip provides tip-up and tip-down carry on both the left and right sides.

SPYDERCO





Vallotton Sub-Hilt™ C149GP

Butch Vallotton is one of the premier makers of high-end custom folders and automatic knives. He was also the first folder maker to use a blade's thumb stud as a stop pin for the lock. Our Vallotton Sub-Hilt honors this innovation and is the only Spyderco to feature both a thumb stud and our Trademark Round Hole. Its premium CPM S30V blade combines hollowground primary bevels with a faceted flat-ground tip for a superior synthesis of cutting performance and point strength. The precisely crafted handle combines brushed stainless bolsters and a sub-hilt with contoured dove-tailed, polished G-10 scales. It also 0 houses the knife's LinerLock mechanism and features a four-position clip for all possible carry configurations.







Parata

C231GP

new

A dynamic synthesis of innovation, aesthetics, and high-performance function, the Parata sets a new standard in folding knife design. The brainchild of automotive engineer and knife enthusiast Paul Alexander, it offers incredible cutting performance in a stylish, ergonomic package. Its stunning VG-10 blade has a pronounced belly, a high flat grind, and a broad profile that creates a highly functional integral guard. It is linked to a sleek, linerless handle with Spyderco's patented Stop Lock[™]—a high-strength, extremely user friendly lock mechanism that releases by lifting a spring-loaded toggle. To ensure discreet carry and instant access, the Parata's textured G-10 scales house a reversible deep-pocket wire clip that complements the knife's symmetrical design to make all aspects of its carry and operation completely ambidextrous.



Marcin Slysz is a Polish knifemaker who has earned an enviable reputation for producing impeccably crafted high-tech folding knives. His Techno design features a 4.5mm-thick (0.177 inch) blade ground from Carpenter CTS XHP stainless steel, a state-of-the-art alloy that offers superior strength, edge retention, and corrosion resistance. The Techno's handle is equally impressive, featuring solid titanium scales and a high-strength Reeve Integral Lock (R.I.L.) mechanism. The handle has a blue G-10 spacer and the blade's thumb ramp feature strategically placed jimping for increased grip traction and a CTS-XH reversible deep-pocket wire clip provides low-profile tip-up carry on both sides of the body.

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SPINE VIEW

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Fans of large, heavy-duty folders rejoice! Spyderco's Tatanka takes our familiar look and proven performance characteristics and supercharges them with the extreme strength of a PowerLock. One of the strongest locking mechanism we've ever produced, it is housed within a handle constructed of full skeletonized stainless steel liners and textured G-10 scales. The business end of the Tatanka features a saber-ground VG-Les y 10 blade with a pronounced swedge for an acute point. A fourposition clip provides tip-up or tip-down carry on either side of the knife, making carry and operation of this knife ambidextrous. 0000

Koc C177GP

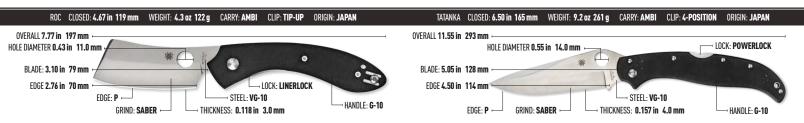
Ukrainian-born Serge Panchenko's Roc, combines a unique cleaver-style blade with a gracefully curved handle. The VG-10 stainless steel blade is saber ground for strength and is matched up with a sturdy Walker LinerLock mechanism. The handle's skeletonized full stainless steel liners and textured black G-10 scales are assembled with open-backed construction for light weight and ease of cleaning. A reversible deep-pocket wire clip allows for tip-up carry on either side of the body.

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()olfSpyder C197GP

The WolfSpyder is a truly unique collaboration between world-renowned British bushcraft authority Ray Mears and Spyderco. This exceptional tool distills the high-performance, multi-functional versatility of a classic fixed-blade bushcraft knife into a compact folding knife ideal for everyday carry. The WolfSpyder features a premium CPM S30V stainless steel blade with a traditional Scandi (Scandinavian) grind. The robust PlainEdge blade is linked to a durable G-10 handle by Spyderco's high-strength Compression Lock mechanism, which ensures that the blade will remain rigidly locked when in use. The handle's ergonomic design minimizes fatigue during prolonged use and incorporates an integral hand guard as an additional measure of safety. A pocket clip allows convenient right-side, tip-up carry and keeps this incredibly compact folding bushcraft tool instantly accessible.





Manufactured at Spyderco's Golden, Colorado factory and distributed exclusively by Ray Mears' Woodlore School of Wilderness Bushcraft. www.RayMears.com



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Exclusive

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Meaning "to rip" in Visayan dialect, "pikal" is a devastatingly effective system of Filipino martial arts tactics and the inspiration for the Spyderco P'Kal folding knife. Its PlainEdge blade is flat ground from CPM S30V stainless steel and features a slightly curved edge for impressive cutting power. Spyderco's Trademark Round Hole and Spyderco CPM S30V a removable Emerson Opening feature provide amazingly fast one-handed blade opening, either manually or by hooking the Emerson feature on the pocket during the draw. Designed by former undercover narcotics officer and close-combat instructor Craig Douglas (aka "Southnarc"), the P'Kal is a "reverse-edge" tool that is ergonomically designed to be held with the sharpened edge facing inward toward the user to facilitate powerful pulling cuts. The backbone of the P'Kal's handle is a pair of skeletonized full stainless steel liners. They are capped by textured black G-10 laminate scales and house Spyderco's patented Ball Bearing Lock-an extremely strong lock mechanism is also completely ambidextrous. To support all appropriate carry and deployment methods, the P'Kal also features a reversible steel wire clip that provides tip-up, edgeforward and edge-back carry on both the left and right sides.



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A defensive tool is useless without the skills to power it, and the best way to develop those skills is with proper training equipment. The P'Kal Trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe contact with a training partner. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, easily identify it a training tool. Fully configurable for any tip-up carry position and featuring the same removable Emerson Opening feature, the P'Kal Trainer allows you to integrate all phases of your training—carry, deployment, and contact tactics-into a seamless flow.



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ojunka 2 Trainer C85TR2

USA-MADE

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The only way to develop usable defensive knife skills is through safe, controlled contact training with a partner. To do that, you need a training tool that accurately replicates all aspects of your actual carry knife—except its sharp edge and point. The new Yojimbo 2 trainer is mechanically identical to its live-blade counterpart, but features a fullthickness CTS BD1 stainless steel blade that is carefully radiused to allow safe contact. Strategically machined holes in the blade lighten it to match the weight of the live knife (to within two grams) and, along with textured red G-10 scales, clearly identify this knife as a training tool. Its four-position clip allows it to replicate all the carry options of the live knife to support highspeed in-fight deployment training.

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Jojimbo™2

Designed by personal-defense trainer Michael 40 Janich, the Yojimbo 2 is an evolved expression of his original Spyderco Yojimbo design, which pioneered the application of the wharncliffe blade in tactical folders. The refined ergonomics of the Yojimbo 2 complement the natural contours of the hand, ensuring maximum surface contact and positive control. They also encourage a thumb-forward grip and make the CPM S30V blade a natural extension of the hand. The straight cutting edge of the hollow-ground blade offers extreme cutting performance by transferring power all the way to the tip and ensures improved point strength. Nested stainless steel liners provide structural strength and form the backbone of the knife's high-strength compression lock mechanism. Textured G-10 scales and a four-position clip guarantee a non-slip grip and 10 rapid deployment from all carry positions.





CPMS

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Karahawh Black Blade C170GBBKP

The new all-black Karahawk is a modern folding version of the traditional Southeast Asian Karambit. Its hawkbill blade is VG-10 stainless steel and features a non-reflective titanium carbonitride (TiCN) coating. It includes both a Trademark Round Hole and an Emerson Opening Feature for swift, blade function and is paired with a high-strength back lock mechanism. The Karahawk's handle is constructed with textured G-10 scales and full skeletonized stainless steel liners that are also TiCN coated. The signature ring is reinforced with a G-10 insert and allows traditional Karambit manipulation techniques. A reversible hourglass clip provides ambidextrous tip-up carry and, like all the knife's other hardware, features a matching low-profile black coating.

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The Karahawk is a highly evolved 0 folding version of the Karambit. Its gently curved hawkbill blade is precision machined from VG-10 stainless steel and features both our Trademark Round Hole and an Emerson Opening Feature to ensure swift blade deployment. It is supported by a high-strength back lock mechanism designed to withstand the stresses of defensive use and anchored to a handle constructed of full stainless steel liners capped with textured G-10 scales. The handle features a ring to facilitate traditional Karambit manipulation techniques and is sized to keep the knife exceptionally compact and easy to carry. A reversible hourglass clip provides tip-up standard-grip and reverse-grip carry on both sides of the body.

Karahawk C170GP





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Jani Song"

The JaniSong is a one-of-a-kind folding knife that elevates the spirit of the traditional Filipino balisong to a practical, yet dramatic modern cutting tool. The brainchild of knife designer Michael Janich, its patented mechanism consists of an outer handle, an inner handle, and a full-flat-ground CPM S30V stainless steel blade, all joined by a single pivot pin. Rotating the inner handle 360 degrees reveals the blade and locks it securely in the open position. An ambidextrous sliding latch mechanism reinforces the blade lock when open and also secures the blade and handles in the closed position for safe carry. With practice, the JaniSong can be opened extremely quickly with a variety of techniques, but because its outer handle is its "safe" handle, it is inherently safer than a conventional balisong. For ease of carry, it comes complete with a deep-pocket four-position clip.

- The JaniSong and all its key components are manufactured in Taiwan.
- Because of the nature of its mechanical function, the JaniSong cannot be legally imported into the United States.
- · JaniSong knives must not, under any circumstances, be returned to Spyderco's U.S. headquarters.
- Spyderco's sales of the JaniSong will be limited to international dealers and distributors only. Spyderco will not accept orders for direct retail sales.
- All sales of the JaniSong will be processed separately by Spyderco's representatives in Taiwan and shipped directly to the buyer. Separate shipping and handling charges will apply.
- It is the buyer's responsibility to research and comply with all applicable laws governing the importation, ownership, and possession of the JaniSong knife in their jurisdiction.
- Spyderco is not responsible for the loss, seizure, or confiscation of JaniSong knives by customs, law enforcement, or other authorities resulting from the actual or attempted purchase, importation, possession, ownership, or resale of this product.
- All returns and warranty claims related to JaniSong knives must be processed ONLY through Spyderco's authorized representative in your country of residence.
- Spyderco dealers, distributors, and other resellers are required to abide by all the restrictions outlined above. Violation of these restrictions may result in the termination of your reseller account with Spyderco.



NOTE: The JaniSong is intended ONLY for sales outside the United States. The sales and distribution of the JaniSong are subject to the restrictions listed below. There will be NO **EXCEPTIONS** to these policies.



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JANISONG CLOSED: 4.96 in 126 mm WEIGHT: 5.5 oz 156 g CARRY: AMBI CLIP: 4-POSITION ORIGIN: TAIWAN OVERALL 8.24 in 209 mm LOCK- IANISONG HOLE DIAMETER 0.24 in 6.0 mm BLADE: 3.28 in 83 mm EDGE 3.13 in 80 mm GRIND: FLAT EDGE: **P** ⊢ STEEL: CPM S30V HANDLE: G-10

- THICKNESS: 0.118 in 3.0 mm

Ethnic Knives

Spyderco developed its Ethnic Series Knives to recognize the world's many distinctive cultural knives. In addition to paying tribute to widely recognized ethnic blade styles, our goal is to showcase lesser-known cultural knives, their individual qualities, and the significance they hold to the societies and cultures that created them.

Although many knife companies have reproduced native knife patterns in various forms, Spyderco has chosen to honor these designs by expressing them as modern, fully-functional knives crafted with the latest state-of-the-art materials. This demanding format challenges our skills and manufacturing convention, in the process yielding a unique family of knives and an increased understanding and appreciation for the tools that inspired them.

Integrity is being good even if no one is watching"

EuroEdge™ C215GP

Inspired by his extensive research of historical cutlery, Ed Schempp's Scandinavian-Style EuroEdge pays homage to the fuller (longitudinal groove) that was the secret of the strength and light weight of many of Europe's best swords and daggers. Single edged so it can be safely carried in the pocket, the EuroEdge's CPM S30V blade features a nearly symmetrical grind with a pronounced swedge, highlighted by three machined fullers. This dynamic blade is paired with a stout Swissdagger-style handle comprised of full skeletonized stainless steel liners, beautifully contoured G-10 scales, a full G-10 backspacer, and a sturdy LinerLock mechanism. A blend of traditional style and modern manufacturing, the EuroEdge is configured for right-side, tip-up clip carry.



RIGHT



EUROEDGE CLOSED: 5.07 in 129 mm WEIGHT: 6.0 oz 170 g CARRY: RIGHT CLIP: TIP-UP ORIGIN: TAIWAN

SPYDERCO





A Pattada (or Resolza) is the traditional folding knife of Sardinia, an autonomous region of Italy and the second largest island in the Mediterranean. As a proud member of our Ethnic Series of knives, Spyderco's Pattada expresses the style of this classic design using state-of-the-art materials and manufacturing methods. Its distinctive blade shape is rendered in N690Co stainless steel and a full-flat grind for superior edge geometry. The scales of the gracefully curved handle are 3-D machined from G-10 and are buffered by full stainless steel liners that also form the foundation of a LinerLock mechanism. A non-traditional, but extremely functional, deep-pocket wire clip provides user-friendly tip-up access and is reversible for carry on either side of the body.

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Designed by knifemaker Ed Schempp, the Schempp Bowie translates the style and spirit of the classic American Bowie into a functional folder optimized for everyday carry. Its CPM S30V blade has an iconic clip-point profile and a fullflat grind for superior cutting performance. It tucks into a coffin-shaped handle that features skeletonized stainless steel liners, textured carbon fiber/G-10 laminate scales, a solid steel backspacer, and dovetailed old-school brass bolsters with an integral double guard. A LinerLock mechanism and a reversible deeppocket wire clip complete this state-of-the-art expression of this American classic.



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SPYDERCO

SERIES

Lil' Lum C205GP





EDGE: P

GRIND: FULL-FLAT

- LOCK: LINERLOCK

→ HANDLE: G-10

THICKNESS: 0.075 in 1.9 mm

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SPYDERCO CPM SSOV

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The genre of "gentlemen's knives" has traditionally included small, socially-friendly folding knives that offer as much pride of ownership as they do cutting performance. Often crafted from premium materials and featuring artistic embellishments that make them as much ornamental as they are tools, these unique knives are not exclusive to male users. Women and men, of all walks of life, have also discovered this genre of the knife market and have developed an affinity for this variety of aesthetically pleasing cutting tools. So don't let the name mislead you. Gentlemen's knives aren't just for gentlemen anymore.

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One-Eyed Jack™ C226GP

The One-Eyed Jack translates the craftsmanship of knifemaker A.T. Barr's handmade creation into an extraordinary factory-made folder. Its full-flat-ground blade includes an accessible Trademark Round Hole for easy one-handed opening with either hand. The blade is paired with a custom-quality handle featuring full, skeletonized stainless steel liners, stainless steel bolsters, and ivory G-10 scales. The obverse scale is embellished with precisely fitted G-10 inlays of a spade and a heart, while the reverse side is home to a deep-pocket wire clip configured for right-side tip-up carry. As an extra touch of class, the stainless steel backspacer and the liners that form the foundation of the knife's LinerLock mechanism showcase decorative filework. This remarkable knife is as close to custom as factory-made gets.



SPINE VIEW

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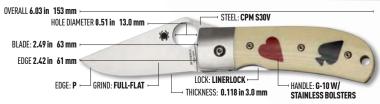
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ONE-EYED JACK CLOSED: 3.54 in 90 mm WEIGHT: 3.7 oz 105 g CARRY: RIGHT CLIP: TIP-UP ORIGIN: TAIWAN

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Widely known in the knife industry as the "Godfather of Knifemaking," the late Frank Centofante was highly respected for his elegant designs, integrity, and painstaking craftsmanship. The Centofante 3 captures the spirit of his custom designs and translates it into a practical working folder with a hollow-ground VG-10 blade, FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco "bug" accent and an adjustable clip that can be positioned for right-side tip-up or tip-down carry.





Sage[™] 1 LinerLock C123CFP

Michael Walker's development of the LinerLock was a landmark event in contemporary folding knife design. The Sage 1 showcases Walker's industry-changing lock and the ball bearing detent that helps retain the blade safely in the closed position. Stylish and functional, this distinctive knife features lightweight twill carbon fiber/G-10 laminate handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.

TIP UP

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Alzheimer's Association of Colorado

Spyderco will donate approximately 5% of sales of the Sage to the Alzheimer's Association of Colorado. The Alzheimer's Association is the leading voluntary health organization in dementia care, support and research. Their mission is to eliminate Alzheimer's disease through the advancement of research; to provide and enhance care and support for all affected; and to reduce the risk of dementia through the promotion of brain health. Contributions to the Alzheimer's Association provide care and support to families in Colorado coping with Alzheimer's disease as well as fund national programs and research to ultimately find a cure. Visit www.alz.org/co to learn more about how your support makes a difference.

alzheimer's **N** association

Sage 2 Reeve Integral Lock

The Sage 2 highlights Chris Reeve's mechanism that is functionally similar to a LinerLock, but uses the knife's metal handle scale as the basis of the lock. This knife features precision-machined solid titanium handle scales and an easily maintained open-backed design.





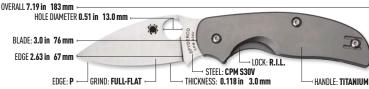






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SAGE 2 CLOSED: 4.19 in 106 mm WEIGHT: 3.5 oz 99 g CARRY: AMBI CLIP: TIP-UP ORIGIN: TAIWAN





Sage 5 Compression Lock C123CFPCL

The Sage 5 highlights Spyderco's own Compression Lock-a patented high-strength lock mechanism that is radically different from a LinerLock. In the Sage 5, the skeletonized stainless steel liners that form the framework of this lock are nested into textured carbon fiber/G-10 laminate scales to create an open-backed structure that reduces weight and allows easy cleaning. A reversible deep-pocket wire clip provides convenient ambidextrous tip-up carry and keeps the full-flatground CPM S30V blade is always immediately accessible.

TIP UP

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SPYDERCO CPM S30V

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Chaparral ** Lightweight C152PGY

series of folding knives, the Chaparral Lightweight offers the same design theme and functionality as injection-molded handle. Its tough fiberglass-reinforcedhigh-traction advantages of our Bi-Directional Texturing™ pattern. Like the other versions of the Chaparral, its defining features include a full-flat-ground CTS* XHP stainless steel blade, a fully accessible Trademark Round Hole[™] for ambidextrous onehanded opening, a sturdy back lock mechanism, and a reversible deep-pocket wire clip for discreet left or right-side tip-up carry.



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C152RNP

This striking expression of the Chaparral model showcases Raffir Noble scales. Manufactured in Denmark, Raffir Noble is a beautiful composite material that encapsulates metal mesh in a translucent, smoke-colored epoxy resin. When machined and polished, the random patterns of the mesh are revealed to yield a unique, semitransparent, three-dimensional pattern. All other details of this knife are consistent with the Chaparral family, including a full-flatground CTS XHP blade, a sturdy back lock mechanism, and a reversible deep-pocket wire clip configured for tip-up carry.

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Chaparral Titanium C152TIP

The solid titanium handle scales on this embodiment of the Chaparral are precisely machined to form an intricate diamond pattern.

TIP UP



MADE IN

The original Chaparral features clean laminate handle scales.

Carbon Fiber

Chaparral







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Chaparral Blue Stepped Titanium C152STIBLP

scales of this Chaparral are color anodized to a vivid blue. They are then painstakingly machined a second time to reveal an







One of the most time-intensive Spyderco designs ever produced, the solid titanium scales of this Chaparral are machined with a three-dimensional "stepped" pattern that consists exclusively of perfectly straight lines to create the illusion of





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Caly[™] 3.5 Carbon Fiber ZDP-189 C144CFPE

The Caly 3.5 Carbon Fiber stretches the format of the carbon-fiber-handled Caly 3 to a more hand-filling size and a 3.5-inch blade. It features the same premium san mai (three-layer) blade construction with a core of super-high-carbon ZDP-189 steel surrounded by layers of tough 420J2. The resulting blade offers both strength and world-class cutting performance and is joined to a handle featuring full skeletonized stainless steel liners, carbon fiber scales, and a robust back lock mechanism.





CALY 3.5 ZDP-189 CLOSED: 4.25 in 108 mm WEIGHT: 3.1 oz 88 g CARRY: AMBI CLIP: TIP-UP ORIGIN: JAPAN

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Sprint Runs

Spyderco Sprint Runs are limited-edition production runs of items not found in our standard product line. They may be unique versions of current knives or special expressions of discontinued designs. Every Sprint Run is a unique, one-time-only event. Once that knife is sold out it will not be produced again in that exact form. Please contact your sales representative for more information.

PPT[™] Carbon Fiber Sprint C135CFP

The original PPT folder was a collaborative effort between French custom knifemakers Fred Perrin, Philippe Perotti, and Sacha Thiel. The most distinctive feature of its stylish design was a hybrid lock that combines the strength of a Reeve Integral Lock (R.I.L.) with the superior corrugated texture of 3-D machined scales. The curved, pistol-grip-style profile of its handle also fit the natural contours of the hand to provide exceptional ergonomics and outstanding control over the flat-ground Bowie-shaped blade. This limitededition Sprint Run of the PPT combines all the defining features of the original with stunning solid carbon fiber scales and a CPM S90V blade. True to the original, it includes a deep-pocket carry clip configured for discreet, right-side, tip-up carry.

Delica 4 Wharncliffe HAP40 Sprint C11FPWCBORE

This Sprint Run edition of the Delica 4 combines the cutting performance of a full-flat-ground Wharncliffe blade profile with the extreme edge-holding qualities of HAP40 powdered metallurgy tool steel. Its laminated blade features a HAP40 core sandwiched between SUS410 stainless steel outer layers. Like the other members of Spyderco's elite HAP40 family, it also boasts a distinctive burnt orange FRN handle color.

Kopa[™] Stainless Sprint C92P

The Kopa[™] was a prestige pocket knife designed to serve as a platform for a series of limited-edition Sprint Runs, each featuring a uniquely different material for the handle scales. Between 2005 and 2009, 16 distinctive variations of the Kopa were produced in batches of only 600 pieces. Now, after a long hiatus, the seventeenth Kopa joins that highly collectible family. It features solid stainless rounded handle scales and a VG-10 stainless steel blade.

104

VTOKU SPRINT SERIES

One popular theme for Spyderco Sprint Runs is to supercharge some of our best-selling models with exotic steel blades. In that spirit, we are proud to announce this limitededition production of the Delica 4, Endura 4, Stretch 2 Lightweight, the Dragonfly 2, the Manbug, and Ladybug. The laminated full-flat-ground blades of these unique knives have a V-Toku2 tool steel core sandwiched between layers of SUS310 stainless steel. V-Toku2 is alloyed with tungsten, vanadium, and chromium and is renowned for its toughness at high hardness. All the models included in this Sprint Run series feature FRN handles injection molded in a distinctive blue-gray color.



Spyderhawk[™] Salt Sprint C77SOR

The original Spyderhawk Salt was one of the most versatile hawkbill folders produced. Crafted from rustproof H-1 steel, its deeply curved, fully serrated blade was ideal for cutting rope, line, and netting—even when wet. That high-performance blade was housed in a tough, one-piece, injection-molded FRN handle and supported by a back lock mechanism and a reversible titanium pocket clip. Based on popular demand, this capable knife is back, distinguished by a high-visibility orange handle.

Calypso[™] Jr. Sprint C52FPGYE



Produced in various forms from 1997-2007, the Calypso Jr. is a true Spyderco classic and a highly coveted collector's item. This incredible resurrection of that design showcases a high-performance Super Blue tool steel blade. The pinnacle of Hitachi's three premium-grade high-carbon steels, Aogami Super Blue combines the same superior quality iron sand used to craft legendary Japanese swords with high-tech alloys to create a steel capable of extreme sharpness and edge retention. Like the previous members of Spyderco's Super Blue family, this knife features the distinctive gray handle color that is signature of this elite group.

Shabaria Sprint C59GGYP

The Shabaria (also known as the Shibriya) was the traditional knife of the nomadic Bedouin tribes of the Jordan River valley. In the 1990's, the late Israeli knife designer, jeweler, and gunsmith Eduard Bradichansky transformed this iconic ethnic pattern into a modern folding knife and created one of Spyderco's most memorable designs. Now this amazing design is back as a limited-edition Sprint Run. Its flat-saber ground blade is crafted from VG-10 stainless steel and is anchored by a sturdy LinerLock mechanism. The distinctive hourglass-shaped handle features gray G-10 scales and a classic three-screw pocket clip configured for right-side, tip-down carry.



Non Locking

Non-locking pocketknives were the first knives to combine the convenience and ease of carry of folding construction with the utility of a sharp cutting edge. The first knives of this kind were friction folders. Like traditional straight razors, friction folders usually have a tab that extends from the tang of the blade that serves as a lever to open the knife. In the open position, this tab also indexes against the back of the handle where pressure from the user's hand holds it in place to stabilize the blade during use.

SLIPJOINT

The most common type of non-locking folder is a slippoint, which uses spring pressure to keep the blade open during use. When the knife is opened, a spring in the back of the handle applies pressure against a flat spot on the tang of the blade, holding it firmly in place. An excellent tool for most cutting chores, slippoints are also socially friendly and legally permissible almost everywhere.

SLIPIT

Spyderco's distinctive SLIPIT knives revolutionized the concept of non-locking folders by combining an improved notched-joint spring mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole to set a new standard in pocketknife performance. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and helps prevent accidental closure of the blade.

CLIPJOINT

To keep pace with changing knife laws around the world, we have also developed hybrid non-locking folders that offer the convenience of clip carry, but still require two hands to operate. The smaller round hole in the blades of these "ClipJoint" folders clearly identifies them as Spyderco knives and, when pinched between the thumb and index finger, offers much easier opening than traditional nail nicks.

UK Penhnife

The UK Penknife was developed after the United Kingdom prohibited the carry of folding knives with locking blades. It combines the defining features of Spyderco's revolutionary CLIPIT[®] knives—a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening-with an improved, non-locking notch is available with either a leaf-shaped or drop-point blade design, both featuring opposing jimping on the Golden, Colorado factory using premium US-made CTS BD1 and CPM S110V blade steels.

UK Penhnife Lightweight Leaf-Shaped

C94PBK

USA-MADE

EDGE: P - GRIND: FULL-FLAT -

OVERALL 6.88 in 175 mm LOCK: SLIPIT HOLE DIAMETER 0.48 in 12.2 mm BLADE: 2.93 in 74 mm EDGE 2.58 in 66 mm

- THICKNESS: 0.098 in 2.5 mm

STEEL: CTS BD1

HANDLE: FRN

UK PENKNIFE LEAF CLOSED: 3.95 in 100 mm WEIGHT: 1.7 oz 48 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA



C94PBK3



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OVERALL 6.95 in 177 mm

BLADE: 3.00 in 76 mm

EDGE 2.66 in 68 mm

EDGE: **P** ⊢

HOLE DIAMETER 0.48 in 12.2 m

_ GRIND: FULL-FLAT ⊢

SPYDERCO

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UK PENKNIFE DROP POINT CLOSED: 3.95 in 100 mm WEIGHT: 1.7 oz 48 g CARRY: AMBI CLIP: TIP-UP ORIGIN: USA

LOCK: SLIPIT

STEEL: CTS BD1

THICKNESS: 0.098 in 2.5 mm

107

HANDLE: FRN

(**Irban**™ Lightweight **C127PBK**

The perfect cutting companion for city dwellers, the Urban Lightweight SLIPIT provides the advantages of clip carry and one-hand opening, but with a socially friendly non-locking mechanism. Its leaf-shaped blade is full-flat ground from N690Co stainless steel for outstanding edge geometry and features an index-finger choil to help prevent unintentional closure during use. The textured, fiberglass-reinforced-nylon handle keeps it feather light while still providing a full, secure grip. A reversible, deep-pocket wire clip allows convenient tip-up carry. SPYDERCO



UK Penhnife CPM \$110V C94PDBL

Souderco CPM STION

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Steel connoisseurs will appreciate this CPM S110V blade steel and a midnight

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TIP UP POSITION	AMBIDEXTROUS	USA-N

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Squeak™ Lightweight

The Squeak is a scaled-down version of the UK Penknife that packs impressive cutting ability into a pint-sized package. Its full-flat-ground, non-locking blade is made from Böhler-Uddeholm N690Co Cobalt-enhanced steel—a material prized for its corrosion resistance and edge-holding characteristics. It also features an index-finger choil with textured jimping that establishes a secure grip and provides an extra measure of safety against accidental closure. The Squeak's textured handle is injection molded from fiberglass-reinforced nylon

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(FRN) and features a deep-pocket wire clip that is reversible for left or right-side tip-up carry.

Squeak Lightweight Black C154PBK

> AMBIDEXTROUS CARRY

MADE IN

S*queak* Lightweight Pink C154PPN





SQUEAK LIGHTWEIGHT PINK

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The pink Squeak is a cutting tool that also helps support a worthy cause. A portion of all sales of this knife are donated to Pink Heals / Guardians of the Ribbon, a charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.



Dog Tag Folder"

Size does matter, and sometimes smaller is better. That's definitely the case with the Dog Tag Folder. Based on one of knifemaker Serge Panchenko's most popular designs, this diminutive non-locking folder ensures that you're never without a sharp edge. Its handle looks like a military dog tag and houses an integral spring with a ball-bearing detent.



Dog Tag Folder Gen 4 C188ALP

Based on Panchenko's fourth generation design, this cutting tool features twin, matte-finished aluminum handle scales for a comfortable, secure grip and enhanced protection of the blade's sharp edge. It features an integral spring bar and ball-bearing detent that help hold the blade in place in both the open and closed positions, but do not mechanically lock it. The blade is double-beveled and saberground to provide a symmetrical edge angle that is easily sharpened and allows greater control during use. Precision machined from American-made CTS* BD1 stainless steel, the sheepfoot blade features a Spyderco Trademark Round Hole^{**}.



Dog Tag Folder Carbon Fiber C188CFBBKP

> This popular design features a one-piece handle machined from durable and visually striking carbon fiber/G-10 laminate. Its single-beveled blade is chisel-ground from CPM S30V stainless and, along with the knife's other metal hardware, features a non-reflective black titanium carbonitride coating. An inlaid stainless steel spring in the handle provides tension for the detent mechanism, which keeps the blade fully opened or closed, but does not lock it.

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DERCO

SquareHead

The Squarehead Lightweight is an unconventional folding knife that expresses Dariel Caston's original Squarehead design in a much more economical format. Its distinctive sheepfoot blade is crafted from American-made CTS* BD1 stainless steel and features a singlesided flat chisel grind. This grind ensures the PlainEdge[™] cutting edge nests safely in the knife's single-sided handle. The handle body consists of an injection-molded fiberglass-reinforced-nylon (FRN) scale with Spyderco's distinctive Bi-Directional Texturing⁵⁴ steel liner that forms the foundation of the knife's sturdy LinerLock mechanism. Clipless and primarily intended for carry inside the attachment to a keychain, neck chain, or lanyard.



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SquareHead Lightweight Black **C193PBK**



new

SquareHead

MADE IN Taiwan

SquareHead Lightweight Grey





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LOCK: LINERLOCK

HANDLE: FRN

GRIND: FLAT CHISEL

Roadie C189P

In early 2013, the Transportation Security Administration (TSA) announced a plan to once again allow knives on airplanes. Although the plan was later withdrawn, Spyderco was ready for it with a unique new non-locking design called the Roadie. In essence a highly evolved penknife, the Roadie's full-flat-ground sheepfoot-style blade features a "Double Dent"" for fingernail-free, easy two-handed opening. An improved notched-joint mechanism holds the blade open during use and is backed by a subtle index-finger choil to prevent accidental closure. Contoured fiberglass-reinforced-nylon (FRN) scales and strategically placed jimping (grooves) on the choil and spine provide comfortable ergonomics that enable this knife to perform well beyond its size. Sure to set a new standard in modern pocketknives, the Roadie is available in a variety of colors.



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MADE IN Italy

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C189PBK

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C189PGY

HANDLE: FRN

C189PBL

 ROADLE CLOSED: 2.99 in 76 mm WEIGHT: 1.0 oz 28 g CARRY: N/A CLIP: N/A ORIGIN: ITALY

 OVERALL 5.08 in 129 mm

 HOLE DIAMETER 0.17 in 4.3 mm

 BLADE: 2.09 in 53 mm

 EDGE 1.72 in 44 mm

 EDGE 1.72 in 44 mm

 EDGE: P

 GRIND: FULL-FLAT

C189POR

THICKNESS: 0.112 in 2.9 mm

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C189PRD

Bug Knives

Bug

The smallest folder we make, the Bug is still fully functional

MBIDEXTROU

MADE IN

Spyderco's popular micro-sized slipjoints are impressively sharp, fully functional folding knives. Their stainless steel handles offer the perfect palette for engraving and the Trademark Round Holes in their blades allow easy two-handed opening. All three include lanyard holes for attachment to a keychain or lanyard.

Grasshopper C138P

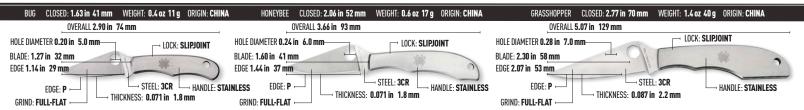
Honeybee™ C137P

> MADE IN China

Perfectly sized for in-pocket carry, the Honeybee is a traditional slipjoint folder with true Spyderco style. Amazingly capable, yet still a pleasure to carry, the Grasshopper redefines the classic non-locking pocketknife









ClipiTools are a special family of tools that combine a high-performance cutting edge with the added convenience and functionality of other tools.

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pocket clips for convenient carry and easy access. Their broad, full-flat-ground blades offer unrivaled cutting performance and include a finger choil for increased safety during use. Trademark Round Holes in the blades and non-locking secondary tools allow easy two-handed opening without the frustration of traditional nail nicks. A fresh approach to tackling everyday chores, ClipiTools set a new standard in utilitarian convenience.

Clypilool Scissors C169P

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MADE IN China

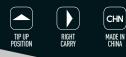
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TIP UP POSITION RIGHT

Combines a full-flat-ground slipjoint blade with compact, functional scissors

Clypi ool Bottle Opener & Screwdriver C175P

Features a non-locking primary blade and a combination bottle opener/flat-blade screwdriver.



Clypical with Serrated Blade C176P&S

Offers the best of both cutting worlds—a plain-edged primary blade and a serrated secondary blade.



MODEL NAME	CLOSED	OVERALL	BLADE LENGTH	EDGE	BLADE THICKNESS	BLADE HOLE DIA	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE	CARRY	CLIP	ORIGIN
CLIPITOOL SCREWDRIVER/ Bottle opener	2.57 in 65 mm	4.59 in 117 mm 4.57 in 116 mm	2.02 in 51 mm 2.00 in 51mm	1.75 in 44 mm n/a	0.079 in 2.0 mm 0.079 in 2.0 mm	0.35 in 8.9 mm 0.28 in 7.0 mm	8Cr13MoV	1.9 oz 54 g	FULL-FLAT Screwdriver	slipjoint Slipjoint	STAINLESS	RIGHT	TIP-UP	CHINA
CLIPITOOL PLAINEDGE Blade/Serrated Blade	2.57 in 65 mm	4.59 in 117 mm 4.57 in 116 mm	2.02 in 51 mm 2.00 in 51mm	1.75 in 44 mm 1.75 in 44 mm	0.079 in 2.0 mm 0.079 in 2.0 mm	0.35 in 8.9 mm 0.24 in 6.0 mm	8Cr13MoV	1.8 oz 51 g	FULL-FLAT SERRATED	slipjoint Slipjoint	STAINLESS	RIGHT	TIP-UP	CHINA
CLIPITOOL SCISSORS	2.57 in 65 mm	4.59 in 117 mm 4.60 in 117 mm	2.02 in 51 mm 2.03 in 52mm	1.75 in 44 mm 0.95 in 24 mm	0.079 in 2.0 mm 0.043 in 1.1 mm	0.35 in 8.9 mm 0.24 in 5.9 mm	8Cr13MoV	1.9 oz 54 g	FULL-FLAT Scissors	slipjoint Slipjoint	STAINLESS	RIGHT	TIP-UP	CHINA

new Clyperool Rescue C209GS

new

Clypifaal Standard C208GP

Spyderco's new three-bladed ClipiTool combines the versatility of the traditional multi-function folder with the advantages of clip carry and an easy opening Trademark Round Hole[™] in every blade. The ClipiTool Standard features a full-flat-ground, leaf-shaped primary blade, a can opener/small screwdriver, and a bottle opener/ wire stripper/large screwdriver. The PlainEdge[™] primary blade locks open via a LinerLock mechanism, while the other two non-locking blades are held by classic slipjoint spring mechanisms. All three blades are precision machined from 8Cr13MoV stainless steel and housed in a handle with nested stainless steel liners and textured black G-10 scales. A two-position hourglass clip provides the option of right-side tip-up or tip-down carry.

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MADE IN China

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The ClipiTool Rescue is a distinctly modern take on the concept of the multi-bladed pocketknife optimized for use as a rescue tool. Its locking primary blade has a blunt-tipped sheepfoot for maximum performance on fibrous materials. It is non-locking, hollow-ground screwdriver blade rounds level of functionality. All three blades are crafted from 8Cr13MoV stainless steel and include a Trademark Round Hole[™] for quick, easy, one-handed access. Sturdy stainless steel liners form the foundation a solid anchor for an hourglass pocket clip that offers right-side tip-up or tip-down carry. They are nested into textured G-10 scales to keep the knife thin and pocket friendly while ensuring a secure, 0 highly ergonomic, non-slip grip.

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TIP UP

MODEL NAME	CLOSED	OVERALL	BLADE LENGTH	EDGE	BLADE THICKNESS	BLADE HOLE DIA	STEEL	WEIGHT	GRIND	LOCK TYPE	HANDLE	CARRY	CLIP	ORIGIN
CLIPITOOL 3-BLADE Can opener Bottle opener	4.40 in 112 mm	7.90 in 201 mm 5.83 in 148 mm 5.85 in 149mm	3.50 in 89 mm 1.43 in 36 mm 1.45 in 37 mm	3.05 in 77 mm n/a n/a	0.094 in 2.4 mm 0.094 in 2.4 mm 0.094 in 2.4 mm	0.51 in 13.0 mm 0.39 in 9.8 mm 0.39 in 9.8 mm	8Cr13MoV	4.2 oz 119 g	FULL-FLAT Can opener Bottle opener	LINERLOCK SLIPJOINT SLIPJOINT	G-10	RIGHT	TIP-UP	CHINA
CLIPITOOL 3-BLADE Rescue Hook Screwdriver	4.40 in 112 mm	8.01 in 203 mm 6.36 in 162 mm 5.50 in 140 mm	3.61 in 92 mm 1.96 in 50 mm 1.10 in 28 mm	3.15 in 80 mm n/a n/a	0.098 in 0.25 mm 0.098 in 0.25 mm 0.098 in 0.25 mm	0.51 in 13.0 mm 0.39 in 9.8 mm 0.39 in 9.8 mm	8Cr13MoV	1.8 oz 51 g	FULL-FLAT Rescue Hook Screwdriver	LINERLOCK Linerlock Slipjoint	G-10	RIGHT	TIP-UP	CHINA





Spyderco Salt Series fixed blades are made using 100% rust-proof materials for those who want a non-folding knife- on, in, and around water, in humidity and in any environment where rust rears its ugly head. Spyderco Salt Series fixed blades are available in a varied range of designs and edge configurations made with H-1 and LC200N blade steel to faultlessly equip you for any water sport, high moisture location or wherever rust may find you.

new ()ater()ay FB43GP

Lance Clinton, known as "Surfingringo" on the Spyderco Forums, is a passionate fisherman, watersportsman, and knife enthusiast. Based on his hard-earned experience using knives in and around the water, he designed the WaterWay-a highly capable fixed-blade knife and a proud addition to Spyderco's Salt Series. Crafted from rustproof LC200N steel, the WaterWay's blade has a full-flat grind, a distal taper, and an integral lower guard. Its full tang is capped by contoured G-10 scales with a CNCmachined texture pattern that ensures a positive grip, even when wet. Ideal for cleaning fish and a myriad of other chores, the WaterWay comes equipped with a custom-molded foldover-style Boltaron* sheath with a G-Clip mount.

> Production Prototype Pictured

Fish Hunter FB405YL

The Fish Hunter was specifically designed to meet the demanding needs of free divers and spear fisherman. Its symmetrical hollow-ground blade is crafted from rustproof H-1 steel and features a fully serrated SpyderEdge cutting edge to easily power through fishing line, rope, and anything else in its path. The acute point is perfect for quickly dispatching fish and includes a short PlainEdge section for detail work. To effect a secure grip, the handle is injection molded from tough fiberglass-reinforced nylon (FRN) and features high-0 traction Bi-Directional Texturing. An injection-molded snap-fit polymer sheath with adjustable G-Clip attachment completes the package and makes the Fish Hunter one of the most capable and versatile marine knives available.

118

FISH HUNTER WEIGHT: 4.1 oz 116 g TOTAL WEIGHT WITH SHEATH: 6.3 oz 179 g SHEATH: POLYMER ORIGIN: JAPAN WATERWAY KNIFE WEIGHT: 4.7 oz 133 g TOTAL WEIGHT WITH SHEATH: TBA SHEATH: BOLTARON ORIGIN: USA HANDLE: FRN → HANDLE: G-10 OVERALL: 9.24 in 235 mm OVERALL: 9.47 in 241 mm BLADE: 4.19 in 106 mm BLADE: 4.40 in 112 mm EDGE: 4.10 in 104 mm 🖬 EDGE: 4.05 in 103 mm GRIND: HOLLOW 4 STEEL . H-1 EDGE: P EDGE: S GRIND: FULL-FLAT STEEL: LC200N →THICKNESS: 0.118 in 3.0 mm +THICKNESS: 0.132 in 3.4 mm



Aqua Salt Black Blade

FB23SBBK

Aqua Salt

The Aqua Salt is a versatile, do-everything knife made even better with the benefit of an H-1 steel blade. Fans of this workhorse design were disappointed when it was discontinued. Based on popular demand, the Aqua Salt is back and better than ever with a non-reflective titanium carbonitride (TiCN) blade coating. Available with a PlainEdge or SpyderEdge, its hollow-ground blade provides excellent edge geometry for effective cutting and edge retention, while its injection-molded fiberglass-reinforced-nylon (FRN) handle features Bi-Directional Texturing for a rock-solid grip and superior control, even with wet hands. A matching injection-molded polymer sheath features a multiposition G-Clip[®] for fully configurable belt or waistband carry and grommeted construction so it can be easily lashed or flex-tied to personal equipment.

AQUA SALT WEIGHT: 4.6 oz 130 g TOTAL WEIGHT WITH SHEATH: 6.9 oz 196 g SHEATH: POLYMER ORIGIN: JAPAN
OVERALL: 9.28 in 236 mm
EDGE: 4.40 in 112 mm
EDGE: 4.40 in 112 mm
EDGE: P, S
I GRIND: HOLLOW
I STEEL: H-1
I HICKNESS: 0.118 in 3.0 mm

Jumpmaster FB24SBK2

SPYDERCO H-

The original Spyderco Jumpmaster was developed for use by military jumpmaster personnel as an emergency cutting tool to free "hung" paratroopers. The second-generation Jumpmaster 2 continues that tradition, offering the unparalleled cutting power of a fully serrated H-1 blade with the added versatility of an acutely pointed leaf-shaped blade profile. Its hollowground blade features a skeletonized full tang to reduce weight. The tang is capped by ergonomic injection-molded FRN scales with a high-traction Bi-Directional Texturing pattern that ensure an extremely secure grip. This extraordinary knife comes complete with a snap-fit, custom-molded Boltaron* sheath and a versatile G-Clip* mount that offers a full range of carry positions.

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Enuff Salt FB315YL

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The Enuff Salt integrates the extreme cutting power of a SpyderEdge sheepfoot blade with the 100% rustproof quality of H-1 steel. The austenitic properties of the H-1 blade also ensure an exceptionally hard cutting edge and a tough, springy back. Ideal for work in and around the water, it features high-visibility yellow handle scales and a polymer sheath with a multi-positional G-Clip mount. The sheath also has grommeted construction for easy attachment to watersports gear.

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The ARK—or "Always Ready Knife[™]—was conceived by U.S. Army combat veteran John Shirley and his friend Sam Owens as a lightweight self-defense tool that could be carried anywhere. Also a favorite for daily utilitarian use, its deeply curved clip-point blade packs impressive cutting power into a compact envelope. The ARK's 100% rustproof blade is hollow ground from nitrogen-based H-1 steel and is available with either a PlainEdge or fully serrated SpyderEdge. It is paired with a durable fiberglass-reinforced-nylon (FRN) handle that is molded directly onto the tang. Despite its compact size, the handle's deep index-finger groove and Bi-Directional Texturing pattern guarantee a non-slip grip, even with wet hands. Purpose designed for neck carry, the ARK includes an injection-molded polymer sheath with an integral retention tab and a breakaway ball chain.



Whale Rescue Blade

One of the unfortunate effects of the commercial fishing industry is the entanglement of whales and other marine mammals in fishing nets and related rigging. As the entangled animals struggle to break free, the lines and nets are pulled taut, often resulting in serious injury and sometimes death. Thankfully, there are wildlife conservation groups dedicated to rescuing these animals, but doing so safely and effectively requires a specialized cutting tool. To meet that need, Spyderco developed the Whale Rescue Blade.

Designed to be attached to the end of a 10-foot pole and maneuvered from an inflatable raft, the Whale Rescue Blade's blunt tip and specially curved profile protect the animal from injury while allowing its fully serrated SpyderEdge[™] blade to cut with extreme efficiency—even through tangled, water-soaked lines. Originally available only to recognized wildlife rescue organizations, the Whale Rescue Blade has been instrumental in countless whale rescues in Australia, France, Canada, South Africa, Alaska, Hawaii, and both the Pacific and Atlantic coasts of the U.S. Its impressive



cutting power also attracted the attention of The Sea Shepherd, NASA and a number of U.S. military units and made it the cutting tool of choice for a number of mission applications.

It is manufactured from H-1, an extraordinary 100% rustproof nitrogen-based alloy—and is available to the public.



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123

SPYDERCO H-1

Fixed Blades

Although Spyderco is best known as a leader in defining the form and function of modern folding knives, we also manufacture world-class fixed blades. For users who prefer the strength and simplicity of non-folding knives, we offer a diverse selection of fixed blades designed for hunting, fishing, bushcraft, survival, personal-defense, and general utilitarian use. Many of these designs were developed in collaboration with custom knifemakers and designers and conscientiously offer the features, benefits, and fine craftsmanship of their highly prized handmade knives in a production format. And like our worldfamous folding knives, all our fixed blades include a small, Trademark Round Hole as a proud symbol of their Spyderco pedigree.

and and and

BLADE: 7.94 in 202 mm

VERALL: 13.15 in 334 mm			
(HICKNESS: 0.30 in 6.0 mm ⊣			
EDGE: 7.00 in 1.78 mm	ALL ADDRESS OF THE DESIGN OF THE REAL PROPERTY		
G	RIND: FULL-FLAT		

new Kespect

Designed by Spyderco founder Sal Glesser, this formidable knife represents his personal interpretation of the classic American Bowie Knife. Its clip-point blade is made from .300-inch-thick CPM* 154 stainless steel and has a broad profile for exceptional edge geometry. The blade is full-flat ground, distally tapered, and features a finger choil in front of the stainless steel double guard to provide "old-school" Bowie tactics. To ensure control and leverage, the Respect has a refined, contoured handle shape with a pinky hook. The two-piece handle is machined from solid G-10 slabs and seamlessly attached to the concealed tang with oversized Torx* screws. A khife truly worthy of its name, the Respect comes complete with a handcrafted leather sheath with a belt loop, brass "frog" stud, and retaining strap.

RESPECT KNIFE WEIGHT: 12.5 oz 354 g TOTAL WEIGHT WITH SHEATH: 15.9 oz 451 g SHEATH: LEATHER ORIGIN: USA

→ HANDLE: **G-10**

STEEL: CPM 154



Based off of custom knifemaker Phil Wilson's popular bird-and-trout design, the Sprig is a versatile utility knife ideal for processing small game and fish. Its CPM S90V blade offers exceptional edge holding and corrosion resistance and features a full-flat grind and distal taper for friction-free cutting performance. Contoured forest green G-10 handle scales and Wilson's signature integral guard provides a comfortable grip, while a custom-molded Boltaron[®] sheath with G-Clip[™] attachment guarantees ease of carry and immediate access.

SPYDERCO





Designed by survival enthusiast Thomas Zoomer, the Zoomer is a highly evolved outdoor tool that transcends the functionality of traditional bushcraft knives. Its blade is expertly crafted from CPM* 20CV and features a zeroground hamaguri (convex) edge. The unique handle design features two machined solid G-10 scales that envelop the blade's through tang, yet allow the butt of the tang to protrude for use as a hammer surface and lanyard attachment point. Its seamlessly contoured shape is devoid of hot spots and includes an extended thumb shelf for additional leverage. The Zoomer comes complete with a high-quality leather sheath that includes a ceramic sharpening rod and an on-board accessory pouch. (Sheath not shown).



Bradley Bowie -B33GP

Knifemaker and former BladeSports champion Gayle Bradley understands cutting performance. His hard-won insights are clearly reflected in the Bradley Bowie, a seriously versatile do-everything fixed blade ground from PSF27—an incredibly tough spray-formed tool steel with an ultra-fine, homogenous grain structure. The fullflat-ground Bowie-style profile offers outstanding edge geometry for low-friction cutting and is complemented by an attractive straight swedge. Its contoured, polished G-10 handle scales are secured to the full tang with tubular rivets and support a prominent lower guard for dextrous control and hand protection. The Bradley Bowie comes with a custom-molded Boltaron sheath with G-Clip attachment. SPYDERCO



Gayle Bradley's Junction is an all-purpose fixed-blade knife that is ideal for hunters, backpackers, and outdoorsmen on the go. Its blade is precision machined from PSF27, a high-performance spray-formed tool steel, known for its ultra-fine, homogenous grain structure and superior edge retention properties. The blade's broad profile, full-flat grind, and gracefully curved belly create incomparable edge geometry and optimal cutting performance. For maximum control and strength, the Junction features a wide, ergonomic handle and integral guard capped by slim, smooth G-10 scales attached with sturdy tubular rivets. A custommolded Boltaron sheath and versatile G-Clip lend itself to a wide range of carry options.

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SPYDERCO

Troficient

FB36CFP

Designed by Chris Claycomb of Bushcraft UK, the Proficient is a high-tech adaptation of a classic bushcraft knife design. Instead of traditional carbon steel and a Scandi grind. The Proficient features vanadium-rich CPM S90V stainless steel and a full-flat grind for significant cutting performance and edge retention. The scales of its full-tang handle are machined from solid carbon fiber and contoured for comfortable prolonged use. This state-of-the-art outdoor tool comes complete with a leather sheath for comfortable belt carry.

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Bushcraft[™] FB26GP

Inspired by the skills of the Bushmen of the Southern hemisphere, Bushcraft is the art of surviving in the wilderness using only primitive means. The indispensible tool of this discipline is a knife that is versatile enough for a broad range of tasks and can be used for extended periods without fatigue. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft offers everything a serious Bushcrafter needs in a knife. Its Scandi-ground O-1 tool steel blade provides a keen, durable edge that is easily sharpened in the field. The full-tang handle construction features contoured, polished G-10 scales that allow extended use without fatigue or "hot spots." The perfect tool for Bushcraft practitioners, outdoorsmen, and survivalists, the Bushcraft comes housed in a traditional black leather sheath suitable for belt carry or lashing to a pack.

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Based on knifemaker Stuart Ackerman's best-selling "Slither" design, Spyderco's Sustain is a formidable fixed-blade knife. Its broad blade is saber ground from CPM* 20CV-an advanced particle metallurgy stainless steel renowned for its edge-holding ability and corrosion resistance. An unsharpened swedge on the back of the blade reduces weight and tapers to an acute point, while a full tang guarantees optimal structural strength. Contoured, 3-D-machined G-10 handle scales are secured to the tang with concealed pins to offer a clean, extremely comfortable grip and include a generously sized lanyard hole. The Sustain comes with a pouch-style leather sheath for belt carry in the field.

Serrata FB32GP

from New Zealand with a penchant for practical, reliable fixed-blade knives. Based on one of his most popular models, the Serrata features a thick, leaf-shaped blade made of cast 440C stainless steel. Casting creates dendritic ("tree-like") crystalline structures that give the is full-flat-ground for strength and has a distal taper to reduce weight, enhance edge geometry, and provide exceptional balance. shaped to fill the hand while eliminating "pressure

SPYDERCO

CAST

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Moran

The late Bill Moran was an icon of American custom knifemaking and the founder of the American Bladesmith Society. Spyderco is honored to have been the only company with whom he produced production versions of his designs. Our Moran fixed blades are flat ground from VG-10 stainless steel to impart phenomenal edge geometry for game preparation and general outdoor use. Their simple handles are molded from durable FRN and feature Kraton rubber inlays for a secure grip. Available in both an upswept and drop-point profile, Moran fixed blades are lightweight and versatile. Both include a custom-molded Boltaron sheath with a multi-position G-Clip mount that is configurable for a wide spectrum of carry positions.

Moran Upswept FB01P

Spyderco

Maran Drop Point FB02P



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The Street Beat Lightweight is a fusion of Fred Perrin's compact Street Beat design and the cost-saving manufacturing efficiencies of his popular Street Bowie. The result is a lightweight rendition of the Street Beat with an injection-molded fiberglass-reinforced-nylon handle and black ceramic blade coating. True to the original design, it includes Perrin's distinctive index-finger groove that fuses the user's hand to the handle when gripped firmly. Its injection-molded polymer sheath includes a reversible, angle-adjustable G-Clip attachment that can be configured to offer dozens of carry positions.

Perrin Street Boune FB04PBB

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One of Spyderco's earliest fixed-blade designs, the Fred Perrin designed Street Bowie is an versatile knife that is ideal for a wide range of applications. It combines Perrin's distinctive indexfinger choil—an effective alternative to a traditional guard—and an injection-molded FRN handle with Kraton rubber inserts to for a remarkable grip. Its full-flat-ground VG-10 blade is cloaked in a non-reflective black ceramic coating and carries in an injection-molded polymer sheath. The sheath's G-Clip attachment yields a broad range of carry positions and may be easily removed to grant other carry options, including lashing to MOLLE gear.

STREET BOWIE WEIGHT: 3.8 oz 108 g WEIGHT WITH SHEATH: 6.4 oz 181 g SHEATH: POLYMER ORIGIN: TAIWAN STREET BEAT LTWT KNIFE WEIGHT: 3.1 oz 88 g WEIGHT WITH SHEATH: 5.1 oz 145 g SHEATH: POLYMER **ORIGIN: TAIWAN** HANDLE: FRN HANDLE: FRN/KRATON OVERALL: 9.38 in 238 mm OVERALL: 7.18 in 182 mm BLADE: 5.05 in 128 mm BLADE: 3.51 in 89 mm EDGE: 4.74 in 120 mm EDGE: 3.15 in 80 mm EDGE: **P** ⊢ GRIND: FULL-FLAT GRIND: FULL-FLAT STEEL: VG-10 STEEL: VG-10 FDGF· P →THICKNESS: 0.157 in 4.0 mm →THICKNESS: 0.157 in 4.0 mm

Rygnny (Darrior™ FB29GPSBBK

The Pygmy Warrior distills the distinctive qualities of the legendary Warrior design into a compact, easy-to-carry format. Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygmy is precision machined from premium CTS BD1 stainless steel and features skeletonized full-tang construction for extreme strength and minimal weight. Its handle features unique stackable scales that allow you to adjust the grip size to fit your hand and deep finger grooves to ensure a secure grip (patent pending). The curve of the blade is computer optimized to match the natural arc of motion of the human arm for maximum energy transfer during a thrust. An aggressive series of sawteeth on the back of the blade provide extreme traction when used with reverse-grip trapping and hooking techniques. This evolved close-combat tool includes a custom-molded Boltaron sheath with a G-Clip attachment and a copy of The Warrior Path, which details the history of the Warrior and its variations.

Ronin[™] 2 FB09GP2

Personal-defense practitioner Michael Janich popularized a wharncliffe blade shape as a self-defense tool with his Spyderco Ronin design. The Ronin 2 is designed to cut with power all the way to the point. Its broad straight-edged blade is hollow-ground from corrosion-resistant CTS BD1 stainless steel. Exceptionally thin, textured G-10 scales bolted to the full tang guarantee a secure grip and superior edge orientation, while an understated integral guard protects the hand from the sharp edge during thrusting tactics. Slim, flat, and weighing less than four ounces, the Ronin 2 rides discreetly in a custom-molded Boltaron sheath. A G-Clip attachment supports a wide variety of belt and inside-the-waistband carry positions, allowing you to easily tune your carry of the Ronin 2 to your personal needs and tactics. CTS BD1

132



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Enuff



Savvy knife users know that the first few inches of the blade closest to the handle does most of the real work. So how much blade is enough? Spyderco answered that question with our Enuff series—three fixed blades that provide everything you need in a working knife and nothing you don't. Available in clip-point, leafshaped, and sheepfoot blade profiles, they feature the same skeletonized full-tang handle design and Bi-Directional-Textured injection-molded FRN scales. Their blades are precision ground from VG-10 stainless steel and offer an excellent balance of edge holding and corrosion resistance. Members of the Enuff family come with a molded polymer sheath with a G-Clip

133



Sheepfoot FB31SBK



Drawing from his experiences as a martial artist, U.S. Marine, and law enforcement officer, Laci Szabo designed the Warrior Hawk as a full-service tomahawk equally suited to utility and combat applications. Crafted from a single piece of thick D2 tool steel and cloaked in a black titanium carbonitride (TiCN) coating, its head features a faceted cutting edge and a potent rear spike. The full-tang handle is sandwiched between long G-10 scales that have a series of machined grooves around the perimeter to guarantee positive traction and a full range of grip choices. The butt end of the handle terminates in a stout pry tip and, like the head, includes a large Round Hole for easy attachment of lanyards. When not in action, the Warrior Hawk's head is protected by a custom-molded Boltaron* sheath. It comes packaged in a padded zipper pouch. (Not shown).

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EDGE: **P**



THICKNESS: 0.307 in 7.6 mm

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Small TK01SM 9.00-inch (229mm) Sold in a set of three.



Medium TK01MD 10.13-inch (252mm) Sold in a set of three.

000 Spyder Throwers

Large

135

11.13-inch (283mm) Sold in a set of three.

SMALL WEIGHT: 7.0 oz 198 g WEIGHT WITH SHEATH: 11.9 oz 337 g SHEATH: LEATHER ORIGIN: CHINA GRIND: DAGGER OVERALL: 9.00 in 229 mm BLADE: 5.30 in 135 mm 000

GRIND: DAGGER

THICKNESS: 0.217 in 5.5 mm STEEL: 8CR13MoV WEIGHT WITH SHEATH: 14.3 oz 405 g SHEATH: LEATHER ORIGIN: CHINA MEDIUM WEIGHT: 8.9 oz 252 g

GRIND: DAGGER OVERALL: 10.3 in 257 mm BLADE: 6.13 in 156 mm 000

EDGE: P GRIND: DAGGER +THICKNESS: 0.224 in 5.7 mm

EDGE: F

Spyder Throwers

For decades, Canadian custom knifemaker

are proud to manufacture his world-class throwing knife designs under the Spyderco brand. Precision machined from thick, spring-tempered 8Cr13MoV

stainless steel and featuring a two-toned black oxide and satin finish, these throwing knives are available in three different sizes—all of which remarkably share common balance characteristics and throwing distances. Sold in sets of

tiered, high-quality leather sheath and a newly revised version of Moeller's instructional knife-throwing book (also sold separately).

Spyderco 13MOV

STEEL: 8CR13MoV

LARGE WEIGHT: 10.2 oz 289 g WEIGHT WITH SHEATH: 15.9 oz 451 g SHEATH: LEATHER ORIGIN: CHINA GRIND: DAGGER OVERALL: 11.07 in 281 mm

> EDGE: P THICKNESS: 0.224 in 5.7 mm

GRIND: DAGGER

BLADE: 6.63 in 168 mm

000 STEEL: 8CR13MoV



Kitchen Knives

Spyderco's line of kitchen knives has a long history that actually dates back to the earliest years of the company before we ever made our first knife. At that time, Spyderco's founders sold knife sharpeners as "pitchmen" at fairs and trade shows and learned a lot about what really makes kitchen knives cut. That hard-won wisdom is still at the heart of every one of our kitchen knife designs.

Our core line of kitchen knives feature blades made from premium MBS-26 steel—a high-carbon stainless steel that is ground exceptionally thin and meticulously heat treated for optimal cutting performance. Their durable polypropylene plastic handles are injection molded directly onto the tangs of the blades and feature a distinctive "stepped" texture pattern for comfort and control during use. Depending upon their style and purpose, they are available with either a PlainEdge or fully serrated SpyderEdge blade with a unique two-step serration pattern that reduces dulling when cutting on a cutting board.

Spyderco's newest kitchen knife offerings are distinctly different, featuring VG-10 stainless steel blades, full-tang construction, and beautifully contoured handle scales crafted from indestructible DuPont[™] Corian^{*} material. These elegant knives represent an new direction in Spyderco's kitchen cutlery production and we look forward to expanding the scope of this line in the near future.

Chef's Knife

The latest addition to Spyderco's developing line of kitchen knives, this elegant chef's knife combines modern styling with world-class cutting performance. Its gracefully curved blade is full-flat ground from VG-10 stainless steel to provide a superior blend of edge geometry, edge retention, and corrosion resistance. The full tang is bracketed between contoured solid Corian scales that are permanently secured with stainless steel cutler's bolts. The result is a hand-filling grip with remarkable balance, control, and comfort, even during long periods of chopping, slicing and cutting.

CHEF'S KNIFE WEIGHT: 5.7 oz 162 g ORIGIN: JAPAN

OVERALL: 12.50 in 318 mm BLADE: 7.13 in 181 mm EDGE: 7.00 in 178 mm GRIND: FULL-FLAT EDGE: P HICKNESS: 0.098 in 2.2 mm

Cook's Knife

The Cook's Knife is a uniquely capable "do-all" kitchen tool. Its size is large enough for serious cutting chores, yet offers the refined balance, control, and precision normally reserved for smaller paring knives. Its drop-point, PlainEdge or SpyderEdge blade is crafted from VG-10 stainless steel—that offers an excellent balance of edge retention, corrosion resistance, and ease of sharpening. The blade's full-flat grind flows into a gracefully curved edge, creating exceptional edge geometry to ensure lowfriction cutting performance. Its handle features a full tang enveloped between durable, solid polished Corian* scales. The scales are permanently attached with three stainless steel cutler's bolts. The elegant styling of this knife translates into amazing ergonomics and balance that make it one of the most comfortable and easy-handling kitchen knives you'll ever use. Cooh's Knife K115



Cook's Knife





For detailed kitchen cutting tasks, nothing beats the Mini Paring Knife. The straight cutting edge and piercing point of its 2.25-inch blade make it the tool of choice for paring, carving decorative garnishes, and other food preparation chores that require precise control. Its full-flat-ground MBS-26 stainless steel blade is ground thin and paired with a durable black polypropylene handle. The handle's generous size and distinctive "stepped" texture pattern establish a rock solid positive grip and both comfort and control during use.

Bread Knife KO1SBK

Few kitchen cutting chores challenge a serrated edge more than cutting bread—especially soft, crusty, baked bread. Spyderco's K01 Bread Knife is the ultimate tool for this task, combining our time-tested original design with 40 years of experience in the research, development, and refinement of serrated edges. Its remarkably thin MBS-26 stainless steel blade features an evolved serration pattern that cuts soft breads and cake without crushing or tearing, while powering through hard-crusted foods almost effortlessly. Its polypropylene handle is molded directly onto the tang and has a stepped texture pattern for a secure, comfortable grip.

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BREAD KNIFE	WEIGHT: 4.0 oz 113 g	ORIGIN: JAPAN		MINI PARING	WEIGHT: 0.8 oz 23 g	ORIGIN: JAPAN
OVERALL: 15.41 in BLADE: 10.24 in EDGE: 9.92 in	260 mm		HANDLE: POLYPROPYLENE	OVERALL: 6.08 i Blade: 2.25 Edge: 2.25	in 57 mm	HANDLE: POLYPROPYLENE HANDLE: POLYPROPYLENE STEEL: MBS-26 THICKNESS: 0.057 in 1.4 mm GRIND: FULL-FLAT

Spy Jetro

Aulity Knife

The perfect tool for many kitchen cutting chores, the K05 4-Inch Utility Knife offers an excellent balance of control and cutting performance. Its durable polypropylene handle is injection molded directly onto the blade tang retention. The black-handled K05 is available with edge from dulling on cutting boards. The SpyderEdge version is also available with a red handle.

K05SRD

K05SBK

K05PBK

4-inch black Plainedge · (10

140

UTILITY KNIFE 4"



WEIGHT: 1.7 oz 48 g ORIGIN: JAPAN BLACK OR RED: SERRATED BLACK: PLAINEDGE

UTILITY KNIFE 6" WEIGHT: 2.1 oz 60 g ORIGIN: JAPAN BLACK OR BLUE: SERRATED



Sure to become one of the most used knives in your kitchen, this knife is ideal for a wide range of food preparation chores. It is available in both PlainEdge and SpyderEdge versions with black handles. SpyderEdge version is also available in a blue handle.

K04SBK

* jä

K04SBL

K04PBK 5-inch black PlainEdge

BLACK: PLAINEDGE

UTILITY KNIFE 6" PLAINEDGE WEIGHT: 2.1 oz 57 g ORIGIN: JAPAN HANDLE: POLYPROPYLENE HANDLE: POLYPROPYLENE OVERALL: 10.81 in 275 mm OVERALL: 10.81 in 275 mm BLADE: 6.50 in 165 mm BLADE: 6.50 in 165 m * * 1 EDGE: 6.00 in 152 mm EDGE: 6.00 in 152 m → STEEL: MBS-26 STEEL: MBS-26 THICKNESS: 0.053 in 1.3 mm EDGE: S EDGE: **P** ⊢ GRIND: FULL-FLAT →THICKNESS: 0.053 in 1.3 mm GRIND: FULL-FLAT



Spyderco's original K08 Santoku was the first factory Santoku introduced into the U.S. market. Straddling the line between a traditional Asian cleaver and a Western chef's knife, our version is crafted from premium MBS-26 stainless steel and ground extremely thin for low-friction cutting performance. Its "stepped" black polypropylene handle provides a comfortable, secure grip and is injection molded directly onto the tang of the blade for added strength. If you're a serious chef, or are learning to chop like a pro in the kitchen, give the Santoku a try. You'll wonder how you ever got along without one.

SANTOKU WEIGHT: 5.2 oz 147 g ORIGIN: JAPAN

OVERALL: 12.06 in 306 mm + BLADE: 6.81 in 173 mm + EDGE: 6.38 in 162 mm + EDGE: P +



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Sharpeners

The Importance of Being SHARP[®]

Realizing the full potential of a cutting tool requires the careful control of many factors, including the quality and composition of the steel, the heat-treating process, the geometry of the blade grind, and the sharpness of the edge. To ensure continued high performance, the edge must also be maintained with proper sharpening.

TRI-ANGLE SHARPMAK

Before Spyderco ever made knives, we manufactured the tools to keep them sharp. Our full selection of sharpening products now includes everything from small, lightweight stones that are ideal for touch-ups in the field to our versatile Sharpmaker system that takes the mystery out of sharpening virtually any cutting tool—including serrated edges.

Regardless of your tool or your intended application, Spyderco's state-of-the-art sharpening accessories can help give you the edge you need.

Tu-Angle Sharpmaher

The key to sharpening any cutting tool is removing steel at the edge while maintaining a consistent angle between the blade and the stone. Spyderco's Tri-Angle Sharpmaker takes the mystery out of this process and enables anyone to sharpen a knife effectively with just a few minutes' practice. Its durable ABS plastic base contains keyed holes that accurately set the stones' sharpening angles at 30° (15° each side) or 40° (20° each side) for sharpening knives. Simply keep the plane of your knife's blade vertical and draw the edge along each stone to sharpen. It's that simple. For serrated blades, use the rounded edges of the stones and a slightly looser grip to allow the stone to flow into the recesses of each serration. The Sharpmaker system includes two sets of high alumina ceramic stones: a pair of medium-grit (brown) stones for aggressive sharpening and a set of fine (white) stones for professional-grade finishing. A set of brass safety rods protects your hands while sharpening and all components snap into the self-contained ABS plastic base and lid for easy storage. Every Sharpmaker comes complete with a detailed instruction book and DVD that guides you step by step through the process of sharpening knives, scissors, awls, and many tools.





144



Tu-Angle Sharpmaker DVD 204DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpmaker to sharpen virtually every cutting tool you own. This is the same DVD included with every Sharpmaker kit.

Tu-Angle Stone Fine

204F1

Tri-Angle Stone Fine Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

USA USA-MADE

Tu-Angle Stone Medium

204M1

Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)



Tu-Angle Diamond 204D

Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. Sold as a pair. 7" X 0.5" (178mm X 13mm)

CHN MADE II

Tu-Angle Stone Ultra Fine



Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hair-popping sharpness. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

USA USA-MADE

Tu-Angle Cubic Boron Nitride 204CBN

Cubic Boron Nitride (CBN) is a superabrasive that is second in hardness only to diamond. It offers greater abrasion resistance and thermal conductivity than conventional abrasives like silicon carbide and aluminum oxide, making it the preferred abrasive in many advanced industrial grinding applications. Sold as a pair. 7" X 0.5" (178mm X 13mm).



Bench Stones

Spyderco's ceramic bench stones are made from ultra-hard alumina ceramic material. They are used like traditional sharpening stones, but do not require oil or water lubrication. Ideal for wood chisels, plane irons, and similar bladed tools, they are easily cleaned with ordinary kitchen cleanser. All Spyderco bench stones are proudly manufactured in the U.S.A.

USA USA-MADE



2" X 8" Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet.

USA-MADE

302F

Bench Stone Medium

302M

2" X 8" Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet.

USA-MADE

Bench Stone Ultra Fine

302UF

2" X 8" Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet.



146

Bench Stone Ultra Fine

Ultra Fine

3" X 8" This ultra-fine, ultra-thin ceramic bench stone comes in a leather pouch and offers an extra-wide sharpening surface.





Packet Stan

Spyderco's ceramic pocket stones are compact, lightweight, and ideal for touching up edges in the field. Most come complete with a protective suede carry case that doubles as a non-slip base during use. The perfect addition to a pack, survival kit, or bug-out bag, they only add a few ounces of weight to your load. All our pocket stones are proudly manufactured in the U.S.A.



Packet Stane Double Stuff 303MF

1" X 5" This double-duty stone features medium and fine-grit stones permanently bonded back to back for the ultimate in versatile field sharpening. Suede case included.

USA-MADE

Spyderce, Inc.

Pochet Stone

Spyderco, Inc.

Spyderce, Inc.

Medium

303M 1" X 5" Medium-grit brown stone with suede case.



Pochet Stone

Fine 303F

1" X 5" Fine-grit white stone with suede case.

USA-MADE

Pochet Stone

Medium 305M1

1" X 3" X .25" This compact medium-grit pocket stone is perfect for field use on knives and for sharpening everything from dental implements to craft tools. Stone only.



new Double Stuff 2 303FCBN2

Spyderco, Inc.

This handy double-sided pocket stone features an aggressive Cubic Boron Nitride (CBN) abrasive on one side and a fine ceramic stone on the other. One long edge of each stone also offers a radius for sharpening serrations. Ideal for hunters, fisherman, soldiers, or anyone else who

sharpens in the field, the Double Stuff 2 comes complete with a brushed suede pouch.



Golden Stone™ **308F**

Shaped like a duck's foot, the Golden Stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad.

USA USA-MADE



Spyderco's ceramic files are specifically designed for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also used by gunsmiths for trigger jobs, deburring, and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes. Made in USA.

> 400F1R Ceramic File Round (sold individually). 400F1S Ceramic File Square (sold individually). 400F1T Ceramic File Triangle (sold individually). 400F1SP Ceramic File Slip (sold individually).













USA

USA-MADE

148

Slip Stone

2" X 4" The slip stone has a teardrop-shaped cross section that makes it the perfect stone for sharpening gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated

edges. Suede case included.

USA-MADE



Spyderco Tee-shirts

Show your Spyderco style by wearing a high-quality logoed Spyderco tee-shirt. The shirts proudly showcase well-known Spyderco mottos. Made from 100%, high-density pre-shrunk jersey knit cotton, they make a definitive fashion statement for any dedicated Spyderco fan. These are long-wearing shirts with tubular construction, double-needle sleeves, bottom hems, and TearAway labels.

CRAFTED IN LIFE

TSWCFL

"Crafted for Life"

TSWCO

149

"Colorado Spyderco"

Spyderco

Spyderco

TSMTWK "Those Who Know, Carry Spyderco[™]

> TSWTWK "Those Who Know, Carry Spyderco"

TSMCFL "Crafted for Life""

CRAFTED tor I

TSMCO "Colorado Spyderco

TSMRHP "Reliable High-Performance[™]"

TSWRHP "Reliable High-Performance"

TSMTWKL - Large **TSMTWK MEN** TSMTWKS - Small TSMTWKM - Medium TSMTWKXL - X Large TSMTWKXXL -XX Large TSMTWKXXXL -XXX Large TSWTWKM - Medium TSWTWKL - Large TSWTWK WOMEN TSWTWKS - Small TSWTWKXL - X Large TSWTWKXXL -XX Large N/A **TSMCFL MEN** TSMCFLS - Small TSMCFLM - Medium TSMCFLL – Large TSMCFLXL – X Large TSMCFLXXL -XX Large TSMCFLXXXL – XXX Large **TSWCFL WOMEN** TSWCFLS - Small TSWCFLM - Medium TSWCFLL - Large TSWCFLXL - X Large TSWCFLXXL -XX Large N/A **TSMRHP MEN** TSMRHPS - Small TSMRHPM - Medium TSMRHPL - Large TSMRHPXL – X Large TSMRHPXXL -XX Large TSMRHPXXXL - XXX Large **TSWRHP WOMEN** TSWRHPS - Small TSWRHPM - Medium TSWRHPXL - X Large TSWRHPL - Large TSWRHPXXL -XX Large N/A TSMCOXXL -XX Large **TSMCO MEN** TSMCOS – Small TSMCOM - Medium TSMCOL – Large TSMCOXL - X Large TSMCOXXXL – XXX Large TSWCO WOMEN TSWCOS - Small TSWCOM - Medium TSWCOL - Large TSWCOXL - X Large TSWCOXXL -XX Large N/A

BUGPIN



Spyderco Bug Lapel Pin

Show your Spyderco pride in style with this silver and black enameled <u>pin with</u> the Spyderco "bug" logo.

muards

Lanyards and fobs are a popular way of accessorizing folding knives and making smaller knives easier to draw. If you're a fan of fobs and lanyards on your knives or other small items, add a touch of Spyderco style to your life with these woven nylon lanyards featuring genuine pewter Spyderco beads.

new

COIN2018 SpyderCoin™ 2018 NEW!

The SpyderCoin '18 is a custom-minted coin that honors Spyderco's longstanding support of our nation's military and law enforcement personnel, their commitment to protecting

the innocent, and their dedication to preserving our way of life. A symbolic statement of our company values, it reminds us that "It is the responsibility of good to stop evil from hurting the innocent" and encourages us to "Never give up," "Never back up," and "Never back down." This handsome antique-bronzefinished coin has a unique Reuleaux triangle shape and is proudly stamped with the Spyderco logo and the year "2018."





BEAD1LY Square Bead w/Lanyard

Square pewter bead and lanyard (0.5in bead)

BEAD2LY Round Bead w/Lanyard Round pewter bead and lanyard (0.5in bead)

PLKIT1 Plastic Knife Kit Delica 4

Teach your kids about knives the safe way and enjoy a fun family project in the process. This all-plastic kit is a reproduction of Spyderco's best-selling Delica 4 folding knife. Designed for ages 7 and older, it can be assembled in minutes without tools or glue and yields a completely safe working model of a Delica 4. Precision molded from glow-in-the-dark plastic, all parts are rounded for safety and designed so the knife can be assembled and disassembled numerous times. No clip.

WDKIT1 Wooden Knife Kit C28 Dragonfly 2

Are your kids curious about pocket knives? The perfect introduction is the Dragonfly 2 Wood Kit. Designed for kids 7 and up, it enlightens them to the construction process and how a Spyderco folding knife works. This easily assembled kit contains all the pieces to build a full-scale wooden Dragonfly 2 that, folds and functions like the real thing but without sharp edges or a point. Instructions included for a fun rainy afternoon or scouting project. No pocket clip.

C12C Zipper Case Large

Protect your favorite folding knives with this black synthetic leather pouch. Its plush lining protects your knife against scratches and a full-length zipper provides security and easy access. For folding knives up to 5.5 inches long closed. It is embossed with a gold Spyderco bug.

C18C Zipper Case Small

This smaller zippered pouch features the same quality construction as the larger version, but is sized for knives up to 4.5 inches long when closed.





G-CLIP[™]

A simple yet versatile sheath mount that provides a wide variety of carry options, the G-Clip is attached to a sheath with two stainless steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that support vertical (handle up or handle down), horizontal, forward, and backward cants. It fits belts up to 1.5 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths, allowing them to be easily configured for inside-the-waistband carry and either edge-forward or edge-back orientation in all carry positions.

STK3

STK1

Mirror Decals

Show your Spyderco pride when you ride with these adhesive "bug" decals. Designed to adhere to the back of the side mirrors on your car, these weather resistant vinyl decals are 3.25" X 3.25" (8.26 X 8.26 cm) in size and are sold individually and in sets of two. Available in white or red.

Knife Stands CT02 Small CT03 Large

Display your Spyderco knives in style with these clear acrylic diamond-shaped stands. Just place the knife's edge in the notch in the stand to hold it upright and display it proudly. Stands feature a molded Spyderco "bug" logo and are sold in boxes of 24 pieces.



D03 Display Case/Pedestal Set

(Combined height 53 in / 134.62 cm)





D01 Display Case

13.5 in diameter x 23.29 in high (34.29 cm diameter x 60.02 cm high) Pedestal Base 24 x 24 x 39.5in

(60.96 x 60.96 x 100.33 cm)





Spyderco

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Spyderco 🎇



SpyderPac™

or as a set.

Display Case e Pedestal

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Whether you are a Spyderco dealer or a dedicated collector, our customdesigned display case is the ultimate solution for showcasing your Spyderco knives. The lockable display case is crafted from durable high-impact acrylic and accommodates up to 13 Spyderco knives. Its base features a ball-bearing pivot that allows it to

rotate 360 degrees, providing a clear

complete with 10 each small and large

knife cradles, allowing you to easily

configure it to fit any combination of

knives. For maximum impact, create a freestanding display by combining a display case with our high-quality pedestal base. It offers secure, lockable storage and a handy shelf for catalogs or other literature. The display case and pedestal are available individually

view of the knives from all angles. Ideal for countertop use, it comes

Spyderpacs are the smart solution for storing, protecting, and transporting your collection of Spyderco folding knives. Made from tough black polyester denier, these durable multi-pocket packs have clear plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro[®] closures, an adjustable shoulder strap, and an embroidered gold Spyderco logo complete the package and make the SpyderPac an indispensible accessory for every serious knife enthusiast.

Bali Ja

Many knife fans have a special affinity for the Filipino balisong or butterfly knife. Its unique twinhandled design allows it to be spun, flipped, twirled, and manipulated in countless ways, challenging their dexterity and creativity and providing endless hours of fun. Unfortunately, the legality of balisongs is restricted in many areas and practicing with them-even for fun-is not a "socially friendly" activity.

The BaliYo* solves that problem by combining the distinctive twin-handled design of a balisong with a high-performance pen instead of a blade. The result is a remarkable skill-based toy that offers all the versatility, creativity, and fun of a balisong in a format that is welcome everywhere.

Spyderco's heavy-duty BaliYo design features a high-impact central body with a retractable pressurized Fisher* Space Pen* cartridge that makes it a world-class writing instrument. The pen body is flanked by two custom-formulated polymer handles that each rotate 180 degrees on low-friction stainless steel pivots. These brass-weighted, precision-balanced handles can be flipped, swung, twirled, and spun in a variety of patterns, transforming this everyday writing tool into a fascinating game of skill.

BaliYos are available in several vibrant color combinations and include removable spring-steel clips on both handles that allow them to be clipped securely in a pocket if desired. In addition to our premium American-made BaliYos, we also offer imported BaliYos that are slightly lighter and use more economical ink cartridges. They are a great way to catch the BaliYo bug on a budget.

Whether you are a veteran balisong fan, a skill-toy enthusiast, a pen collector, or simply a curious first-timer, the BaliYo might end up being your new favorite pastime.



399 0

YUS100 Red/White/Blue made in U.S.A. Features Fisher Space Pen cartridge

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www.BaliYo.com FOLLOW BALIYO ON 🚹 💽 🚱



Byrd Knives

Spyderco's byrd line of knives offers all the functionality and convenience of our core product line at prices that make them hands down the best value in the cutlery industry. Manufactured in China under Spyderco's close supervision, byrd knives offer a remarkable synthesis of manufacturing quality, performance, reliability, and affordability.

byrd blades are ground from 8Cr13MoV and CTS BD1 stainless steels, both are durable alloys that include vanadium for enhanced toughness and edge retention. This popular material provides an excellent balance of cutting performance, edge retention, and ease of sharpening, making it the ideal platform for affordable working knives.

All byrd knives feature the trademarked "comet" hole that provides decisive one-handed opening with either hand. They also feature a choice of handle materials that includes textured G-10, Bi-Directional Textured fiberglassreinforced nylon (FRN), and satin-finished stainless steel and titanium. Other premium features like phosphor bronze washers, screw-together construction, and four-position clips complete the byrd package and enable these knives to provide the same functionality and versatility as our best-selling Spyderco products.

byrd knives are an ideal option for cost-conscious knife users and also make an affordable gift for friends who are new to knives.



ara Cara 2 Lightweight BY03PBK2

Bi-Directional Textured injection-molded FRN handles and skeletonized stainless steel liners proffer the ultimate in lightweight affordability.

byrd washou

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Cara Cara™ 2

Inspired by the best-selling Spyderco Endura, the Cara Cara family of byrd knives offers all the same features and benefits at an amazingly affordable price. All variants of the Cara Cara 2 share the same advanced handle ergonomics, forefinger choil, and strategically placed jimping for excellent comfort and control during use. Their blades are flat ground from 8Cr13MoV stainless steel, a workhorse material that offers a reliable balance of edge retention, corrosion resistance, and ease of sharpening. byrd's trademark Comet-shaped hole, a fourposition hourglass clip, and a sturdy back lock mechanism complete the package, making the Cara Cara versatile, reliable, and completely ambidextrous. The Cara Cara 2 is available with a variety of different handle options and edge configurations to meet your needs and preferences.

Cara Cara 2 Lightweight

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MADE IN

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BY03PSBK2

AMBIDEXTROUS

TIP UP/DOWN

156



byrd Crisnov

Cara Cara 2 new **Rescue Orange** BY17SOR2

Compact, affordable, and extremely capable, the Cara Cara Rescue model is an outstanding cutting tool for first responders and prepared civilians. Now this popular knife is available with a high-visibility orange handle that makes it even easier to access in a critical situation. Its fully serrated 8Cr13MoV sheepfoot blade cuts with aggressive authority and makes short work of seat belts, rope, webbing, and other fibrous materials. The textured, fiberglass-reinforced-nylon handle, sturdy back lock, and four-position pocket clip round out its features and complement the blade's fully accessible comet-shaped hole to make every aspect of this knife's carry, deployment, and operation completely ambidextrous. byrd BCr13MoV

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byrd J3Mov

BY17SBK2

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For emergency cutting on a budget, this knife teams a Cara Cara 2 lightweight handle with a sheepfoot rescue blade.



CHN MADE IN China





The Cara Cara 2 with stainless steel handle combines a satin finish with the solid heft of an all steel folder.



CHN MADE IN CHINA

byrd way

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The Cara Cara 2 has long been a favorite of savvy knife users looking for maximum performance at a budget-welcoming price. Back by popular demand, the all-black version of this best-selling knife offers screw-together construction and a lowprofile black oxide coating on both the blade and the stainless steel handle. Its versatile CombinationEdge offers powerhouse cutting performance on fibrous materials as well as the control and precision of the non-serrated section of the blade.



158



GRIND: FULL-FLAT -

OVERALL 8.53 in 217 mm - OVERALL 8.53 in 217 mm - OVERALL 8.53 in 217 mm - OVERALL 8.53 in 217 mm - OVERALL 8.53 in 217 mm - OVERALL 8.53 in 217 mm - EDGE 3.25 in 95 mm - EDGE 3.25 in 95 mm - EDGE 3.25 in 83 mm - EDGE 3.25 mm - EDGE 3.25

THICKNESS: 0.118 in 3.0 mm

Cara Cara 2 Titanium BY03TIP2

byrd knives have always excelled at providing high performance at affordably low prices. That standard takes on new meaning with the titanium-handled Cara Cara 2, which combines all the proven features and functionality of this popular design with a premium handle made with solid titanium scales. Precision machined and sporting a handsome matte finish, the titanium scales are paired with a full-flat-ground PlainEdge blade, a sturdy back lock mechanism, and a fourposition hourglass clip that offers all possible carry preferences.

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byrd

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Textured black G-10 handles offer an excellent balance of rugged use and a high-performance grip.



OVERALL 8.53 in 217 mm

BLADE: 3.75 in 95 mm

EDGE 3.25 in 83 mm

EDGE: P - GRIND: FULL-FLAT -







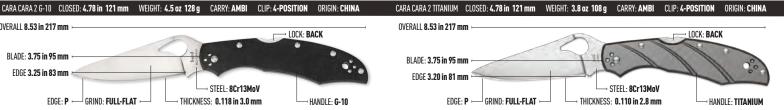


byrd BCr13Mov

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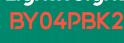
159

Meadowlark[™] 2

A dollar-conscious clone of Spyderco's popular Delica, byrd's Meadowlark provides reliable high-performance in a convenient, compact package. All Meadowlarks feature stout back lock mechanisms, four-position clips, and thoughtful ergonomics that make them versatile and user friendly. Their flat-ground 8Cr13MoV stainless steel blades cut with authority in even the most demanding circumstances, yet are easily maintained. Trademark Comet-shaped holes allow one-handed operation, while a selection of handle options and edge configurations promises that there is a Meadowlark to meet every need and personal taste.

Meadowlarh 2 Lightweight

byrd SMOV







ORIGIN: CHINA

Meadowlarh 2 Lightweight BY04D

BY04PSBK2

For weight-conscious users, Bi-Directional Textured injection-molded FRN handles and skeletonized stainless steel liners give lightweight, yet high performance.



EDGE: P ----- GRIND: FULL-FLAT ---

160



HANDLE: FRN

- THICKNESS: 0.098 in 2.5 mm

byrd w

LOCK: BACK STEEL: 8Cr13MoV EDGE: **PS** - GRIND: **FULL-FLAT** THICKNESS: 0.098 in 2.5 mm HANDLE: FRN

the starter t Meadowlarh 2 Rescue

BY19SBK2

This pocket-sized lifesaver combines the handle of a Meadowlark 2 lightweight with a sheepfoot rescue blade.













MADE IN China

BLADE: 3.05 in 77 mm

EDGE **2.78 in 71 mm**

EDGE: S - GRIND: HOLLOW -





memenene STEEL: 8Cr13MoV - THICKNESS: 0.098 in 2.5 mm HANDLE: FRN

byrd pr13Mov

LOCK: BACK

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Meadourlarh 2 **Stainless**

byrd J3MOV

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CHN MADE IN China

Satin-finished stainless steel handles give the Meadowlark 2 both heft and style.

Meadowlark 2 **Stainless Black Blade BY04BKPS2**

The stainless-steel-handled version of the Meadowlark 2 combines the density and strength of an all-steel handle with a blade ground from 8Cr13MoV steel. We are proud to offer an all-black version of this knife, which features screw-together construction and a black oxide coating on the handle, blade, four-position pocket clip, and all other metal components. Ideal for environments requiring subdued, non-reflective tools. The Meadowlark 2 serves well as an everyday carry knife.

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162

BY04PS2



Available Edges

BY04P2





Meadouelark 2

Titanium BY04TIP2

The Meadowlark 2 may very well be the ultimate expression of this best-selling model. Its fullflat-ground blade, ambidextrous back lock mechanism, and versatile four-position clip are paired with handle scales machined from solid titanium.

byrd

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4 CHN IDEXTROUS MADE IN China

163

Meadourlarh 2 G-10 BY04GP2

CHN MADE IN CHINA

The Meadowlark 2 with textured black G-10 handles grant toughness along with a superior grip.

IP UP/DOWN AMBID



byrd Dyrd



If you're a fan of small knives, give the Robin 2 a close look. Inspired by the best-selling Spyderco Dragonfly, the cutting power of this knife easily rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a stainless steel handle, a black G-10 handle with full stainless steel liners, solid titanium, or a lightweight FRN handle with internal liners, the Robin 2 features advanced ergonomics and a pronounced forefinger choil that make it comfortable in hands of all sizes. A four-way clip makes the Robin 2 completely ambidextrous and also allows it to serve as a money clip.



The all-black Robin 2 is a synergy of low profile and high performance. Its stainless steel handle features screw-together construction. The blade, handle, four-position hourglass clip, and all other hardware have a discreet black oxide coating that keeps this knife unobtrusive. Despite its compact size, strategically placed jimping (textured grooves) on the thumb ramp and indexfinger choil provide a secure, hand-filling grip.

TIP UP/DOWN

CHN

MADE IN

BIDEXTROUS



BY10PBK2 The Robin 2 with a textured injection-molded FRN handle and skeletonized stainless steel liners offers

lightweight cutting

horsepower.

Robin 2 Lightweight

byrd

MOV

Kabun 2 Stainless **BY10P2**

byrd way

CHN

MADE IN China

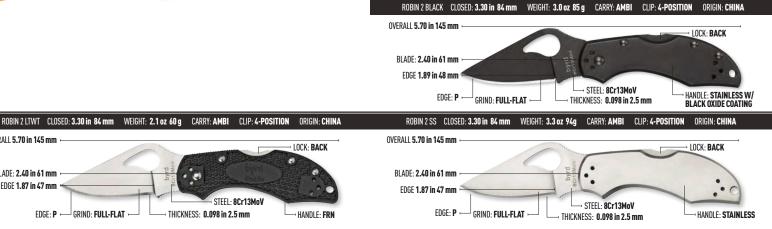
For density and strength, the Robin 2 with a stainless steel handle.

OVERALL 5.70 in 145 mm

BLADE: 2.40 in 61 mm

EDGE 1.87 in 47 mm

EDGE: P ----- GRIND: FULL-FLAT ------



TIP UP/DOV



The titanium-handled Robin 2 combines all the time-

tested features of the Robin 2 design with precision-

byrd

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machined solid titanium handle scales. The scales

IP UP/DOWN

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feature machined decorative accents and a durable

matte finish and harbor a full-flat-ground

blade, a back lock mechanism, and a

four-position hourglass clip. The blade's signature comet-shaped hole allows easy one-handed opening and, together with

the Robin 2's other features, make carry and operation completely ambidextrous.

AMBIDEXTROUS CARRY CHN

MADE IN China The Robin 2 with textured black G-10 scales and full-length stainless steel liners accord both strength and an exceptional grip.

byrd J3Mov

4) CHN IBIDEXTROUS MADE IN China





The Raven 2 features CTS BD1 blade steel with a lowfriction full-flat grind, and a newly designed four-position hourglass clip with a broad, sturdy base. The full skeletonized stainless steel liners and textured G-10 scales also have a more generous relief cut to allow easier operation of the highstrength LinerLock mechanism.

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HANDLE: G-10





The Crow 2 has a full-flat-ground CTS BD1 blade and a robust clip design that now offers both left and right-side tip-up carry. Built on a framework of full skeletonized stainless steel liners and textured G-10 scales, its handle design includes an enlarged relief cut to make operation of the LinerLock mechanism even easier.





CHN







The Flight is a mid-sized all-stainless-steel knife that offers serious and solid performance. Its ergonomic handle features twin finger grooves and a hand-filling profile for a secure grip. The blade's deep hollow grind converges with an unsharpened swedge to create an acute point that is ideal for detailed cutting chores. A durable back lock mechanism secures the blade in the open position and a two-position clip provides the options of tip-up or tip-down carry on the right side. You'll fly high with the affordable performance of the Flight.

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Crossbill BY07PS

Hawkbill blades offer exceptional cutting dynamics, literally gathering the material being cut in the concave arc of the edge and cutting with full power and leverage all the way to the point. The byrd Crossbill combines these high-performance cutting mechanics, a refined stainless steel handle design, a sturdy back lock mechanism, and a distinctive unsharpened swedge that comes to an acute, yet durable point profile. Both tip-up and tip-down, right-side carry options are available via an adjustable pocket clip.

> CHN MADE IN CHINA







byrd Mov

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The Finch 2 combines the compact, carryanywhere size of the Spyderco Ladybug with skeletonized stainless steel liners, G-10 scales, screw-together construction, and a full-flat-ground blade. Designed for in-pocket carry, the Finch 2 is clipless and includes a lanyard hole for simple attachment to

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The Hawkbill byrd combines the voracious cutting power of a hawkbill blade shape with the lightweight construction of an injection-molded fiberglass-reinforced-nylon (FRN) handle. The handle's Bi-Directional Texture guarantees a positive grip in all environmental conditions and its skeletonized stainless steel liners provide strength for a substantial back lock mechanism. A four-position clip and the blade's trademark Comet-shaped hole allow you to put the blade into action quickly from a full range of carry positions.



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Tern™ SlipIt BY23GP

The byrd Tern provides all the advantages of Spyderco's

acclaimed one-hand-opening, non-locking, clip-carry

SLIPIT knives in an extremely economical package. Its

drop-point blade is held open by pressure of the

handle's back spring on a notched joint at the

pivot. A forefinger choil allows you to choke

measure of safety against accidental closure. Textured black G-10 scales provide a secure, slip-free grip and a reversible deep-pocket wire clip allows both left and right-side tip-up carry. Versatile,

economical, and socially friendly.

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AMBIDEXTROUS

up for control during use and provides an extra



One of the most anticipated additions to Spyderco's economical byrd line of knives is the Starling 2-a carry-anywhere pocketknife that offers impressive cutting performance in a 1.1-ounce package. The business end of the Starling 2 is a full-flat-ground blade crafted from CTS BD1 stainless steel. Its "comet-shaped" hole allows easy opening and proudly proclaims the knife's membership in the byrd family. The blade is paired with a handle consisting of full stainless steel liners capped with textured G-10 scales. A sturdy back lock mechanism locks the blade securely in the open position and a lanyard hole in the handle allows easy attachment of lanyards and even key chains. A true pocketknife, the Starling 2 does not include a clip.



MADE IN China

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Spyderco, Inc. Limited Warranty

Spyderco, Inc. conducts its business in an honest, fair, and proper manner. Spyderco products are designed and built for use as cutting and sharpening tools. Use of our products outside the scope of their intended purpose is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives and other products put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.

This warranty covers all genuine Spyderco products purchased directly from Spyderco, Inc. or through a legitimate reseller, including, but not limited to, knives, sharpeners, and accessories.

Duration of Coverage

✓ This warranty covers the owner of a genuine Spyderco product for the life of the product.

What Does the Warranty Cover/Not Cover?

- ✓ Spyderco warrants that all of our genuine products are free from defects in material and workmanship.
- ✓ This warranty does not cover loss, theft, or any damages caused by accidents, abuse, misuse, improper handling, alterations, neglect, improper sharpening, normal wear and tear, or repairs performed by any service not authorized by Spyderco, Inc.
- ✓ Consequential or incidental damages are not recoverable under this warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages, so this limitation may not apply to you.
- ✓ Spyderco's knives are assembled to exacting tolerances by trained technicians, so we discourage end users from disassembling or adjusting our knives. If a knife has been disassembled and reassembled correctly—so as to maintain its proper mechanical function—this warranty remains in full effect. However, if a knife has been disassembled and reassembled in such a way that, in Spyderco's sole determination, the proper mechanical function of the knife has been compromised, it is no longer covered by warranty.
- ✓ Spyderco's warranty only applies to original, unaltered Spyderco components. Aftermarket parts and accessories added to your knife are not covered by our warranty, nor are Spyderco components that have been altered or modified in any way. If, in Spyderco's sole determination, the installation of an aftermarket part or the modification of an original Spyderco factory part compromised the proper mechanical function of the knife in any way, the knife is no longer covered by warranty.
- ✓ Broken, lost, or bent metal clips are typically not covered by Spyderco's warranty. Broken molded (integral) clips can be completely removed and replaced with metal clips for a nominal fee. Please see www.spyderco.com for additional information including recommendations for proper clip carry of Spyderco knives with pocket clips. Replacement Clip Kits may be purchased directly through SFO (Spyderco Factory Outlet Store) by calling 800-525-7770 ext. 107 or 303-279-8383, ext. 107 or by e-mail at sfo@spyderco.com.

What Spyderco Will Do

- ✓ If your Spyderco product fails to function as it was designed, we will examine its condition upon its return to Spyderco, Inc. and determine the cause of the failure.
- ✓ If we determine there is a defect in the manufacture, materials, or workmanship of your Spyderco product, Spyderco, Inc. will repair or exchange that product with the same or similar model or one of equal value. The value of the product will be based on the manufacturer's suggested retail price, as published by Spyderco, Inc.
- ✓ If the problem with a returned product is determined to be caused by reasons other than a defect in manufacture, materials, or workmanship, Spyderco, Inc. will determine whether the product can be repaired and provide a free estimate of the repair service cost. Upon authorization and receipt of payment for the repair and return shipping of the product, we will perform the repair.
- ✓ If Spyderco is unable to improve the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product are the responsibility of the customer.

Repair Information

- ✓ Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Our fees for the most common types of repairs are as follows:
- Blade sharpening (PlainEdge, SpyderEdge, or CombinationEdge) No charge for the service; \$5.00 for return shipping and handling (of up to four knives).
- Re-grinding of broken blade tip \$20.00 plus \$5.00 return shipping and handling.
- Re-profiling a chipped or damaged edge or broken serration teeth Depending upon the condition of the blade, we may be able to re-profile or re-serrate the edge. If so, the fee is \$20.00 plus \$5.00 return shipping and handling. Spyderco does not replace knife blades under any circumstances.
- Removal of integral clip and installation of a metal clip This only applies to older Spyderco models with integral molded clips. The fee for this service is \$20.00 plus \$5.00 return shipping and handling.
- Reassembly Knives disassembled by the user can be reassembled to factory specifications provided all the component parts are returned to us or we have stock of any minor parts that might be missing (i.e. screws, washers, etc.). The fee for this service is \$20.00 plus \$5.00 return shipping and handling.
- Screw loosening Upon request, Spyderco will loosen screws treated with threadlocking compound. Such knives will be reassembled without treating the screws. We will not completely disassemble knives for our customers. There is no charge for this service, but a \$5.00 fee for return shipping and handling is required.
- *Fees and return shipping subject to change at any time
- ✓ If your knife requires other services or you have any questions concerning the repair process, please contact us directly:

Changing the Position of Your Pocket Clip

Many Spyderco knives have adjustable clips that allow you to configure them for different carry positions. Some are adjustable for left or right-side tip-up carry, while others offer the flexibility of four-position carry: tip-up or tip-down on the left and right sides.

Because Spyderco provides our customers with the option of configuring their knives to meet their personal preferences, we do not apply thread-locking compound (i.e. "Loc-Tite*") to our clip screws at the factory. To help prevent the clip screws of your knife from loosening over time, we recommend that you apply thread-locking compound to them once you have determined your preferred carry position. Thread-locking compound is available at most hardware, auto supply, and home improvement stores.

Get the Proper Tools Before You Begin

Proper tools are critical to good folder maintenance. Before you attempt to change the position of your knife's clip, invest in the correct size of micro screwdrivers, Torx* drivers, and/or hex wrenches for your knife. The exact tools you will need

depend upon your specific model of knife and, in some cases, when it was made. As part of Spyderco's commitment to Constant Quality Improvement (C.Q.I.), the clip style and screw types used on some knives have evolved over time. It is therefore impossible for us to provide



a comprehensive list of which knives require which clip screw tools. However, generally speaking, a good Spyderco tool kit should include T-6 and T-8 Torx ("star-shaped") drivers, a small Phillips screwdriver (#1 Phillips), a 1.5mm metric hex-head (aka "Allen") wrench, and a small coin like a U.S. penny or nickel. With these tools, you should be able to adjust just about any Spyderco clip.

Before you attempt to remove any Spyderco clip screw, check to ensure that you have the proper tool for the job. A magnifying glass or loupe will help you examine the screw head closely and choose the correct tool for the job. Also, check the tip of the tool to ensure that it is not worn. Using worn or incorrect tools can easily strip screw heads.

Changing Clips Attached with Screws

Place a folded towel or computer mouse pad on a firm, flat surface. This will protect your knife and keep it from rotating as you work. Place your closed knife on the pad (never work on a knife with an open blade), insert the tip of the tool into the screw head and apply firm downward pressure as you turn counterclockwise to loosen the screw. Make sure that you maintain downward pressure to avoid stripping the screw head. Repeat this process with the other screws until they are all loose, but leave them in the clip holes.

Lift the clip and the screws together and hold the screws in place with your



fingertip to avoid dropping them. Apply a small drop of temporary thread-locking compound to the threads of each screw and then align the clip and screws with the handle holes for your preferred mounting position. With the knife again supported by the towel or mouse pad, turn the middle screw until it engages. This will align the clip and make the other screws easier to install. Turn all screws down until snug. Finish tightening them while applying firm downward pressure on the tool to avoid stripping the screw heads.



Changing Wire Clips

Follow the same procedures as described above to loosen the single Torx screw that retains the wire clip. If necessary, apply pressure with your fingertip to the head of the Torx screw on the back side of the knife to prevent it from turning. You may also use a second Torx driver to prevent that screw from turning.

Once the screws have been loosened a few turns (they don't have to be removed completely), lift the wire clip up and remove it from



the milled grooves in the handle. Push the screw head on that side of the handle down and turn the knife over. Insert the ends of the wire clip under the screw head on the other side and tighten the screw to hold the clip in place. If desired, you may remove the screw completely and apply Loc-Tite to the threads before completing the installation.

Changing Barrel Bolt Clips

Hold the closed knife over a towel or pad on a table and place your thumb over the head of the barrel bolt. Insert a coin into the slot on the other side of the barrel bolt and, while maintaining firm pressure, turn counterclockwise to loosen it. Remove the bolt assembly completely to move the clip to the opposite side. Place the clip into the recess in the handle and insert the body of the barrel bolt (the larger piece with the internal threads) through the clip hole into the handle. Apply a drop of Loc-Tite or similar product to the threads of the screw and screw it into the barrel bolt body. Using the method described above, tighten the barrel nut with the coin.

With the proper tools and knowledge, you can easily configure the carry of your Spyderco knife to best meet your needs, preferences, and tactics.



Steel Terms

Alloy

A material that is dissolved in another metal in a solid solution; a material that results when two or more elements combine in a solid solution.

Austenite

The basic steel structure state in which an alloy is uniformly dissolved into iron.

Critical Temperature

The temperature at which steel changes its structure to austenite in preparation for hardening.

Corrosion Resistance

The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).

Ductility

The ability of a material to be stretched or drawn, or plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).

Edge Retention

The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium (V).

Grit

The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.

Hardness

The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum (Mo), Nitrogen (N) and Phosphorus (P).

Hardenability

The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).

Heat Treating

A controlled heating and cooling process to prescribed temperatures and limits for the purpose of changing the physical properties and behavior of the metal.

Impact Strength

The ability of a material to resist cracking due to a sudden force.

Martensite

A very hard and brittle steel with a distorted body centered tetragon crystal structure.

Precipitation

The separation of a substance that was previously dissolved in another substance.

Quenching

Soaking of steel that has reached a high temperature (above the decrystallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates martensite.

Rockwell Test

A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.

Tempering

Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, and stress relieving.

Tensile Strength

Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).

Toughness

The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).

Yield Strength

The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a stress/strain curve.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

- + Carbon Steels contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.
- + Alloy Steels have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.
- + High-Strength Low-Alloy Steels known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same weight.
- + Stainless Steels contain a minimum of 13% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be dependant upon the other elements used in the steel.
- + **Tool Steels** contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.
- + Exotic Steels are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1, ZDP-189, Talonite and Titanium.

"Persistence is to the character of man as carbon is to steel"

— Napolean Hill

We hope this information provides you with a foundation to make your own determinations where steel is concerned.

Steel Elements

The world of steel is fluid and ever-evolving. Steel, is very subjective as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We all have different requirements and preferences. All steels are primarily mixtures, or more properly, alloys of iron and carbon.

At Spyderco, we gravitate towards superior products and are committed to using the best materials available at the time. As steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is best to understand the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become true steel.

Iron by itself is a relatively soft metal; it does not hold a good edge. However, if you add carbon it hardens the iron, making steel. Steel is ideal for making edged tools.

In a very simplified explanation, making steel is like baking a cake. You follow a recipe to achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These added ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) you are left with a batter that is ready to bake (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new, completely different, finished product. Your cake will forever be a cake; it can never go back to being batter. Of course steel can be re-melted to a molten state, but that simply is the beginning of becoming a new type of steel all over again.

Steel is an alloy made of iron and carbon. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is rolled out (while still hot) and shaped into a sheet. As the steel begins to slowly cool below the critical temperature, things start happening inside the steel. At these elevated

temperatures, alloying elements are able to move around in the steel, or diffuse. Different elements diffuse at different rates, (the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the steel and form inclusions or possibly combine with another element to form large undesirable carbides. These diffusional processes are also controlled by the austenite grain size of the steel – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

Powder Metallurgy has in the past few years, become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steelmaking practices. The process starts out the same as wrought steels - alloying elements are added and dissolved into molten iron. Then comes the large difference, the molten steel is atomized (misted into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest, which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressure to solidify or

remove the voids between powder spheres. This allows for drastic changes in the steel chemistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heattreating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-resistance.

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside. More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is then used to "freeze" the austenite, changing it to martensite. These treatments set up large internal strains in the steel; these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel). Spyderco uses all of these types of steel in our product line.



Steel Chart

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ZUF-107 J.UU ZU.UU IKALE IKALE U.OU I.4U									
	LUF - 107	3.00	20.00	TRACE	TRACE		0.00	1.40	

NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
	0.04		0.05		/
	<u> </u>				
		0.30		0.60	4.00
	0.035	1.00	0.03		
	0.04	1.00	0.03		
	0.04	0.75	0.03		0.30
		0.80	0.03 0.03		0.10
	0.04 0.04	1.00 1.00	0.03		
	0.04	0.30	0.03		
		0.30	0.05		0.45
	0.04	0.15-0.30			
	0.03	0.15-0.30	0.03		
	0.02	0.50	0.01		0.10
	0.04	0.80	0.03		
		0.35			0.25
	0.03	0.35	0.02		
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	0.04	1.00	0.03		0.10-0.25
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	0.04	1.00	0.03		0.10-0.27
		0.30			1.20
	0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
					2.75
		0.80			3.85
		0.90			9.00
		0.90 0.90			9.75 14.50
		0.30		0.60	4.00
		0.55	0.06	5.50	4.00
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					9.00
		0.60		0.20	9.10
				1.00	2.40
				1.15	2.40
		0.15-0.30			
		0.30			1.00
		0.30			1.00-1.50
		0.37			0.10
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		0.30			4.00
		0.60		0.65	4.00
		0.40			0.45
		0.90 1.00			9.30
		0.45			0.80
		0.45			3.00
	0.02	0.37	0.03		
0.10	0.04	3.00-4.50	0.03		
				6.00	3.00
		0.55		1.00	9.00
0.50					
		0.30		6.40	1.95
		0.70		0.60	4.00
		0.25	0.07	13.00	6.00
	0.04	0.65	0.01		
		1.20		1.10	2.35
		0.90	0.08		9.50
		1.00			0.25
		0.40 0.50		 0.50	0.10 0.30
		0.50		0.00	0.30
0.30		0.50			1.00
U.JU 		0.50			0.20
	0.03	0.40	0.01		
	0.25	0.40	0.01		
	0.03	0.10-0.20		2.00-2.50	0.50
	0.045	1.50	0.03		
	0.04	1.00	0.03		
				1.00-1.50	0.20
		1.20		1.10	2.40
	0.03	0.60			0.10-0.30
		0.10-0.40		0.50	0.10
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		0.40		0.60	TRACE

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Steel Elements

Carbon (C)

Carbon is the most important alloying constituent in steel and is chiefly responsible for the broad range of mechanical properties in steel. Carbon allows the steel to harden and increases edge retention and raises tensile strength and resistance to wear and abrasion.

Chromium (Cr)

Chromium can increase the toughness of steel, as well as the wear resistance. One of the most well known effects of chromium on steel is the tendency to resist staining and corrosion. Steels with 13-percent or more chromium are referred to as stainless steels. Chromium is also a carbide former.

Cobalt (Co)

Cobalt is added to high speed steels to improve hot hardness. It increases strength and hardness, and permits quenching in higher temperatures and intensifies the individual effects of other elements in more complex steels. Cobalt is not a carbide former.

Copper (Cu)

Copper enhances corrosion resistance and may promote precipitation hardening properties. It can be added to lower work-hardening in steels designed for improved machinability and to improve formability.

Manganese (Mn)

Manganese increases the hardness penetration of steel in the quench by decreasing the critical quenching speed. This also makes the steel more stable in the quench. It increases hardenability, wear resistance and tensile strength and deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities it can increase hardness and brittleness.

Molybdenum (Mo)

Molybdenum increases the hardness penetration of steel and increases high temperature tensile strength. It improves machinability and resistance to corrosion. It is also a carbide former.

Nickel (Ni)

Nickel promotes an austenitic microstructure. Nickel increases ductility and toughness and reduces the corrosion rate in the active state and is advantageous in acidic environments. In precipitation hardening steels nickel forms the intermetallic compounds that are used to increase strength. In martensitic steels, nickel, combined with reduced carbon content, improves weldability.

Niobium (Nb)

Niobium is a grain refiner and powerful carbide former (also called columbium). It improves strength and toughness, provides corrosion resistance and improves grain refinement and precipitation hardening.

Nitrogen (N)

Nitrogen can be used in place of carbon in the steel matrix. It increases resistance to localized corrosion, especially in combination with molybdenum. The Nitrogen atom will function in a similar manner to the carbon atom but offers unusual advantages in corrosion resistance.

Phosphorus (P)

Phosphorous is generally considered to be an impurity in steels. It can be found in amounts up to 0.04% in carbon steels. In hardened steels it can create brittleness. In higher-strength, lower-alloy steels phosphorus can be added up to 0.10% for improving strength, hardness and resistance to corrosion.

Silicon (Si)

Silicon, when used in conjunction with other alloys, can help increase the toughness and hardness penetration of steel and increases strength. It also deoxidizes and degasifies to remove oxygen from molten metal.

Sulfur (S)

Sulfur is often regarded as an impurity in steel. However, in small amounts, Sulfur improves machinability and chip formation. Sulfur additions are made in proportion to Manganese concentration to control the shape of the Manganese/sulfur formation. Improves machinability when added in minute quantities.

Tungsten (W)

Tungsten when used in small amounts forms carbides and promotes wear resistance. High amounts combined with chromium gives steel a property known as red hardness. This means that the steel will not lose its working hardness at high temperatures. It adds strength, toughness, and improves hardenability.

Vanadium (V)

Vanadium helps control grain growth during heat treatment. By inhibiting grain growth it helps increase the toughness and strength of steel. Vanadium is a powerful carbide former.

Blade Gunds

Centerline Grind

A blade grind resembling that of a double-edged knife in which the top and bottom bevels meet in the center of the blade's width. Only the bottom edge is sharpened and the spine of the knife is left unsharpened to create a swedge.

False Edge

A sharpened secondary edge on the spine of a blade near the point. If unsharpened, it is called a swedge.

Flat Saber Grind

A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind maintains full thickness through a larger portion of the blade for increased strength.

Full Flat Grind

A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

Hamaguri (Appleseed)

Japanese for "clam" or "clamshell," it describes a blade ground with convex radiused bevels. Also called an appleseed or moran grind, it is often produced by grinding on a slack grinding belt.

Hollow Grind

A blade with bevels that are ground with a concave radius. The bevels may extend the full width of the blade (full hollow grind) or only a portion of its width.

Single-Bevel Grind

Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow ground.

Swedge

An unsharpened bevel on the spine of a blade near the point. If it were sharpened it would be considered a false edge. A swedge reduces blade weight, enhances balance, and improves penetration.

Zero Grind

A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

Zero Ground Saber

(Scandinavian or "scandi" grind) similar to a flat-ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

Edge Grinds

PlainEdge

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

SpyderEdge

An edge featuring Spyderco's two-step serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.

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CombinationEdge

A blade with an edge that is partially PlainEdge[™] and partially SpyderEdge[™].



Trainer

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.

Blade Shapes

Assist Blade

(Patented blunt tip) a hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts, or clothing.



Hawkbill Blade

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.



Sheepfoot Blade

A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.



Bowie-Shaped Blade

Named after the legendary colonel James Bowie, this term has come to describe any number of variations of a blade with a primary cutting edge with a curved "belly" and a clipped point. The clip may be sharpened or unsharpened or may be straight or concave.



Double-Edged Blade

A blade with sharpened edges on both the primary edge and the spine or a symmetrical blade with two sharpened edges, like a dagger.



Drop-Point Blade

A design popularized by the hunting knives of the late Bob Loveless. The spine of the blade follows a subtle convex arc to the point.



Leaf-Shaped Blade

A blade shape developed and refined by Spyderco. It is similar to a Spearpoint, but not completely symmetrical, and has a more acute point and typically no swedge.



Modified Clip-Point Blade

A blade ground on the spine in an angled or sweeping line downward to meet the point.



Reverse "S" Blade

A blade shape resembling a backwards letter "S" with the tip curving downwardand the widest portion of the blade curved in a convex arc.



SpearPoint Blade

A symmetrical blade with an equal amount of curve on the spine and the cutting edge. The grind line of the primary bevel and the pointboth lie on the blade's centerline. Spearpoint blades often feature swedges or false edges on the back of the blade.



Wharncliffe Blade

A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.





Deep-Pocket Clip

A knife clip designed to mount close to the end of the handle so very little of the knife remains exposed when it is clipped in the pocket.



Integral Pocket Clip

A pocket clip molded as an integral part of the handle rather than a separate component attached with screws. This style of clip was used on early Spyderco models.



Metal Clip

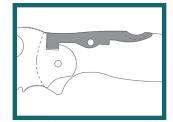
The most commonly used clip on Spyderco knives, metal clips can be made of stainless steel or titanium. They vary in shape, size, and finish to complement specific knife designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted to provide multiple carry options.



Wire Clip

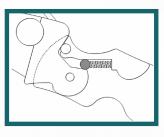
A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position the knife higher and closer to the pocket's edge.

Lock and Joint Mechanisms



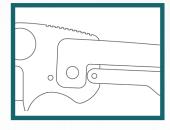
Back Lock

A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.



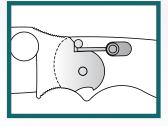
Ball Bearing Lock™

A patented compressive lock that wedges a ball bearing between a fixed anvil and the blade tang. The mechanism also serves as a detent to hold the blade in the closed position.



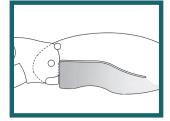
Ball Joint Non-Locking System

Designed by knifemaker Bob Terzuola, this is a slip-joint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.



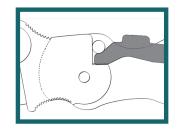
Bolt Action Lock

A locking mechanism designed by Blackie Collins that consists of a springloaded bolt that engages on a ramp on the tang of the blade to lock the blade open.



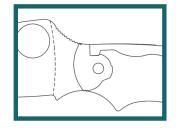
Chris Reeve Integral Lock (R.I.L.)

Developed by custom knifemaker Chris Reeve, the R.I.L. is similar to the Walker LinerLock*, but uses a lock bar that is integral to one of the handle scales.



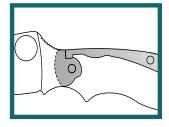
Compression Lock[™]

A lock mechanism that uses a leaf-like spring from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin). Developed and patented by Spyderco, it provides extreme lock strength and ease of use.



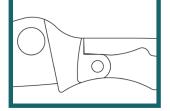
Notch Joint

A non-locking joint in which the blade is held open by spring pressure against a notch in the tang.



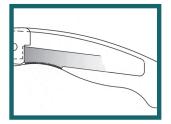
SLIPIT[™]

A Spyderco non-locking folding knife that opens via one-handed operation and features a pocket clip.SLIPIT[™] blades are held open by spring pressure against a notch in the blade's tang.



Slipjoint

A non-locking mechanism in which the blade is held open by spring pressure on a flat section on the back of the blade's tang.



Walker LinerLock®

A locking system developed by custom knifemaker Michael Walker that uses a a leaf-like spring split from the liner to wedge laterally against a ramped surface on the tang of the blade.



PowerLock[™]

A locking system positioned on the back of the handle using two interacting rocker arms. One of which engages a notch in the blade's tang to lock the blade open.

Handle Material and Terminology



Almite

A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.



Anodized Aluminum Subjecting aluminum to electrolytic action to coat it with a protective and decorative film.

Corian[®]

Developed by DuPont®, Corian is a versatile solid-

surface material used in a variety of residential

and commercial applications. A nonporous,

homogenous composite of acrylic resin and

natural mineral materials, it is extremely durable

and stable and available in a wide range of colors.



Bi-Directional Texturing

A patented texture pattern molded into FRN and FRCP handles that consists of opposing graduated steps radiating outward from the center of the handle. It provides a secure, non-slip grip.



FRCP

(Fiberglass reinforced co-polymer) a tough, chemical and heat-resistant material that is extremely lightweight and versatile. An injection-molded co-polyester reinforced with glass fiber, it is unique in that it can be made translucent or transparent and tinted with various colors.



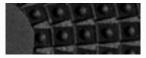
Micarta

A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead blasted to produce different appearances and textures.



Carbon Fiber

Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a three-dimensional appearance and is costly to manufacture.



FRN

(Fiberglass Reinforced Nylon)a nylon polymer mixed with glass fiber that can be injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.



Natural Materials

Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.



Laminate

A durable, aesthetically pleasing material consisting of a surface layer of pure carbon fiber bonded to a base layer of G-10.



G-10

An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle material.



Nishiiin Glass Fiber

A high-strength material similar to carbon fiber that replicates the dramatic decorative patterns of traditional Japanese Nishijin woven textiles.



Stainless Steel

Steel containing a minimum of 13% chromium, making the steel resistant to corrosion. The chromium oxide (cro) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.

Kraton®

A high-performance elastomer manufactured by Kraton polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a

comfortable, secure grip.



Peel-ply Carbon Fiber

A carbon-fiber-filled epoxy resin laminate that has a textured protective layer bonded to its surface during manufacturing. After the machining of handle scales, the protectivelayer is removed to reveal a non-

slip, high-traction texture.



Titanium

A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.



Polypropylene

The world's second-most widely produced synthetic plastic, polypropylene is a thermoplastic polymer used in a wide variety of manufacturing applications. It is extremely rugged and resistant to most chemicals and solvents.



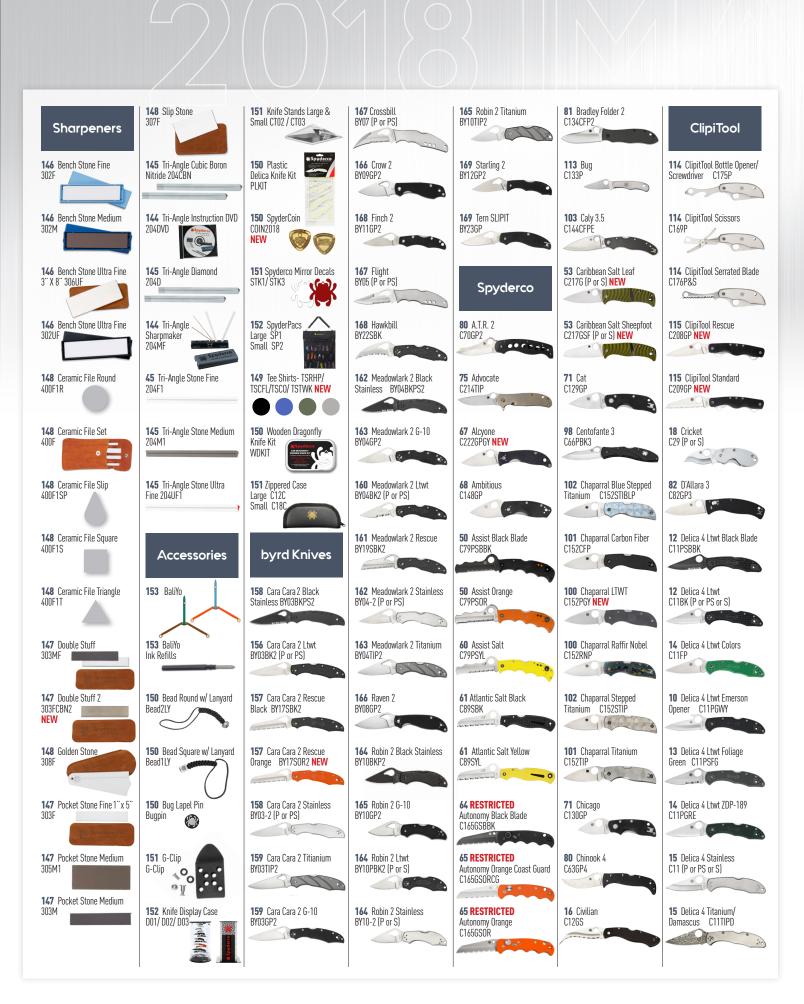
Volcano Grip

Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares with central divots that provides tactile resistance to slipping when gripped in the hand.



Raffir[®] Noble

Manufactured in Denmark, Raffir is a strikingly beautiful composite material that encapsulates metal mesh in a durable, translucent resin. Raffir Noble combines a smoke-colored acrylic with a mixture of brass and copper mesh. When machined and polished to create knife scales, it reveals a stunning, semi-transparent, three-dimensional pattern with amazing visual depth and character.







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Glossary of Terms

A black amorphous thermoplastic polymer with high impact strength.

Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that can be operated equally well with both the left and right hand.

Anodize

To subject a metal to electrolytic action as the anode of a cell in order to coat with a protective or decorative film

Austenite

A solid solution of carbon or of carbon and other elements in gamma iron, having a face-centered cubic lattice at all temperatures.

Austenitic Steel

A major class of alloy steel, especially stainless, composed primarily of austenite. Unlike martensitic steels, which are hardened through heat treating, austenitic steels work harden.

BaliYo[®]

A skill-based toy inspired by the Filipino balisong ("butterfly") knife that combines a high-performance pen and two handles that each rotate 180 degrees. With practice, the weighted, precision-balanced handles can be flipped, swung, twirled, and spun in a variety of patterns, transforming an everyday writing tool into a fascinating game of skill.

Bead Blasted

A finish achieved by bead blasting, a form of abrasive blasting that uses fine glass beads as an abrasive medium. Abrasive blasting is the operation of forcibly propelling a stream of abrasive material against a surface under high pressure smooth, roughen, shape, or clean a surface.

Bolster

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

Boltaron

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. A moldable thermoplastic, it has excellent impact strength and is resistant to chemicals and abrasion. Similar to Kydex^{*}.

Caping

The careful and detailed removal of the hide of a game animal for the purpose of taxidermy. More precisely it refers to the removal of the skin from the head, shoulders and neck.

Carbide

A hard, sharp carbon/iron material typically used in tools for the machining or drilling of steel. Spyderco uses carbide to make the glass-breaker tip of the C79 Assist model.

Cast Steel

Steel that is melted into a liquid state in a crucible and then poured into a mold. When cooled to a solid form, its shape is defined by the mold. If this method is used to create knife blades, the result is a dendritic steel with a "tree-like" crystalline structure that gives it aggressive microserrations at the cutting edge.

Choil

A small scallop or cutout between the cutting edge and the ricasso of the blade that allows the edge to be sharpened all the way to the shoulder of the ricasso.

CLIPIT

Spyderco's trademarked term for their line of folding knives that feature a pocket clip.

ClipJoint

A non-locking, clip-carried folder specifically designed for two-handed operation. Unlike SLIPIT knives, ClipJoints cannot be opened one-handed.

Cobra Hood[®]

A machined flange or shroud positioned over the Spyderco round opening hole on the spine of a blade. It provides increased surface area and a positive purchase when opening the blade

one-handed. Ideal for use with gloved hands, this feature is currently used on Spyderco's C79 Assist rescue knife

A process in which a solid, especially a metal, is

eaten away and changed by a chemical action.

process Spyderco applies to product design

and manufacture in which changes and refinements are continually made to existing

models, improving ergonomics, materials or manufacturing techniques.

The second-hardest material after synthetic

boron nitride under conditions similar to

are its high thermal stability and chemical

diamond, CBN is synthesized from hexagonal

those used to produce synthetic diamond from

resistance, allowing it to maintain its hardness

at high temperatures. This makes it ideal for

An assembly pin or pivot use in knife

manufacture that features a flat on one side

resembles an upper-case "D." When inserted

into a matching hole, this shape prevents the pin

A steel produced by forge welding layers, rods,

or strands of steel to create a homogenous piece. Nonferrous metals are sometimes also included

in this process. After final shaping, parts made from Damascus steel are typically etched to

Custom knifemaker David Boye removed a

small arc or "dent" of metal from the lock bar

accidentally unlock the blade during use.

A minute divot or dimple machined into the tang of a folding knife blade. A ball bearing seated in the surface of the LinerLock* drops

into the detent hole when the knife is in the

closed position to hold the knife blade closed

The mechanical entrapment of diamond crystals into a metal substrate. Used in the production

of sharpening devices, this process is done by

depositing metal, layer by layer, from a plating

solution until enough material is built up around the diamond crystals to hold them in place.

DLC (Diamond-like carbon) is a mixture of sp2

(graphite) & sp3 (diamond) used for coating

blades and parts to make them non-reflective

An acronym for "everyday carry," indicating a

A term used to describe personalized engraving or additional ornamentation added to a knife

A blade opening device invented and patented

consists of a hook protruding from the blade's

spine that catches the edge of the pocket when

the knife is drawn to automatically open the

An applied science concerned with designing and arranging things people use to maximize safety and efficiency. Knives that are designed

to be comfortable and less fatiguing to use are

blade. Licensed from Ernest Emerson, Pat.

by Ernest Emerson of Emerson Knives. It

knife that is carried and used daily.

and increase their wear resistance and corrosion

of its cylindrical body so its cross section

graphite. As an abrasive, its primary advantages

Constant Quality Improvement-a

Cubic Boron Nitride (CBN)

machining ferrous materials.

"D" Pin

from spinning.

Damascus Steel

highlight the steel's pattern.

David Boye Dent

inside the handle.

Diamond Coating

DLC Coating

resistance.

Embellishment

#5,878,500.

Ergonomics

considered "ergonomic."

after it is manufactured.

Emerson Opening Feature

Detent

Corrosion

C.O.L."

Exclusive Run

The production of any Spyderco product at the request of a wholesale customer in a configuration different than what has been previously produced. Exclusives are produced for one customer or cooperatively between one customer and the Spyderco Factory Outlet Store. The customer reserves the right to reorder this item while it is under the exclusive contract. In most circumstances, Spyderco reserves the right to reproduce the item after contractual obligations have been fulfilled.

False Edge

Originally a term that referred to the upper edge of a sword that faced back toward the use and was used in reverse or "back" cutting tactics. When applied to knives, it refers to a section of sharpened edge on the back of the knife near the tip. It is sometimes used interchangeably with "swedge" to describe an unsharpened bevel on the back of the blade.

Finger Choil

A cutout or scallop in the profile of a knife at the juncture of the handle and blade that provides a purchase for the finger when gripped. On nonlocking SLIPIT[™] knives, this feature also helps Prevent accidental blade closure during use.

Flash Batch

A new knife design not previously produced by Spyderco, Flash Batch is a limited edition production run with each knife in the run individually numbered. Once manufactured. Flash Batch models will not be produced again.

Flipper

A small integral tab near the tang of a folding knife blade that extends from the back of the handle when the knife is closed. Invented by custom knifemaker and Cutlery Hall of Fame member Kit Carson, it provides leverage that allows the blade to be opened with a stroke of the index finger.

lever of his knives. This modification, adopted by G-Clip Spyderco, reduces the possibility of gripping the handle hard enough to depress the lock bar and

An adjustable thermoplastic clip affixed to fixed-blade sheaths to support a variety of carry positions on the belt, waistband, or other locations

Guard (aka Handguard) A protrusion or expansion at the juncture of the

handle and blade of a knife that helps prevent the user's hand from slipping forward onto the edge.

High Alumina Ceramic The compound used in the manufacture of Spyderco sharpening stones. It consists of a ceramic-bonding agent mixed with alumina particles (synthetic sapphires) that is shaped

then kiln fired at temperatures in excess of 3000 degrees F.

Inlay

To ornament an object by embedding a piece of a different material in it, flush with its surface, or the piece of material inlaid into an object.

Jimping

Grooves on the edge of the tang, spine, or other surface of a knife that provide texture for increased control during use.

Kick

The unsharpened portion on the underside of a knife blade adjacent to the edge. The kick prevents the edge from touching the inside of the handle when closed.

Kraton

A high-performance elastomer manufactured by Kraton Polymers used as a synthetic replacement for rubber. Kraton provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

Kvdex

A thin thermoplastic material commonly used for firearm holsters and knife sheaths. It can be easily heat formed, yet is flexible, durable, and resistant to perspiration, chemicals, oils and solvents.

Lanvard

A cord passed around the neck, wrist, or other anchor point for holding a knife or other object.

Lanvard Hole

A small hole in a knife's handle through which a cord or lanyard may be threaded. Lanyards provide additional security during use of a knife and help prevent dropping or loss, especially around water.

Liner

A thin, flat metal plate that provides the primary structure for the handle of a folding knife. Liners are typically used in pairs.

Little Big Knife[™]

A term coined by Spyderco to describe a smallbladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be used for strenuous cutting tasks normally only performed with larger, heavier tools.

Martensitic Steel

A steel composed primarily of martensite, a crystalline structure created when the steel is subjected to a heat-treating process in which it is heated to critical temperature and rapidly cooled or quenched to harden it.

MOLLE

An acronym for Modular Lightweight Loadcarrying Equipment-the current system of load-bearing equipment used by military and law enforcement personnel. It consists of a grid of nylon webbing that allows the modular attachment of pouches and other equipment to achieve customized mission-specific configurations.

Nesting

The practice of machining a recess into G-10 or other handle scale material to inlay the liners and lock mechanism. Nesting increases structural strength while reducing the overall thickness of the handle.

Nonferrous Relating to or denoting a metal other than iron or steel.

Obverse The side of a coin or medal bearing the head or principal design. When applied to knives, it is the side of the knife visible when viewed edge down with the point facing to the left.

OpFocus

Short for "Operational Focus," a term coined by Spyderco to describe a perspective of our product line as it applies to operational applications. Roughly synonymous with "tactical," it highlights the features and benefits of our products as they apply to the needs of military, law enforcement, and first responder personnel and self-reliant civilians

Phosphor Bronze Washers Washers placed over a knife's pivot pin between the between the scales or liners and the blade.

They are made of phosphor bronze alloy, which provides a low-friction bearing surface for smooth operation.

Pommel

The knob or expansion found at the butt end of a knife handle.

Powdered Metallurgy As it applies to knife steels, a manufacturing process in which the component alloys of a steel are gas atomized into powder form and thoroughly mixed before heating and compressing the material into a solid billet. This process ensures a highly homogenous material and the uniform distribution of the alloys throughout the steel.

Ouillion

A handguard protruding from one or both sides of a knife at the juncture of the handle and blade. Its purpose is to prevent the hand from sliding forward onto the blade during use.

Reverse (aka Pile Side)

The side of a knife opposite the obverse side. It is visible when the knife is viewed edge down with the point facing to the right.

Scale

A slab of material used as part of a knife handle. Handles typically have two scales that are riveted, screwed or bonded to the tang of the blade.

Skeletonized Liners

Internal steel handle liners that feature a series of holes (skeletonizing) that reduces their weight while maintaining strength and rigidity.

Spine Cusp

A ridge or crest above the Spyderco Round Hole that creates a shelf for the thumb to apply pressure during use.

Sprint Run"

A limited, one-time-only production of a specific knife design or variant. Production quantities of Sprint Runs are limited to less than 1500 pieces.

Spyderco Trademark Round Hole" A round hole in a knife blade that is used for ambidextrous one-handed opening of the blade. In fixed-blade knives, it also serves as a forwardpositioned lanyard hole.

Spyder-Drop Opening

A one-handed opening method that involves grasping the closed blade of a folding knife near the pivot pin and swinging the handle down to open the knife. It is best accomplished with a Spyderco knife, using the Spyderco Round Hole to achieve a secure grip.

making it resistant to corrosion. The chromium

oxide (CrO) that forms on the surface of the

steel creates a barrier to oxygen and moisture that inhibits rust formation. Stainless steels are

corrosion resistant, but not immune to rust.

A folding knife pivot that features right-angle

As it applies to knives, a dull matte finish on a

A beveled area on the back of a blade near the

The portion of a blade that connects to the

Terms of reference that describe the position of

Zome (pronounced "zoh-may") is a class of

fruit, and other natural sources. Spyderco's

create distinctive, one-of-a-kind patterns.

Cordura, Corian, CPM, Crucible, CTS, Damasteel, H-1, Kraton, Kydex, Loctite, Micarta, NTOA MEMBER TESTED and

RECOMMENDED, National Parkinson

their respective holders.

Foundation, Pink Heals, Thor, Torx, Velcro,

440V, and S30V are registered trademarks of

Japanese handicrafts that specializes in dyeing

textiles using dyes derived from plants, flowers,

Zome knife handles use a technique similar to traditional hiki-zome (brush dyeing) to hand

brush various colors of dye onto the handles to

Alzheimer's Association, Boltaron, Carpenter,

handle or serves as the foundation of the

the blade of a closed knife when it is clipped to a pocket. The attachment of the clip to the handle of the knife determines whether it

is positioned tip-up or tip-down.

process using a coarse polishing medium.

point that is purposely unsharpened.

metal part produced by a tumbling or vibratory

"steps" or shoulders between sections of

different diameters. Most commonly, the

center of the pivot is larger in diameter than the two ends. This pivot style provides increased strength and ease of assembly during

Stainless Steel Steel containing a minimum of 13% chromium,

Stepped Pivot

manufacturing.

Swedge

Tang

Zome

handle of a knife

Tip-Up/Tip-Down

Stonewashed Finish



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